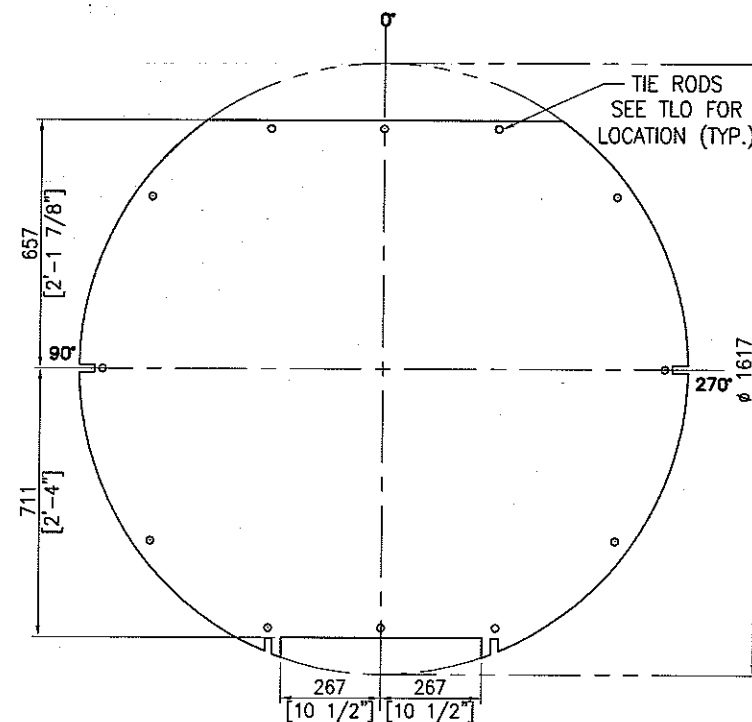
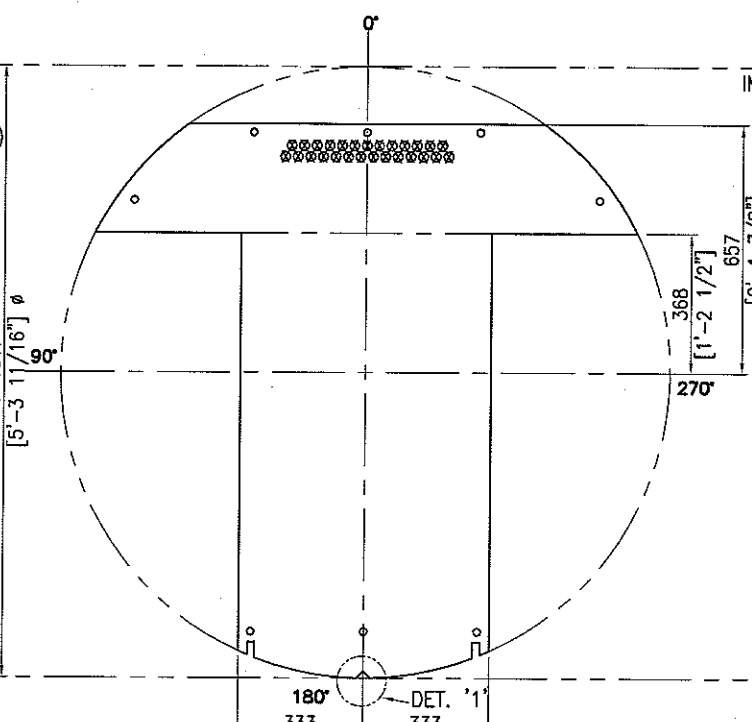
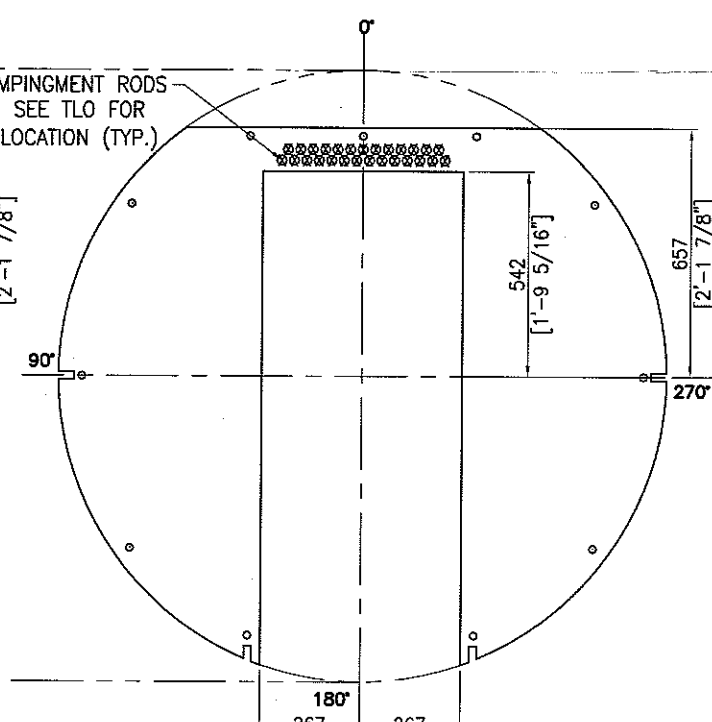




