

BERTA BOILERS SAFETY ASSOCIATION
Suite #200, 4208 - 97 Street
Edmonton, Alberta T6E 5Z9

RJV GAS FIELD SERVICES LTD.
A 463670
MANUFACTURER'S DATA REPORT
FOR PRESSURE VESSELS

Partial ☐

Upon shipment of a pressure vessel, this form fully and correctly filled in must be mailed to the office of the Chief Inspector in the province of
installation in accordance with the regulations under the Act, governing the construction and installation of pressure vessels.

Manufactured By Name & address of Manufacturer	R.J.V. Gas Field Services Ltd. 4901 - 47th Street, Bruce Road Vegreville, Alberta T9C 1C3
Manufactured For Name & Address of Purchaser/Consignee	R.J.V. Gas Field Services Ltd. 4901 - 47th Street, Bruce Road Vegreville, Alberta T9C 1C3
Ultimate Owner Name & Address	Stock
Location Of Installation Address	Stock

Pressure Vessel

Type: Vertical 3-Phase Separator	Serial Number: 7252	Year Built: 2002	Overall Length: 2285 mm seam/seam
Provincial Registration No. - C.R.N.: 42451.2	National Board No.: N/A	Drawing No.: V87110, Rev.1	Diameter: 406 mm O.D.

The chemical and physical properties of all parts meet the requirements of material specifications of the A.S.M.E. code.

The design, construction and workmanship conform to CSA B51.

ASME 2001 Edition	Division: Section VIII, 1 (one)	Addenda: 2001	Code Case No.: N/A
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Manufacturers partial data reports properly identified and signed by authorized inspectors have been furnished for the following items
of the report, and attached to this report.

Names of parts:

Item No.:	Manufacturers Name:	Identifying Stamp:

Shell

Description	Material	Thickness	Corrosion Allowance	Overall Diameter	Number Of Courses	Girth Joints	Longitudinal Joints	P.W.H.T.
Shell	SA-106-B	26.19 mm	3.17mm	408 mm	1	Type 1	R.T. Type RT-1	Efficiency 100%
				2285 mm				Temp. 821°C
								Time 75 minutes

Heads

Description	Material	Minimum Thickness	Corrosion Allowance	Crown Radius	Knuckle Radius	Ellipse Ratio	Conical Apex Angle	Hemisph. Radius	Flat Diameter	Side To Pressure
Top	SA-516-70	19.6 mm	3.17 mm			2:1				Concave
Bottom	SA-516-70	19.6 mm	3.17 mm			2:1				Concave
Removable bolts used (describe other fastenings):	Material Spec.:				Grade:		Size/Dimension:			

Pressure - Temperature

Pressure Vessel Part:	Constructed for Maximum Allowable Working Pressure:	At Maximum Temperature:	Minimum Temperature (when less than 29° C)	Test Pressure (Hydro/Pneumatic or combination)
Vessel	830 kPag	38° C	-1° C	14,895 kPag

Nozzies and Openings

Supports

[illegible]

Certificate Of Compliance

JUL 23 1962