

Mountain West Services Ltd.

#3, 14 Thevenaz Industrial Trail, Sylvan Lake, AB T4S 2J5

Field Inspection Report - CNRL 480572_6/5/2011_VT_External

Vessel Number	480572	Vessel Name	LINE HEATER	Province	Alberta
District	WEST COUNTY	LSD	11-15-075-11W6	Location	VALHALLA
Method	VT	Access	External	Cleaning	Good
Inspection Date	6/5/2011	Inspection Interval	60	Next Inspection	6/5/2016
CRN	I5831.28	Skid Number		Service	
Manway	No	Coating	False	Status	In Service
MAWP (PSI)	5	MAWP (Kpa)	34.47		
MAWT (F)	93.33	MAWT (C)	200	Outstanding NCRS	0

General

Safety Valves

PSV MWS65455 Coil2 side. Set pressure 2025 PSI / 8084 KPa. Capacity: 8084 SCFM / 228.91 m3/min.

PSV MWS65455 Coil1 side. Set pressure 3375 PSI / 8084 KPa. Capacity: 8084 SCFM / 228.91 m3/min.

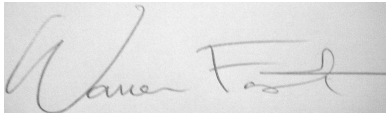
PSV NON-CODE Shell side. Set pressure 5 PSI / 0 KPa. Capacity: 0 SCFM / 0 m3/min.

External

All visible shell surfaces and nozzles appear in good condition. Name plate is intact and legible. Vessel supports, foundation, electrical bonding and external coating appear good. Associated piping, supports and components appear in good condition and alignment with no signs of leaks or defects present at the time of inspection. PSV protection and PSV's are properly installed with any block valves locked/sealed open. PSV has correct code stamp and MWS tagging, and was last serviced within the required interval guidelines.

Recommendations

INSPECTOR : I have witnessed/done the above inspections and certify that they have been done in accordance with our approved manual and that the information is accurate. I certify that the status of the Pressure equipment detailed here is:

Suitable to be returned to Service	Yes	Repairs complete (AB-40 attached)	N/A
Repairs are still required	No	Suggested Inspection interval	60
Warren Fast Inspector			6/7/2011 Date