



A0405032\_Nameplate\_03Feb10



Client: CNRL District: St. Albert Field: Endiang  
 Facility: 06-28-034-15W4 Unit / Skid #: \_\_\_\_\_ LSD: 06-28-034-15W4  
 Jurisdiction #: A0405032 Equip Tag #: \_\_\_\_\_ Serial #: 115-90-96  
 CRN #: H5173.2 Nat'l Bd #: \_\_\_\_\_ Year Built: 1996  
 Manufacturer: Mar-quinn Industries Ltd. Equipment Description: 3 Phase Vertical Separator  
 Status: In Service - Date Removed From Service: \_\_\_\_\_ Service: Sweet  
 MAWP Shell: 1440 Psi @ 100 °F Height/Length: 114 in. Code Stamp:  Y  N  
 MAWP Tube: \_\_\_\_\_ @ \_\_\_\_\_ Size/Diameter.: 16 in. O.D. Insulated:  Y  N  
 MDMT: -20 °F RT: RT-2 Volume: 0.37 m³ PWHT:  Y  N  
 Support Type: Skirt Manway:  Y  N  
 C.A.: 1.6000 mm Coated:  Y  N Clad:  Y  N J.E.: \_\_\_\_\_ Remote Access:  - \_\_\_\_\_

Component	Material	Nominal Thk	Diameter	OD/ID	Tube Side	Shell Side
- Head	SA-516-70	20.700 mm	406.000 mm	OD	<input type="checkbox"/>	<input type="checkbox"/>
- Shell	SA-106-B	21.400 mm	406.000 mm	OD	<input type="checkbox"/>	<input type="checkbox"/>
-					<input type="checkbox"/>	<input type="checkbox"/>
-					<input type="checkbox"/>	<input type="checkbox"/>
-					<input type="checkbox"/>	<input type="checkbox"/>

Comments:

### PSV Static Data

PSV -1 Tag #: \_\_\_\_\_ Serial #: 02093.CRN CRN: \_\_\_\_\_  
 Model #: 78835131 Capacity: \_\_\_\_\_ Set Pressure: 1440 psi  
 Manufacturer: Taylor Service Company: \_\_\_\_\_  
 Inlet Size & Type: 1.00 in. - Threaded Last Service Date: 06/06  
 Outlet Size & Type: 1.00 in. - Threaded Block Valve: - -  
 Carseal Intact: Yes Code Stamp: \_\_\_\_\_  
 Shell Side / Tube Side: Shell Side Location of PSV: shell

PSV -2 Tag #: \_\_\_\_\_ Serial #: \_\_\_\_\_ CRN: \_\_\_\_\_  
 Model #: \_\_\_\_\_ Capacity: \_\_\_\_\_ Set Pressure: \_\_\_\_\_  
 Manufacturer: \_\_\_\_\_ Service Company: \_\_\_\_\_  
 Inlet Size & Type: \_\_\_\_\_ - Last Service Date: \_\_\_\_\_  
 Outlet Size & Type: \_\_\_\_\_ - Block Valve: - -  
 Carseal Intact: \_\_\_\_\_ Code Stamp: \_\_\_\_\_  
 Shell Side / Tube Side: \_\_\_\_\_ Location of PSV: \_\_\_\_\_

### PSV Comments

PSV is in good condition with Carseal intact.



**VESSEL INSPECTION  
SUMMARY**

Report #: **141148-PM-22**  
 Inspect Date: 02/03/2010  
 Page: 2 of 4  
 IRISNDT #: 141148

Client:           CNRL                LSD:           06-28-034-15W4                Jurisdiction #:           A0405032          

