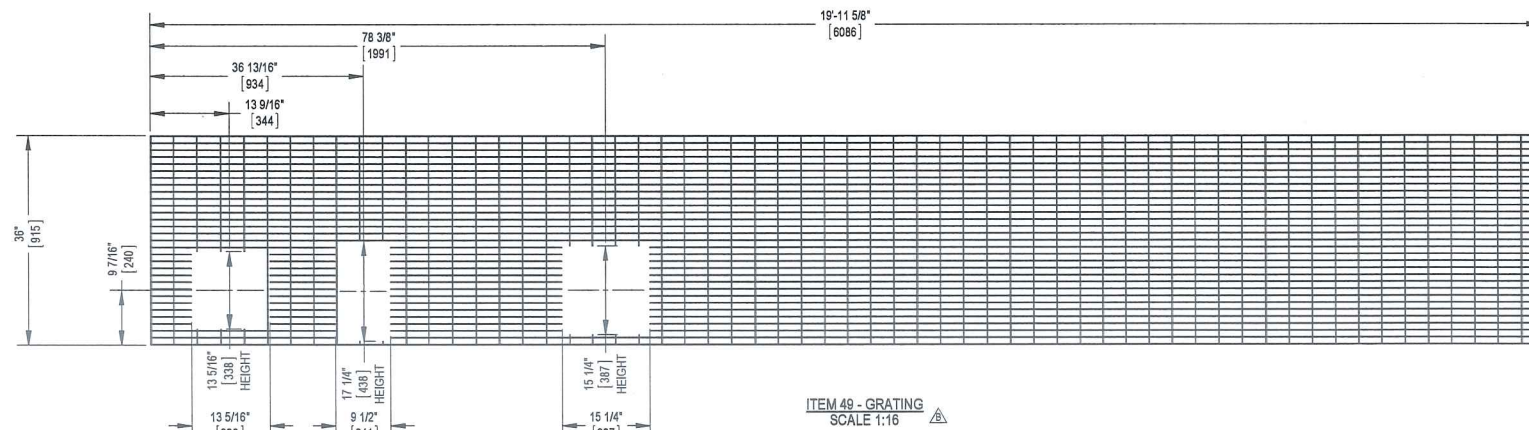
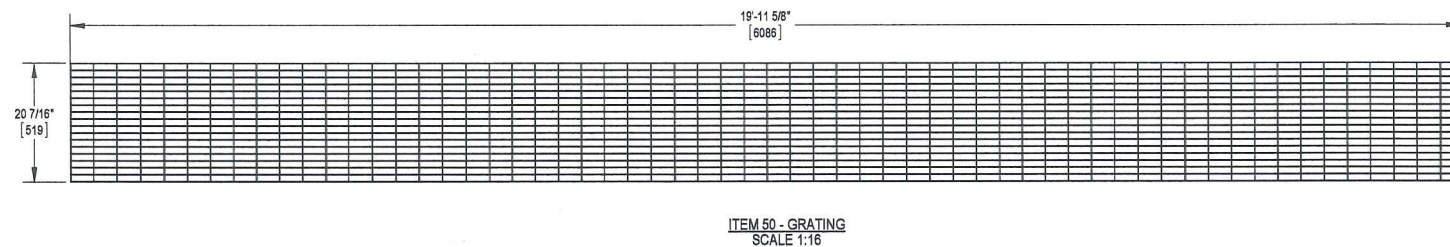
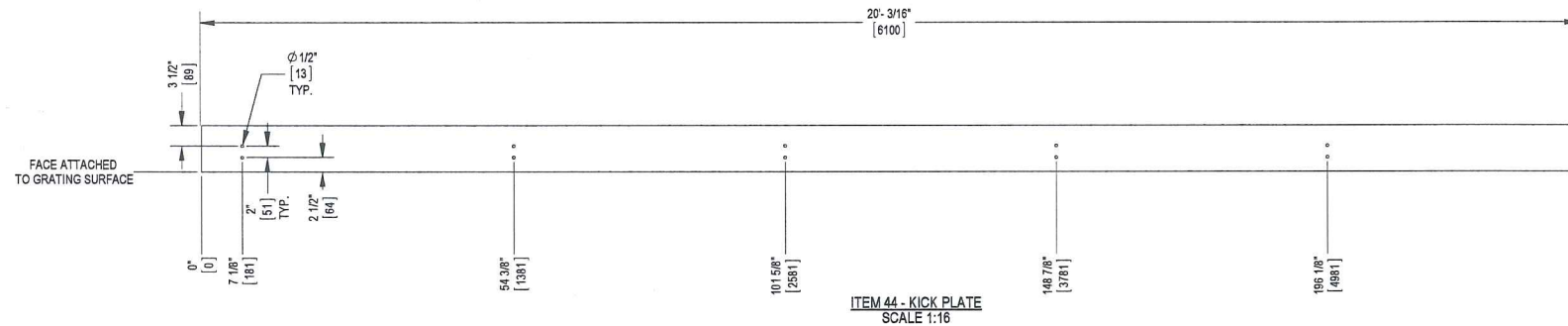
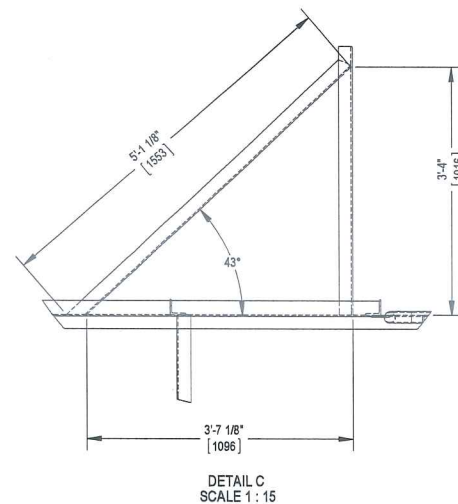
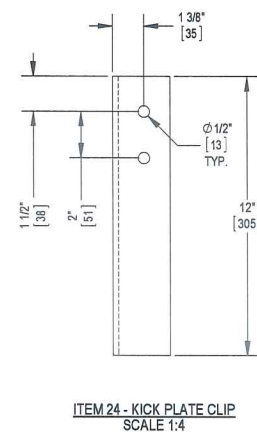
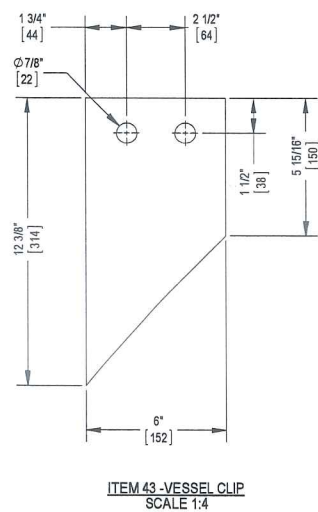
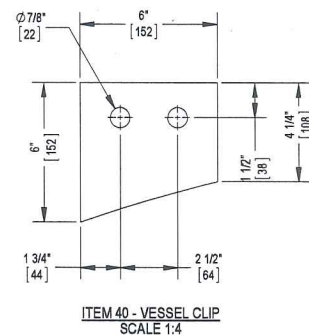
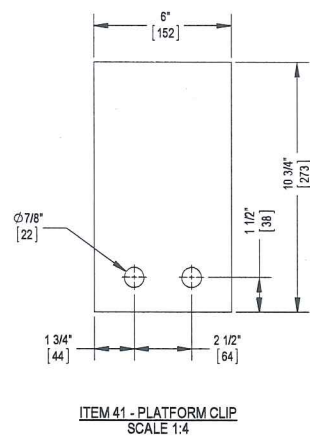
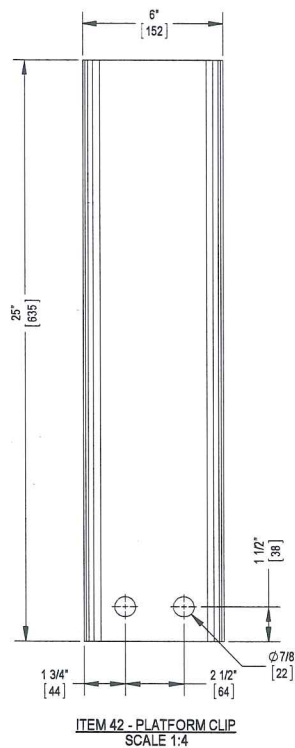
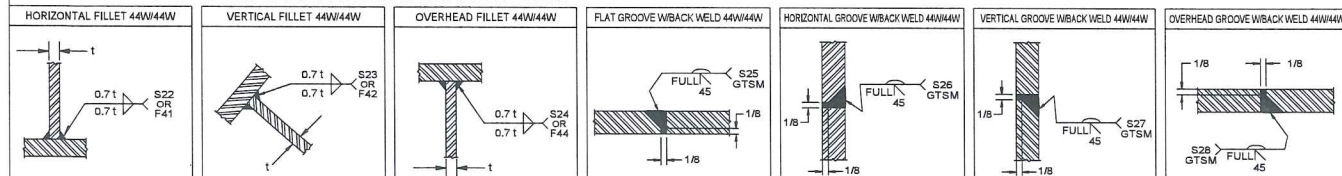




