CANADIAN NATURAL RESOURCES 1228 60 10 55335-39 CNRL

Site Location: Wabasca, AB

Building code: Alberta Building Code (ABC) 2006 CAN/CA S16-05

Loads:

q1/50= 0.35kPa Sa(0.2)= 0.12 Ce= 1.099 Sa(0.5)= 0.056 Ss= 1.4kPa Sa(1.0)= 0.023 Sr= 0.1kPa Sa(2.0)= 0.006 Roof= 25.00pcf Site class= D

Product: Plastic Resin @ 50pcf Clearance: 68.81in under discharge

Number of Legs: 4

NOTE: All loading is assumed to be transferred through the legs

Maximum Unfactored Reactions (kips/Leg):

Vert (kips) Hor (kips)

Dead Load (DL)= 4.56 0.00

Product Load (PL)= 77.68 0.00

Wind Load (WL)= +/- 21.47 4.11 (vertical reactions may reverse)

Seismic Load (EL)= +/- 45.26 8.75 (vertical reactions may reverse)

Roof Load (RL)= 0.98 0.00

Snow load (SL)= 0.98 0.00

Factored Load Combinations (kips/Leg):

Vert (kips) Hor (kips)

1.4 (D+P)= 114.53 0.00

1.25(D+P) + 1.5L + 0.5S= 104.22 0.00

1.25(D+P) + 1.5L + 0.4W= 112.32 1.64

1.25(D+P) + 1.5S + 0.5L= 104.22 0.00

1.25(D+P) + 1.5S + 0.4W= 112.32 1.64

1.25(D+P) + 1.4W + 0.5L= 132.81 5.75

1.25(D+P) + 1.4W + 0.5S= 132.81 5.75

0.9D - 1.4W= -26.34 5.75 ("-" denotes uplift)

1.0(D+P) + 1.0E + 0.5L + 0.25S= 128.80 8.80

1.0(D+P) - 1.0EL= 36.55 8.80

Note:

- Customer is responsible to notify Meridian Manufacturing Group (MMG) if design conditions are other than noted.
- MMG does not design and is not responsible for the design, materials, or workmanship of the foundation.
- Due to the wide variation of Building and Zoning Codes and their interpretations, MMG does not warrant our products to comply with any Building or Zoning Code requirements, permit requirements, design procedure, design load, material or equipment requirements, fabrication procedure, or work procedure, except as specified on approval drawings.
- Customer is responsible to notify MMG if additional loads will exist or if the structure will be modified by the customer in any way.

Use 2x Ø1" anchor bolts at each leg
Use Ø1" anchor bolts around skirt base
Embedment length to be determined by foundation engineer

14ga - 7ga 4' &5' coil: Slit edge, pickled & oiled, hot rolled, ASTM A1011M CS TYPE B

HSS. Tubing material: ASTM A500-07 Grade B & C

3/16" plate, coil & flat bar material: ASTM A36



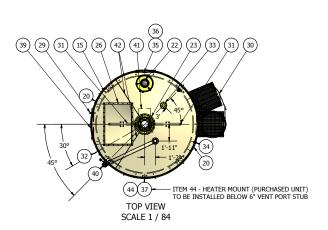
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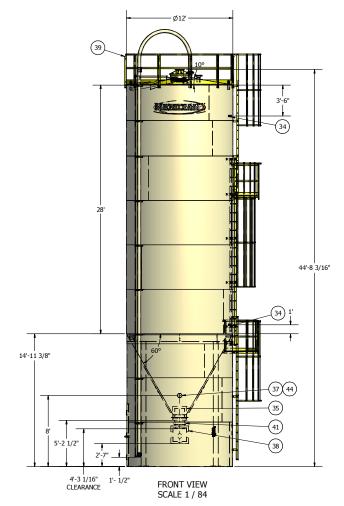
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ENGINEER WITH APPROPRIATE

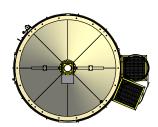
INFORMATION.

