

### 3. Pump System

#### One (1) Only Reciprocating Positive Displacement Plunger Pump

- |   |  |
|---|--|
| <input type="checkbox"/> Make:  | Wheatley                                 |
| <input type="checkbox"/> Model:   | P323 Triplex Plunger Pump                |
| <input type="checkbox"/> Condition:   | Remanufactured                           |
| <input type="checkbox"/> Horsepower:  | 60 bhp @ 500 rpm                         |
| <input type="checkbox"/> Stroke:  | 3.125"                                   |
| <input type="checkbox"/> Performance Data:  |  |
| i. Plunger Size:  | 1.750"                                   |
| ii. Volume Requirement:   | Tungsten Carbide                         |
| iii. Capacity:  | 164 m <sup>3</sup> /day (30 gpm)         |
| iv. Pump Speed:   | 60%                                      |
| v. Brake Horsepower Required:   | 307 rpm                                  |
| <input type="checkbox"/> Rated Plunger Load:  | 16 bhp (30 gpm @ 800 psig)               |
| <input type="checkbox"/> Stuffing Boxes:  | 4,760 lbs                                |
| <input type="checkbox"/> Fluid End Material:  | Stainless Steel Sleeved                  |
| <input type="checkbox"/> Plunger Packing Material:  | Ductile Iron                             |
| <input type="checkbox"/> Valve Assemblies:  | 0838 Utex Non-Adjustable Plunger Packing |
| <input type="checkbox"/> M.A.W.P. (1 3/4" Plunger):   | Stainless Steel                          |
| <input type="checkbox"/> Crankshaft Extension:  | 1,980 psi                                |
| <input type="checkbox"/> Oil Capacity:  | 2.500"                                   |
| i. Splash lubricated power end (auxiliary lubrication system only required for operations below 200 rpm). | 2.5 gal. (9.5 Liters).                   |
| <input type="checkbox"/> Weight – Pump Only:  | 980 lbs (259 kg)                         |
| <input type="checkbox"/> Suction Connection:  | 2.500" FNPT                              |
| <input type="checkbox"/> Discharge Connection:  | 2.000" FNPT.                             |

#### **Please Note:**

CanDyne will ensure the plunger pump is remanufactured to our exacting standards, whereby we can offer a six month warranty on the systems – the best remanufactured warranty in the pump industry that we are aware of.

This unit is sized whereby you may increase both volume and/or pressure without serious problems or serious equipment changes. The unit is designed to run at very low speeds at present time, with room for growth with both volume and pressure.

#### 4. Drive System

##### One (1) Only Electric Motor

- |  |                       |
|--|-----------------------|
| <input type="checkbox"/> Type:                 | Teco Westinghouse     |
| <input checked="" type="checkbox"/> HP Rating: | 30 hp                 |
| <input type="checkbox"/> Design:               | High Efficiency Style |
| <input type="checkbox"/> Voltage:              | 3/60/460              |
| <input type="checkbox"/> Speed:                | 1,200 rpm             |
| <input type="checkbox"/> Drive:                | VFD Capable           |
| <input type="checkbox"/> Frame:                | 286T                  |

##### One (1) Only Belt & Sheave System

- |   |                     |
|---|---------------------|
| <input type="checkbox"/> Type:              | Sheave & Belt Drive |
| <input type="checkbox"/> Ratio:             | 3.91 : 1 ratio      |
| <input type="checkbox"/> Design:            | 4 Groove            |
| <input type="checkbox"/> Belt:              | 3V                  |
| <input type="checkbox"/> Horsepower Design: | 30 hp               |
| <input type="checkbox"/> Service Factor:    | 1.5 minimum         |
- Electric motor will be mounted, with motor slide base, behind the pump power end.
  - There will be approximately 30" between pump and motor for maintenance purposes.
  - Sheave kit and drive system will connect electric motor to pump system off one side of pump.
  - All applicable safety belt guards will be incorporated on the drive system.

##### One (1) Only Protective Safety Guard – Pump System

- Structurally designed for safety and lightweight removal.
- Top Inspection door for belt inspection.
- Angle iron support at both ends of guard, bolted to support from sub-skid.
- Shaft slots enlarged for future sheave increase/decrease.
- Typical 3" additional area over/above current sheave size, for possible future increase/decrease.

