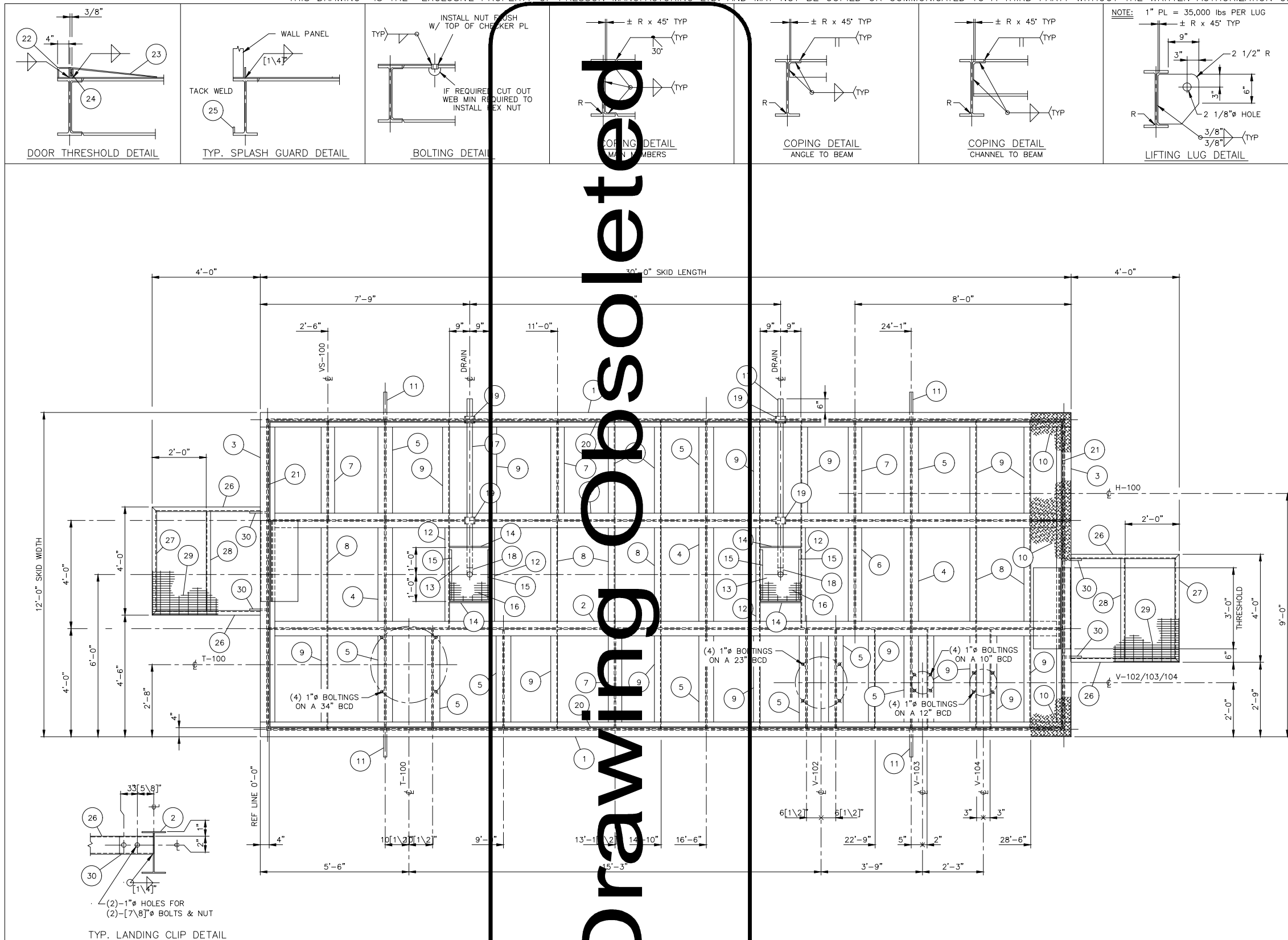




BILL OF MATERIALS				
MARK	PART	DESCRIPTION	QTY.	MATERIAL
1	MAIN SUPPORT	W12 x 26# x 30'-0" LG	2	G40.21--44W
2	MAIN SUPPORT	W12 x 26# x 29'-5 1/8" LG	2	G40.21--44W
3	MAIN SUPPORT	W12 x 26# x 11'-5 1/8" LG	2	G40.21--44W
4	MAIN SUPPORT	W12 x 26# x 3'-11 5/8" LG	3	G40.21--44W
5	MAIN SUPPORT	W12 x 26# x 3'-8 3/8" LG	10	G40.21--44W
6	SUPPORT	W6 x 15# x 3'-11 5/8" LG	1	G40.21--44W
7	SUPPORT	W6 x 15# x 3'-8 3/8" LG	4	G40.21--44W
8	SUPPORT	3" x 3" x 3/8" THK ANGLE x 3'-11 5/8" LG	6	G40.21--44W
9	SUPPORT	3" x 3" x 3/8" THK ANGLE x 3'-8 3/8" LG	17	G40.21--44W
10	FLOORING	4'-0" x 1/4" THK CHECKER PL x 30'-0" LG	3	SA-36
11	LIFT LUGS	11 3/8" x 1" PL x 1'-0" LG c/w 2 1/8"Ø HOLE	4	SA-36
12	DRAIN PAN	C4 x 5.4# x 3'-11 5/8" LG	4	G40.21--44W
13	DRAIN PAN	1'-6" x 1/4" PL x 2'-0" LG	2	SA-36
14	DRAIN PAN	4" x 1/4" PL x 2'-0" LG	4	SA-36
15	DRAIN PAN	1" x 1" x 1/4" THK ANGLE x 1'-10" LG	4	G40.21--44W
16	DRAIN COVER	1'-6" x 1" DB GRATING x 2'-0" LG	2	SA-36
17	DRAIN	2" SCH STD SMLS PIPE x 6'-3" LG	2	SA-106B
18	DRAIN	2" SCH STD LRWB 90° ELL	2	SA234WPB
19	SLEEVE	4" SCH STD SMLS PIPE x 4" LG	4	SA-106B
20	SPLASH GUARD	3" x 3/8" FB x 29'-4" LG	2	SA-36
21	SPLASH GUARD	3" x 3/8" FB x 11'-3 1/4" LG	2	SA-36
22	THRESHOLD	3" x 3" x 3/8" THK ANGLE x 3'-0" LG	2	G40.21--44W
23	THRESHOLD	1'-0" x 1/4" THK CHECKER PL x 3'-0" LG	2	SA-36
24	THRESHOLD	2 5/8" x 1/4" THK CHECKER PL x 1'-0" LG	2	SA-36
25	INSULATION CLIP	2" x 1/4" FB x 2" LG	56	SA-36
26	PLATFORM SUPPORT	C4 x 5.4# x 4'-2 7/8" LG	4	G40.21--44W
27	PLATFORM SUPPORT	C4 x 5.4# x 4'-0" LG	2	G40.21--44W
28	PLATFORM SUPPORT	C4 x 5.4# x 3'-8 3/4" LG	2	G40.21--44W
29	FLOORING	4'-0" x 1/4" THK CHECKER PL x 4'-0" LG	2	SA-36
