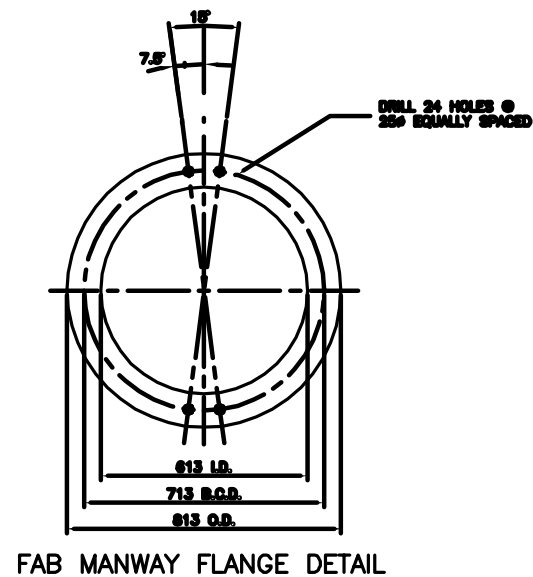
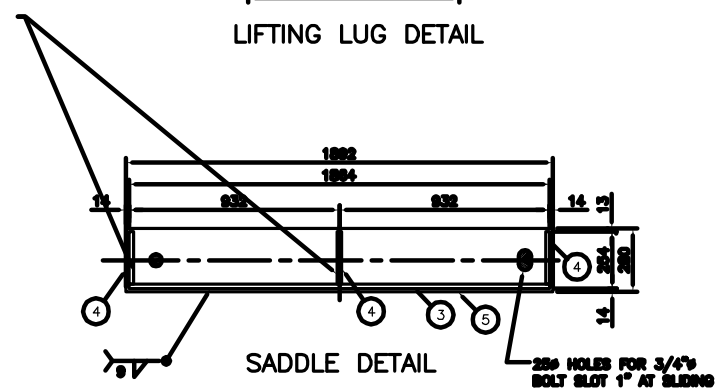
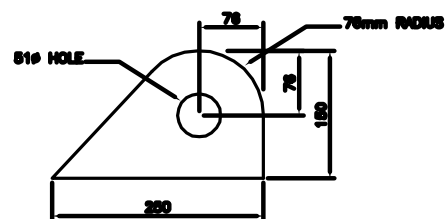
