

**Field Inspection Report**

Vessel # RAE2966

<b>Client</b>	Murphy Oil		Inspection Date		April 29, 2001	
<b>Prov. Reg.#</b>	RAE2966		Location		Ladyfern	
<b>Equipment</b>	Glycol Reboiler		LSD		B-17-I/94-H-1	
<b>Tag/Equip. #</b>			Comp./Unit #			
<b>Vessel Status</b>	In Operation		Job #		01-220	
<b>Manufacturer</b>	Wells Hall	Serial #			MAWP/Temp	15 psi ° F
<b>CRN#</b>		Shell Material			Shell Thickness	in
<b>Corrosion All.</b>	in	Head Material			Head Thickness	in
		Head Material 2			Head Thickness 2	in
		Channel Material			Channel Thickness	in
<b>Diameter</b>	36 in	Length	120 in	Height	RT	HT
<b>Year Built</b>	2001	Next Inspection	2003		Inspection Type	VE/UT/Inst.
<b>Service</b>	Glycol	Manway	No		Coating	No

<b>PSV #.</b>					
<b>Mfg.</b>		Serial #		Set Pressure	psi
<b>Type/Model</b>		Capacity		Size	in
<b>Date of Service</b>		Next Service		Service Co.	

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**Observations:**

**External**

No nameplate on nameplate bracket. Top drum insulated and clad, dirty, in new condition. Accumulator painted, new condition. Expanded metal on side as heat shield bolted solid. Supports, saddles, leg/end plate new condition. Support bolted solid to floor. No active corrosion noted at this time.

**Internal**

No access available at this time.

**UT**

Measurements in inches.

**Accumulator**

**Shell**

Top - 0.392, 0.393, 0.392, 0.394

Side - 0.402, 0.404, 0.401, 0.406

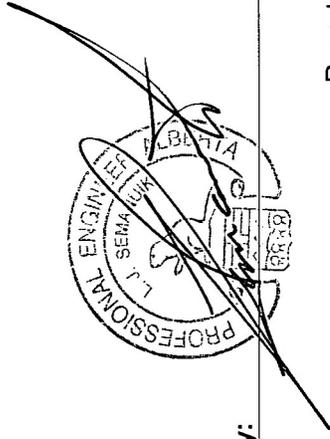
Bottom - 0.410, 0.408, 0.406, 0.404

**Note**

Bottom length : 104"  
Vessel atmospheric.

**Recommendations:**

1. Next shutdown, open and clean for internal inspection.
2. No concerns noted at this time.



**Inspector:** Jim Longstreet

**Reviewed by:**

AB-40 to be attached