

Document Submission Cover Page

Kaybob Duvernay (Pop Tank)

C/O Stantec

PO Number:

0011525390 000

Date Submitted: 11/25/2015

Document Code: DM01 - D3060-101 Tank Final Assembly

Bilton Document Number: D3060-101 (Sheet 1 of 1)

Includes:

DG02 - Bills of Materials (Included on all Drawings)

GD04 - Equipment Weights (Included on all Drawings)

Native file format: *.pdf

Number of pages (Incl. cover): 2

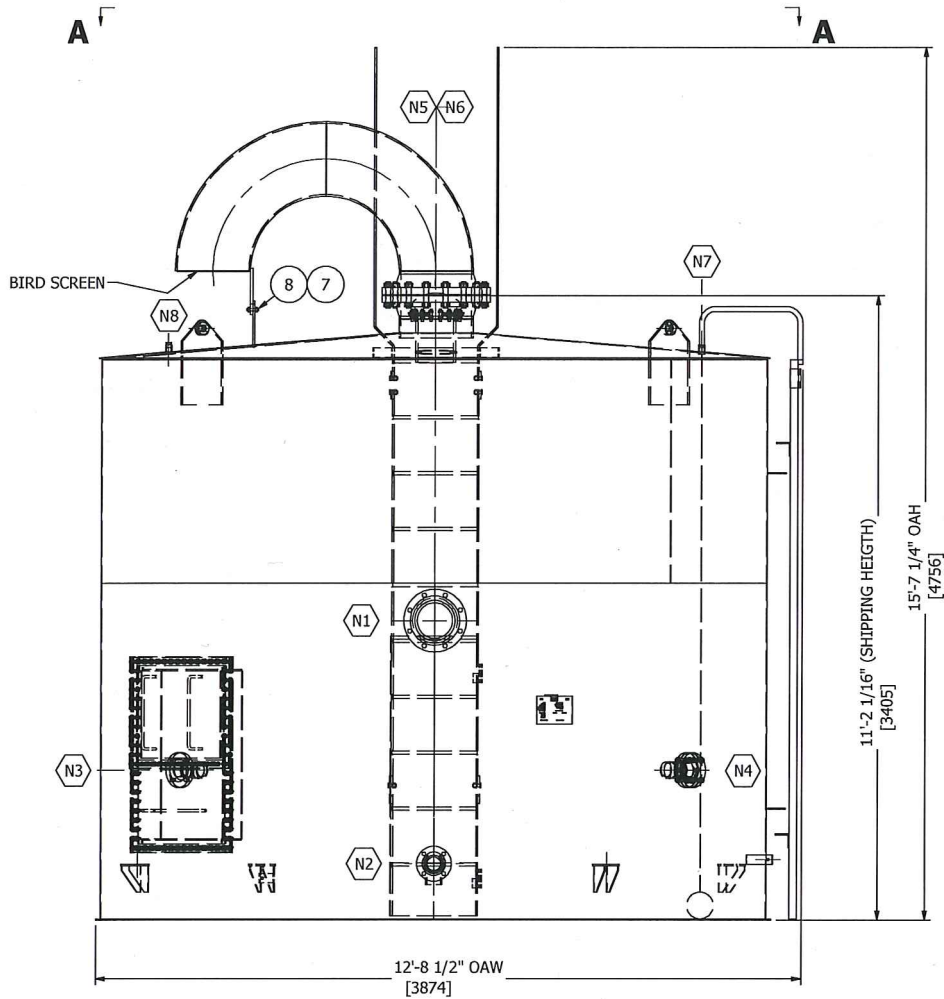
Status: IFA.Code B

Rev: 1

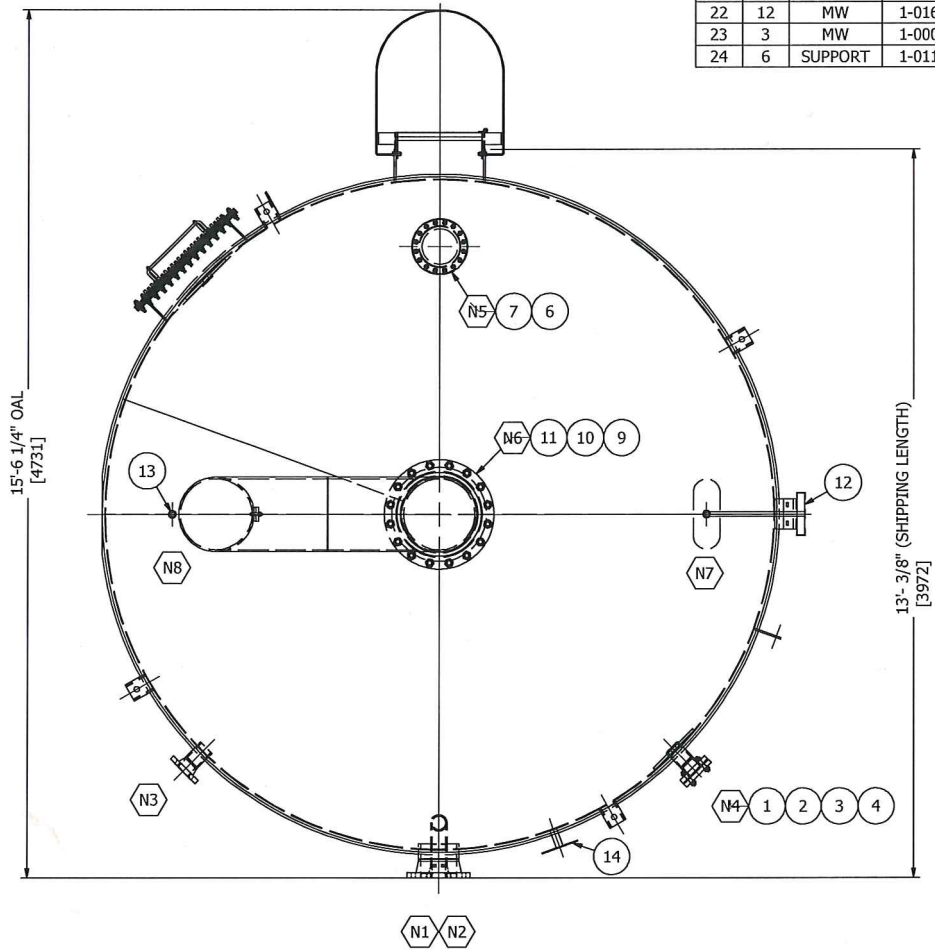
Equipment Parent tag(s) related to this document

