



232155

Field Inspection Report

Vessel # 232155

Client	Canadian Natural Resources Ltd.		Inspection Date	2003/02/21	
Prov. Reg.#	232155		Insp. Type	VE/UT	
Equipment	Separator		Location	Endiang	
Tag/Equip. #			LSD	10-29-34-15W4	
Vessel Status	In Service		Comp./Unit		
Manufacturer	Lane-Dale	Serial #	945	MAWP/Temp	720 psi 100 F
CRN #	H0843.2	Shell Material	SA-106-B	Shell Thick.	0.500 in
Corrosion All.	0.063 in	Head Material	SA-516-70	Head Thick.	0.437 in
Manway	No	Head Material 2		Head Thick. 2	in
Coating	No	Channel Material		Channel Thick.	in
Diameter	16 in	Length	in	Height	90 in
Year Built	1987	Next Inspection	2007	RT	3
Service	Sweet			Next Insp. Type	NA
				Job #	03-097

PSV #.	110340				
Mfg.	Taylor	Serial #	110340	Set Pressure	720 psi
Type/Model	T62001	Capacity	SCFM	Size	1.000 in
Date of Service	2001/05/21	Next Service	2005	Service Co.	King Valve

Observations:

External
 Building is well maintained. Vessel is supported by a 16" skirt that is welded to the floor. PSV is located on the shell. PSV vents to atmosphere. Piping is well supported but showing some surface corrosion. Gauges are in good condition. Paint and external are in good condition. Data plate information is acceptable. No ground.

Internal
 None at this time

AB-40 to be attached

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UT

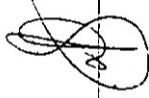
Measurements in inches
Top Head - Not accessible
Shell - 0.499 to 0.512
Bottom Head - 0.538 to 0.559

Recommendations:

No recommendations at this time.

Inspector: Sean Zitaruk

Reviewed by:



AB-40 to be attached