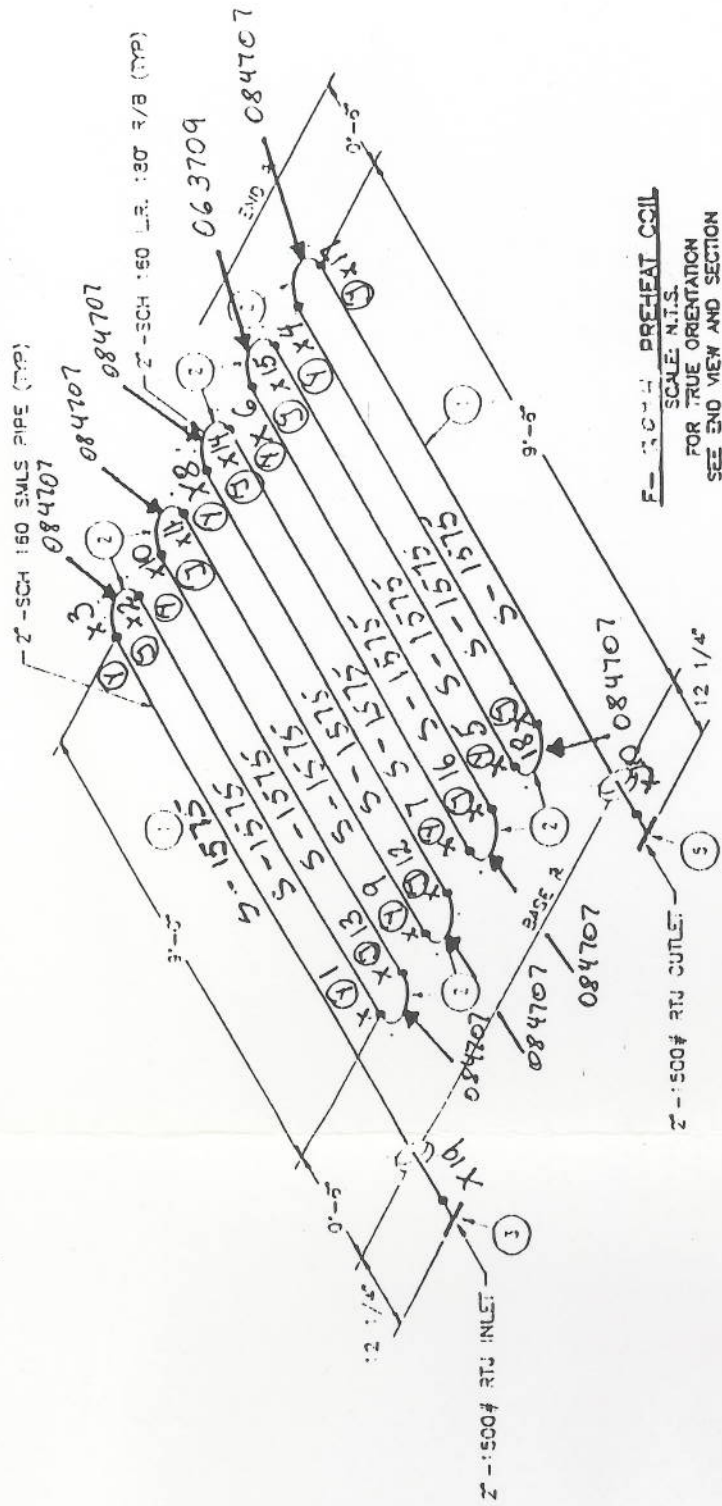


15-17



F-1000 PREHEAT COIL
SCALE: N.T.S.
FOR TRUE ORIENTATION
SEE END VIEW AND SECTION

PREHEAT COIL F-2094

DESIGN PRESS.: 3375 PSIG
DESIGN TEMP.: 200°F
CORR. ALLOWANCE: 1/16"
SERVICE: SOUR
BUILT TO: ASME B 31.3 SPECS. 1996 ED. 199 ADD.
PROV. OF: ALBERTA
SURFACE AREA: 60.4 SQ.FT.
NO. OF PASSES: TEN (10)
WEIGHT: 810 LBS
XRAY: 100%
HYDRO-TEST: 5063 PSIG
STRESS RELIEVE COIL: YES
MONT: -20°F @ 3375 PSIG
SERIAL NO.: F-2094
WELD PROCEDURE: FSF-6.7.3
CAPACITY: 1.50 CFT.
PWHT: @ 1:150°F FOR 60 Min.
L.S.D.

BILL OF MATERIALS FOR COILS	
NO.	DESCRIPTION
1	2" SCH 160 SMLS PIPE
2	2" SCH 160 L.R. 180 R/B
3	2" SCH 160 L.R. 180 R/B
4	2" SCH 160 L.R. 180 R/B
5	2" SCH 160 L.R. 180 R/B
6	2" SCH 160 L.R. 180 R/B
7	2" SCH 160 L.R. 180 R/B
8	2" SCH 160 L.R. 180 R/B
9	2" SCH 160 L.R. 180 R/B

NOTE: R/B - RETURN BENDS
L.R. - LONG RADIUS

BUTT WELD

W.P.# FSF-6.7.3

SINGLE VEE BUTT
SINGLE BEVEL

DRAWING NUMBER	REFERENCE DRAWINGS

REV.	DATE	DESCRIPTION	BY	CHK'D	APP
A	98/06/30	ISSUED FOR CUST. APPROVAL	MJR		

FLO-SKID
MANUFACTURING INC.
OIL AND GAS PRODUCTION EQUIPMENT

SCALE	N.T.S.	DATE	98/06/26	DRAWN BY	M.J.R.	CHECKED	
JOB No.	916	PROJECT No.		DRAWING No.	916-F-2094 <th>REV.</th> <td>A</td>	REV.	A

ANDERSON EXPLORATION LTD.

COILS FOR 36" O.D. x 10'-0" LINE HEATER
CAPACITY - 500,000mm BTU/HR

SCALE	N.T.S.	DATE	98/06/26	DRAWN BY	M.J.R.	CHECKED	
JOB No.	916	PROJECT No.		DRAWING No.	916-F-2094	REV.	A