T-4410

FILE PATH: C:\Workspace\Drafting\Projects\D3000-3099\D3060\D3060-101.dwg



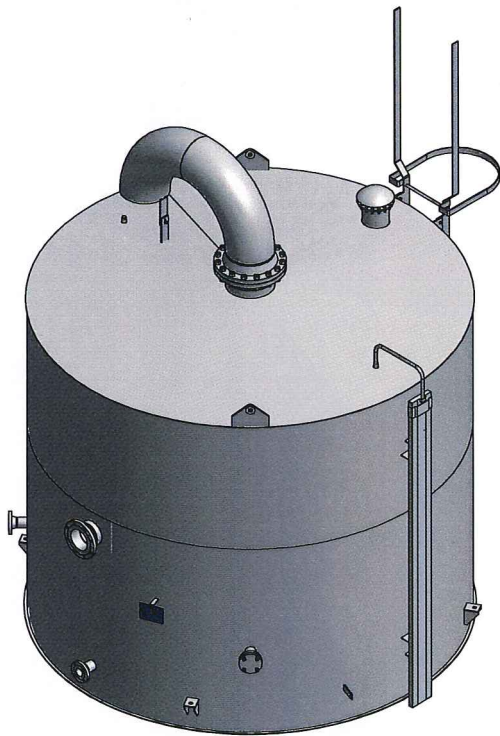
ELEVATION VIEW



VIEW A-A

AS-BUILT

BILL OF MATERIALS						
ITEM	QTY	REF.	PART No.	DESCRIPTION	LENGTH	MATERIAL WEIGHT
1	1	N4	1-000891	3" x CLASS 150 RF BLIND FLG		SA-105-N 10.95
2	1	N4	1-001297	3" x CLASS 150 RF "CG" GRAPHITE FILLED GASKET		316SS 0.37
3	4	N4	1-002630	5/8" DIA x 4" LG STUD		SA-193-B7 1.42
4	8	N4	1-001867	5/8" DIA HEX NUT		SA-194-2H 1.04
5	1	N5	1-005972	HAWKEYE MODEL 200 THIEFHATCH SET @160Z		SA-36 82.62
6	1	N5	1-004683	1/8" THK x 8" THIEF HATCH GASKET		NEOPRENE 0.18
7	170	N5, MW, SUPPORT	1-001864	1/2" DIA HEX NUT		SA-194-2H 12.19
8	17	N5, SUPPORT	1-002614	1/2" DIA x 2 1/2" LG STUD		SA-193-B7 2.43
9	1	N6	1-012971	16" x CLASS 150 RF "CG" GRAPHITE FILLED GASKET		316SS 3.80
10	16	N6	1-002666	1" DIA x 5 1/2" LG STUD		SA-193-B7 20.07
11	32	N6	1-001876	1" DIA HEX NUT		SA-194-2H 15.08
12	1	N7	1-006209	TGS-6010 LIQUID LEVEL INDICATOR (10' HIGH TANK)		281.18
13	1	N8	1-004894	3/4" NPT HEX HEAD PLUG		SA-350-LF2-CL1 0.26
14	1	-	1-014066	6" x 8" NAMEPLATE		ALUMINUM 0.17
15	1	-	-	TANK WELDED ATTACHMENTS (SEE DRAWING D3058-301)		6182.59
16	1	MW	1-001256	GASKET:1 3/4" x 1/8" THK PREPUNCHED 2" C TO C		NEOPRENE 0.93
17	1	MW	2-008393	MANWAY MID FLG 30" x 42" x 5/16" THK, SEE MID FLANGE AND HANDLE		G40.21-38W 70.20
18	1	MW	1-001256	GASKET:1 3/4" x 1/8" THK PREPUNCHED 2" C TO C		NEOPRENE 0.68
19	1	MW	2-008396	MANWAY SPLIT BLD 24" x 30" x 5/16" THK, SEE SPLIT BLD DETAIL		G40.21-38W 62.89
20	12	MW	1-001894	1/2-13 UNC HEX NUT		SAE GR.5 0.52
21	68	MW	1-010837	1/2" DIA x 2 3/4" LG STUD		SA-193-B7 10.66
22	12	MW	1-016243	1/2-13 UNC x 1 3/4" LG HEX BOLT		A307 1.67
23	3	MW	1-000077	1/2" MANWAY HANDLE ASSEMBLY	1'-10"	SA-36 3.82
24	6	SUPPORT	1-011448	1/2" DIA x 1 1/2" LG STRUCTURAL HEX BOLT, c/w NUT AND WASHER		SA-325 (galv) 1.35
						6767.06



ISOMETRIC VIEW

GENERAL NOTES:

1. ALL OPENINGS TO BE COVERED PRIOR TO SHIPPING
2. VENT GOOSENECK AND LADDER TO BE SHIPPED LOOSE
3. APPROXIMATE SHIPPING WEIGHT: 7,100 LBS
4. SHIPPING DIMENSIONS: 12'-9" W x 11'-3" H x 13'-3" LG
5. TANK TO BE SHIPPED STANDING VERTICAL



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CHEVRON CANADA LTD.

200BBL POP TANK - TAG#: T-4410
TANK FINAL ASSEMBLY

DATE: 6/19/2015	SALE ORDER: 004180-00	
SHEET: 1 OF 1	JOB ORDER:	SIZE
PURCHASE ORDER: 0011525390	D3060	D
LOCATION: 15-24-61-19 W5M	DRAWING NO.:	REV.
CRN DWG: N/A	D3060-101	1
CRN NUMBER: N/A		
PROJECT MANAGER: A.R.		