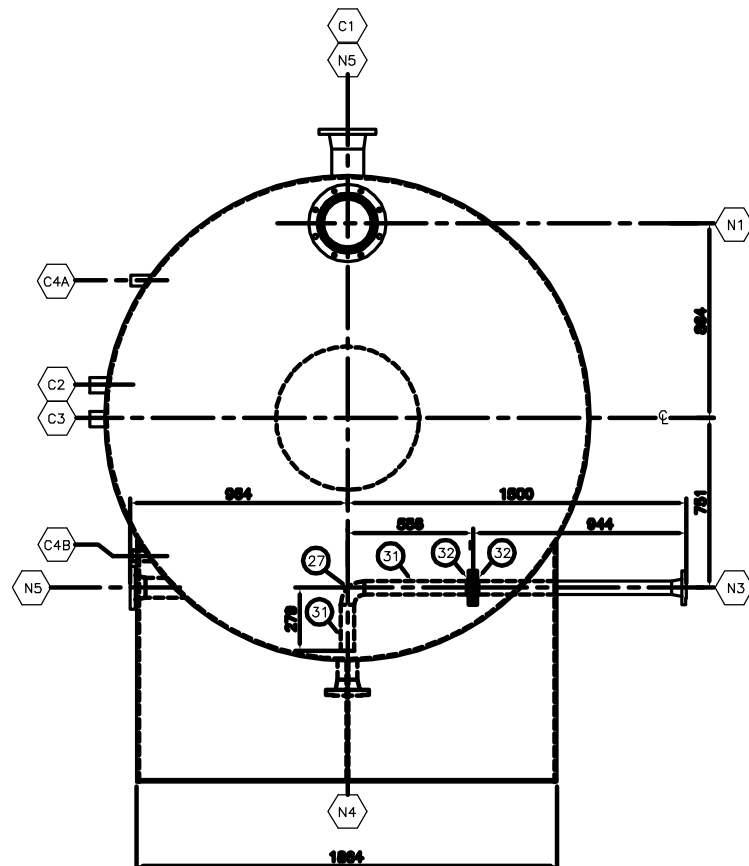
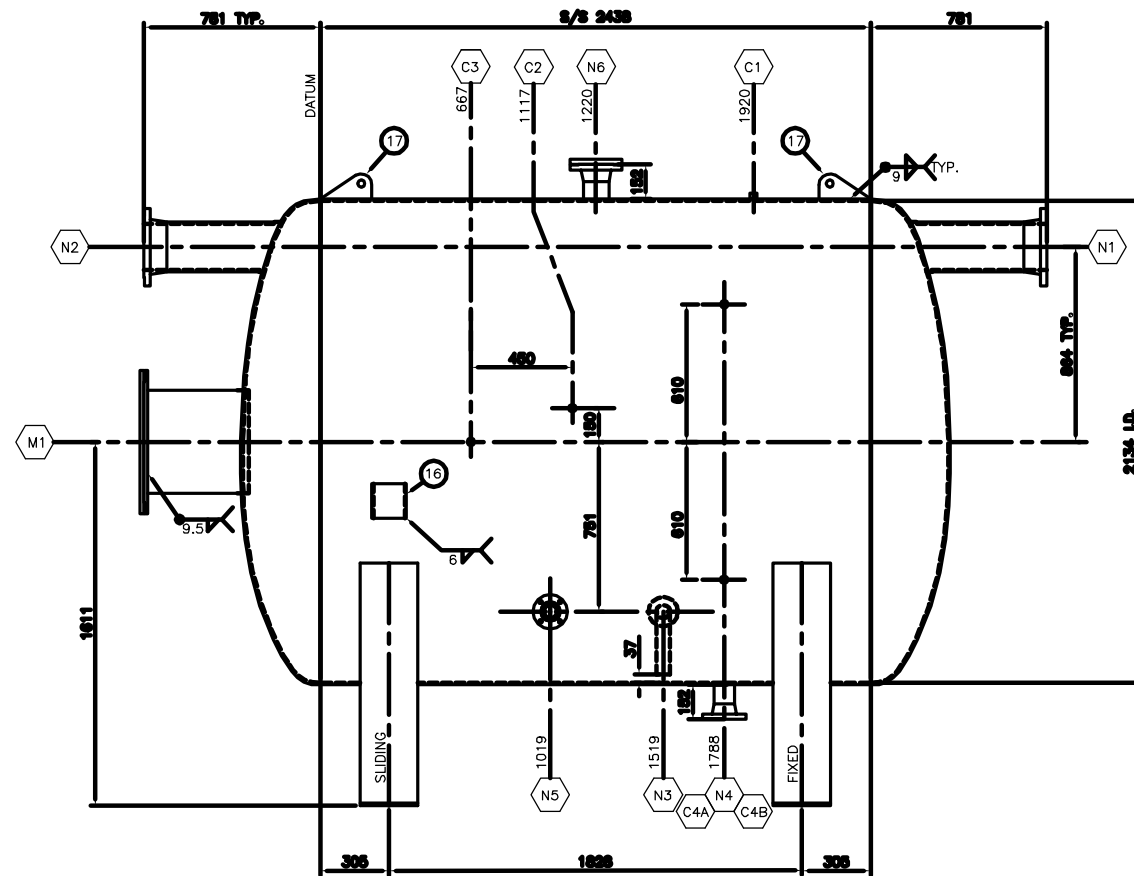
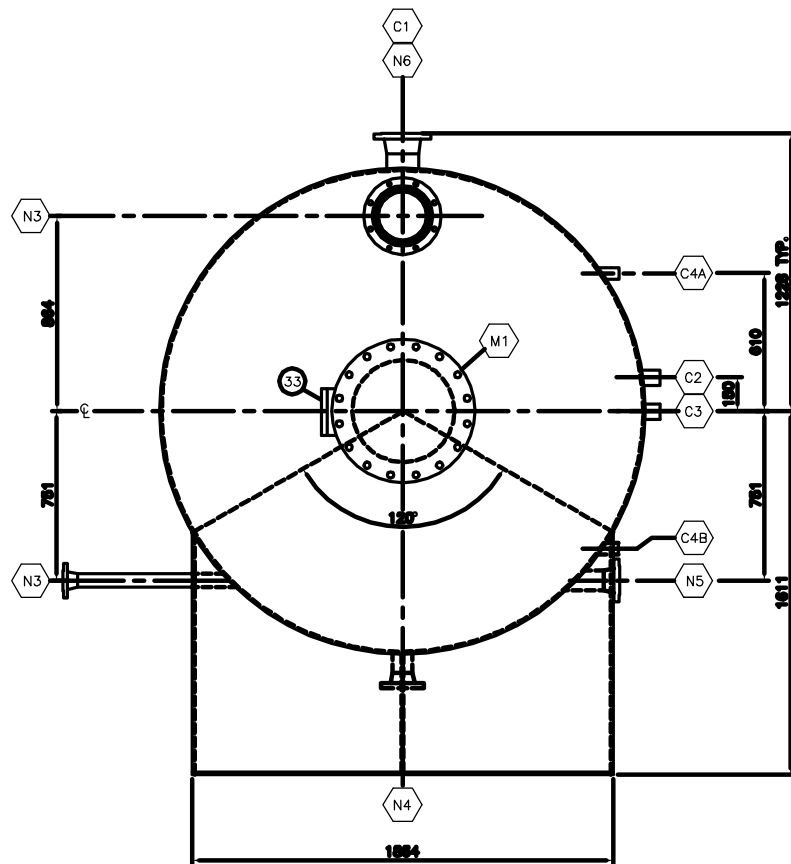