## 5. Sub-skid (Baseplate)

### One (1) Only Structural Sub-Skid / Baseplate

- Main Runners: W8x18
- Cross members: W8x18
- Design Criteria: Oversized Structurally
- Overall Length (Skid Only): 7'-0"
- Overall Width (Skid Only): 2'-6"
- Overall Width (Guard Included): 3' - 0"
- Sub-skid designed not to interfere with fluid end maintenance procedures
- Sandblasting: Brushed blasted to SSPC-SP6
- Paint: Single coat of Primer  
Two coats of Black enamel paint

## 6. Pulsation Suppression Devices (Stabilizers)

### One (1) Only Suction Stabilizer

- Make: Status Flow
- Model: SFU-1503-F-100
- Size: 100 Cubic Inch
- Cartridge: 2-Ply Nitrile Rubber Cartridge
- Connection: 3" 150 ANSI

### One (1) Only Discharge Stabilizer

- Make: Status Flow
- Model: SFT-14402-F-100
- Size: 100 Cubic Inch
- Cartridge: 6-Ply Nitrile Rubber Cartridge
- Flange Connection: 2" 600 ANSI

## 7. Instrumentation Systems

### One (1) Suction Pressure Shutdown Switch

- Make: CCS Dualsnap
- Model: 6900GZE14 Series
- Maximum System Pressure: 500 psi
- Approximate Dead Band: 6 psi
- SPDT: Relay
- Wetted Parts: 316 Stainless steel/viton
- Connection: ½" Stainless steel port/diaphragm
- Classification: CSA Class 1, Div. 2

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**One (1) Differential Pressure Shutdown Switch (Filter)**

- Make: CCS Dualsnap
- Model: 646DZE2 Series
- Maximum System Pressure: 400 psi
- SPDT: Relay
- Wetted Parts: 316 Stainless steel/viton
- Connection: ½" Stainless steel port/diaphragm
- Classification: CSA Class 1, Div. 2
- Mounted on suction filter leg

**One (1) Only Discharge Metering System**

Turbine Meter

- Make: Primary Flow
- Model: WM0150X2
- Size: 1.5" x 2"
- Flow Range: 15 – 180 gpm
- Construction: 316 SS Body/Vanes, CD4MCu alloy rotor, tungsten carbide shaft & bearings.
- Pickups: Magnetic
- Hardware Kit: Aluminum hub extension
- Maximum Pressure: 3,700 psi

Flow Analyzer/Indicator

- Make: Primary Flow
- Model: Altus XL Plus
- Indication: REMOTE Indication Only
- Output: 4 – 20 mA
- Display: Scalable Pulse Out  
Flow Rate  
Total Updates/Second
- Classification: Class 1, Division 1

**Three (3) Only Suction Pressure Indicators**

- Make: Bourdon Haenni
- Pressure: 0 – 100 psi
- Size: 4" x ½"
- Liquid Filled
- NACE stainless steel internals & case
- 1% Accuracy
- Situated: Suction Inlet Line

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**One (1) Only Discharge Pressure Indicator**

- Make: Bourdon Haenni
- Pressure: 0 – 2,000 psi
- Size: 4" x 1/2"
- Liquid Filled
- NACE stainless steel internals & case
- 1% Accuracy
- Situated: Discharge Line

**One (1) Only Pump Vibration Safety Shutdown Switch**

- Make: Murphy
- Model: VS-2-EX
- Condition: New
- Mounting: On the top of the power end of pump
- Classification: CSA Class 1, Div. 1

**One (1) Only Pump Oil Level Switch**

- Make: Murphy
- Model: EL-150-EX
- Condition: New
- Mounting: Installed / piped off drain connection of the pump
- Classification: CSA Class 1, Div. 1

**One (1) Only Sump Level Switch**

- Make: SOR
- Design: Vertical Level Switch
- Model: 1550C-F5A-C-W9-ES
- Connection: 1 1/2" NPT
- Electrical Classification: Class 1, Div. 2
- Input Power: 110 VAC
- Single Point Switch
- Insertion Depth: 48" Maximum (Estimate Sump at 8")
- Location: Situated mounting above the sump, with stem running past grating into the sump vertically. Sump grating can still be removed without removing float and/or switch.

