SEPT10/10

FORM U-1 MANUFACTURER'S DATA REPORT FOR PRESSURE VESSELS As Required by the Provisions of the ASME Code Rules, Section VIII, Division 1

i. Manufac	tured and certified	l by	EXC	CHANG	ER INDUS	TRIE	ES (A C	the state of the second state of the second state of the second	A DESCRIPTION OF THE PARTY.	metalco inc.		5 - 52	Street	S.E., C	algar	y, AB T2	C 2W8	
Manufac	tured for	,,,, ,,, ,,,,,,,,,,,,,,,,,,,,,,,,,,,,,						(Name	and add	7 th Avenue S. iress of Purchaser	}			P 3H6	nish kirke 🗳 , jug	aring species to the property of	Salarana and c	
. Location	of installation			Cenovus Energy, Pelican Lake SAGD - GRB Project #172, Pelican Lake, AB LSD# 12-7-82-22-W4M (Name and address)														
l. Type			rizontal															
	V2159.2		ert., or spi	nere)	10-3	155A	(Tank,se B Rev.:		ressel, h	eat exhetc.)		2			(MIG S SE	20 PTBI NO.	10	
	(CRN)					Drawin					(N	ari. Bd i	No.)			(Year	Buitt)	
. ASME C	ode, Section VIII,	Div. 1			2007-20	09												
					tion and Adder	100				Code Case N						per UG-120	d)	
	incl. to be co a) No. of Course(s		r single		els, jackets 1	of jac		essels, she Overall length		eat exchangers		* - 5 1			er vest	1015.		
			T		unial		The	ckness	Ī ,	Long. Joint (Cat.A)		Circ	um. Joint	Cal A B	& C)	Heat Tr	estment	
	Course(5)				itenal			1					100	Mes		1000		
No.	1	ength (ft & in	1		ade or Type		Nom.	Corr.	Туре	Full Spot None	Eff.	Type	Full,Spo		Eff.	Temp.	Time	
1	16"	22' - 5 1/2		SA	333-6		1.219"	1/8"	S		1.0	_1_	Fu		1.0	1150°F	1.5 Ars.	
								L	<u> </u>	(b)		SA	516-70N			. @ 1150°		
. Heads:	(a)	*******		(Matt Spec. No., Grade or Type) H.T Time & Temp.						(D)		(Mat'l Spec. No., Grade or						
		This	kness	Rac	dius	Ettiptical Conical		Hemispherical		l =	Flat		Side to Pressure		Category	gory A		
	Location (Top	P.	Corr.	Crown	Knuckie		etio	Apex Angle	. "	Radius		neter	Convex	Concave	Type	Full,Spot.N	one Eff.	
	Bottom, Ends	Nan-	Con.		Tolopic			7,002,103			1			A SERVE				
(a)(b)	End	1 125	1/8"			2	:1	1	T					X				
10. Impact				zie neck	s, tubes &		sheet ex			0(f)(1-5). mpt per UCS			Imperatur	e of	N/	A •F.		
	-			onompt j		·(-).				component(s) impa								
tt. Hydro.,	pneu.,or comb.tes	t press.			2	418 p	si			Proof test								
	and 13 to be co	ompleted f	or tube :			13.	562"		3.9	375"		3/16	in .			Boltes	1	
12. 10000	-	Stationar	(Mat'l Spi	sc. No.)	Dia.	in. (sut	oject to pre	sss.)	Nom.	thk. in.	C	ort. Allo	w., in.		Attac	hmeni (welde	d or bolted)	
					Die Ze			Nom. thk.,			orr, Allo					Attachment		
Floating (Mat'l Spec. No.) Dia., in. 13. Tubes: SA 179					3/4"				BWG M/W	Oct. Allo	39				U*			
13. Tubes: SA 179 Math Spec. No., Grade or Type						O.D., in.				Nom. thk., in. or gauge			Number			Type (Straight or U)		
tame 1d.	1B incl. to be o				rs of lacket			channels o										
	(a)No. of course(s				1) Overall lengt						1' - 7/8				
	Course(s)			Material			Thickness		Long, Joint (C		4)	_ c	ircum, Join	(Cat. A.	3. & C)	Heat	Freatment	
ر مسرعه مرمست. مراجاً		Length (fi &	n.\		rade or Type		Nom.	Corr.	Туре			Туре		oot, None	Eff.		Time	
No1	Diameter, in.	1' - 7/8'			333-6		1.219		S	-	1.0			ull	1.0			
							1	1	1		1		1		1	1		
15. Heads	· (a)			SA51	6-70N ec. No., Grade			1150°F		(b)		(Mat1	Spec. No	Grade c	r Type) i	H.T Time &	Temp.	
	I	The	ickness		adius			T	T		T			Pressure	1	Categor		
	Location (To	μ	7	 	T		Ilptical	Conical		Hemispherical Podius	10	Flat		Concey				
	Bottom, End	1	Соп. 5° 1/16°	Crown	Knuckie		₹200 2:1	Apex Angl	1	Radius		ameter	Convex	X	е Тур	e Full,Spot	None Ef	
_ (a)	- End	1.14	1/10	1	 		T'		1	MALESTON LANGE SAME			1	1	İ	i		
(b)		density				187 mile termina	denovertendos (an harry to the same of	SA1	93-B7, 1 5/8°	x 15°	la. /1	6 pcs \					
n remo	ovable, bolts used	(Jesuide Off	C (C)(C)	·*)*						(Mail Spec. No.						A PORT OF THE PARTY BOTH TO THE PARTY		

