



LABOUR
General Safety Services Division
Boilers Branch

MANUFACTURER'S DATA REPORT

For Heater Coils

3127337

6th Floor, 10608 - 99 Avenue, Edmonton, Alberta, Canada T5K 0G2 403/427-6255

(A) No. 3127337

MANUFACTURED BY: Nusco Manufacturing & Supply Ltd. 1604-8 St., Nisku, Alta. T9E 7S6

MANUFACTURED FOR: Ulster Petroleums Ltd. JURISDICTION: Alberta

ULTIMATE OWNER: Ulster Petroleums Ltd.

LOCATION OF INSTALLATION: Gold Creek LSD 13-29-67-04 W6M

TYPE: Indirect 50606-400 M-8471.2 1995
(direct or indirect) (mfg. serial no.) (CRN number) (year built)

DRAWING NUMBER: D0516-402 Rev.3 INTENDED SERVICE: OIL & GAS

MATERIAL SPECIFICATIONS #1: SA-333-6 Ends: SA-350-LF2 Rating: 2500 #

MATERIAL SPECIFICATIONS #2: SA-333-6 Ends: SA-105-N Rating: 600 #

MATERIAL SPECIFICATIONS #3: ----- Ends: ----- Rating: -----

DIAMETER #1: 88.9 mm (3 ") Nom. Thickness: 15.24 mm (0.600 ") O/A Length: 15'

DIAMETER #2: 114.3 mm (4 ") Nom. Thickness: 8.56 mm (0.337 ") O/A Length: 15'-4"

DIAMETER #3: ----- Nom. Thickness: ----- O/A Length: -----

MAXIMUM WORKING PRESSURE #1: 38784 kPa (5625 psig) At Maximum Temperature: 93 °C (200 °F)

MAXIMUM WORKING PRESSURE #2: 9308 kPa (1350 psig) At Maximum Temperature: 93 °C (200 °F)

MAXIMUM WORKING PRESSURE #3: ----- At Maximum Temperature: -----

HYDROSTATIC TEST PRESSURE #1: 58173 kPa (8437 psig)

HYDROSTATIC TEST PRESSURE #2: 13962 kPa (2025 psig)

HYDROSTATIC TEST PRESSURE #3: -----

RT (Random % of Full): 100% P.W.H.T.: 60 Min. @ 1150°F

REMARKS: Title: Heater Coil Construction Drawing D0568-402 Rev. 0
Volume: 0.389 m³ (13.74 ft³)
Job No.: 50606-400

CERTIFICATE OF COMPLIANCE

We certify that the statements made in this report are correct and that all details of design, material, construction and workmanship of this coil bundle is in accordance with

REGISTERED DESIGN NO.: M-8471.2

DATE: NOV 29 1995

SIGNED: [Signature]
(representative)

FOR: Nusco Manufacturing & Supply Ltd.
(manufacturer)

CERTIFICATE OF SHOP INSPECTION

I, the undersigned, a duly authorized Inspector of Boilers and Pressure Vessels employed by Alberta Labour, General Safety Services Division, do hereby certify that the construction is in accordance with the Boilers and Pressure Vessels Regulations.

DATE: Nov 29/95 SIGNED: [Signature]