PROJECT DESCRIPTION

ONE (1) NATURAL GAS COMPRESSOR PACKAGE FOR: DEVON CANADA CORPORATION LOCATION NAME: FERRIER CPF DEEP CUT FEED LSD: 11-02-39-08 W5M

FABRICATED BY:

ENERFLEX LTD. CALGARY, ALBERTA, CANADA

TANK CAPACITIES

GLYCOL STORAGE TANK: 2132 LITERS
WASTE OIL STORAGE TANK: 2132 LITERS
ENGINE/COMP. LUBE OIL DAYTANK: 653 LITERS
EJW SURGE TANK: 220 LITERS
AJW SURGE TANK: 102 LITERS
CYLINDER LUBE OIL DAYTANK: 653 LITERS
SEAL POT: 225 LITERS

DESIGN CRITERIA & APPLICABLE CODES

SITE ELEVATION: 1030m ABOVE MEAN SEA LEVEL BAROMETRIC PRESSURE: 89.6 KPAA AMBIENT TEMPERATURE: MAXIMUM 40°C MINIMUM -40°C WIND SPEED: MAXIMUM 145 KMPH SEISMIC ZONE PROCESS INLET: 7550 KPAG @ 149°C DESIGN PROCESS FINAL DISCHARGE: DESIGN 7550 KPAG @ 177°C INSTRUMENT AIR: MINIMUM PRESSURE 550 KPAG MAXIMUM PRESSURE 910 KPAG

GALVANIZED PIPE FOR INSTRUMENT AIR HEADER
QUALITY FILTERED/DRY, 60°F MAXIMUM DEW POINT

APPLICABLE CODE:

CODE PIPING
NON-CODE PIPING
EFX C01, 1mm CA
VESSEL
ASME SECTION VIII
EXCHANGER
ASME SECTION VIII

EXCHANGER ASME STRUCTURAL CWB ELECTRICAL CSA

REGISTRATION: VESSEL A

MISCELLANEOUS: GASKETS CGI TYPE, FLEXITALLIC FLEXICARB, SPIRAL WOUND, 316 WINDINGS AND INNER RING

BOLTING STUDS - SA-193-B7, NUTS - SA-194-2H PROCESS PIPE CARBON STEEL

UTILITY PIPE CARBON STEEL

FLANGES RAISED FACE (UNLESS OTHERWISE NOTED)
ELECTRICAL: RIGIT ALUMINUM CONDUIT, (CABLE TRAY FOR MOTOR

POWER SUPPLY)

SUITABLE FOR USE IN: CLASS 1, ZONÉ 2, GROUP 11A, T3

POWER REQUIREMENTS

CONTROL PANEL: VOL: 24 VDC AMPS: NOM: 4.0 MAX: 10 FIRE DETECTION (2): VOL: 24 VDC AMPS: NOM: 0.1 MAX: 0.3 LEL DETECTION (2): VOL: 24 VDC AMPS: NOM: 0.1 MAX: 0.3 AMPS: NOM: TBD MAX: TBD INT. LIGHTS (TBD): VOL: 120 VAC EXT. LIGHTS (2): AMPS: NOM: TBD MAX: TBD VOL: 120 VAC COMPRESSOR PRE-LUBE PUMP MOTOR: VOL: 575 VAC/3 PH/60HZ 3.75 kW (5 HP) ENGINE OIL HEATER MOTOR: VOL: 575 VAC/3 PH/60HZ 0.75 kW (1 HP) ENGINE GLYCOL HEATER MOTOR: VOL: 575 VAC/3 PH/60HZ 0.75 kW (1 HP) COMPRESSOR OIL HEATER MOTOR: VOL: 575 VAC/3 PH/60HZ 0.75 kW (1 HP) BUILDING EXHAUST FAN MOTORS (5): VOL: 575 VAC/3 PH/60HZ 0.373 kW (0.5 HP) AIR COOLED FAN MOTOR (2): VOL: 575 VAC/3 PH/60HZ 22.4 kW (30 HP) COMPRESSOR OIL HEATER: VOL: 575 VAC/3 PH/60HZ 2.5 kW (3.35 HP) ENGINE OIL HEATER: VOL: 575 VAC/3 PH/60HZ 6 kW (8 HP) ENGINE GLYCOL HEATER: VOL: 575 VAC/3 PH/60HZ 18 kW (24.1 HP) BUILDING HEATER MOTOR (3): VOL: 575 VAC/3 PH/60HZ 0.373 kW (0.5 HP) BUILDING PURGE FAN MOTOR: VOL: 575 VAC/3 PH/60HZ 0.373 kW (0.5 HP) VACUUM PUMP MOTOR: VOL: 575 VAC/3 PH/60HZ 1.12 kW (1.5 HP)

SYSTEM CONSUMABLES

COMPRESSOR CRANKCASE LUBE OIL: COMPRESSOR CYLINDER LUBE OIL: ENGINE CRANKCASE LUBE OIL: GLYCOL:

SAE 40, LOW ASH, 258 LITERS (68 GALLONS)
SAE 40, LOW ASH, TBD LITERS
SAE 40, LOW ASH, 708 LITERS
50% ETHYLENE INHIBITED GLYCOL/WATER SOLUTION
EJW CAPACITY: 341 LITERS
AJW CAPACITY: 61 LITERS

DESIGN SPECIFICATION:

ENERFLEX LTD. (EFX) SCOPE OF SUPPLY ON THIS PROJECT CONSISTS OF ONE SKIDDED GAS COMPRESSOR PACKAGE.