REFERENCE OF THE ENGINEER. THIS





	PARTS LIST				
ITEM	QTY	PART#	DESCRIPTION		
1	1	27153	SIDEWALL 10GA 5' x 12'DIA		
2	3	27152	SIDEWALL 12GA 5' x 12'DIA		
3	2	27053	SIDEWALL 10GA 4' x 12'DIA		
4	2	SO55335-39-100	CUSTOM SIDE WALL COIL		
6	1	SO55335-39-102	CUSTOM SIDE WALL COIL		
7	8	21211	CONE SHEET 12' 60° 12Ga x8		
8	1	22050	RING HOPPER 18" OD x 4" x 1/4", 55 3/4" LG		
9	2	SO55335-39-103	CUSTOM ROOF SHEET		
10	1	SO55335-39-115	RING ROOF 25" OD X 8" X 1/4", 77 3/4" LG		
11	1	SO55335-39-104	CUSTOM LEG RING VERTICAL BAND		
12	1	SO55335-39-105	CUSTOM LEG RING HORIZONTAL BAND		
13	6	22115	RING SUPPORT INTERNAL GUSSET		
14	4	SO55335-39-106	CUSTOM LEG		
15	4	SO55335-39-107	CUSTOM LEG PAD		
17	1	19977	ALL IN ONE WARNING DECAL		
18	1	18128	HOLDER FOR MANUAL OMC-1		
19	1	22376	SEGMENT 12' 3/8 X 5 X 142.5		
20	2	23434	LIFTING LUG HD 1" x 6" x 12"		
21	1	28162	LIQUID FLANGE		
22	1	SO55335-39-108	CUSTOM Ø22" TRIPLE LATCH MANHOLE WITH 8" PVH		
23	1	SO55335-39-109	YELLOW COVERPL. W 10" FL. & GUY WIRE BRKTS		
25	2	20029	DECAL MMG BIN DECAL 70IN LG		
26	1	SO55335-39-111	HILLSIDE FILTER MOUNT FLANGE		
27	1	SO55335-39-112	HILLSIDE FILTER MOUNT STUB		
29	1	SO55335-39-120	DOOR ASSEMBLY		
30	1	SO55335-39-130	OSHA LADDER ASSY (SEE DWG FOR TAB LOC)		
31	2	SO55335-39-118	CUSTOM VIBRATOR MOUNT ASSEMBLY		
32	1	SO55335-39-119	LEG RING LIFT LUG W/ REPAD		
33	1	SO55335-39-137	4" ANSI FL W/ STUB & COVER (FOR BINDICATOR)		
34	2	18853	1 1/2" NPT MILD STEEL FULL COUPLER		
35	1	SO55335-39-160	13" EXHAUST FAN MOUNT		
36	1	SO55335-39-161	18" AUGER THRU WINDOW		
37	1	SO55335-39-162	6" VENT STUB		
38	1	SO55335-39-163	AUGER WINDOW COVER		
39	1	SO55335-39-164	CUST. PERIM RAIL 12' W/ SELF CLOSING DOOR		
40	1	SO55335-39-140	FILL TUBE/AIR LINE ASSY		
41	1	SO55335-39-150	DISCHARGE ASSY (W/ SALINA GATE)		
42	2	SO55335-39-113	HILLSIDE FILTER MOUNT STIFFENER LONG		
43	2	SO55335-39-114	HILLSIDE FILTER MOUNT STIFFENER SHORT		
44	1	SO55335-39-134	HEATER MOUNT (RUFFNECK 10KWFX5, PURCHASED)		
56	1		MILL CERT & DOC PKG		
57	1		INCLUDE JIGGING FOR LOADING		
58	1		ENGINEER STAMPED DRAWINGS (TBD)		



BOTTOM VIEW SCALE 1 / 84

TANK SPECIFICATIONS: CAPACITY: 3598 ft^3 (3058 Bu) PRESSURE / VAC RATING: ±0.5 PSI FREE FLOWING PRODUCT WITH NO BRIDGING

SAND BLAST (INTERIOR, LEGS, RING & BRACING) TO MERIDIAN SPEC SSPC SP 6

POWDER COAT SPECIFICATIONS:
DOUBLE COAT EPOXY AIR WHITE INSIDE, ZINC
OUTSIDE & BAKE @ 200° RE EPOXY INSIDE, RE
POWDER OUTSIDE W/ BONE WHITE & RE BAKE
UNTIL CURED
ACCESSORIES: SAFETY YELLOW
REV

INSIDE, ZINC

XY INSIDE, RE
TE & RE BAKE

A

REV

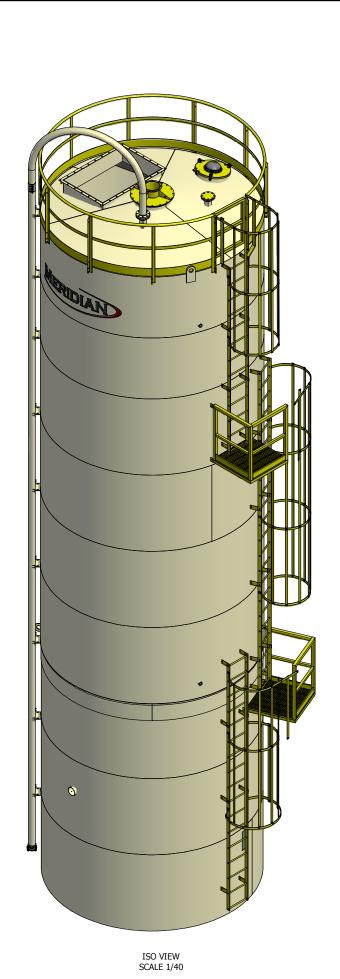
DESCRIPTION

| 1. REVIEWED AND ACCEPTED WITH NO COMMENT | 2. REVISE AND RESUBMIT - WORK MAY PROCEED SUBJECT TO INCORPORATION OF COMMENTS | 3. REVISE AND RESUBMIT - WORK SHALL NOT PROCEED | 2. PAW REPTION |

CUSTOMER MUST RETURN DRAWINGS APPROVED 4 WEEKS UPON RECEIPT TO ENSURE SCHEDULED DELIVERY DATE. FAILURE TO DO SO WILL RESULT IN PROJECT BEING RE-SCHEDULED REVISION HISTORY
THIS DRAWING IS THE EXCLUSIVE PROPERTY OF MERIDIAN MANUFACTURING
ROUP AND MAY NOT BE DUPLICATED BY ANY MEANS WITHOUT THE SPECIFIC
PROJECT NAME:
NOTIFICATION AN AUTHORITY OF MERIDIAN MANUFACTURING GROUP
RODECT NAME:
NOTIFICATION
NOTIFIC

CUSTOMER APPROVAL

PART DESCRIPTION: PART/DRAWING NUM SO5533 1228-60-10 (C) SO55335-39 CNRL CALGARY



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56	1	303335	MILL CERT & DOC PKG				
57	1		INCLUDE JIGGING FOR LOADING				
58	1		ENGINEER STAMPED DRAWINGS (TBD)				
55			ENGINEER STATILED STATISTICS (122)				

MERIDIAN MANUFACTURING GROUP					
PAW	2/16/2012	B - SIZE			
CHECKED BY:	CHECKED BY DATE:	REVISION			

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PR.RO.10 (C) SO55335-39 CNRL CALGARY