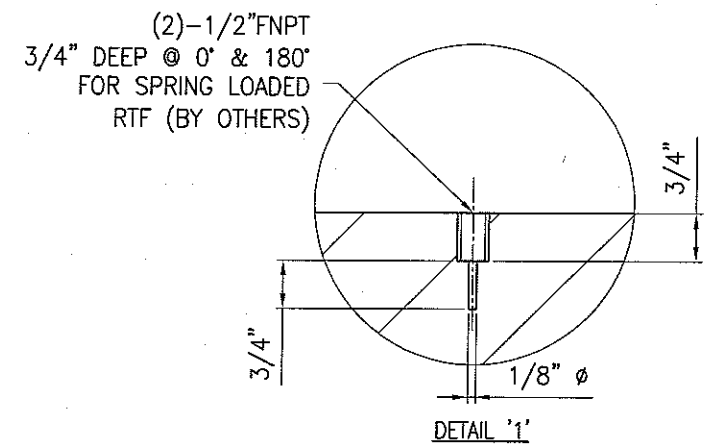
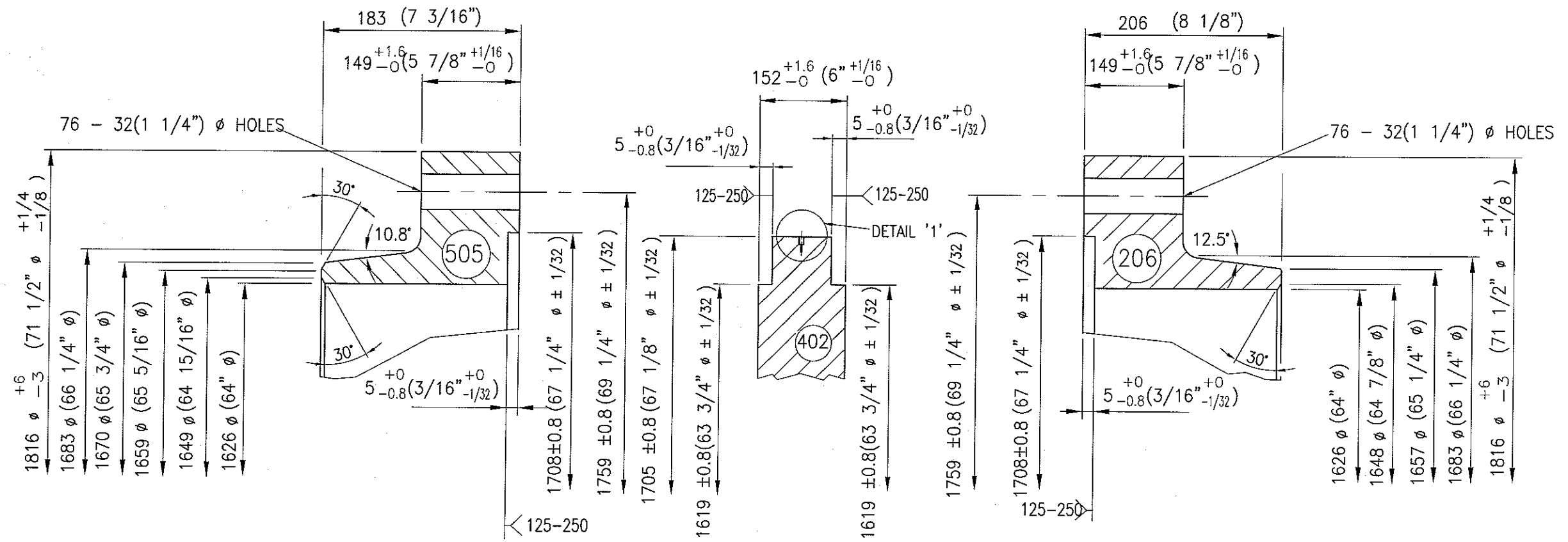
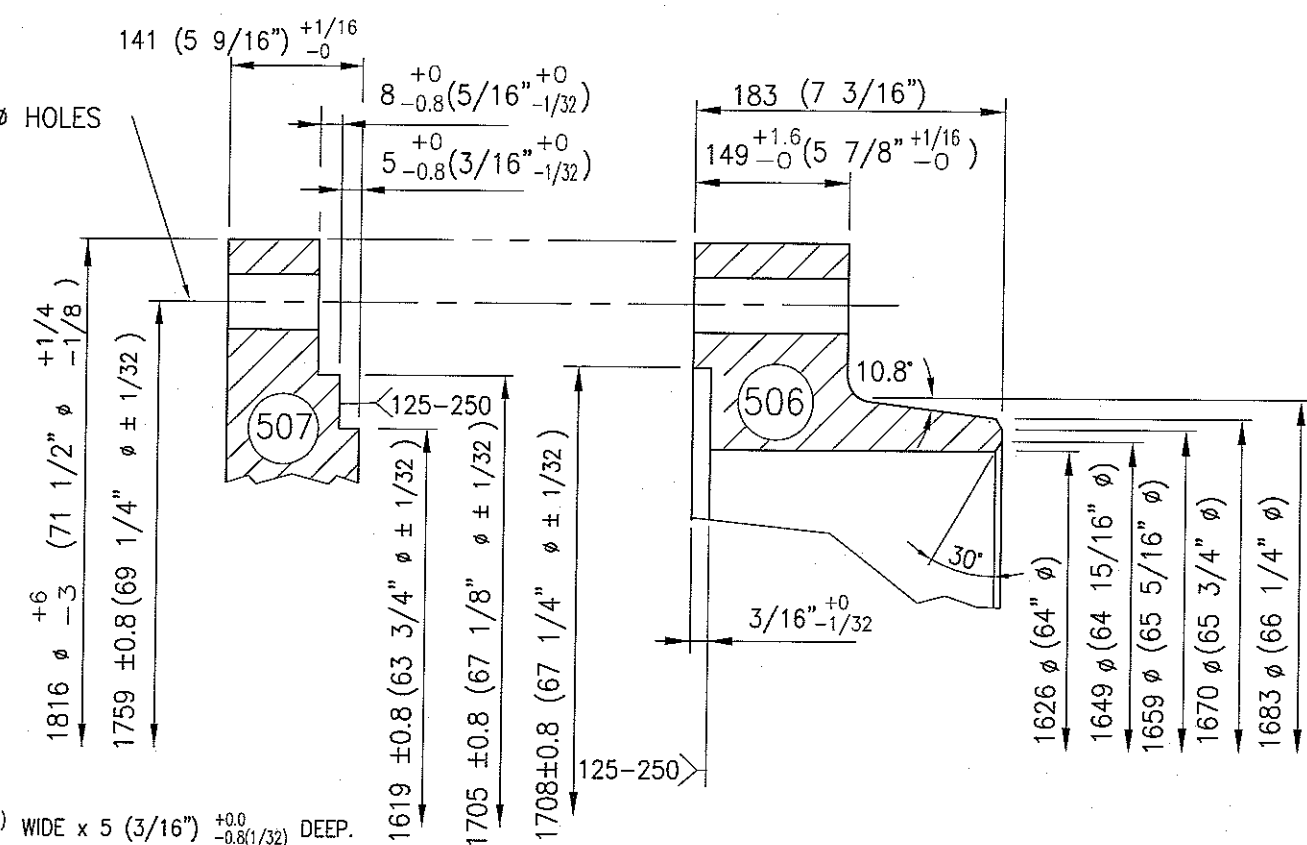




- NOTES
- 1). FILLET RADII AT FLG. HUBS TO BE 10(3/8") UNLESS OTHERWISE INDICATED.
 - 2). FLANGE BOLT HOLES EQUALLY SPACED & STRADDLE NATURAL CENTRE LINES.
 - 3). P.P.Plate GROOVES ON CHANNEL COVER & TUBESHEET ARE 14 (9/16") ^{+1.6(1/16)}₋₀ WIDE x 5 (3/16") ^{+0.0}_{-0.8(1/32)} DEEP.
 - 4). ALL DIMENSION ±1.6(1/16"), UNLESS OTHERWISE INDICATED.



0	09.05.20	C.H	FOR REVIEW AND APPROVAL
REV	DATE	BY	REVISION DESCRIPTION
K KOCH A Koch Chemical Technology Group, LLC Company HEAT TRANSFER CANADA LP SARNIA TORONTO ONTARIO			
FOR		TITLE	
SHELL ALBIAN SANDS		SRU FEED STEAM HEATER	
FORT McMURRAY ALBERTA			
DRAWN: C.H	DATE 09.05.20	SERIAL No.: T10176A/H	
CHK'D: [Signature]	DATE 29 May 2009	PO No.: 50274775 002 OP	
APPR'D: [Signature]	DATE 29 May 2009	ITEM No.: 260-SX-101/201A/B/C/D	
SCALE: NONE		No. OF UNIT : EIGHT	
KHTC DRAWING : MACHINING DETAILS		KHTC DRAWING No.: T10176-7	REV 0