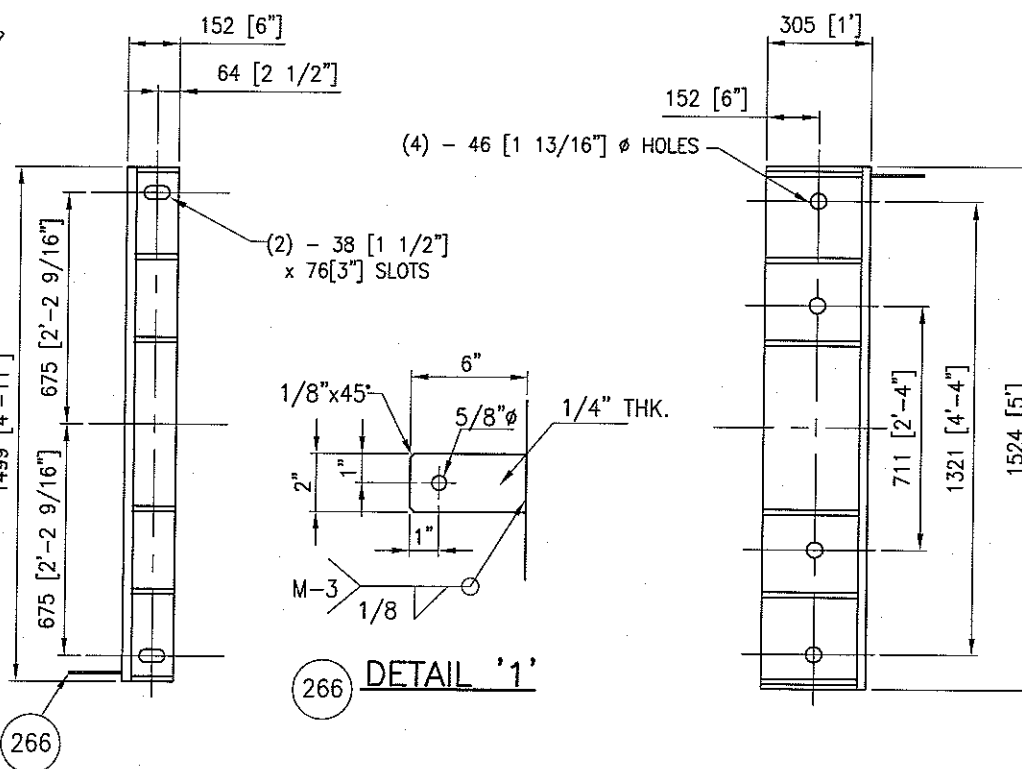
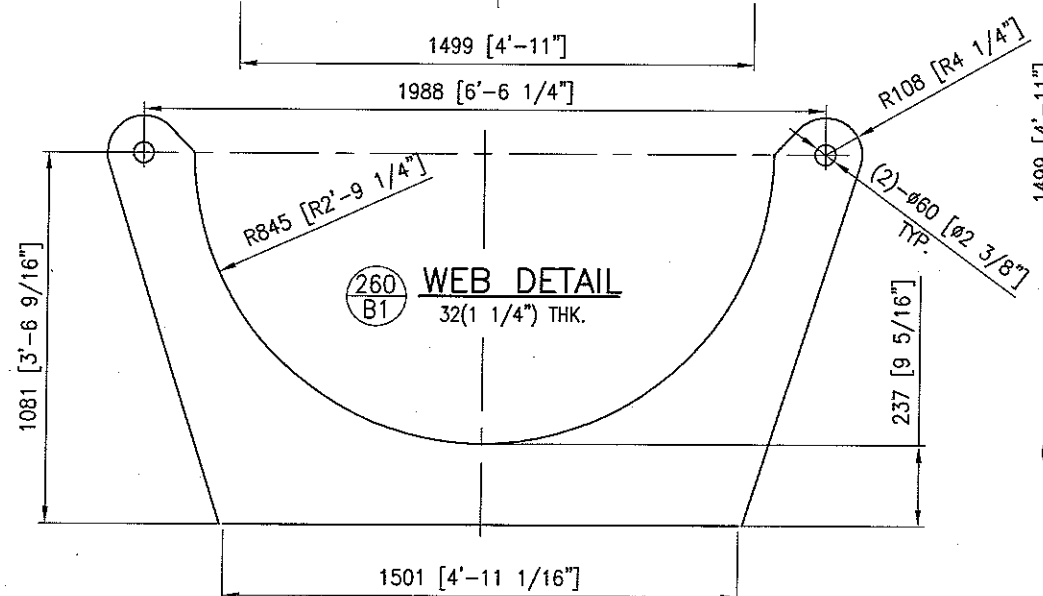
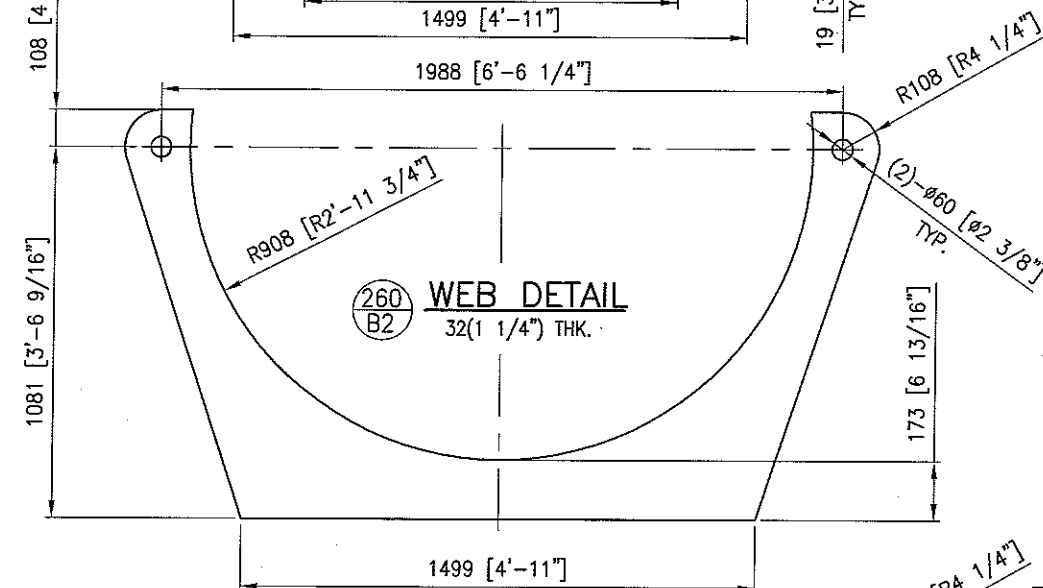
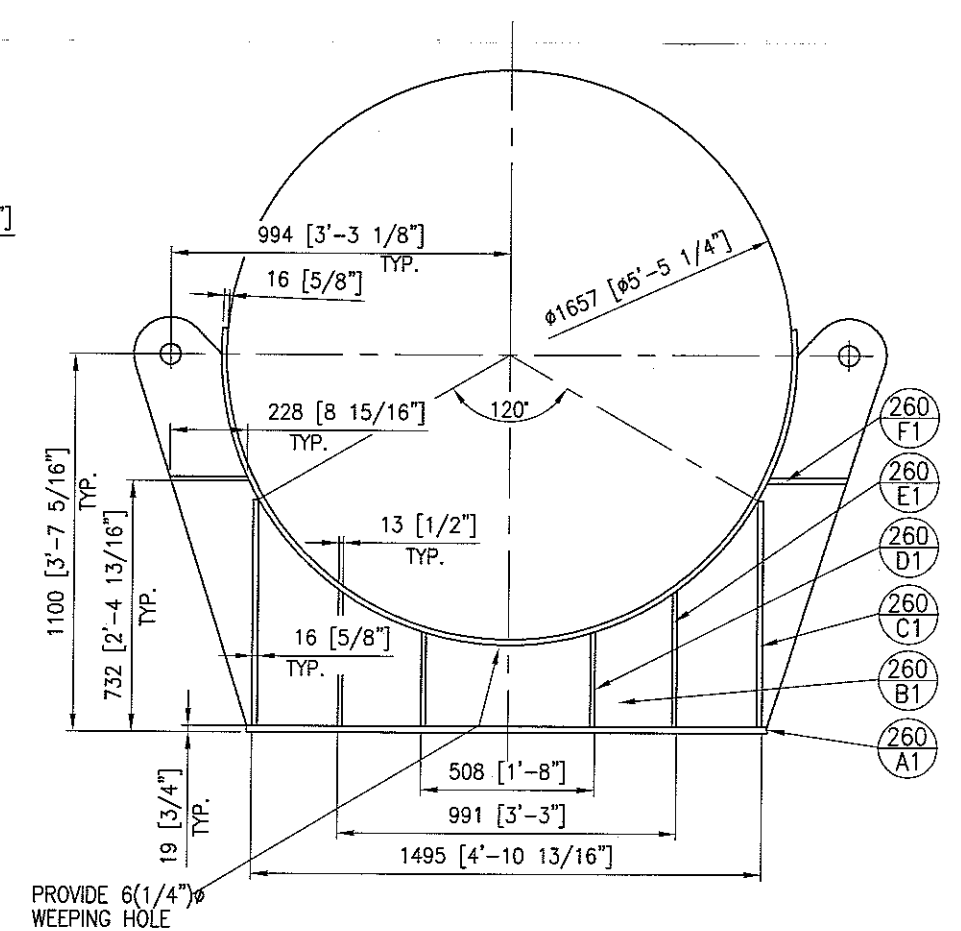
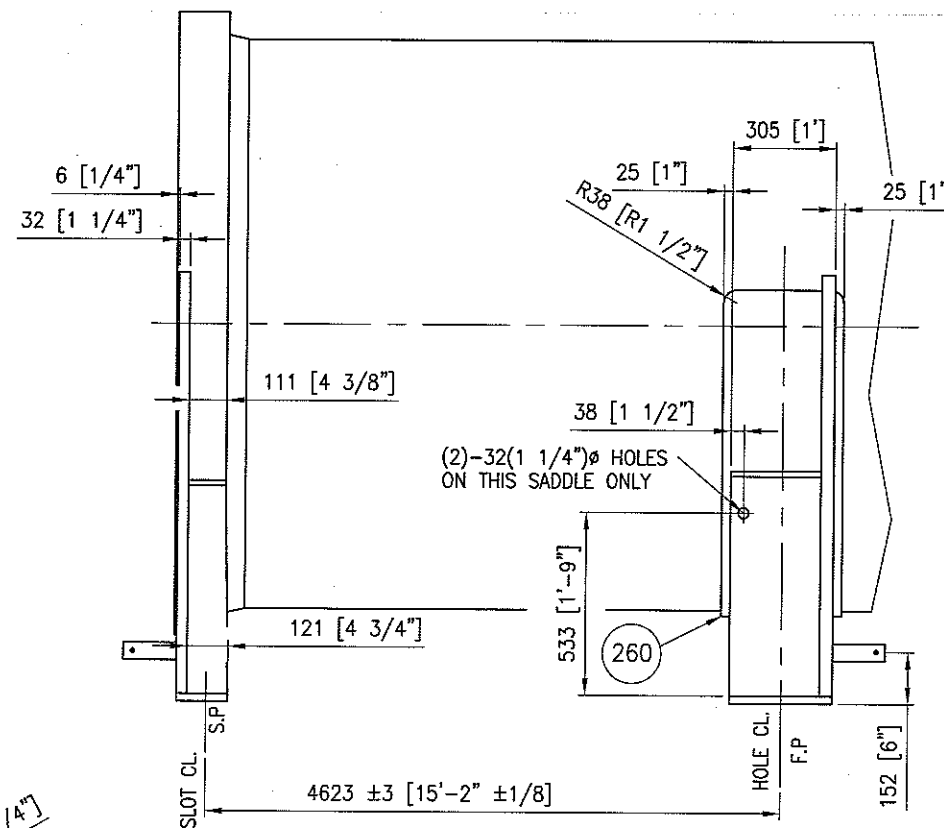
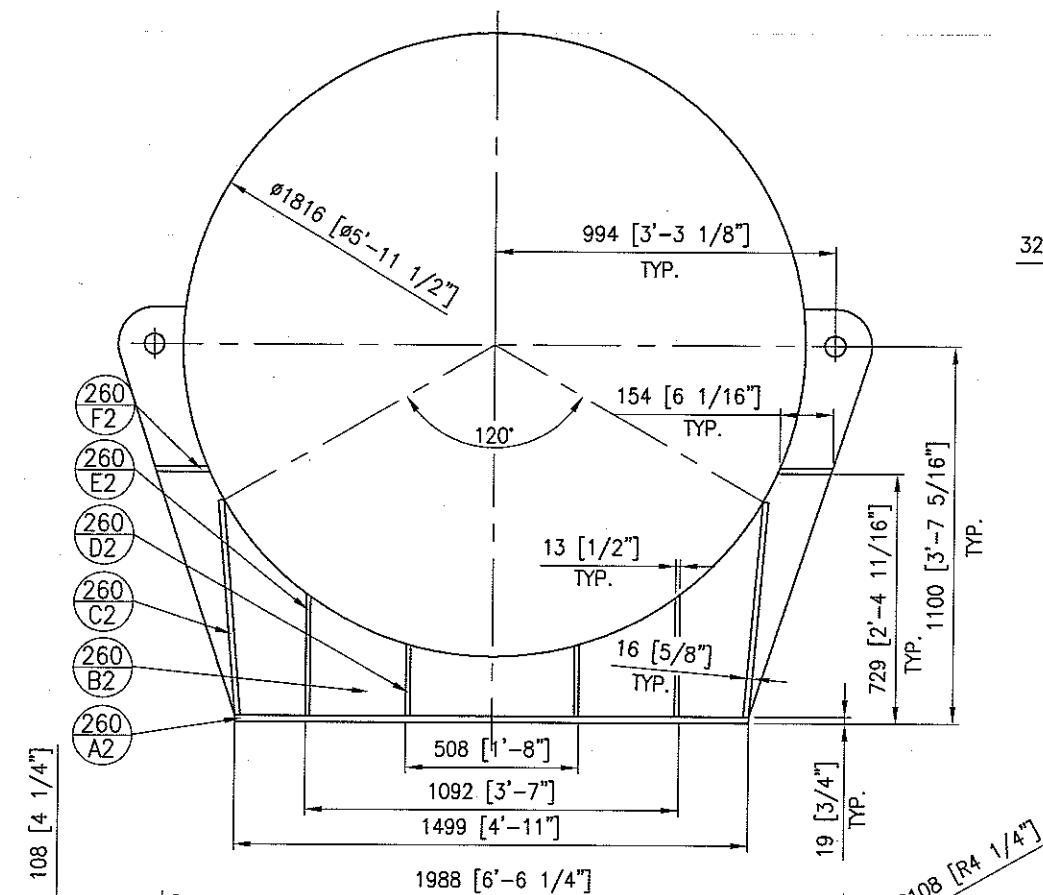




# NOTES :

- 1). ALL PRESSURE BOUNDARY WELDING TO BE IN ACCORDANCE W/ PROCEDURES M-1-A.
- 2). ALL FILLET WELDS ARE 1/4".

|                                                                                                                  |                         |                                 |                         |
|------------------------------------------------------------------------------------------------------------------|-------------------------|---------------------------------|-------------------------|