[illegible]

NOTE:

1. ALD. RES. QUALITY PROTH-ASP1188
2. ALD. RES. WELDING PROCEDURES-WP1238L2
3. MIN. DESIGN METAL TEMP. -20° F AT 14.8 psi.
4. NO IMPACT TESTS REQ'D PER US SF, 1-8.
5. APPROXIMATE FLAME HEAT: 300.0 Cu. Ft.
6. APPROX. WEIGHT: 1,300 LBS.
7. WEIGHT FULL OF WATER: 3,000 LBS.
8. TACK WELDS & ATTACHMENTS PROCEDURE Max: WP11, WP12, WP13, WP14, WP15, WP16, WP17, WP18, WP19, WP20, WP21, WP22, WP23, WP24, WP25, WP26, WP27, WP28, WP29, WP30, WP31, WP32, WP33, WP34, WP35, WP36, WP37, WP38, WP39, WP40, WP41, WP42, WP43, WP44, WP45, WP46, WP47, WP48, WP49, WP50, WP51, WP52, WP53, WP54, WP55, WP56, WP57, WP58, WP59, WP60, WP61, WP62, WP63, WP64, WP65, WP66, WP67, WP68, WP69, WP70, WP71, WP72, WP73, WP74, WP75, WP76, WP77, WP78, WP79, WP80, WP81, WP82, WP83, WP84, WP85, WP86, WP87, WP88, WP89, WP90, WP91, WP92, WP93, WP94, WP95, WP96, WP97, WP98, WP99, WP100.
9. PART SPEC: AS PER DEER CREEK SPECIFICATION
10. INTERNALLY CONSIDER AS PER DEER CREEK SPEC.
11. ALL CPLE CAN BE SUBMITTED FOR TC.
12. USE SENSITIVE FOLLOWING MFL FOR THOSE LISTED PPE PASSING FOR S4100S; FORGING S4100S/L2 FOR S4100S; FITNESS S4100S/L2 FOR S4100S.

VESSEL C.R.N. STAMP

[illegible]

DESIGN DATA			
Design Temp.	500 °C (900 °F)	Design St.	WF-62-78
Area	14.9 in ²	CRG No.	-
Orientation	0°	Length	14'-00" ± 12" MAX
Design Temp.	75 °F	Joint Code	ABC-2000
Stress	N/A	Spec.	ASTM A572, Gr. 50
Design Temp.	100°	Design	6.3100/77.0000

Date: <u>12-12-2005</u> To: <u>1110</u> Check # <u>1110</u> Amount <u>1110</u>	 WESTFAB EQUIPMENT LTD.	200-01 STREET S.E., CHASLER, ALBERTA T0C 0G0 TEL: (403) 270-0000 FAX: (403) 270-0000
Amt. \$ <u>1110</u> Currency: <u>USD / NEW DOLLAR / JAPAN YEN / EURO POUND</u>	DATE: <u>2005</u>	
Title: FLARE KNOCK OUT DRUM 2134 MM I.D. X 2438 MM S/S	Drawing Number: WF-05-414	Revision: 0