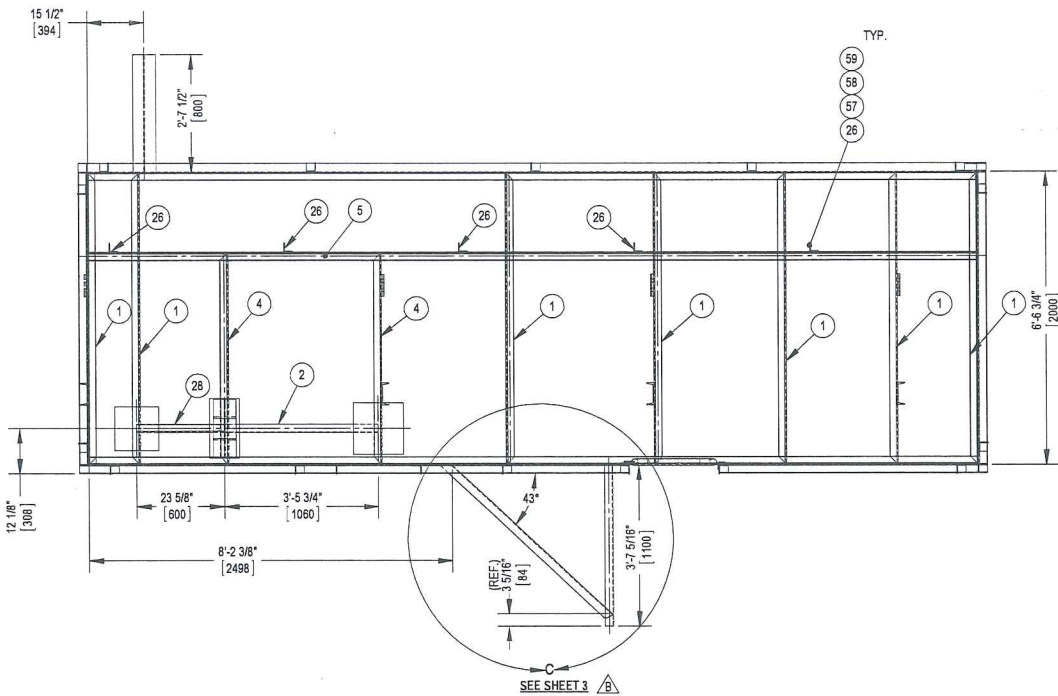
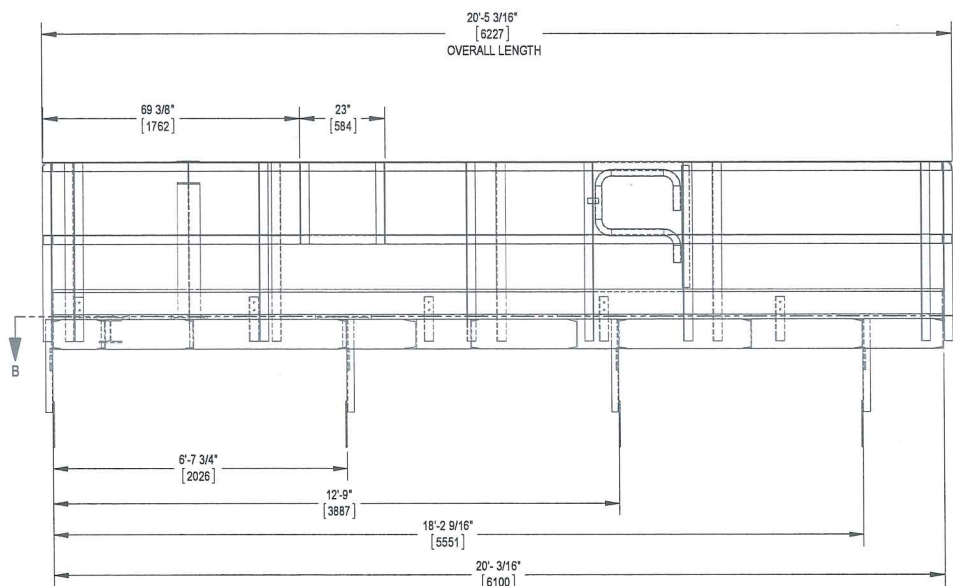
