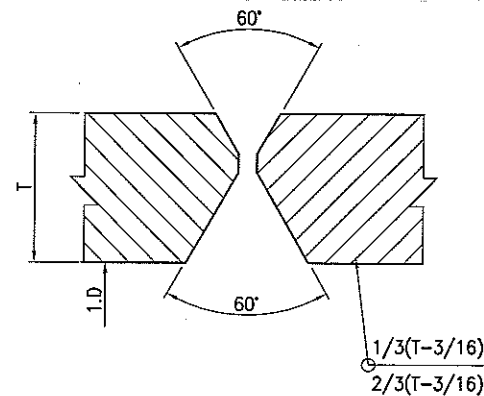
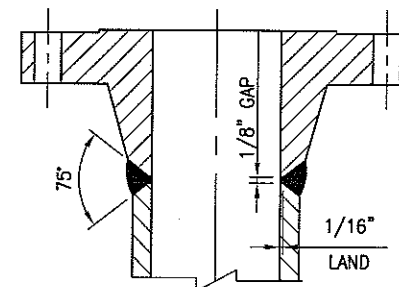


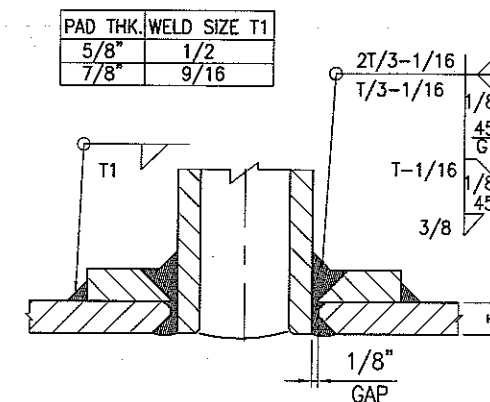
SHELL LONG & CIRC SEAMS
WPS: M-1-A AND/OR MEA-30-1



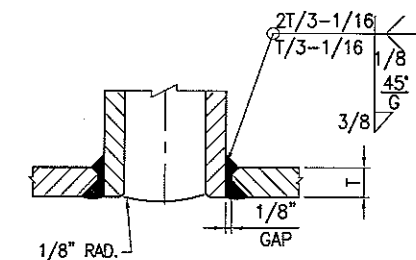
CHANNEL LONG AND CIRC SEAMS
WPS: M-1-A AND/OR MEA-30-1



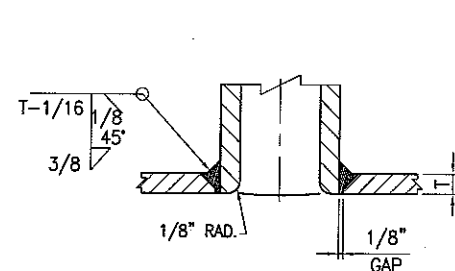
WELD-NECK FLANGE
WPS: M-1-A AND/OR M-94



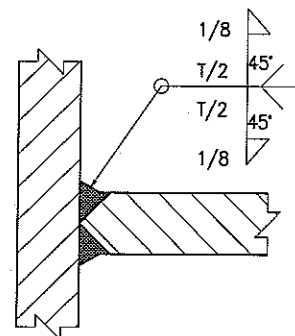
NOZZLE W/ PAD
WPS: M-1-A AND/OR M-94



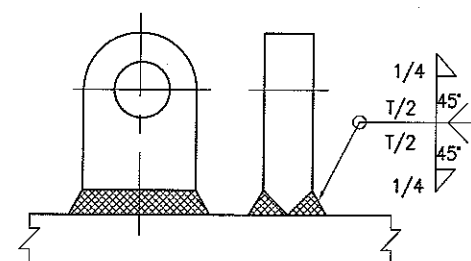
NOZZLE WITHOUT PAD
WPS: M-1-A AND/OR M-94



BRANCH NOZZLE
WPS: M-1-A AND/OR M-94



PASS PARTITION PLATE WELDS.
WPS: M-1-A AND/OR M-94



LIFTING LUGS WELD
WPS: M-1-A

GENERAL NOTES

- 1). ALL WELDING TO BE IN ACCORDANCE W/ ASME CODE (SECTION IX)
- 2). ALL FILLET WELDS TO BE 3/8" ALL AROUND UNLESS NOTED OTHERWISE.
- 3). GRIND INSIDE WELDS FLUSH AT BUNDLE.

0	09.05.20	C.H	FOR REVIEW AND APPROVAL
REV	DATE	BY	REVISION DESCRIPTION
K KOCH A Koch Chemical Technology Group, LLC Company HEAT TRANSFER CANADA LP SARNIA • TORONTO • ONTARIO			
FOR		TITLE	
SHELL ALBIAN SANDS		SRU FEED STEAM HEATER	
FORT McMURRAY ALBERTA			
DRAWN: C.H	DATE 09.05.20	SERIAL No.: T10176A/H	
CHK'D: <i>RLD</i>	DATE <i>29 Jun 2020</i>	PO No.: 50274775 002 OP	
APPR'D: <i>RLD</i>	DATE <i>29 Jun 2020</i>	ITEM No.: 260-SX-101/201A/B/C/D	
SCALE: NONE		No. OF UNIT : EIGHT	
KHTC DRAWING :		KHTC DRAWING No.:	
WELDING DETAILS		T10176-11	
			REV 0