

Manufactured by CESSCO PROCESS EQUIPMENT & ENGINEERING DIV. 6110-86 St., EDMONTON,
 Manufactured for KILDONAN OILS LTD.
 Location of Installation A6-28-85-18- W 6 M
 4. Type VERT (Horiz. or vert. tank) P-3239 (Mfg's Serial No.) F-1902.1 F-2485-0 (Drawing No.) (Year Built) 1981

5. The chemical and physical properties of all parts meet the requirements of material specifications of the ASME BOILER AND PRESSURE VESSEL CODE. The design, construction, and workmanship conform to ASME Rules, Section VIII, Division 1 1980 and Addenda to Dec. 31 and Code Case Nos. _____ (Date)

Special Service per UG-120(d) _____
 Manufacturers' Partial Data Reports properly identified and signed by Commissioned Inspectors have been furnished for the following items of the report: _____

6. Shell: Matl. SA-106 B (Spec. No., Grade) Nom. Thk. 16.5mm Corr. Allow. NIL Diam. 406mm O.D. Length 6096mm S/S
0.656" 16" O.D. 20'0" S/S
 7. Seams: Long SMLS (Welded, Dbl., Sngl., Lap, Butt) R.T. N/A Efficiency 100 % H.T. Temp. NIL F Time NIL hr.
 Girth SINGLE BUTT MIG ROOT (Welded, Dbl., Sngl., Lap, Butt) R.T. FULL No. of Courses 3

8. Heads: (a) Material SA-516-70 (Spec. No., Grade) (b) Material SA-516-70 (Spec. No., Grade)

Location (Top, Bottom, Ends)	Min. Thk.	Corr. Allow.	Crown Radius	Knuckle Radius	Ellipse Ratio	Conical Apex Angle	Hemish. Radius	Flat Diam.	Side to Pressure (Concave or Convex)
TOP	9.5mm	NIL			2:1				CONCAVE
BOTTOM	12.7mm	NIL			2:1				CONCAVE

If removable, bolts used (describe other fastenings) 0.50" 1100 PSI

9. Constructed for max. allowable working pressure 7585 KPa at max. temp. 380 C / 1000 F Min. temp. (when less than -20 F) _____ F. Hydrostatic, pneumatic, or combination test pressure 1178 KPa (1650 PSI)

10. Safety Valve Outlets: Number 1 Size 1 Location TOP HEAD

11. Nozzles and Inspection Openings:

Purpose (Inlet, Outlet, Drain)	No.	Diam. or Size	Type	Matl.	Nom. Thk.	Reinforcement Matl.	How Attached	Location
REFER TO DWG F-2485-0								

12. Supports: Skirt YES (Yes or no) Legs NO (No) Other Attached (Describe) BOTTOM HEAD (WELDED) (Where and how)
 13. Remarks: VOLUME 0.67 m³ (23.53 ft.³) GLYCOL ABSORBER

CERTIFICATE OF COMPLIANCE
 We certify that the statements made in this report are correct and that all details of design, material, construction, and workmanship of this vessel conform to the ASME Code for Pressure Vessels, Section VIII, Division 1.
 Date July 29, 1981 Signed C.E.S.S.C.O. by David Cameron (Representative)
 "U" Certificate of Authorization No. 14081 expires June 15, 1983
 Vessel made by CESSCO at 6130 86 STREET, EDMONTON
 Province of ALBERTA and employed by ALBERTA have inspected the pressure vessel described in this Manufacturers' Data Report on _____, 19____, and state that, to the best of my knowledge and belief, the Manufacturer has constructed this pressure vessel in accordance with ASME Code, Section VIII, Division 1. By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied concerning the pressure vessel described in the Manufacturers' Data Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.
 Signed _____ Date 7/29/81 Commissions _____
 (Inspector) (Manufacturer) (National Board State, Province and No.)