

Mountain West Services Ltd.

#3, 14 Thevenaz Industrial Trail, Sylvan Lake, AB T4S 2J5

Field Inspection Report - CNRL 3138696_6/5/2011_VT_External

Vessel Number	3138696	Vessel Name	LINE HEATER	Province	Alberta
District	WEST COUNTY	LSD	09-33-074-11W6	Location	VALHALLA
Method	VT	Access	External	Cleaning	Good
Inspection Date	6/5/2011	Inspection Interval	60	Next Inspection	6/5/2016
CRN	OG2606.5C	Skid Number	SKID0222	Service	
Manway	NO	Coating	False	Status	In Service
MAWP (PSI)	3130.11	MAWP (Kpa)	21581		
MAWT (F)	121	MAWT (C)	249.8	Outstanding NCRS	0

General

Safety Valves

PSV MWS64137 Coil2 side. Set pressure 1480.1332 PSI / 8279 KPa. Capacity: 8279 SCFM / 234.44 m3/min.

PSV MWS64137 Coil1 side. Set pressure 3130.10824 PSI / 8279 KPa. Capacity: 8279 SCFM / 234.44 m3/min.

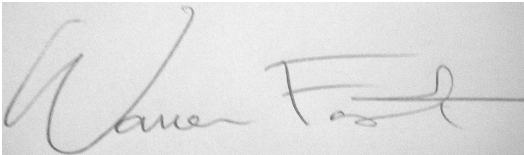
PSV NON-CODE Shell side. Set pressure 10 PSI / 0 KPa. Capacity: 0 SCFM / 0 m3/min.

External

All visible shell surfaces and nozzles appear in good condition. Name plate is intact and legible. Vessel supports, foundation, electrical bonding and external coating appear good. Associated piping, supports and components appear in good condition and alignment with no signs of leaks or defects present at the time of inspection. PSV protection and PSV's are properly installed with any block valves locked/sealed open. PSV has correct code stamp and MWS tagging, and was last serviced within the required interval guidelines.

Recommendations

INSPECTOR : I have witnessed/done the above inspections and certify that they have been done in accordance with our approved manual and that the information is accurate. I certify that the status of the Pressure equipment detailed here is:

Suitable to be returned to Service	Yes	Repairs complete (AB-40 attached)	N/A
Repairs are still required	No	Suggested Inspection interval	60
Warren Fast Inspector			6/7/2011 Date



RT 100 X
HT

CALGARY, ALBERTA, CANADA

SER. NO. C-42-20

COIL SIZE No. 1 3 SCH. 16 CRN. NO. 0291-2

COIL SIZE No. 2 3 SCH. 80 CRN. NO. N0292-2

COIL SIZE No. 3 X X SCH. X X CRN. NO. X X X X

COIL MWP Kpa No. 1 21581 No. 2 10205 No. 3 X X AT 121 °C

COIL TEST PRESS. Kpa No. 1 52372 No. 2 15307 No. 3 X X

PROV. REG.

(A) 3138696