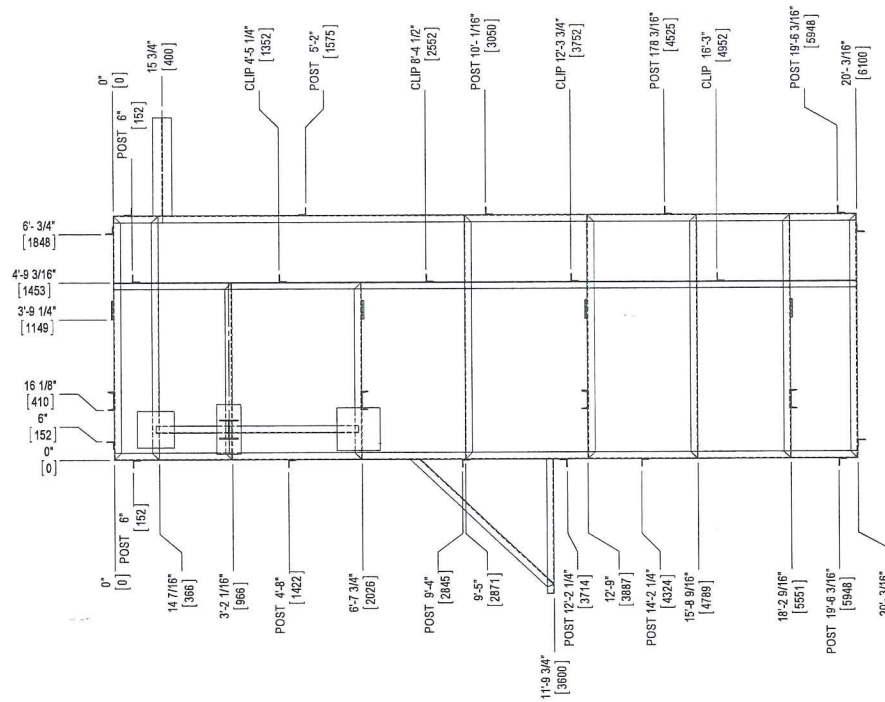