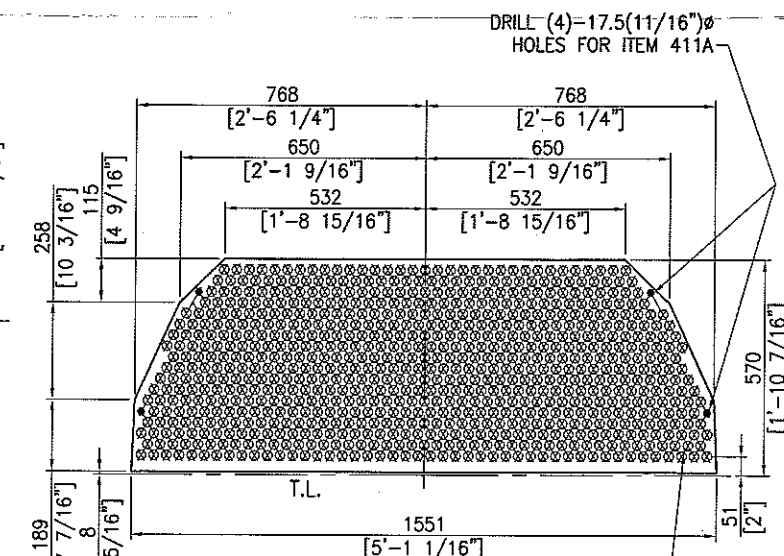
414 SUPPORT PLATE
19 (3/4") THK. x 1 REQ'D



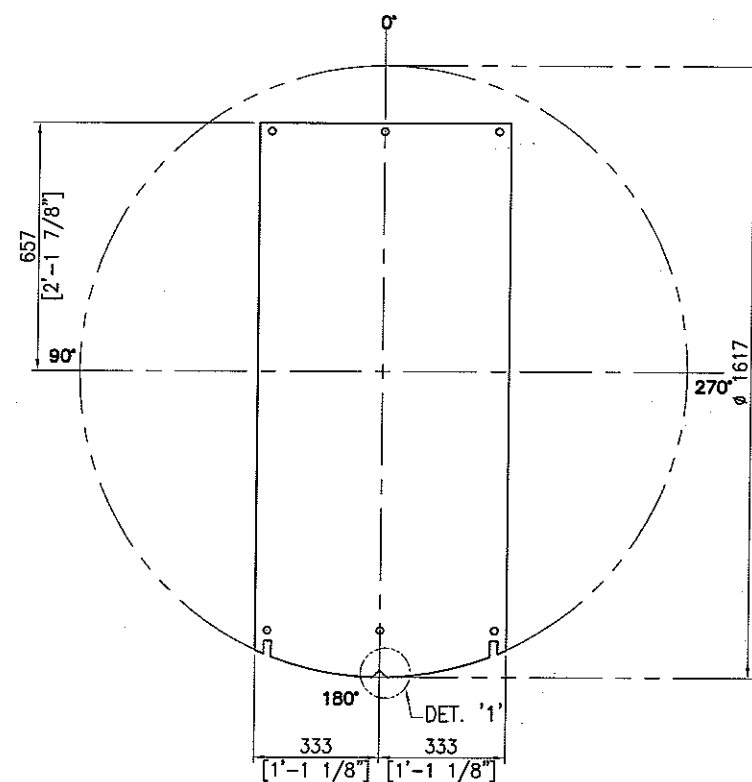
410 A1 BAFFLE PLATE
16 (5/8") THK. x 1 REQ'D



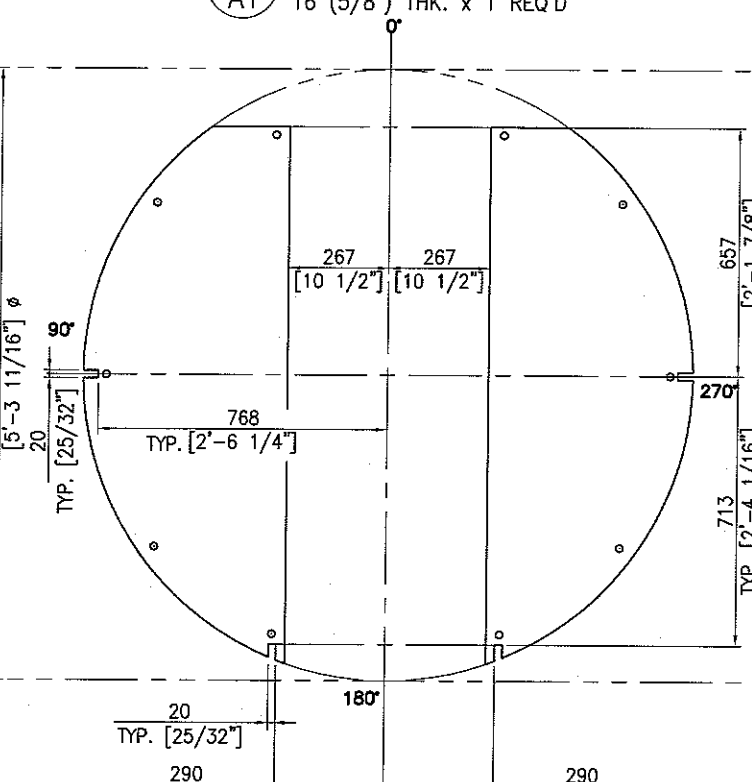
410 B1 BAFFLE PLATE
16 (5/8") THK. x 1 REQ'D