REV	DATE	DESCRIPTION	BY	APP
0	9/10/2015	ISSUED FOR CONSTRUCTION	AD	
1	11/25/2015	AS-BUILT	AD	

Job#: D3060

*Chevron Canada
Kaybob Duvernay (Pop Tank)
PO#: 0011525390*

DM02 - Detail Fabrication / Shop Drawings

*D3060-201 Tank Details
D3060-202 Roof Details
D3060-203 Nozzle Details
D3060-301 Welded Attachment Details
D3060-501 Ladder Details*

Document Submission Cover Page

Kaybob Duvernay (Pop Tank)

C/O Stantec

PO Number:

0011525390 000

Date Submitted: 11/25/2015

Document Code: DM02 - D3060-201 Tank Details

Bilton Document Number: D3060-201 (Sheet 1 of 1)

Native file format: *.pdf

Number of pages (Incl. cover): 2

Status: IAB.Code A WC

Rev: 2

Equipment Parent tag(s) related to this document

T-4410



BILL OF MATERIALS

[illegible]

1. DESIGNED TO: API 12F MODIFIED
MPI: 100% FLOOR FILLETS
VACUUM BOX: FLOOR AND ROOF WELDS
HYDROTEST: NIL
AIR/SOAP LEAK TEST: 1.5 PSI
2. TANK SHELL, ROOF AND FLOOR MATERIAL: G40.21-38W
3. FLANGE MATERIAL: SA-350-LF2 CL1
4. PIPE MATERIAL: SA-333-GR6
5. BOLTING MATERIAL: SA193-B7/SA-194-2H
6. EXTERNAL SANDBLAST: SSPC-SP6 (COMMERCIAL)
7. EXTERNAL FINISH:
PRIMER: ONE (1) COAT CARBOGUARD 893 SG
TOPCOAT: ONE (1) COAT CARBOTHANE QC-8315-TAN
TOPCOAT EXTERNAL FLOOR: ONE (1) COAT DEVTAR 5A BLACK
8. INTERNAL SANDBLAST: NIL
9. INTERNAL FINISH: NIL
10. INSULATION: NIL
11. ALL BOLT HOLES TO STRADDLE CENTERLINE
12. ALL OUTSIDE PROJECTIONS MEASURED ALONG CENTERLINE OF NOZZLE
13. ALL INSIDE PROJECTIONS MEASURED ALONG SHORTSIDE OF NOZZLE
14. SERIAL NUMBER: 16958

TANK DESIGN SPECIFICATIONS

DESIGN & FABRICATE TO: <u>API-12F (MODIFIED)</u>	
DESIGN PRESSURE: <u>6.89 kPag (16 oz) @ 93°C (200°F)</u>	
DESIGN VACUUM: <u>0.22 kPag (0.5 oz)</u>	CONTENT SPECIFIC GRAVITY: <u>0.792</u>
MINIMUM DESIGN METAL TEMP: <u>-40°C (-40°F)</u> STEEL GROUP: <u>N/A</u>	
OPERATING PRESSURE: <u>ATM.</u>	CORROSION ALLOWANCE: <u>NIL</u>
SNOW LOAD: <u>2.9 kPa (60 psf)</u>	WIND LOAD: <u>160 km/h</u>
LIVE LOAD: <u>N/A</u>	DEAD LOAD: <u>N/A</u>
SEISMIC: <u>N/A</u>	
WEIGHT EMPTY: <u>6,400 lbs</u>	WEIGHT FULL: <u>61,800 LBS</u>
VOLUME: <u>31.7m³ (1123ft³)</u>	
MODIFIED DESCRIPTION: <u>ANCHOR CHAIRS</u>	

CHEVRON CANADA LTD.

200BBL POP TANK - TAG#: T-4410
TANK DETAILS - 12'-0" O.D. X 10'-0" HIGH

DATE: 6/19/2015	SALE ORDER: 004180-00	
SHEET: 1 OF 1	JOB ORDER:	SIZE
PURCHASE ORDER: 011525390	D3060	D
LOCATION: 15-24-61-19 W5M	DRAWING NO.:	REV.
CRN DWG: N/A	D3060-201	2
CRN NUMBER: N/A		
PROJECT MANAGER: A.R.		

REV	DATE	DESCRIPTION	BY	APP
0	9/10/2015	ISSUED FOR CONSTRUCTION	AD	
1	10/19/2015	ADDED DOWN COMER TO NOZZLE N2	AD	
2	11/25/2015	AS-BUILT	AD	

AS-BUILT



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Document Submission Cover Page

Kaybob Duvernay (Pop Tank)

C/O Stantec

PO Number:

0011525390 000

Date Submitted: 11/25/2015

Document Code: DM02 - D3060-202 Roof Details

Bilton Document Number: D3060-202 (Sheet 1 of 1)