30	PLATFORM LUG	4" x 1/2" PL x 7 1/2" LG	4	SA-36

CONG1-BA-45-STR-00-0018-003

	P/N 03-02-022-19 WAM	C/P 03-02-022-19 WAM
	S/N 03-02-022-19 WAM	C/S 03-02-022-19 WAM
	D/N 03-02-022-19 WAM	S/N 03-02-022-19 WAM
	D/N 03-02-022-19 WAM	S/N 03-02-022-19 WAM
TORXEN ENERGY LTD.		
SKID DETAIL DEHYDRATION PACKAGE (Q-103)		
BASSANO	—	BA00937C

NOTE: THIS DRAWING REPRESENTS PROPRIETARY INFORMATION AND SHOULD NOT BE DISTRIBUTED OR MODIFIED IN ANY MANNER THAT IS NOT IN THE BEST INTEREST OF CENOVUS ENERGY INC. OR THE ORIGINAL AUTHOR.

NOTES

- 1) USE E7018 ELECTRODES ON MAIN MEMBERS.
- 2) ALL MAIN MEMBERS TO RECEIVE FULL PENETRATION WELDS ON ALL FLANGES, (MIN 1/4" FILLETS ON WEBS; MIN 3/8" ON LIFT LUGS.)
- 3) USE E7024 ELECTRODES ON FLOOR PLATE, SUPPORT MEMBERS & SEAMS.
- 4) FLOOR PL TO BE STITCH WELDED TO SKID MEMBERS & PERIMETER, SEAMS TO BE CONTINUOUSLY SEAL WELDED ON TOP ONLY.
- 5) STYROFOAM INSULATION REQUIRED ON WEB OF MAIN MEMBERS (PERIMETER ONLY) c/w BASE FLASHING.
- 6) 2" THK SPRAY-ON URETHANE INSULATION REQUIRED ON FLOOR DRAINS & PIPING.
- 7) TEST SURFACES, COMMERCIAL ENGLAND PAST SSPC-SP6 PRIOR TO RECEIVING:
(2 mils) DFT ZINC CHROMATE PRIMER
CHECKER PL: (2) COATS LIGHT GREY EPOXY (C.G.S.B. CODE #501-108)
STRUCTURAL STEEL: (2) COATS BLACK EPOXY (C.G.S.B. CODE #512-101)
- 8) APPROX O/A SKID WEIGHT: 11,950 lbs (5,432 kgc)

[illegible]

TORXEN



PRESSON
MANUFACTURING LTD.
ENGINEERING — DESIGN — FABRICATION

0	ISSUED FOR CONSTRUCTION	LAL		95/04/20
A	ISSUED FOR APPROVAL	LAL		95/03/20
NO.	REVISION	BY	CHKD.	DATE

DRAWN LAL	CHECKED	APPROVED	SCALE 1/2"=1'-0"	DATE 95/03/20	DRAWING NUMBER B5660-140	
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