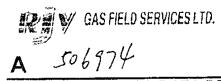
## ALBERTA BOILERS SAFETY ASSOCIATION

Suite #200, 4208 - 97 Street

Edmonton, Alberta 16E 5Z9



## MANUFACTURER'S DATA REPORT FOR PRESSURE VESSELS

Upon shipment of a pressure vessel, this form fully and correctly filled in must be mailed to the office of the Chief Inspector in the province of
installation in accordance with the regulations under the Act. governing the construction and installation of pressure vessels.

Manufactured By	R.J.V. Gas Field Services Ltd.
Name & address of Manufacturer	4901 - 47th Street Vegreville, Alberta T9C 1C3
Manufactured For	R.J.V. Gas Field Services Ltd.
Name & Address of Purchaser/Consignee	4901 - 47th Street Vegreville, Alberta T9C 1C3
Ultimate Owner	
Name & Address	STOCK
Location Of Installation	
Address	STOCK

Pressure Vessel		er geta i era le popular la la deservizione de la composition della composition dell		
Type:	Serial Number	0000	Year Built:	Overall Length:
Vertical 3-Phase Separator		なみひめ	2003	2285 mm seam/seam
Provincial Registration No C.R N	National Board N	lo.:	Drawing No.	Diameter:
N-7829.2	N/A		V97-358	406 mm O.D.

The chemical and physical properties The design, construction and workmans	***************************************	ASME	Division:	Addenda:	Code Case No.:
The design, construction and workmans	inp contain to our bor.	2001 Edition			
		Section VIII	1	2002 Addenda	N/A
Manufacturers partial data reports pr	operly identified and signed b	y authorized inspec	tors have bee	en furnished for the fallowin	items
of the report, and attached to this rep	ort.			1	
Names of parts	Item No	Manufacture	rs Name.	Identify	ng Stamp.

Shell			Corrosion		Overall	Number Of	Girth Jo	ints	Long	itudinal .	loints	P.W.H.	ř
Description	Material	Thickness	Allowance	Diameter	Length	Courses	Туре	P.T.	Туре	R.T.	Efficiency	Тетр.	Time
Shell	SA-106-B	26.19 mm	3.17 mm	406 mm	2285 mm	1	1	RT-1		SML'S	100%	621° C	75 min

Description	Material	Minimum Thickness	Corrosion Allowance	Crown Radius	Knuckle Radius	Ellipse Ratio	Conical Apex Angl		Hemisph. Radius	Flat Diameter	Side To Pressure
Тор	SA-516-70	23.54 mm	3.17 mm			2:1					Concave
Bottom	SA-516-70	23.54 mm	3.17 mm	····		2;1					Concave
Removable bot					Material S <sub>f</sub>		L	Grade:		Size/Dimer	

Pressure - Temperat	ure			
	Constructed for Maximum Allowable	At Maximum	Minimum Temperature	Test Pressure (Hydro/
Pressure Vessel Part:	Working Pressure:	Temperature:	(when less than 29° C)	Pneumatic or combination)
		200	12.0	44 906 Voc
Vessel	9930 Kpa	38° C	-1°C	14,895 Kpa

Purposa	Number	Dimension	Туре	Material	Nominal	Reinforcament	How	Location
	i	<u>i</u>			Imantess	Material	Attached	
Inlet	N1	60.3 mm	RFWN	SA-106-B / SA-105	Sch.XXS	N/A	UW16.1(c)	Shell
Outlet	1/12	60.3 mm	RFWN	SA-106-B / SA-105	Sch.XXS	N/A	UW 16.1(c)	Top Head
L.L.C (Water)(Inspection)	N3	88.9 mm	RFWN	SA-106-B / SA-105	Sch.XXS	N/A	UW16.1(c)	Sheli
Liquid out (Water)	N4	60.3 mm	RFWN	SA-106-B / SA-105	Sch.XXS	N/A	UW16.1(c)	Shelt
<u>Drain</u>	N5	60.3 mm	RFWN	SA-1 3-8 / SA-105	Sch.XXS	N/A	UW16.1(c)	Bottom Head
P.S.V	146	60.3 mm	RFWN	SA-106-B / SA-105	Sch.XXS	N/A	UW16.1(c)	Shell
L L.C (Oil)	N7	88.9 mm	RFWN	SA-106-B / SA-105	Sch.XXS	N/A	UW 16.1(c)	Shelf
Líq. Out (Oil)	N8	60.3 mm	RFWN	SA-106-B / SA-105	Sch.XXS	N/A	UW16.1(c)	Shell
H.L.S.D (Inspection)	N9	88.9 mm	RFWN	SA-106-B / SA-105	Sch.XXS	N/A	UW16.1(c)	Shell
Sight Glass (Water)	N10a8b	60.3 mm	RFWN	SA-106-B / SA-105	Sch.XXS	N/A	UW16.1(c)	Shell
Pressure Indicator	N11	60.3 mm	RFWN	SA-106-B / SA-105	Sch.XXS	N/A	UW16.1(c)	Shell
Temperture Indicator	N12	60.3 mm	RFWN	SA-106-B / SA-105	Sch.XXS	N/A	UW16,1(c)	Shell
Sight Glass(Oil)	N13a&b	60.3 mm	RFWN	SA-106-B / SA-105	Sch.XXS	N/A	UW16.1(c)	Shell

Supports				
Skirt	Lugs / No	Legs / No.	Other (Description)	Attached (Where And How)
Yes 🗶 No _	N/A	N/A	N/A	Welded To Bottom Head

## Remarks / Observations (Cubical Capacity/Volume)

Volume= (.260 cubic meters),

Vertical 3-Phase Separator

Exempt from impact test requirements as per UCS 66(b) M.D.M.T.

Hydrostatically Tested in the Vertical Position

Nozzel to shell welds are full penetration

correct and with the Provicial of CSA B51.
N N7829.2
ES LTD.

## Certificate Of Shop Inspection

I, the undersigned, a duly authorized Boiler and Pressure Vescel Inspector Alberta Boilers Safety Association have inspected the above vessel and state that to the best of my knowledge and belief, the manufacturer has constructed the vessel in accordance with CRN N7829.2

the Provincial Registration and the requirements of standard CSA B51.

Inspector's Name Zhimin Sha AB 136 A

Signature

DEC 19 2003