

DenMar Oilfield Services Ltd.  
Quality Control Manual

EXHIBIT 17

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CB-40

BOILERS AND  
PRESSURE VESSELS



Alberta  
Boilers Safety  
Association

REPAIR / ALTERATION REPORT

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(A) 131803  
CRN D9537.2  
WELDING PROC. REG. No. WP704.2

1. Name of Company Performing Repair / Alteration DENMAR OILFIELD SERVICES LTD.
  - Address P.O. Box 8029, BONNYVILLE, ALBERTA T9N 2J3
  2. Name of Owner SUNSEA INC.
  - Address P.O. Box 6637, BONNYVILLE, ALBERTA T9N 2H1
  - Location of Installation BURNT LAKE NW14-67-3 W4M Co. Code \_\_\_\_\_
  3. Type of Vessel FREE WATER KNOCKOUT Dia. 126" Length 126' 3 1/4"
  4. Design Pressure Shell 100 PSI At 300°F Temperature \_\_\_\_\_  
Jacket/Tubeside \_\_\_\_\_ At \_\_\_\_\_ Temperature \_\_\_\_\_
- When repair involve any of the item 5 thru 10, complete as applicable:
5. Head Material Specification \_\_\_\_\_ Thickness \_\_\_\_\_
  6. Tubesheet Material Specification \_\_\_\_\_ Thickness \_\_\_\_\_
  7. Shell: Material Specification SA 516-70 Shell Thickness 1/2"
  8. Tube Material Specification \_\_\_\_\_ Tube Diameter \_\_\_\_\_ Th. \_\_\_\_\_
  9. Flange Rating Standard 150# Fitting Rating \_\_\_\_\_
  10. Nozzle Material Specification and Schedule SA 105 SCH 80 FLANGE ANGLE IRON PIPE
  11. Details of Repair / Alteration: REPAIRS FROM SA 516-70 MATERIAL

INCREASE TEMPERATURE RATING

ADD 2-4" NOZZLES

ADD 1-3" NOZZLES

ADD 7-3/4" SAMPLES

ADD 3-1" T.O.L.

40 TABS FOR ANODES WELDED TO INSIDE OF VESSEL

9 TABS FOR EMERGENCY LINE