



(A) 2938053

FORM U-4 MANUFACTURER'S DATA REPORT SUPPLEMENTARY SHEET  
As Required by the Provisions of the ASME Code Rules, Section VIII, Division 1

1. Manufactured and certified by Nusco Manufacturing & Supply Ltd., 1604-8th Street, Nisku, Alta. TOC 260  
(Name and address of Manufacturer)

2. Manufactured for Nusco Manufacturing & Supply Ltd., 1604 - 8 Street, Nisku, Alberta TOC 260  
(Name and address of Purchaser)

3. Location of installation Stock  
(Name and address)

4. Type: Vertical Separator  
(Item, number, size etc., etc.)

K 9276.21 STD-250 Rev 0  
(CBN) (Drawing No.)

1993  
(Year Built)

Date Report  
Item Number

10

Remarks  
NOZZLES, INSPECTION AND SAFETY VALVE OPENINGS:

PURPOSE	NO.	DIA.	TYPE	MAT'L	NOM. THK.	REIN. MAT'L	ATTACH/LOCATION
C1 HC Out	1	1"	TOL	SA-105	3000#	N/A	Weld to Shell
C2 Water Out	1	1"	TOL	SA-105	3000#	N/A	Weld to Shell
C3 Drain	1	2"	CPLG	SA-106-B	SCH 160	N/A	Weld to Bot. Head
C4 HC LC	1	2"	CPLG	SA-105	3000#	N/A	Weld to Shell
C5 Water LC	1	2"	CPLG	SA-105	3000#	N/A	Weld to Shell
C6 A/B L.G.	2	3/4"	TOL	SA-105	3000#	N/A	Weld to Shell
C7 A/B L.G.	2	3/4"	TOL	SA-105	3000#	N/A	Weld to Shell
C8 Press Ind.	1	1/2"	TOL	SA-105	3000#	N/A	Weld to Shell
C9 Temp Ind.	1	3/4"	TOL	SA-105	3000#	N/A	Weld to Shell
C10 HLSO	1	2"	CPLG	SA-105	3000#	N/A	Weld to Shell
C11 PSV	1	1"	TOL	SA-105	3000#	N/A	Weld to Shell
C12 A/B INSP.	2	2"	TOL	SA-105	3000#	N/A	Weld to Shell
N1 Inlet	1	3"	600# RFWN	SA-106-B	XXH/XH	N/A	Weld to Shell
N2 Outlet	1	3"	600# RFWN	SA-106-B	XXH/XH	N/A	Weld to Top Head

Construction Drawing # D0231-200 Rev 0

Certificate of Authorization: Type U No. 24776 Expires April 24 19 96

Date FEB 14 1994 Name Nusco Manufacturing & Supply Ltd. Signed [Signature]  
(Manufacturer)

Date Feb 14 1994 Name [Signature] Commission Alberta  
(Authorized Signatory)

(1/2/91) This form (E001191) may be obtained from the ASME Order Dept., 22 Law Drive, Box 2300, Fairfield, NJ 07007-2300 REPRINT 892