| 0                                                                                                                | 09.05.19                | C.H                             | FOR REVIEW AND APPROVAL |
| REV                                                                                                              | DATE                    | BY                              | REVISION DESCRIPTION    |
| <b>K KOCH</b> A Koch Chemical Technology Group, LLC Company<br>HEAT TRANSFER CANADA LP<br>SARNIA TORONTO ONTARIO |                         |                                 |                         |
| FOR                                                                                                              |                         | TITLE                           |                         |
| SHELL ALBIAN SANDS                                                                                               |                         | SRU FEED STEAM HEATER           |                         |
| FORT McMURRAY ALBERTA                                                                                            |                         |                                 |                         |
| DRAWN: C.H                                                                                                       | DATE 09.05.19           | SERIAL No.: T10176A/H           |                         |
| CHK'D: <i>[Signature]</i>                                                                                        | DATE <i>[Signature]</i> | PO No.: 50274775 002 OP         |                         |
| APPR'D: <i>[Signature]</i>                                                                                       | DATE <i>[Signature]</i> | ITEM No.: 260-SX-101/201A/B/C/D |                         |
| SCALE: NONE                                                                                                      |                         | No. OF UNIT : EIGHT             |                         |
| KHTC DRAWING : SADDLE DETAILS                                                                                    |                         | KHTC DRAWING No.: T10176-10     | REV 0                   |