### One (1) Only Back Pressure Control Valve Assembly

- Make: Fisher
- Model: D4-546
- Size: 2"
- Rating: 600 ANSI
- Integral size 40 actuator
- Fail Open
- 0-33 psi signal
- Regulator: Installed
- Location: Discharge Header.
- Fisher 546 I/P Transducer
  - 4-20mA input, 0-33psi output
  - XP, CSA approved
  - c/w Fisher 67CFR & 0-60psi/kpa gauges
  - 316 SST tubing and swagelok fittings

### One (1) Only Discharge Pressure Transmitter

- Make: Rosemount
- Pressure: 0 – 4,000 psi adjustable pressure range
- Output Signal: 4-20mA
- 316 process conn., 316 diaphragm, silicone fill fluid
- ½" NPT process connection
- ½" NPT conduit thread
- Situated: On discharge line
- Design: Class 1, Div 1

## 8. Suction Piping System

### Piping Design Criteria/Specifications

Piping:	SA-106B
Weld Fittings:	SA-234 WCB
Screwed & Socket Fittings:	SA-105 Grade N
Flanges:	SA-105 Grade N, SA-181 Grade 1 or 2
Valves:	SA-105, SA-216 WCB
Bolts:	SA-103-B7
Nuts:	SA-194-2H

**CanDyne Pump Services Inc. will manufacture the system design to a minimum of ASME B31.3, Alberta Boilers Safety Association (ABSA) Safety and Quality Control Association (AQP-2822).**

### Suction Piping System

- Rating: 150 ANSI
- Piping: Sch. 80
- Size: 3"/4"
- Suction Piping Inlet of 3", passing thru a ball valve and y-strainer, and directly into a horizontal charge pump assembly.
- Piping Outlet from Charge pump will run upwards, passing thru a ball valve and over to the inlet of the filter system.
- Pressure indicators are located before and after the filter. A pressure differential switch is also installed on the filter system, for shutdown due to blockage in the filter. A low pressure shutdown switch is located after the filter and ball valve.
- A 3" block valve will be installed prior to the filter, to segregate the system during filter changes.
- Outlet from the filter system, thru a 3" block valve prior to turning and entering into the plunger pump itself.
- A flanged connection is used prior to entering the pump due to the threaded inlet connection of the pump.
- The Suction stabilizer is located off the blind side of the pump, and standing vertically in relation to the pump.
- Drain Lines & Systems:
  - We have set up two drain lines/systems; the first is off the y-strainer and the second is off the filter base. Both have 1" block valves and will be hard piped to the sump system.
- Suction Piping Supports:
  - Three on 3" suction piping (the balance of piping supported by equipment within the line, mounted on structural steel members).
  - Three on 2" bypass line.
  - All supports mounted on structural skid members
  - All supports secured by clamp style tie-downs.
- The suction system is designed to manage fluid at nominal conditions (Nominal is typically 1.5 – 3 feet/second):
  - 3" individual pump line:
    - 1.46 feet/second for 30 gpm – current design
  - Does not include any frictional losses, restrictions or turns in piping system.
- We have utilized Full Port Valves on the system, which will be satisfactory for the current and future fluid volume of the pump.
- We have sized the system for the full volume capability of the future requirements, not just for the current condition designs.
- 10 % x-ray of all welds on the suction line.
- 100% hydro testing of all piping.

### Three (3) Only Block Valve Assembly

- Make: Meridian / Nutron
- Size: 3"
- Rating: 150 ANSI
- Port: Full Port
- Style: Flanged/Floating
- Trim: WCC Body Std. Trim
- Valve locations: suction inlet and either side of the filter

### One (1) Only Basket Strainer Assembly

- Make: Alta
- Size: 3"
- Rating: 150 ANSI
- Model: BFS150
- Style: Flanged
- Body: ASTM A216-WCB
- Basket: 304 SS Basket with 1/8" perforations
- Incorporate spool piece between strainer and valve to accommodate drain system, now that the y-strainer is no longer installed.

## 9. Centrifugal Charge Pump System

### One (1) Only Charge Pump

- Make: Goulds
- Condition: New Surplus / Replicated
- Model: 3196 STX
- Size: 1x1.5-6
- NPSHr: 2.6 feet/head
- Impeller Size: 4.75
- Discharge Pressure: 40 psi
- Efficiency: 45.5 %
- Horsepower: 3.3 hp
- Inlet Connection: 1 1/2" 150 ANSI RF
- Outlet Connection: 1" 150 ANSI RF
- Pump and motor will be mounted on a formed channel base for further installation on the structural skid.



