

Mountain West Services Ltd.

#3, 14 Thevenaz Industrial Trail, Sylvan Lake, AB T4S 2J5

Field Inspection Report - CNRL 489598_6/5/2011_VT_External

Vessel Number	489598	Vessel Name	LINE HEATER	Province	Alberta
District	WEST COUNTY	LSD	08-13-075-11W6	Location	VALHALLA
Method	VT	Access	External	Cleaning	Good
Inspection Date	6/5/2011	Inspection Interval	60	Next Inspection	6/5/2016
CRN	r-0573.2	Skid Number	SKID0234	Service	
Manway	NO	Coating	False	Status	In Service
MAWP (PSI)	3375	MAWP (Kpa)	23269.95		
MAWT (F)	93.33	MAWT (C)	200	Outstanding NCRS	0

General

Safety Valves

PSV NON-CODE Shell side. Set pressure 10 PSI / 0 KPa. Capacity: 0 SCFM / 0 m3/min.

PSV NON-CODE Coil2 side. Set pressure 1600 PSI / 0 KPa. Capacity: 0 SCFM / 0 m3/min.

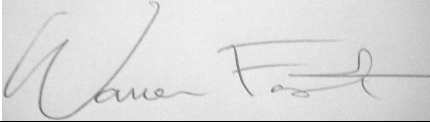
PSV NON-CODE Coil1 side. Set pressure 3375 PSI / 0 KPa. Capacity: 0 SCFM / 0 m3/min.

External

All visible shell surfaces and nozzles appear in good condition. Name plate is intact and legible. Vessel supports, foundation, electrical bonding and external coating appear good. Associated piping, supports and components appear in good condition and alignment with no signs of leaks or defects present at the time of inspection.

Recommendations

INSPECTOR : I have witnessed/done the above inspections and certify that they have been done in accordance with our approved manual and that the information is accurate. I certify that the status of the Pressure equipment detailed here is:

Suitable to be returned to Service	Yes	Repairs complete (AB-40 attached)	N/A
Repairs are still required	No	Suggested Inspection interval	60
Warren Fast Inspector			6/10/2011 Date

W
HT
RT

CERTIFIED BY

RJV

**GAS FIELD
SERVICES LTD**

VEGREVILLE, ALBERTA
PHONE (780) 632-7774

(A) 489598

UNIT NAME

LINE HEATER

HIGH PRESSURE COIL 3375 p.s.i. at 200°F

LOW PRESSURE COIL 1600 p.s.i. at 200°F

CRN# HIGH PRESSURE COIL R0573.2

CRN# LOW PRESSURE COIL R0564.2

DWG# HIGH PRESSURE COIL C02-371

DWG# LOW PRESSURE COIL C02-372

JOB NUMBER

SERIAL NUMBER

DATE MFG.

0007 05

