

ULTRASONIC **INSPECTION REPORT**

Location: 12-09-044-24W4M Hobbema Battery Item Inspected: UT Thickness on A2542014 Treater Firetube Material: Carbon Steel Surface Condition: Buffed Heat Treatment: Not Applicable Equipment: GE DMS2 Mfg. S/N: 020448 Calibration Date: 22-Mar-12 Calibration Block(s): IIW Other Step Wedge Transducer: S/N 022XTY Image: Angle 0 Image: Angle									
Material: Carbon Steel Surface Condition: Buffed Heat Treatment: Not Applicable Equipment: GE DMS2 Mfg. S/N: 020448 Calibration Date: 22-Mar-12 Calibration Block(s): IIW Other Step Wedge Transducer: S/N Test Piece: 1/2" Step Wedge 4027 Image 0 Image Cable Type: Ual Length: 30" Crystal Size 0.312" Image Dis. AMPL. Calibration: Not Applicable Couplant: Exosen 30 Batch #: 1023 Transfer Loss Calibration: Direct Comparison: Other: TL: +3 db Reference Flaw Size: Backwall Primary Reference Level: 82% Reference Gain: 56 db Lamination Shear Wave Volumetric Thickness S Scan Methods: Contact S Per client request a UT thickness survey was performed on Treater A2542014 Firetube. UT testing was performed on 4 quadrants (Top, Outside, Bottom, Inside) at 1/3 increments on the straight runs, and on each miter section									
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UT lamination scanning and thickness measurements determined the location of the patch to be installed.									
Nominal thickness of the tube is 0.500".									
Mild erosion losses were noted fairly uniform throughout the tubes.									
See attached image for location markings and thickness values.									
Inspection Limitation(s): None									
Unit#: Kilometers: Consumables: Interpretation by: Kris Katryniuk SNT-TC-1A II									
In: see Out: time Hrs: sheet C.G.S.B. II									
Dut Out Lite Hrs. 2012.06.12 C.G.S.B. # 12095									
Personnel: (Signature)									
Kris Katryniuk Client Representative:									
Sean Rourke I am in full Rod Charchuk agreement with report contents									
(Sign)									
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Equipment Photographs:

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