Native file format: *.pdf

Number of pages (Incl. cover): 2

Status: IFA.Code B

Rev: 1

Equipment Parent tag(s) related to this document

T-4410

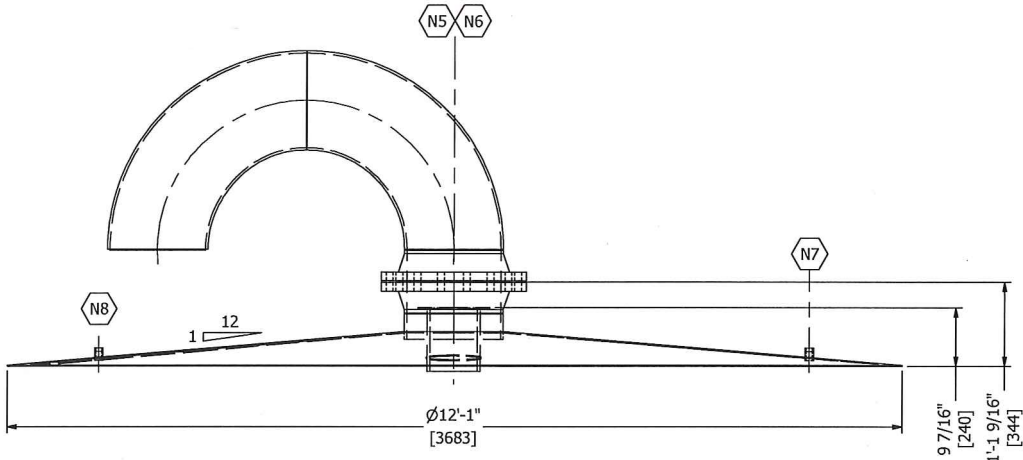
NOZZLE SCHEDULE

MARK	QTY	DESCRIPTION	NPS	CLASS	TYPE	IS PROJ	OS PROJ	DETAIL	WELD A	WELD B	REPAD C	REPAD D	BOM
N5	1	THIEF HATCH	8	150	API 12F	1"	8"	2	3/16"				3
N6	1	VENT	16	150	RFWN	1"	6"	2	3/16"				3
N7	1	LEVEL GAUGE	3/4	3000#	F.CPLG	1/4"		2	3/16"				2
N8	1	SPARE	3/4	3000#	F.CPLG	1/4"		2	3/16"				2

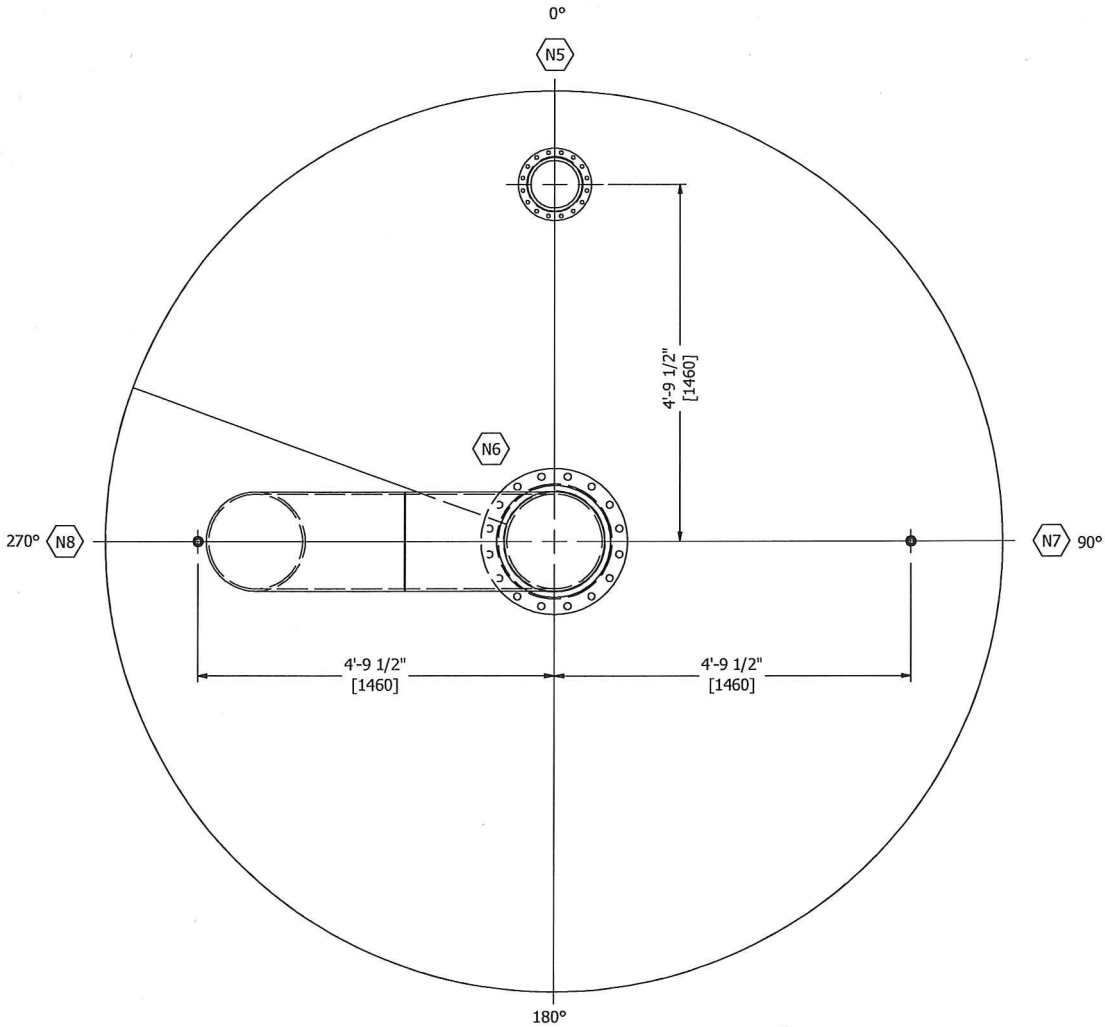
BILL OF MATERIALS

ITEM	QTY	REF.	PART No.	DESCRIPTION	LENGTH	MATERIAL	WEIGHT
1	1	ROOF	2-005580, 2-005581	3/16" THK x 64 5/8" RADIUS HALF CIRCLE (12:1 SLOPE)		G40.21-38W	868.61
2	2	CPLG	1-000542	3/4" x CL3000 THRD FULL COUPLING		SA-350-LF2-CL1	0.97
3	1	-	-	ROOF NOZZLE ASSEMBLIES (SEE DRAWING D3058-203 FOR DETAILS)			738.89
							1608.47

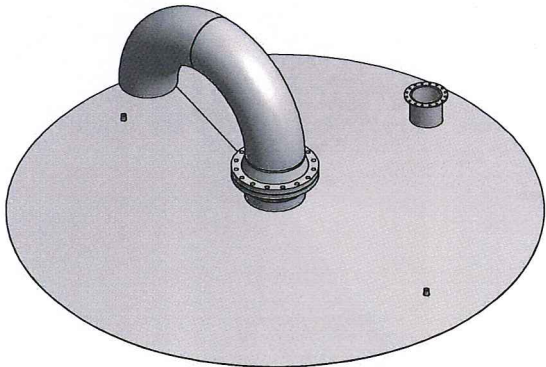
A



ELEVATION VIEW



VIEW A-A



ISOMETRIC VIEW

AS-BUILT

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CHEVRON CANADA LTD.

