

Poor

A#:

Cust. Ref.:

PRV INSPECTION AND TEST REPORT

03/03

Test Gauge:

BRANCH: Grande Prairie

UVL ID#: 0001-V3

Work Order: 509113 FW# 4508472924-01 **Customer PO#:** CONOCOPHILLIPS CANADA - GP Date: 09/20/2007 Customer CHINCHAGA COMP. STATION PSV Location: TREATER # 1 Facility: LSD:

Vessel SN: Cust Id: G708026 Valve PO: PO LINE#:

Cust. WO#: Cust AFE#: Cost Centre#: **VALVE DATA** CROSBY 981106MA Serial: SE-19342-1 Man.: Model: Seat: Hard Threaded Inlet: 2inch MNPT Orifice: 0.307 Outlet: 2inch FNPT Conn. 1440 PSI Back Press.: 0 PSI Cold/Diff Set Press: PSI Cap: 8779 SCFM Set Press. Temp: Lift Lever Cap Assembly: Closed Code Symbol: UV CRN#: OG0201.2 **CUSTOMER INSTRUCTIONS** Pretest, Service, and Test Instructions: Pretest Required? Reset Required? $\overline{\mathbf{A}}$ Replaces UVL ID#: Replaces Valve Serial#: Replaces Valve Cust ID# New Cold/Diff Set: **RESET INFO:** New Pressure: New Capacity: New Model: **CONDITION AS RECEIVED**

Visual Condition: **Data Plate Condition:** Date of last service: **Seal Condition:** Top: Intact Bottom: N/A Insignia: UVL Fittings Attached: Inlet: Outlet: Inlet: Oil Inlet Plugged: Outlet: Oil Outlet Plugged: ☐ Initial Insp. Signoff: Tom Koch П

PRETEST 1

Simmer: Set Press: Reseat: Leakage: VALVE WOULD NOT RELEIVE @ 1.5 X SET Tested By: **Duane Groth Pretest Comments:**

PRETEST 2

Set Press: Simmer: Reseat: Leakage: Test Gauge: Tested By: **Pretest Comments:**

COMPONENTS INSPECTION

OK / ITEM OILY RUSTY CARBON OTHER COMMENTS REPLACED REPLACED? REPAIRS PERFORMED CLEAN DISC Scored ΟK Machine and Lap $\sqrt{}$ П NOZZLE OK Machine and Lap Scored $\overline{\mathbf{Q}}$ **CAP-LEVER ASSY** OK Clean \square COMP SCREW and LOCKNUT ΟK Clean $\sqrt{}$ SPRING and BUTTONS OK Clean $\overline{\mathbf{A}}$ SPINDLE / STEM ΟK Clean STEM RETAINER OK Clean $\overline{\mathbf{Q}}$ П DISC HOLDER OK Clean $\overline{\mathbf{A}}$ **GUIDE / UPPER RING** OK Clean \mathbf{V} LOWER RING N/A RING PIN(S) N/A П П П П П **BELLOWS** N/A GASKET / SEALS N/A CONNECTION ENDS OK Clean $\overline{\mathbf{A}}$ OTHER П : 0.399 **ACT** - 0.403 NOZZLE: MIN -0.506 **ACT** - 0.514 SPRING NUMBER: HX09964

DISC:

Comments:

Matt Leslie Matt Leslie Matt Leslie Reassembly: Disassembly: Inspection:

FINAL TEST

Test Medium: Air Simmer: 1437 PSI Set Pressure: 1440 PSI Reseat: 1210 PSI Leakage Acceptable: B.P. Test: 60 PSI

ADJ. RING SETTING (NOTCHES): Test Gauge: GP-33/OS5 POP Upper: Lower: Set Press Def:

Tested by: **Duane Groth**

FINAL INSPECTION:

Palletized: **✓** Bottom: SEAL: Тор: End Protectors Installed: Painted: Ship Container: Flex Gaskets Supplied: \square

Final Inspection: Tom Koch Customer Inspection:

Comments: