



8109 Edgar Industrial Drive - Red Deer, AB T4P 3R2
Toll-free: (888) 551-1350
Fax: (403) 556-1355

Ticket #: 1634-846-504

Client Name: Clear Rush Co.

Work Performed On: Thursday, Oct 21, 2021

Client Reference: PO: 7153 , Job: Chevron 47

Mistras Traveller #:

200A21-CL-0033

Mistras Job #:

Mistras Work Order #:

Client Name:

Clear Rush Co.

Client Reference:

PO: 7153 , **Job:** Chevron 47

Work Performed On:

Thursday, Oct 21, 2021

Locations(s) of Work:

Sundre Fabrication Shop

Technician:

Sarah Orcutt Level II MT/PT Level I XF CGSB#18239 / SNT-TC1A

Crew:

Mandi Mayoh

Unit #:

210

Work performed in:

AB

Exposure Device:

Description	Units	Quantity	Unit Rate	Amount
Technician level 2	per hr	4	86.17	344.68
Trainee	per hr	4	51.22	204.88
Crew vehicle	per hr	4	10.50	42.00
Mileage	per km	222	0.54	119.88
Visual mpi kit	per hr	1	7.00	7.00
Mpi/lpi consumables	per can	0.25	30.00	7.50
Total:				725.94

This ticket is not an invoice. Pay upon receipt of invoice.

Daily work contract has been reviewed with client representative.

signed
October 21, 2021

Sarah Orcutt Level II MT/PT Level I XF CGSB#18239 / SNT-TC1A

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Dallas Rosevear

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Magnetic Particle Inspection

Inspection description: Fabrication: Skid Lifting Lugs

Location of work: Sundre Fabrication Shop

Code Acceptance Criteria: CSA W59(2013), CL 12.5.4.2 / 12.5.4.4 Cyclically Loaded Structures

Client Specification: N/A

Inspection Standard: ASTM Standard E 709

Inspection Procedure: 200-MT-003 (Rev 9.1): Magnetic Particle Examination of Welds in Accordance with CSA-W59-2018

Surface Condition: Clean bare metal

Yoke Current Type: A/C

Equipment Type	Manufacturer	Model #	Serial #	Calibration Date
Yoke	Parker	B-300	10380	2021-10-21
Weight 4.5 kgs (10 lbs)	Western Instruments	W-PT	1005	2015-09-15
Flashlight (2D Batteries) Min 30 cm		n/a	n/a	n/a

Consumable Type	Manufacturer	Batch #
White Contrast Paint WCP-2	Magnaflux	19M18K
Black Magnetic Particles 7HF	Magnaflux	19C10K

Black on white magnetic particle inspection of skid lifting lugs (X4).

Welds were inspected after cleaning and no relevant indications were noted at the time of inspection.

Weld in accordance with the code acceptance criteria.

Job: Chevron 47

Material: CS

Welder ID: Tyler Mahan

Figure 1: Overview of Skid



Figure 2: Completed Inspection and Lug Example



Sarah Orcutt

signed
October 21, 2021

Auditor

Sarah Orcutt Level II MT/PT Level I XF CGSB#18239 / SNT-TC1A

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