### One (1) Only Electric Motor

- |  |                             |
|--|-----------------------------|
| <input type="checkbox"/> Make:           | Teco-Westinghouse           |
| <input type="checkbox"/> Condition:      | New                         |
| <input type="checkbox"/> Size:           | 5 Hp                        |
| <input type="checkbox"/> Classification: | Class 1, Division 2<br>TEFC |
| <input type="checkbox"/> Speed:          | 3,600 rpm                   |
| <input type="checkbox"/> Frame:          | 184T                        |
| <input type="checkbox"/> Voltage:        | 460 vac                     |
| <input type="checkbox"/> Hertz (Cycle):  | 60 Hz                       |
| <input type="checkbox"/> Phase:          | 3                           |

### 10. Suction Filtration System

#### One (1) Only Filtration Vessel

- |  |                           |
|--|---------------------------|
| <input type="checkbox"/> Make:   | JL Fluid Filtration / FSI |
| <input type="checkbox"/> Model:  | P2S Series                |
| <input type="checkbox"/> Bags:   | 1                         |
| <input type="checkbox"/> Volume:   | 40-50 gpm per bag         |
| <input type="checkbox"/> Size:   | PS style (10 - 25 micron) |
| <input type="checkbox"/> Connections:  | 3" 150 ANSI RF flanges    |
| <input type="checkbox"/> Pressure:   | 150 psi                   |
| <input type="checkbox"/> Filter will be installed on a structural members  |                           |
| <input type="checkbox"/> Filter will have a drain line, with block valve, installed at the bottom of unit, for hose connection to sump system. |                           |

### 11. Discharge Piping System

#### Piping Design Criteria/Specifications

- |                            |  |
|----------------------------|--|
| Piping:                    | SA-106B                                |
| Weld Fittings:             | SA-234 WCB                             |
| Screwed & Socket Fittings: | SA-105 Grade N                         |
| Flanges:                   | SA-105 Grade N, SA-181<br>Grade 1 or 2 |
| Valves:                    | SA-105, SA-216 WCB                     |
| Bolts:                     | SA-103-B7                              |
| Nuts:                      | SA-194-2H                              |

**CanDyne Pump Services Inc. will manufacture the system design to a minimum of ASME B31.3, Alberta Boilers Safety Association (ABSA) Safety and Quality Control Association (AQP-2822).**

### Discharge Piping System

- Rating: 600 ANSI
- Piping: Sch. 80
- Size: 2"
- 2" NPT outlet from pump converted to flange connection for ease in future fluid end removal.
- Discharge stabilizer is mounted on a tee directly off the pump, standing perpendicular to the 2" line.
- The pressure relief valve is located directly after the discharge stabilizer. The return line runs to skid edge where it will run back to tank.
- The 2" manual start up bypass control gate valve is located after the psv, connecting to the return line back to skid edge.
- The high-pressure shutdown switch is located after the discharge stabilizer.
- Midway down the piping the flow meter/indicator is set up. The meter is located for an un-interrupted 10 times upstream X 5 times downstream flow criteria.
- One 2" block valve and a 2" check valve, has been placed further downstream of the metering system.
- The 2" discharge line ends 6" from skid edge with a 2" 600 ANSI RFWN flange.
- We have set up a drain line/system on the discharge line, which has a 1" block valve and hard piped to the sump system.
- Discharge Piping Supports:
  - o Five on 2" line
  - o All supports mounted on structural skid members
  - o All supports secured by clamp style tie-downs.
- The discharge system is designed to manage fluid at nominal conditions (nominal is typically 7 – 10 feet/second):
  - o 2" Discharge line;
    - 3.27 feet/second for 30 gpm – current design
  - o Does not include any frictional losses, restrictions or turns in piping system.
- We have utilized Full Port Valves on the system to ensure adequate flow rating of the line/system.
- 10 % x-ray of all welds on the discharge line.
- 100% hydro testing of all piping.

### One (1) Only Block Valve Assembly

- Make: Meridian / Nutron
- Size: 2"
- Rating: 600 ANSI
- Port: Full Port

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- Style: Flanged/Floating
- Trim: WCC Body – Std. Trim
- Location: Discharge Line, start up bypass line.