200BBL POP TANK - TAG#: T-4410
ROOF DETAILS

DATE: 6/19/2015	SALE ORDER: 004180-00	SIZE
SHEET: 1 OF 1	JOB ORDER:	D
PURCHASE ORDER: 0011525390	D3060	
LOCATION: 15-24-61-19 W5M	DRAWING NO.:	REV.
CRN DWG: N/A	D3060-202	1
CRN NUMBER: N/A		
PROJECT MANAGER: A.R.		

REV	DATE	DESCRIPTION	BY	APP
0	9/10/2015	ISSUED FOR CONSTRUCTION	AD	
1	11/25/2015	AS-BUILT	AD	

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Kaybob Duvernay (Pop Tank)

C/O Stantec

PO Number:

0011525390 000

Date Submitted: 11/25/2015

Document Code: DM02 - D3060-203 Nozzle Details

Bilton Document Number: D3060-203 (Sheet 1 of 1)

Native file format: *.pdf

Number of pages (Incl. cover): 2

Status: IAB.Code A WC

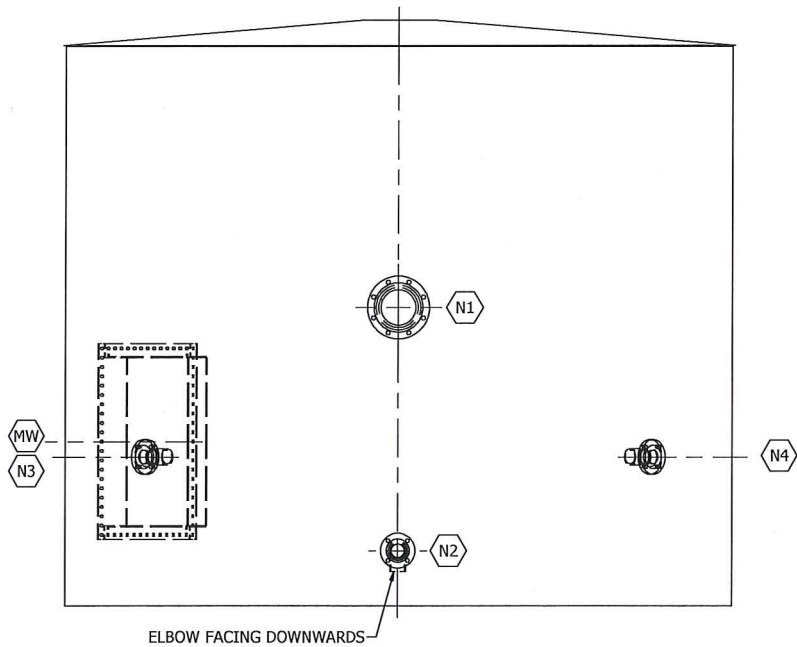
Rev: 2

Equipment Parent tag(s) related to this document

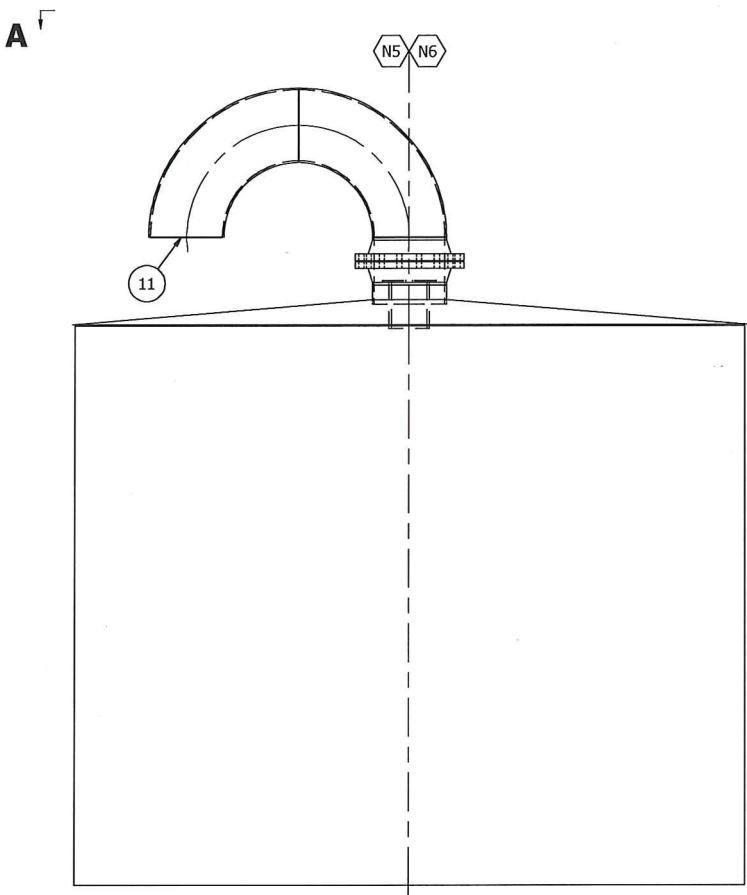
T-4410

BILL OF MATERIALS - ROOF NOZZLES						
ITEM	QTY	REF.	PART No.	DESCRIPTION	LENGTH	MATERIAL WEIGHT
6	1	N5	2-005091	1/4" THK x 8" THIEF HATCH FLANGE		G40.21-38W 3.11
7	1	N5	1-003440	8" PIPE SCH XH/80	10 1/8"	SA-333-GR6 36.82
8	2	N6	1-005369	16" x CLASS 150 RFWN FLG SCH STD		SA-350-LF2-CL1 276.08
9	1	N6	1-003746	16" PIPE SCH STD/30	4 1/16"	SA-333-GR6 21.26
10	2	N6	1-013310	16" x 90° LR BW ELBOW SCH STD/30		SA-420-WPL6 394.61
11	1	N6	1-000782	3/4-9 EXPANDED METAL - FLATTENED x 15 1/2" OD (FOR BIRDScreen)		SA-36 7.01
						738.89

