

**Canadian Natural Resources Limited
GENERAL PRESSURE VESSEL INFORMATION**

Job # 10.110056

District: Grande Prairie AB.	Skid No.
Facility: Knopcik Gas Gathering	Location (LSD): 13-19-73-10W6M
Vessel Name Equipment Number: Line Heater	
Orientation: Horizontal	
Status: In Service	Regulatory Inspection

PRESSURE VESSEL NAMEPLATE DATA

"A" or "G" or "S" (Sask.) or BC Registration Number. A0244015		CRN Number: E 9866.213	
Vessel serial number: 4368-50		Size: 52 in. X 15 ft.	
Shell thickness: 4.8mm		Shell material: SA 36	
Head thickness: 4.8mm		Head material: SA 36	
Tube wall thickness: 7.6mm/11.1mm		Tube material: SA 106B/ SA 105	
Tube diameter:		Tube length:	
Channel thickness:		Channel material:	
Design pressure	1 st Pass: 3136 PSI	Operating pressure	Shell:
	2 nd Pass: 1500 PSI		Tubes: 0 – 3000 PSI
Design Temp.	1 st Pass: 200 Deg F	Operating temperature	Shell:
	2 nd Pass: 200 Deg F.		Tubes:
X-ray: RT 1		Heat treatment: HT	
Code parameters: ASME B31.3		Coated: no	
Manufacturer: Presson Manufacturing		Year built: 1988	
Corrosion allowance: Not Stated		Manway: no	

PRESSURE SAFETY VALVE NAMEPLATE DATA

PSV Tag #	Manufacture	Model #	Serial #	Set Pressure (kPa)	Capacity (scfm)	Service Date
CRN #	Service By	Block Valve	Location	Size	Code Stamp	

SERVICE CONDITIONS-INDICATE ALL THAT APPLY

Sweet	Sour X	Oil	Gas X	Water X
Amine	LPG	Condensate X	Air	Glycol X

Other (Describe):

Inspection Interval _____ **PSV Service Interval** _____

(Determined by MIC in conjunction with Chief Inspector following guidelines of CNRL Owner-User Inspection Program)

Reports reviewed and accepted by:

Mechanical Integrity Coordinator _____ **Date** _____

Fill out all forms as completely as possible. All information is important! Use back of sheets to record additional information or sketch if required. Copy of report to be filed by MIC at site, and copy sent to Chief Inspector

External Inspection Items	G	F	P	N/A	Comments
Insulation Verify sealed around manways, nozzles, no damage present, and there is no egress of moisture.	X				No damage present- no egress of moisture. Sealed around saddles and skid building.
External Condition Assess paint condition, areas peeling, record any corrosion, damage, etc (record location, size and depth of corrosion or damage)		X			Paint peeling to 20% of area- corrosion on exposed metal. Pitting less than .005"
Leakage Record any leakage at flanges, threaded joints, weep holes on repads, etc.	X				No leaks observed.
Saddle/Skirt Assess condition of paint, fire protection, concrete. Look for corrosion, buckling, dents, etc. Look at vessel surface area near supports. Verify no signs of leakage at attachment to vessel and attachment welds are acceptable. Ground wire attached?	X				Saddles: bolted directly to skid floor. No buckling or dents. No corrosion at attachment welds to vessel. Ground wire attached to skid.
Anchor Bolts Hammer tap to ensure secure. Look for cracking in treads or signs of deformation.	X				Anchor bolts are securely fastened. No deformation.
Concrete foundation Check for cracks, spalling, etc.				X	
Ladder / Platform Describe general condition, ensure support is secure to vessel, describe any hazards.				X	
Nozzle Assess paint, look for leakage, and ensure stud threads are fully engaged. Record any damage, deflection, etc. Are nozzles gusseted?	X				Stud threads are fully engaged to nuts – no short bolts. No damage or deflections – no leaks. Nozzles are not gusseted.
Gauges Ensure gauges are visible, working, no leakage, and suitable for range of MAWP/ Temp.	X				Clear and clean – no leakage. Suitable for operational range of vessel. Pressure gauge 0 – 3000 PSI.
External Piping Ensure pipe is well supported. All clamps, supports, shoes, etc. in place. Look for evidence of structural overload, deflection, etc. Paint condition, external corrosion?	X				Piping is well supported; no deflection, all clamps and supports are in place. Paint in good condition – no exposed metal.
Valve: Ensure no leaks are visible. Valves are properly supported and chained if necessary.	X				Valves are supported properly – no leaks.
PSV Ensure PSV is set at pressure at or below that of vessel.				X	No PSV.
NDE methods Was UT/ MPI done on vessel (MI coordinator to review results)	X				Ultrasonic thickness survey carried out – no metal thickness detected below nominal.
Other					
<p>Recommendations or corrective actions : Vessel is Fit for Service or describe corrective actions required) (MIC to review corrective actions with Operations, discuss with Chief Inspector where necessary, and get remedial action implemented) Recommendations: No recommendations at this time. Summary: Vessel is in overall good condition, visual external inspection and ultrasonic corrosion survey performed – no metal thickness detected below nominal. Long term corrosion rate based on greatest thickness loss – no corrosion rate to assess. Vessel is fit for service.</p>					

Inspected By: Gerry Avery

Date: March 8, 2011

Photo Table



LSD



Vessel data plate



Vessel pressure gauge



Vessel front view



Vessel overview