PACKAGE CONSISTS OF ONE (1) CATERPILLAR 3606 ENGINE DRIVING AN ARIEL JGD-4 ONE STAGE, SWEET NATURAL GAS COMPRESSOR

PRIMER: -SSPC-SP6/NACE NO. 3, EPOXY

PAINT: -SSPC-SP6/NACE NO. 3 ALIFATIC URETHANE, COLOR: GRAY/BLUE

PROCESS PIPING: -10% RADIOGRAPHIC TESTING

-1.6mm (1/16") CORROSION ALLOWANCE

-NO PWHT -SSPC-SP6 -NO PICKLING

-OILED AFTER HYDRO
VESSELS: -10% RADIOGRAPHIC TESTING - RT2

-1.6mm (1/16") CORROSION ALLOWANCE

-NO PWHT -SSPC-SP6 -NO PICKLING -OILED AFTER HYDRO

PROCESS									
TUBING SPECIFICATION	DL74								
TUBING MATERIAL	316SS								
FITTING MATERIAL	316SS C/W SS FRONT AND BACK FERRULE								
TUBING TRAYS	_								
OD	MINIMUM WALL THICKNESS*								
1/4"	0.035"								
3/8"	0.035								
1/2"	0.049"								
3/4"	0.065								
1"	0.083"								
SPECIAL REQUIREMENT(S):									
UTILITY									
TUBING SPECIFICATION	DL74								
TUBING SPECIFICATION TUBING MATERIAL	DL74 316SS								
TUBING MATERIAL FITTING MATERIAL TUBING TRAYS	316SS 316SS C/W SS FRONT & BACK FERRULE								
TUBING MATERIAL FITTING MATERIAL TUBING TRAYS OD	316SS 316SS C/W SS FRONT & BACK FERRULE MINIMUM WALL THICKNESS*								
TUBING MATERIAL FITTING MATERIAL TUBING TRAYS OD 1/4"	316SS C/W SS FRONT & BACK FERRULE - MINIMUM WALL THICKNESS* 0.035"								
TUBING MATERIAL FITTING MATERIAL TUBING TRAYS OD 1/4" 3/8"	316SS 316SS C/W SS FRONT & BACK FERRULE								
TUBING MATERIAL FITTING MATERIAL TUBING TRAYS OD 1/4" 3/8" 1/2"	316SS 316SS C/W SS FRONT & BACK FERRULE — MINIMUM WALL THICKNESS* 0.035" 0.035" 0.049"								
TUBING MATERIAL FITTING MATERIAL TUBING TRAYS OD 1/4" 3/8"	316SS 316SS C/W SS FRONT & BACK FERRULE — MINIMUM WALL THICKNESS* 0.035" 0.035" 0.049" 0.065"								
TUBING MATERIAL FITTING MATERIAL TUBING TRAYS OD 1/4" 3/8" 1/2" 3/4" 1"	316SS 316SS C/W SS FRONT & BACK FERRULE — MINIMUM WALL THICKNESS* 0.035" 0.049" 0.065" 0.068"								
TUBING MATERIAL FITTING MATERIAL TUBING TRAYS OD 1/4" 3/8" 1/2"	316SS 316SS C/W SS FRONT & BACK FERRULE — MINIMUM WALL THICKNESS* 0.035" 0.049" 0.065" 0.068"								



3	FINAL AS BUILT	JAN 02/14	CS	SG	DATE DEC 10/12 SCALE	NTS	DEVON CANADA				D A I DIAODAN	
2	FINAL AS BUILT	NOV 13/13	AR	SG	DRAWN BY CHECKED BY	APPROVED BY			VERFLEX		P & I DIAGRAM	
1	ISSUED FOR CONSTRUCTION	JUL 03/13	CS	SG	A.HAMMOND S.GURI	B.MINSHULL	FERRIER CPF DEEP CUT FEED	ے ا	algary, Alberta,	PR	ROJECT DESCRIPT	ION
0	ISSUED FOR CONSTRUCTION	APR 19/13	ΑT	SG	PROJECT MANAGER PROJEC B.MINSHULL	T ENGINEER S.GURI	CATERPILLAR G3606LE	"	• •		& OVERVIEW	
В	ISSUED FOR HAZOP	MAR 08/13	AT	SG	CUST PO 4100000964		ARIEL JGD/4-1 SWEET		Canada	& 0 VER VIE !!		
Α	ISSUED FOR CUSTOMER APPROVAL	FEB 15/13	AT	SG			<u> </u>	DWG	71070 00 00	\wedge	SHT ₁	REV
RFV	DESCRIPTION	DATE	RY	APR	APEGGA PERMIT No: P8651	OPER.	WORK ORDER 31979-02	NO	31979-02-09	9		1