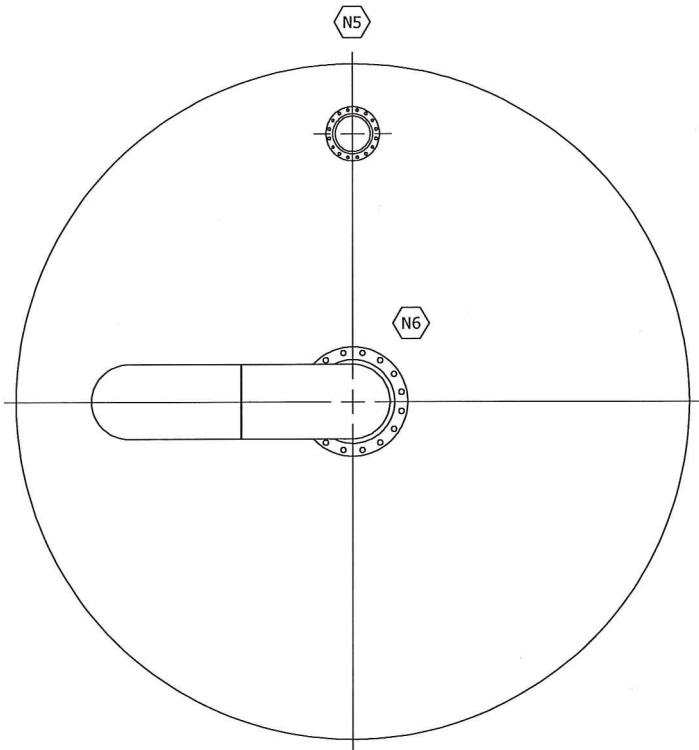
BILL OF MATERIALS - SHELL NOZZLES						
ITEM	QTY	REF.	PART No.	DESCRIPTION	LENGTH	MATERIAL WEIGHT
1	1	N1	1-000993	8" x CLASS 150 RFWN FLG SCH XH		SA-350-LF2-CL1 45.56
2	1	N1	1-003440	8" PIPE SCH XH/80	3 3/16"	SA-333-GR6 11.58
3	3	N2,N3,N4	1-000980	3" x CLASS 150 RFWN FLG SCH XH		SA-350-LF2-CL1 36.61
4	3	N2,N3,N4	1-003423	3" PIPE SCH XH/80	4 5/16"	SA-333-GR6 11.15
5	1	MW	1-017434	MANWAY FRAME ASSEMBLY 38W - 24" x 36" x 5/16" THK		92.14
6	1	N2	1-000725	3" x 90° LR BW ELBOW SCH XH/80		SA-420-WPL6 6.06
						203.11



ELEVATION VIEW SHELL NOZZLES



ELEVATION VIEW ROOF NOZZLES



VIEW A-A

AS-BUILT

1	WELD NECK FLANGE	2	API FLANGE

REGISTERED WELDING PROCEDURE NUMBER				
WELD DETAIL	ROOT	HOT PASS	FILL AND CAP	GOUGE/BACKWELD
1	BMW-15	BMW-15	BMW-15	N/A
1,2	BMW-39	BMW-39	BMW-39	N/A
1,2	BMW-7	BMW-7	BMW-7	N/A

REV	DATE	DESCRIPTION	BY	APP
0	9/10/2015	ISSUED FOR CONSTRUCTION	AD	
1	10/19/2015	ADDED DOWN COMER TO NOZZLE N2	AD	
2	11/25/2015	AS-BUILT	AD	

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CHEVRON CANADA LTD.

200BBL POP TANK - TAG#: T-4410
NOZZLE DETAILS

DATE: 6/19/2015	SALE ORDER: 004180-00
SHEET: 1 OF 1	JOB ORDER:
PURCHASE ORDER: 0011525390	D3060
LOCATION: 15-24-61-19 W5M	CRN DWG: N/A
CRN NUMBER: N/A	D3060-203
PROJECT MANAGER: A.R.	REV. 2

Document Submission Cover Page

Kaybob Duvernay (Pop Tank)

C/O Stantec

PO Number:

0011525390 000

Date Submitted: 11/25/2015

Document Code: DM02 - D3060-301 Welded Attachment Details

Bilton Document Number: D3060-301 (Sheet 1 of 1)

Native file format: *.pdf

Number of pages (Incl. cover): 2

Status: IAB.Code A WC

Rev: 2

Equipment Parent tag(s) related to this document

T-4410

DETAIL ITEM 7

DETAIL ITEM 6

DETAIL ITEM 9

ANCHOR DETAIL

SECTION B-B

BILL OF MATERIALS							
ITEM	QTY	REF.	PART No.	DESCRIPTION	LENGTH	MATERIAL	WEIGHT
1	4	ANCHOR	2-005582	3/8" THK x 4" W x 4 11/16" LG		G40.21-38W	7.59
2	8	ANCHOR	2-005583	1/4" THK x 4 11/16" W x 5 5/8" LG		G40.21-38W	10.17
3	1	NAMEPLATE	2-000219	6" x 8" NAMEPLATE BRACKET		A-1011	2.07
4	2	GROUND LUG	2-006876	GROUND LUG 3/8" THK x 2" W x 6" LG w/ HOLE		G40.21-38W	2.52
5	1	LADDER	D3058-501	LADDER ASSEMBLY (SEE DRAWING D3058-501 FOR DETAILS)			187.03
6	2	LADDER	2-007250	LADDER CLIP TOP 3/8" THK x 6" W x 7" LG w/ HOLES		G40.21-38W	8.80
7	2	LADDER	2-007252	LADDER CLIP MID 3/8" THK x 6" W x 7" LG w/ SLOT		G40.21-38W	8.61
8	1		-	TANK SHELL AND NOZZLE ASSEMBLY (SEE DRAWING D3058-201 FOR DETAILS)			5943.93
9	2	GOOSENECK SUPPORT	2-009324	GOOSENECK SUPPORT TAB - 0.5" THK x 3" W x 10"		G40.21-38W	8.29
10	2	LEVEL GAUGE	2-008017	GAUGE BOARD TABS 1/4" THK (TEMPLATE #14)		G40.21-38W	3.58
							6182.59