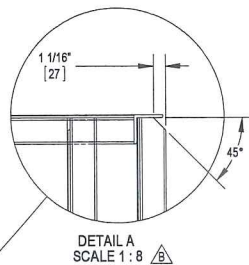
TOP VIEW
GRATING HIDDEN FOR CLARITY



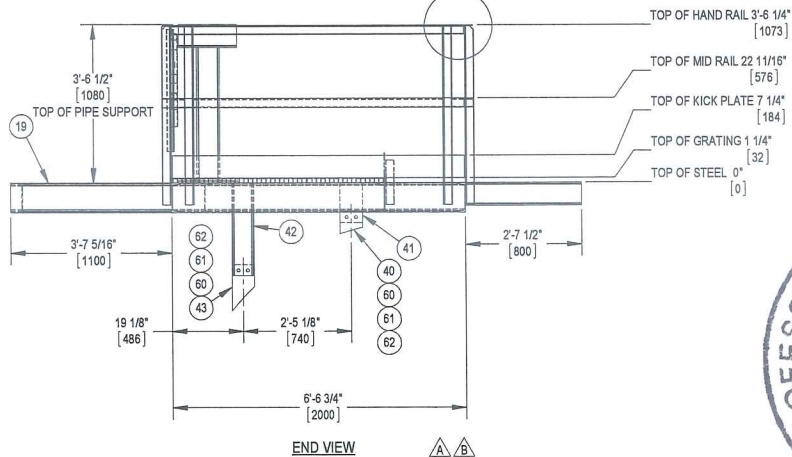
ELEVATION VIEW



SECTION B-B
SCALE 1:30
GRATING HIDDEN FOR CLARITY



DETAIL A
SCALE 1:8

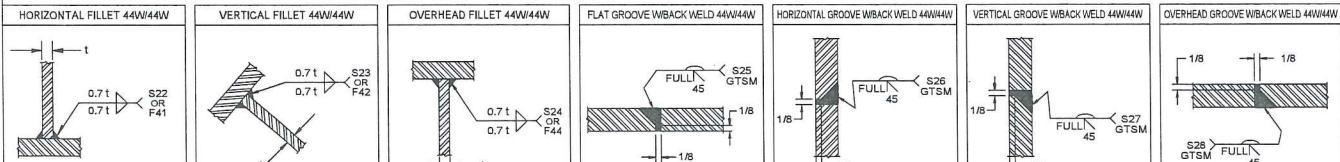


END VIEW

- NOTES:
- APPROXIMATE WEIGHT = 3100 LBS (1400 KG).
 - ITEMS #51 TO #62 TO BE BOLTED TO PLATFORM FOR SHIPMENT.
 - PAINTING NOTES:
1. SURFACE PREPARATION SSPC-SP 6/NACE No. 3
2. MAIN PLATFORM
PRIMER COAT EPOXY, THICKNESS: 4 MILS
TOP COAT ALIPHATIC URETHANE, THICKNESS: 2 MILS
STRUCTURAL STEEL FED-STD-595B FS 15030 (BLUE)
 - HAND RAILS
PRIMER COAT EPOXY, THICKNESS: 4 MILS
TOP COAT ALIPHATIC URETHANE, THICKNESS: 2 MILS
SAFETY YELLOW FS 13591
 - GRATING:
EPOXY PRIMER COAT ONLY, THICKNESS: 4 MILS, NO TOP COAT TO BE APPLIED, BLACK FS 17038 OR EQUIVALENT.

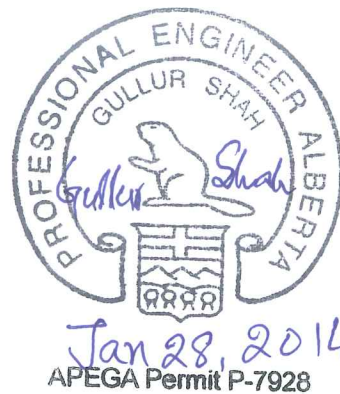
WELD PROCEDURES	
WP SM-1 (SMAW)	
WP FC-1 (FCAW)	

WELD DETAILS UNLESS OTHERWISE NOTED IN DRAWING.



WELDMENT CUT LIST	
1	FRAME 51478 7 EA CHANNEL 8\"
2	FRAME 51478 1 EA CHANNEL 8\"
3	DELETED
4	FRAME 51478 2 EA CHANNEL 8\"
5	FRAME 51478 3 EA CHANNEL 8\"
6	KICK PLATE 51438 2 EA BAR PLAT 1 1/4\"
7	KICK PLATE 51438 1 EA BAR PLAT 1 1/4\"
8	KICK PLATE 51438 1 EA BAR PLAT 1 1/4\"
9	KICK PLATE 51438 1 EA BAR PLAT 1 1/4\"
10	MID RAIL 51450 1 EA ANGLE 2 1/2\"
11	MID RAIL 51450 2 EA ANGLE 2 1/2\"
12	MID RAIL 51450 1 EA ANGLE 2 1/2\"
13	MID RAIL 51450 1 EA ANGLE 2 1/2\"
14	HAND RAIL 51450 1 EA ANGLE 2 1/2\"
15	HAND RAIL 51450 1 EA ANGLE 2 1/2\"
16	HAND RAIL 51450 2 EA ANGLE 2 1/2\"
17	HAND RAIL 51450 1 EA ANGLE 2 1/2\"
18	PIPE SUPPORT 68653 1 EA BEAM WF 8\"
19	PIPE SUPPORT 51478 1 EA CHANNEL 8\"
20	PIPE SUPPORT 68653 1 EA BEAM WF 8\"
21	DELETED
22	PIPE SUPPORT 51478 1 EA CHANNEL 8\"
23	PIPE SUPPORT 68653 1 EA BEAM WF 8\"
24	POST 51450 6 EA ANGLE 2 1/2\"
25	POST 51450 8 EA ANGLE 2 1/2\"
26	KICK PLATE CLIP 51450 5 EA ANGLE 2 1/2\"
27	DELETED
28	FRAME 51478 1 EA CHANNEL 8\"
29	POST 51450 2 EA ANGLE 2 1/2\"
30	MID RAIL 51450 1 EA ANGLE 2 1/2\"