### One (1) Only Check Valve

- Make: Durabla
- Size: 2" WLC
- Rating: 600 ANSI
- Style: Spring assisted wafer style
- Wetted Parts: 316 Stainless Steel

### One (1) Only Pressure Relief Valve (PSV Line)

- Make: Farris
- Model: 27 Series
- Set Pressure: 1,480 psig
- Inlet Connection: 3/4" MNPT
- Outlet Connection: 1" FNPT
- Trim: Standard trim
- Relief valve to be utilized for the protection of the plunger pump
- Flange connections installed for ease of removal in the future.

## 12. Structural Skid System

**CanDyne Pump Services Inc. will manufacture the system design to a minimum of ASME B31.3, Alberta Boilers Safety Association (ABSA) Safety and Quality Control Association (AQP-2822).**

### One (1) Only Main Structural Skid Package

- Dimensions: 11' - 0" x 13' - 6"
- Flooring: 3/16" Checker Plate
- Main Members:
  - o W8 @ 28 Wide flange
  - o 2 Beams run the full outside length of package, as well as one beam down the center. Two Beams run across (one at each end)
- Pump Support:
  - o (see sub-skid system for further detail).

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- Lifting Lugs:
  - Structurally designed to be lifted with four point lift, with little/no deflection
- Cross Members:
  - W8 @ 28 Wide flange
  - 2 Beams run underneath the pump sub-skid assembly.
  - Charge pump and pipe supports located on W12@30 cross member.
  - L2x2x3/8 angle under filter.
- Floor Support:
  - C 6" @ 8.2 Channel.
  - 2" x 2" x 3/8" Angle Iron.
- Structural Design
  - Oversized.
- Sump System:
  - Sump area between crossmembers of skid located underneath fluid end.
  - Sump pump to drain sump into PSV/Bypass line.
- Sump Drain:
  - 2" 150 ANSI sump line for optional drainage.
- Insulation:
  - 3" Foam Insulation sprayed underneath structural beams of skid.

**Added Value:**

CanDyne has designed our skid with a structural 'box' style skid, with additional I-beam situated underneath the pump/sub-skid assembly, as well as the piping systems. This allows for a much better four point lift and structural design.

CanDyne does not utilize two large runners in conjunction with lighter outriggers as we do not feel this design is conducive to the requirements of a pump system, where the weight is both under the pump and motor, but also the inlet and outlet piping, as well as the charge pump and filtration systems.

Our structural skid design is such that it distributes the structural strength where it is needed the most – under the pump sub-skid, piping systems, and other misc. components, as well as under the walls and outside area of the building.

### 13. Building System

- Skid Size: 11' – 0" x 13' – 6"
- Building Size: 11' – 0" x 13' – 6" x 8'
- Roof: Gable Style – self framing  
22 Gauge galvanized steel
- Roof Slope: 4/12
- External Walls: 22 Gauge galvanized steel
- Building Particulars
  - R12 Insulation for roof and walls
  - 24 Gauge white fluted aluminum lining for interior
  - 4 mil. Poly vapor barrier
  - Building anchors & fasteners
  - Building flashing & cutouts
  - Ice Rakes
  - Heater support backing
- One Door – Single:
  - 3' x 7' insulated man door
  - Gray painted steel door
  - Locking panic hardware, checkchain, single glazed fixed wired glass window, rubber sweeps, weather-stripping, and aluminum threshold
  - To be placed the end of building for ease in access.
- One Door – Double:
  - 6' x 7' insulated double man/equipment door
  - Gray painted steel door
  - Locking panic hardware, checkchain, single glazed fixed wired glass window, rubber sweeps, weather-stripping, and aluminum threshold
  - To be placed directly in front of the pump sub-skid, for ease in removal of equipment
- Two Windows:
  - 40" x 40" Double glazed aluminum sash glass type sliding windows c/w ½ screens & locks.
- Two Louvers:
  - 12" x 12"
  - Wall louvers c/w bugscreen and sliding closer
- One Exhaust Fan:
  - Dayton 12"
  - Interior wall mounted, explosion proof exhaust fan.
  - C/w back draft damper, storm hood, and screen sized for 12 A.C.P.H.