ELEVATION VIEW

VIEW A-A

AS-BUILT

ISOMETRIC VIEW

1	ATTACHMENT

REGISTERED WELDING PROCEDURE NUMBER				
WELD DETAIL	ROOT	HOT PASS	FILL AND CAP	GOUGE/BACKWELD
1	BMW-39	BMW-39	BMW-39	N/A
1	BMW-7	BMW-7	BMW-7	N/A

REV	DATE	DESCRIPTION	BY	APP
0	9/10/2015	ISSUED FOR CONSTRUCTION	AD	
1	10/19/2015	ADDED GROUND LUG	AD	
2	11/25/2015	AS-BUILT	AD	

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CHEVRON CANADA LTD.		
200BBL POP TANK - TAG#: T-4410 WELDED ATTACHMENT DETAILS		
DATE: 6/19/2015	SALE ORDER: 004180-00	
SHEET: 1 OF 1	JOB ORDER:	SIZE
PURCHASE ORDER: 0011525390	D3060	D
LOCATION: 15-24-61-19 W5M		
CRN DWG: N/A	DRAWING NO.:	REV.
CRN NUMBER: N/A	D3060-301	2
PROJECT MANAGER: A.R.		

Document Submission Cover Page

Kaybob Duvernay (Pop Tank)

C/O Stantec

PO Number:

0011525390 000

Date Submitted: 11/25/2015

Document Code: DM02 - D3060-501 Ladder Details

Bilton Document Number: D3060-501 (Sheet 1 of 1)

Native file format: *.pdf

Number of pages (Incl. cover): 2

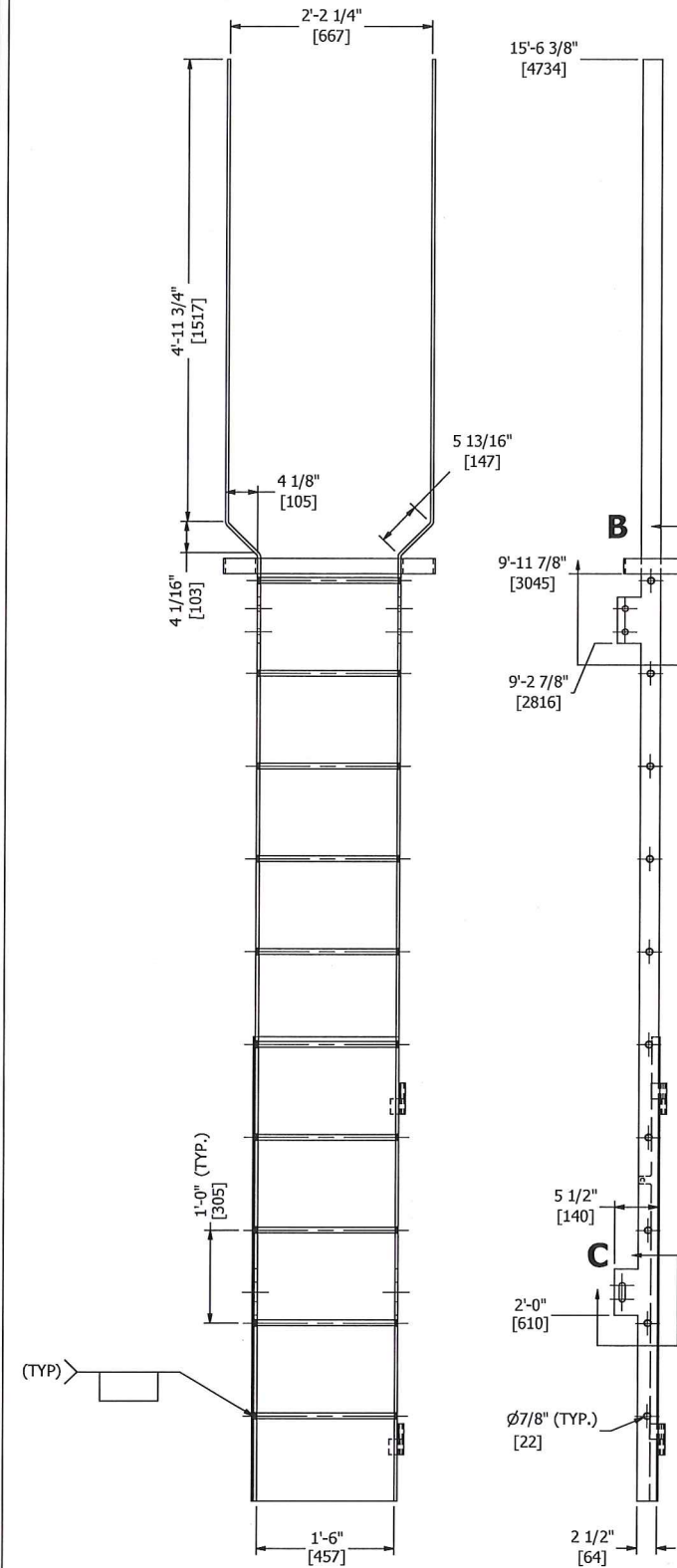
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Rev: 1