**External Inspection Results - VE**

Item	Y	N	N/A	Condition	Comment	NCR	Action Item	Priority
Nameplate	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	Accept		<input type="checkbox"/>	<input type="checkbox"/>	
Foundation and Supports	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	Accept		<input type="checkbox"/>	<input type="checkbox"/>	
Anchor Bolts	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	Accept		<input type="checkbox"/>	<input type="checkbox"/>	
Grounding	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	Accept		<input type="checkbox"/>	<input type="checkbox"/>	
Insulation Condition	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>			<input type="checkbox"/>	<input type="checkbox"/>	
PSV	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	Accept		<input type="checkbox"/>	<input type="checkbox"/>	
Shell & Heads	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	Accept		<input type="checkbox"/>	<input type="checkbox"/>	
Metal Surfaces (Paint)	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	Accept		<input type="checkbox"/>	<input type="checkbox"/>	
Aux Equipment	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>			<input type="checkbox"/>	<input type="checkbox"/>	
Cathodic Protection	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>			<input type="checkbox"/>	<input type="checkbox"/>	
Alignment	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	Accept		<input type="checkbox"/>	<input type="checkbox"/>	
Flange Connections	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	Accept		<input type="checkbox"/>	<input type="checkbox"/>	
Pressure Gauge	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	Accept		<input type="checkbox"/>	<input type="checkbox"/>	
Piping from Vessel	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	Accept		<input type="checkbox"/>	<input type="checkbox"/>	
Temperature Gauge	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	Accept		<input type="checkbox"/>	<input type="checkbox"/>	
Sight Glass	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	Accept		<input type="checkbox"/>	<input type="checkbox"/>	
Leaks	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>			<input type="checkbox"/>	<input type="checkbox"/>	
Current UT Survey	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>			UT Company:		
Previous UT Survey	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>			UT Company:		

**LEGEND:**

- Priority 0 - General Recommendations
- Priority 1 - Goal date is 30 days from the activity date
- Priority 2 - Goal date is 90 days from the activity date.
- Priority 3 - Goal date is 1 Year from the activity date.
- Priority 4 - Goal date is 5 Years from the activity date.

External Visual Observations      Manual Review Required By Customer Representative -

An external visual inspection was performed on vessel and the findings are as follows:

- The vessel was not operating at time of inspection but is connected and on standby. No process leaks or vibrations were noted.
- The paint on the shell is in good condition with very minor areas of paint flaking with mild general corrosion where metal is exposed fair condition. Inlet and outlet piping is in good condition with minor areas of paint flaking with mild general corrosion where metal is exposed concentrating around the threaded fittings.
- The skirt is secure and level.
- Under skirt bottom head and drain nozzle is 100% rust covered.
- The Pressure and Temperature gauge are clear and visible. Sight glass is clear and in good condition.
- External UT was performed with no significant wall losses noted.
- PSV is in good condition with Carseal intact.
- Refer to the attached photos, UT data and drawing for inspection findings.
- The vessel appears to be in good operating condition for continued service based on the external visual observations and UT thicknesses recorded.

5311 – 86 Street, Edmonton, Alberta T6E 5T8 Phone: (780) 437-2022 Fax: (780) 438-1436  
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### Internal Inspection Results – VI

Item	Y	N	N/A	Condition	Comment	NCR	Action Item	Priority
Shell	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>			<input type="checkbox"/>	<input type="checkbox"/>	
Heads	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>			<input type="checkbox"/>	<input type="checkbox"/>	
Manway	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>			<input type="checkbox"/>	<input type="checkbox"/>	
Gasket Surfaces	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>			<input type="checkbox"/>	<input type="checkbox"/>	
Welds	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>			<input type="checkbox"/>	<input type="checkbox"/>	
Refractory	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>			<input type="checkbox"/>	<input type="checkbox"/>	
Heating Coils	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>			<input type="checkbox"/>	<input type="checkbox"/>	
Demister Pad	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>			<input type="checkbox"/>	<input type="checkbox"/>	
Vane Pack	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>			<input type="checkbox"/>	<input type="checkbox"/>	
Baffles	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>			<input type="checkbox"/>	<input type="checkbox"/>	
Trays	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>			<input type="checkbox"/>	<input type="checkbox"/>	
Filter	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>			<input type="checkbox"/>	<input type="checkbox"/>	
Internal Coating	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>			<input type="checkbox"/>	<input type="checkbox"/>	
Tubesheet	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>			<input type="checkbox"/>	<input type="checkbox"/>	
Tube Bundle	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>			<input type="checkbox"/>	<input type="checkbox"/>	

**LEGEND:**

Priority 0 - General Recommendations.

Priority 1 - Goal date is 30 days from the activity date.

Priority 2 - Goal date is 90 days from the activity date.

Priority 3 - Goal date is 1 Year from the activity date.

Priority 4 - Goal date is 5 Years from the activity date.

**Internal Visual Observations****Manual Review Required By Customer Representative -**

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