FORM U-1 (Back)

Impact test	-	No.	external) nozzie necks,	(international tubes & tubes	sheet exempt p	33.0	f)(1-5).	al test tempe	rature of	N/	A •F.
	ere server				Cylinder & flar	iges exem	pt per UCS-6	TARRES INC.			
						no and the con	nponent(s) impact	(lester)			
Hydro., pneu., or comb	. test pr	ess		2418 p	osi		Proof test				******
Nozzies, inspection, an	d safet	y valve openi				Alamia S	This land 1		7		
Purpose	1.	Diameter	Flange	Mate	Flange	Nom.	Thickness Corr.	Reinforcement	How at		Location (Insp. Open.)
nlet, Outlet, Drain, etc.)	No.	or Size	Type	Nozzle CARCC (N)	SA350-LF2	.875*	1/16"	Material None	UW16.1c		Bottom Chann
Channel Inlet	1 1	3- CI.900	RFWN	SA266-4N			1/16"	None	UW16.1c		Top Channel
Channel Outlet	1	3" C1.900	RFWN	SA266-4N	SA350-LF2	.875	1/8"	None	UW16.1c		Top Shall
Shell kniet	11	3- CI.900	RFWN	3A286-4N	SA350-LF2				UW16.1c		Bottom Shell
Shell Outlet	1-	3° C1.900	RFWN	SA266-4N	SA350-LF2	.875"	1/8"	None	OWIGH	resided	BORIORI SHE
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*************									+		
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			<u>i</u>		1		0-1-11		<u> </u>	Velded to	- Chall
Supports:	Skirt	(Yes/no)	Lugs N/A (No.)	Legs	N/A Oth	er	(Describe)	Attached		(Where an	
Manufacturer's Part (List the name of pa	rt, item	n number, m	nfg's, name and ic	dentifying number	()						
Remarks:	Tem	a Flange	s: MK.1 & MK	.2: SA350-LF2	2, Cl.1 Thick	ness: 3.68	75" & 3.8125	" Tema type:	"R"		
SAFETY VALVE	S:	P.S.V.	on piping pe	UG-125 (g) to	be installed b	y owner	CUBIC CA	PACITY: 23.2	cu.ft.		
SURFACE AREA		346.7									
			on Exchanger		U-Bends stres	s relieved	for 1 Hr @ 1	150°F.			
SERVICE:			on Exchanger								·
ITEM#:	E-20)0B			Constructed t	o Drawing	#10-3133AVE	1.184.2			
				CE	RTIFICATE OF SH	OP COMPLIA	NCE				
SME Code for Pressur Certificate of Author Date SEP 0 3	rization	n No.			Division of Preme	oires staico inc.)	March 30 Signed	,2011	Repres	> anishiwa	····
	_				ufacturer) ERTIFICATE OF S	HOP INSPEC	TION		/ (Nepres	eutrorise!	
, the undersigned, hol	ding a	valid comm	ission issued by th	e National Board	of Boiler and Press	sure Vessel In	spectors and/or	the State or Province	of ALBE	RTA	
	a gnibi	valid comm	ission issued by t	ABSA		of	CALG	ARY, ALBERTA		1	nave inspected
and employed by				ABSA		of	CALG	ARY, ALBERTA		1	
and employed by he pressure vessel de	scribe	d in this Mai	nufacturer's Data	ABSA Report on		CED 3	2010 -20	ARY, ALBERTA	he best of m	ly knowledg	ge and belief, th
and employed by he pressure vessel de Manufacturer has co	escribe onstru	d in this Mai	nufacturer's Data ressure véssel is	ABSA Report on n accordance wit	th ASME Code, S	SEP 3 ection VIII.	CALGA 2010 .20 Division 1. By 1	ARY, ALBERTA and state that, to to signing this certific	he best of m	the inspe	ge and belief, th
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