REV	ITEM	LOCATION	ITEM ID	QTY	UOM	DESCRIPTION	PCS	COMMENT
B	40	VESSEL CLIP	51439	2.0	EA	BAR PLAT 3/8\"	4	8\" LG
B	41	PLATFORM CLIP	51439	4.0	EA	BAR PLAT 3/8\"	4	12\" LG
B	42	PLATFORM CLIP	51477	8.4	EA	CHANNEL 6\"	4	25\" LG
B	43	VESSEL CLIP	51439	4.2	EA	BAR PLAT 3/8\"	4	12-3/8\" LG
B	44	VESSEL CLIP	51439	4.2	EA	BAR PLAT 3/8\"	4	12-3/8\" LG
B	45	REMOVABLE NOZZLE	51442	20.0	EA	BAR PLAT 1/4\"	1	238-5/8\" LG
B	46	DELETED						
B	47	DELETED						
B	48	PIPE SUPPORT PLATE	65356	1.3	F2	PL 500\"	1	13-3/4\" X 13-3/4\"
B	49	PIPE SUPPORT PLATE	65356	1.0	F2	PL 500\"	1	11-13/16\" X 11-13/16\"
B	50	PIPE SUPPORT PLATE	65356	0.9	F2	PL 500\"	1	8\" X 18\"
B	51	SAFETY GATE	68659	1.0	EA	GATE SAFETY BELT CLOSING 18\" TO 36\"	1	810911
B	52	GRATING	68759	59.2	F2	GRATING 1-1/4\"	1	SEE DETAIL
B	53	DELETED						
B	54	GRATING	68759	34.1	F2	GRATING 1-1/4\"	1	238-5/8\" X 20-7/16\"
B	55	DELETED						
B	56	DELETED						
A	57	BOLTS	PROCESS	10	EA	BOLT HEX 3/8\"	10	
A	58	NUTS	PROCESS	10	EA	NUT HEX 3/8\"	10	
A	59	WASHER	PROCESS	10	EA	WASHER 3/8\"	10	
B	60	BOLTS	PROCESS	16	EA	BOLT HEX 3/4\"	16	
B	61	NUTS	PROCESS	16	EA	NUT HEX 3/4\"	16	
B	62	WASHER	PROCESS	16	EA	WASHER 3/4\"	16	



REV	BY	DATE	DESCRIPTION
E	RP	13.10.24	GS
D	JVH	13.10.09	GS
C	JVH	13.10.07	GS
B	JVH/DW	13.09.10	GS
A	HM	13.08.08	WS
0	HM	13.07.02	GS
REV	BY	DATE	CHECKED BY
1	RP	13.10.24	GS

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47.1M USWG 129\"

PLATFORM ASSEMBLY DRAWING

DEVON NEC CORPORATION - WORLEY PARSONS

TAG: 002-V-08-0210

THIRD ANGLE PROJECTION

TOLERANCES UNLESS NOTED

DECIMAL: ±0.100

ANGULAR: ±0.5°

FRACTION: ±1/16\"

SCALE: 1:25

P/N: 75499

JOB: 36-3096-S2

DRAWING No. 13170D

SHEET 2 OF 3

REV E