### One (1) Only Building Heater

- Make: Catadyne
- Model: WX Series
- Size: 24" x 24"
- Type: Natural Gas

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- Starter: 12 VDC voltage
- Temperature Setting: 70°F
- Units come c/w SSOV, Maxitrol and ball valve
- Protection Grill
- Temperature Control Valve (thermostat)
- 24" Vent hood assembly
- 25 Foot battery cable style start –up leads with cable wrapped secured to outside of building.
- Classification: Class 1, Div. 2
- Regulator: 912 Fisher Regulator
- Mounting: Wall Mounting Kit

#### 14. Electrical System

##### One (1) Only Electrical System

- 2 EA 70 W HPS wall mount exterior lights (VMVS2TW070GP) – Class 1, Div 2 because of proximity to door
- 2 EA 150 W HPS interior lights (EVL14151)
- 1 EA ESD station c/w shrouds (located at double man door)
- 2 EA light switch for interior lights (DSFS-933).
- 1 Ea switch for exhaust fan (DSD933).
- 1 EA Thermostat for exhaust fan (XT-212).
- 1 EA H/O/A switch for plunger pump (situated near electric motor/wall, DSD925)
- 1 Ea H/O/A switch for charge pump (situation near electric motor/wall, DSD925)
- 1 Ea H/O/A switch for sump pump (situation near wall, DSD925)
- 2 Ea Nema 4 enclosures c/w terminals.
- 1 Ea Electrical 120 v receptacle (CPS152R).
- Connection of 5 ea end devices to junction box at skid edge
  - i. Suction pressure low
  - ii. Discharge pressure high
  - iii. Differential pressure – filter
  - iv. Low oil level – pump
  - v. Vibration - pump

Please Note: All electrical connections for the building will terminate in the junction boxes at building edge – the on-site contractors only have to wire/connect from this area, with the exception of the Tech cable for the two electric motors (charge pump & plunger pump).

## 15. Sump & Sump Pump System

### One (1) Only Sump Pump

- Make: Monarch
- Model: BE-S75
- Horsepower:  $\frac{3}{4}$  bhp
- Electric Motor: 120V  
Class 1, Div 2
- Self Priming Sludge/Sump Pump
- Flow: 3 gpm (12 L)
- Pressure: 45 feet/head (19 psi)
- Pump will be mounted on the sump edge near the plunger pump fluid end.
- Suction piping will consist of a hose dropped down into the sump for fluid removal.
- Pump will be actuated by an electrical switch on the wall, and a high level float switch within the sump system.
- Discharge of pump will then connect with the return line/bypass line going back to tank.

### One (1) Only Sump System

- Size: 3' Wide x 5'-2" Long
- Depth: 10"
- Design: Sloping sump to pump inlet
- Plate bottom insulated.
- Grating walkway top removable.

## 16. Painting & Sandblasting Systems

### Painting

- Structural Skid:
  - Sandblasted and painted to SSPC-SP6 specifications
  - Painted with a single coat of red primer
  - Floor painted with two coats of black paint.
  - Guards painted with two coats of red paint.
- Piping:
  - Sandblasted and paint external piping to SSPC-SP5 specifications
  - Painted with a single coat of red primer
  - Painted with two coats of grey enamel paint.
  - Directional/description stickers placed on piping at strategic intervals

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## 17. Documentation & Testing

### Two (2) Only Operations Manuals for the Complete System

- One copy CDROM format, one copy paper (field copy)
- Pump parts manual
- Pump operation and service manual
- Pump drawings
- Pump specifications
- Electric Motor parts & operations manual
- Relief valve parts/operations manual
- Instrumentation installation/operations manual
- Filtration information/operations manual
- Suction & discharge stabilizer installation/parts/operations manual
- Miscellaneous parts/operations manual systems
- Design drawings consisting of:
  - o General arrangement drawing
  - o Elevation drawing
  - o Building layout
  - o In AutoCAD format
- One paper operation manual to ship within package or system, unless stated otherwise.

### One (1) Only Quality Assurance Manual

- Mill Test Reports (MTR's) for all piping, flanges and fittings
- Pressure relief calibration tests
- Instrument data sheets
- Pressure test reports
- X-ray reports

## 17. Investment / Price Structure

**One (1) only Investment/Pricing structure for the plunger pump system as listed within the body of this quotation:**

Turnkey Package Investment / Price **\$ 0.00**

Turnkey Package Investment / Price (TWO UNITS) **\$ 0.00**

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