WELD DETAILS UNLESS OTHERWISE NOTED IN DRAWING.



WELD PROCEDURES	
WP SM-1 (SMW)	
WP FC-1 (FCW)	



REV.	DATE	BY	DATE	BY	DESCRIPTION
C	13.10.24	GS			REVISED SHIP LOOSE BOM ITEM 11 TO 4 PCS
B	13.10.09	GS			REVISED SHIP LOOSE BOM, & ITEM 49 DETAIL
A	13.10.07	GS			MODIFIED MID RAIL
D	13.09.12	GS			INITIAL RELEASE, MIRROR 13170D
REV.	DATE	BY	CHECKED	APPROVED	DESCRIPTION
#	YY.MM.DD		BY	BY	

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47.1M USWG 129" ID X 65'-5" S/S LPG STORAGE BULLET
PLATFORM DETAILS
DEVON NEC CORPORATION - WORLEY PARSONS
TAG: 002-V-08-0212

THIRD ANGLE PROJECTION

TOLERANCES UNLESS NOTED
DECIMAL ANGULAR FRACTION
X.XX ±0.100 ±0.5° ±1/16 IF < 10'-0"
X.XXX ±0.010 ±1/16 IF > 10'-0"
X.XXX ±0.005

JOB: 36-3097-S2

DRAWING No. 13253D
SHEET 3 OF 3

REV C