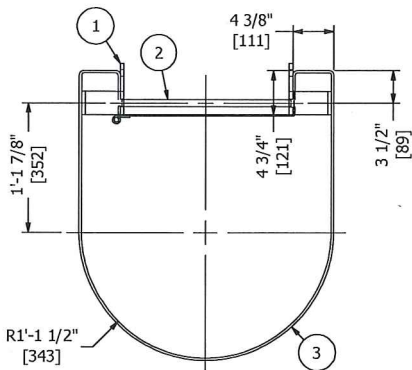
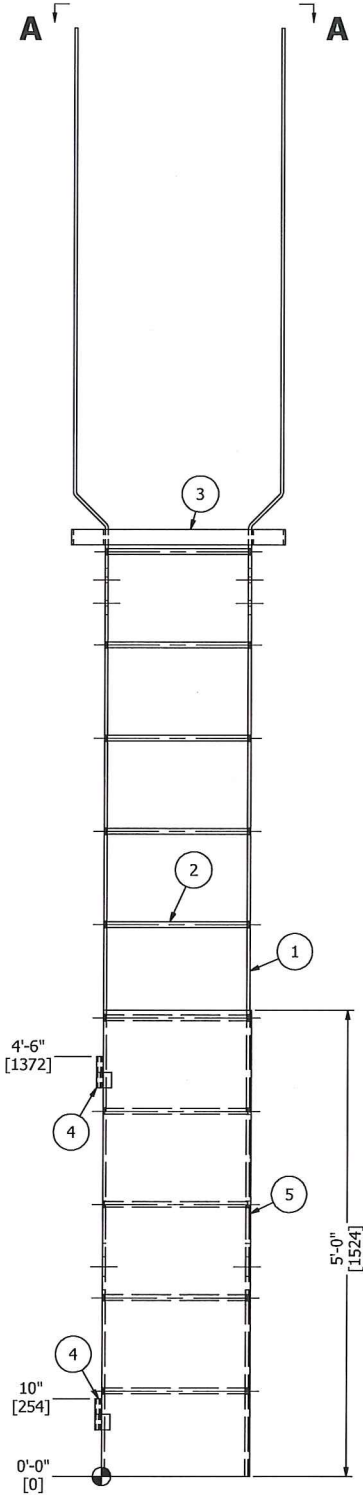
Equipment Parent tag(s) related to this document

T-4410

FILE PATH: C:\Workspace\Drafting\Projects\D3000-3099\D3060\D3060-501.idw

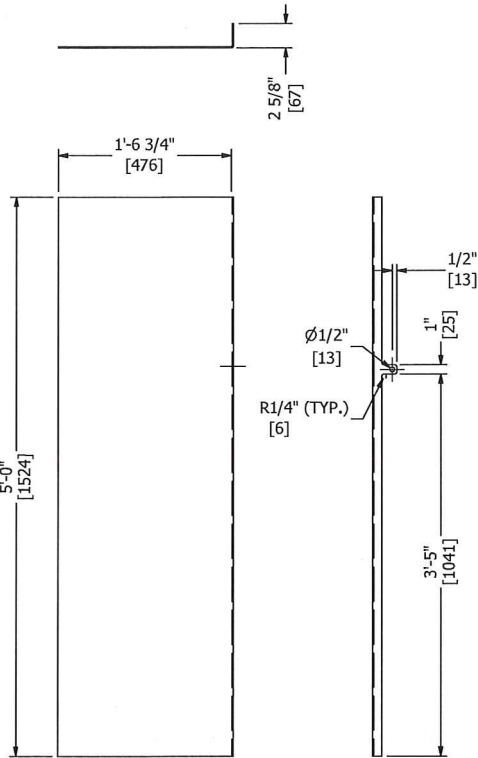


LADDER DETAILS



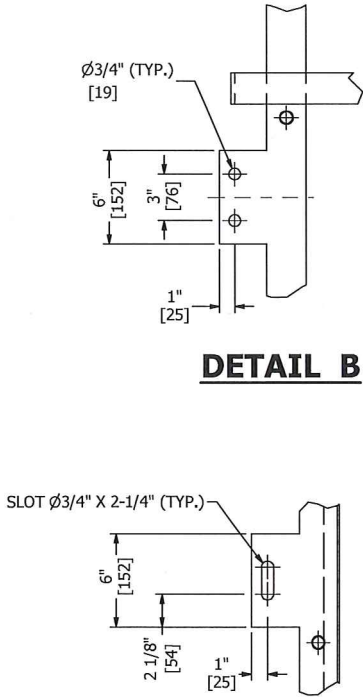
VIEW A-A

BILL OF MATERIALS								
ITEM	QTY	REF.	PART No.	DESCRIPTION	LENGTH	MATERIAL	WEIGHT	
1	2	STRINGER	2-005584	3/8" THK x 2 1/2" W x 186 3/8" LG		SA-36	106.07	
2	10	RUNG	1-006299	3/4" DIA HR ROUND BAR	1'-6 3/8"	SA-36	23.08	
3	1	HOOP	1-014074	1/4" THK x 2" W MID LADDER BAND (SEE DETAIL)		SA-36	13.39	
4	2	HINGE	1-015271	HINGE ASSEMBLY FAUCHER 7526032			2.22	
5	1	PANEL	2-005585	LADDER LOCK OUT PANEL 10GA. THK x 5'-0" LG		A-1011	42.26	
							187.03	



LOCK OUT PANEL DETAIL
ITEM 5

- GENERAL NOTES:**
- LADDER CONFORMS TO PIP AND OH&S REQUIREMENTS
 - WELD PROCEDURE: GM-1/MC-1
 - SANDBLAST : SSPC-SP6 (COMMERCIAL)
 - FINISH:
PRIMER: ONE (1) COAT CARBOGUARD 893 SG
TOPCOAT: ONE (1) COAT CARBOTHANE 134 - QC-8315-TAN
 - ALL ACCESSIBLE WELDS OR SHARP EDGES ON LADDERS AND STRUCTURAL MEMBERS ARE TO BE GROUND SMOOTH AND CORNERS RADIUS



DETAIL B

DETAIL C

AS-BUILT

REV	DATE	DESCRIPTION	BY	APP
0	9/10/2015	ISSUED FOR CONSTRUCTION	AD	
1	11/25/2015	AS-BUILT	AD	

BILTON
Welding and Manufacturing Ltd.

BOX 6106
5815 37 Street
INNISFAIL, AB
CANADA
403-227-7799
1-888-227-4923
FAX 227-7796

CHEVRON CANADA LTD.

200BBL POP TANK - TAG#: T-4410
LADDER DETAILS

DATE: 6/19/2015	SALE ORDER: 004180-00	
SHEET: 1 OF 1	JOB ORDER:	SIZE
PURCHASE ORDER: 0011525390	D3060	D
LOCATION: 15-24-61-19 WSM	DRAWING NO.:	REV.
CRN DWG: N/A	D3060-501	1
CRN NUMBER: N/A		
PROJECT MANAGER: A.R.		