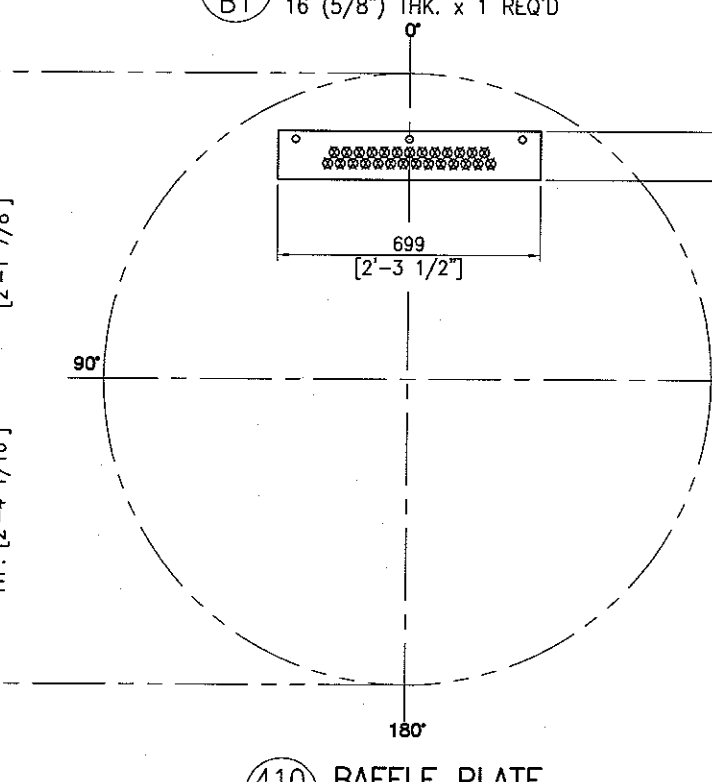
411 SUPPORT PLATE
10 (3/8") THK. x 2 REQ'D



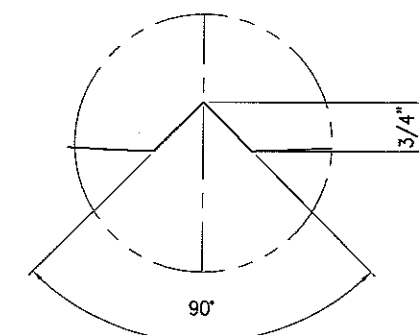
410 A BAFFLE PLATE
16 (5/8") THK. x 4 REQ'D



410 B BAFFLE PLATE
16 (5/8") THK. x 4 REQ'D



410 A2 BAFFLE PLATE
16 (5/8") THK. x 1 REQ'D



DETAIL '1'

NOTES:

- 1). BAFFLES SHOWN AS VIEWED FROM U-BENDS.
- 2). BEFORE CUTTING BAFFLE PLATES AND SUPPORT PLATES DRILL TO 25.80 ± 0.254 (1 1/64" ± 0.010)
FOR TUBE HOLES, DRILL TO 17.5 (11/16") ϕ HOLES FOR TIE RODS.
- 3). QTY. PER ONE UNIT.

TOLERANCES

BAFFLES AND SUPPORT PLATE O.D. = ± 0.8 ($\pm 1/32$)
LOCATION OF SLOTS = ± 0.8 ($\pm 1/32$)
WIDTH OF SLOTS = ± 0.8 ($\pm 1/32$)

0	09.05.22	C.H.	FOR REVIEW AND APPROVAL
REV	DATE	BY	REVISION DESCRIPTION
K KOCH A Koch Chemical Technology Group, LLC Company HEAT TRANSFER CANADA LP SARNIA • TORONTO • ONTARIO			
FOR		TITLE	
SHELL ALBIAN SANDS		SRU FEED STEAM HEATER	
FORT McMURRAY ALBERTA			
DRAWN: C.H.	DATE 09.05.22	SERIAL No.: T10176A/H	
CHK'D: RLO	DATE 09.05.22	PO No.: 50274775 002 OP	
APPR'D: RLO	DATE 09.05.22	ITEM No.: 260-SX-101/201A/B/C/D	
SCALE: NONE		No. OF UNIT: EIGHT	
KHTC DRAWING: BAFFLE & SUPPORT PLATE DETAILS		KHTC DRAWING No.: T10176-9	REV 0