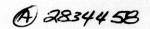
- 1424

FORM U-1A MANUFACTURER'S DATA REPORT FOR PREPURE VESSELS (Alternative Internative Internat



1. 1	Manufactured a	ind certific	ed by Nus	co Mani	ıfacturi	ng & Supp	ly Ltd. Name and address of m	1604-8th S	Street Nis	sku, Alb	erta TOC 2GO
2. 1	Manufactured f	or_Nus	co Manu	ıfactur	ing		(Name and address of	purchaser)			
3.	Location of ins	tallation_	Stock	Vessel			(Name and addr				
4.	Type Vert	Separa	itor	11447	<u>'-V01</u>	H8724.2		003 Rev 1			1993
											(Year built)
						conform to As				1992	A AND PRESSURE
							NI /A			Year NI / D	
to			idenda (Date)			IN/ A ode Case Nos.	N/A Special Service per UG-120(d)				
6.	Shell: SA	-516-7	70N		1.00"	in.) Corr.	0	24" O.D.			5'-0"
7.	Seams: 3110	Long (Welded,	, Del.,	R.T. (Spot or	Full)	100 N/F	mp. (°F) Tin	Me (hr) G	orth (Welded, Dbl.,	R.T. (Spo	L Partial, No. of Courses
8.	Heads: (a) Mar	Sngl., Lap, Br	516 -701	N			(b) Mat	SA-516	Sngl., Lap, S utt) -70N	α F	4
				(Spec	:. No., Grade)				(Spr	ic. No., Grade)	
	Location (Top. Bottom, Ends)	Minim	iess All	orrosion lowance	Crown Radius	Knuckle Radius	Elliptical Ratio	Conical Apex Angle	Hemispherical Radius	Flat Diameter	Side to Pressure (Convex or Concave)
(a)	Тор	.99		0			2:1				Concave
	Bottom f removable, bo			0	N	/A	2:1	L	1		Concave
	MAWP Min. design met Nozzles, inspec		-20		at 1440		at max. temp iro., pneu., or co	100 mb. test pressur	214	50	°F psi.
(Inl	Purpose let, Outlet, Drain)	No.	Diam. or Size	Туре		Mati	Nom Thk		forcement Matl.	How Attached	Location
	See									 	
04	Form										
1.	Supports: Skir	yes (Yes or	Lugs.	N/A	LegsN	A Other	N/A (Desc	ribe)	tteched W6	eld to B	ottom Head
2.	Remarks: Man		's Partial Da	ta Reports		ntified and sign			rs have been fur	rnished for th	e following items of
	Vessel i	s Impa	7 Cu f	t Exem	pt Per U	G 20(f) &	UCS-66	. a Honi	zontally		
	Customer				Install	Pressure		sted- Hori	Zoncarry		- ,
	- Vac conto	FA -388	Program			TIFICATE OF					
1	form to the ASI		for Pressure	Vessels, S	ection VIII, (ect and that all Division 1. "U" & Supply Ltd	Certificate of				oril 24, 1993.
					CE	(Manufacturer) RTIFICATE OF	SHOP INSPE	CTION		(representative)	
	Vessel construc		ling a valid	commission	n issued by	the National Re	et_et_	and Pressure V	essel inspectors	and/or the S	State or Province of
	Alberta	Mary and the		81	nd employed	by Alberta I	Labour Boi	ler & Pre	ssure Ves	sel Safe	ety
						er's Data Report		4 1993	, 19		that, to the best of
											vision 1. By signing cribed in this Manu-
											or property damage
	or a loss of any	k ind arisi	ing from or		/////	EVAHAD!	Ma				
1	Date APR 1	4 1993	Signed	J	MA	raried Inspector)	1	Commissions	Albert (Nat 7 Board (a. endorsements), S	itate, Prov. and No.1

(A)2834458

FORM U-4 MANUFACTURER'S DATA REPORT SUPPLEMENTARY SHEET As Required by the Provisions of the ASME Code Rules, Section VIII, Division 1

Manufactured for		sco	~1	(Name and address.	of Purchaseri			
Location of installation	31	ock Vess	<u>e1</u>	(Name ar	nd address)			
Type: Vertical			Separator			11447-V01		
(Horiz., vert., o	or sphere)		(Tank, separator	heat exh., etc.)		No.)		
H-8724.2			STD-003 Rev		(Nat		1993 (Year built)	
Comp								
Data Report Item Number				R	emarks			
10		N	OZZLES, INSPE	CTION AND	SAFETY VALVE	OPENINGS:		
PURPOSE	NO.	DIA.	TYPE	MAT'L	NOM. THK.	REIN. MAT'L	ATTACH/LOCAT	
Cl Inlet	1	2"	CPLG	SA-105	3000#	N/R	Weld to Shel	
C2 Outlet	1	2"	CPLG	SA-105	3000#	N/R	Weld to Top	
C3 Outlet	1	2"	CPLG	SA-105	3000#	N/R	Weld to Shel	
C4 Drain	1	2"	PIPE(NPT)	SA-333-6	XH	N/R	Weld to Bot.	
C5 PSV	1	2"	CPLG	SA-105	3000#	N/R	Weld Top Hea	
C6 Temp. Ind.	1	3/4"	CPLG	SA-105	6000#	N/R	Weld to Shel	
C7 Press.Ind.	1	1/2"	CPLG	SA-105	6000#	N/R	Weld to Shel	
C8 A/B L.G.	2	3/4"	CPLG	SA-105	6000#	N/R	Weld to Shel	
C9 HLSD/INSP.	1_	2"	CPLG	SA-105	3000#	N/R	Weld to Shel	
C10 LC/INSP	1	2"	CPLG	SA-105	3000#	N/R	Weld to Shel	
Certificate of Authorization:	Туре .	U		1776	Expires	April 24	.19 93	
Date APR 1 4 1993	Name .	Nusco Ma	nufacturing 8	Supply Lt	d. Signed	Sutt for	Representative)	
Date APR 1 4 199				(While	Mar		iberta	