



PRV INSPECTION AND TEST REPORT

BRANCH: Grande Prairie

UVL ID#: 0001-V3

Work Order: 512303

Customer PO#: 4508472924-01

Customer CONOCOPHILLIPS CANADA LTD
Facility: CHINCHAGA COMP. STATION
A#: N/A
Cust. Ref.:
Cust. WO#:

LSD: 11-27-097-09W6M
Vessel SN:
Valve PO: VFCC004979
Cust AFE#:

Date: 06/23/2010
PSV Location: #1 GLYCOL CONTACTOR
Cust Id: G708026
PO LINE#:
Cost Centre#: VCCF004979

VALVE DATA

Man.: CROSBY **Model:** 981106MA **Serial:** SE-19342-1 **Seat:** Hard
Conn. Threaded **Inlet:** 2inch MNPT **Orifice:** 0.307 **Outlet:** 2inch FNPT
Set Press. 1440 PSI **Back Press.:** 0 PSI **Cold/Diff Set Press:** PSI **Temp:** **Cap:** 8779 SCFM
Lift Lever **Cap Assembly:** Closed **Code Symbol:** UV **CRN#:** OG0201.2

CUSTOMER INSTRUCTIONS

Instructions: Pretest, Service, and Test **Pretest Required?** **Reset Required?**
Replaces UVL ID#: **Replaces Valve Serial# :** **Replaces Valve Cust ID#**
RESET INFO: **New Pressure:** **New Cold/Diff Set:** **New Capacity:** **New Model:**

CONDITION AS RECEIVED

Visual Condition: Fair **Data Plate Condition:** OK **Date of last service:** 09/07
Seal Condition: **Top:** Intact **Bottom:** N/A **Insignia:** UVL **Fittings Attached:** **Inlet:** **Outlet:**
Inlet: Carbon **Inlet Plugged:** **Outlet:** Rusty **Outlet Plugged:** **Initial Insp. Signoff:** Aaron Clark-Marlow

PRETEST 1

Simmer: 1432 PSI **Set Press:** 1447 PSI **Reseat:** 1020 PSI **Leakage:** 40+ BPM **Test Gauge:** GP-37/13
Tested By: Aaron Clark-Marlow **Pretest Comments:** EX LEAK

PRETEST 2

Simmer: PSI **Set Press:** PSI **Reseat:** PSI **Leakage:** BPM **Test Gauge:**
Tested By: **Pretest Comments:**

COMPONENTS INSPECTION

ITEM	CLEAN	OILY	RUSTY	CARBON	OTHER	COMMENTS	OK / REPLACED?		
							OK / REPLACED	REPLACED?	REPAIRS PERFORMED
DISC	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	Scored	OK	<input type="checkbox"/>	Machine/Lap/Polish
NOZZLE	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	Scored	OK	<input type="checkbox"/>	Machine/Lap/Polish
CAP-LEVER ASSY	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		OK	<input type="checkbox"/>	Clean
COMP SCREW and LOCKNUT	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		OK	<input type="checkbox"/>	Clean
SPRING and BUTTONS	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		OK	<input type="checkbox"/>	Clean
SPINDLE / STEM	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		OK	<input type="checkbox"/>	Clean
STEM RETAINER	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	N/A		<input type="checkbox"/>	
DISC HOLDER	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		OK	<input type="checkbox"/>	Clean
GUIDE / UPPER RING	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		OK	<input type="checkbox"/>	Clean
LOWER RING	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	N/A		<input type="checkbox"/>	
RING PIN(S)	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	N/A		<input type="checkbox"/>	
BELLOWS	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	N/A		<input type="checkbox"/>	
GASKET / SEALS	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	N/A		<input type="checkbox"/>	
CONNECTION ENDS	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		OK	<input type="checkbox"/>	Clean
OTHER	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>			<input type="checkbox"/>	

DISC: Min: 0.399 **ACT -** 0.403 **NOZZLE:** MIN - 0.506 **ACT -** 0.513 **SPRING NUMBER:** NO#

Comments:

Disassembly: Aaron Clark-Marlow **Inspection:** Aaron Clark-Marlow **Reassembly:** Aaron Clark-Marlow

FINAL TEST

Test Medium: Air **Simmer:** 1434 PSI **Set Pressure:** 1440 PSI
Reseat: 1146 PSI **Leakage Acceptable:** **B.P. Test:** 60 PSI
ADJ. RING SETTING (NOTCHES): **Upper:** N/A **Lower:** N/A **Test Gauge:** GP-37/10 **Set Press Def:** POP
Tested by: Tom Koch

FINAL INSPECTION:

SEAL: **Top:** **Bottom:** **End Protectors Installed:** **Painted:** **Palletized:** **Ship Container:** **Flex Gaskets Supplied:**

Final Inspection: Jason Zelling **Customer Inspection:**

Comments: