

# Mountain West Services Ltd.

#3, 14 Thevenaz Industrial Trail, Sylvan Lake, AB T4S 2J5

## Field Inspection Report - CNRL 454184\_4/25/2011\_VT\_External

<b>Vessel Number</b>	454184	<b>Vessel Name</b>	SEPARATOR	<b>Province</b>	Alberta
<b>District</b>	TEEPEE CREEK	<b>LSD</b>	06-15-072-05W6	<b>Location</b>	CLAIRMONT
<b>Method</b>	VT	<b>Access</b>	External	<b>Cleaning</b>	Good
<b>Inspection Date</b>	4/25/2011	<b>Inspection Interval</b>	60	<b>Next Inspection</b>	4/25/2016
<b>CRN</b>	K-0138.123	<b>Skid Number</b>	skid0458	<b>Service</b>	Sour
<b>Manway</b>	NO	<b>Coating</b>	False	<b>Status</b>	In Service
<b>MAWP (PSI)</b>	1440	<b>MAWP (Kpa)</b>	9928.51		
<b>MAWT (F)</b>	37.78	<b>MAWT (C)</b>	100	<b>Outstanding NCRS</b>	0

### General

### Safety Valves

PSV MWS65232 Shell side. Set pressure 1440 PSI / 11100 KPa. Capacity: 11100 SCFM / 314.32 m3/min.

### External


All visible shell surfaces and nozzles appear in good condition. Name plate is intact and legible. Vessel supports, foundation, electrical bonding and external coating appear good. Associated piping, supports and components appear in good condition and alignment with no signs of leaks or defects present at the time of inspection. No evidence of short studding or nut rounding at time of inspection.

Verify PSV protection and PSV's are properly installed with any block valves locked/sealed open. Verify vessel has CRN stamping, PSV has correct code stamp and MWS tagging, and was last serviced within the required interval guidelines.

Assign inspection interval.

Recommendations

INSPECTOR : I have witnessed/done the above inspections and certify that they have been done in accordance with our approved manual and that the information is accurate. I certify that the status of the Pressure equipment detailed here is:

Suitable to be returned to Service	Yes	Repairs complete (AB-40 attached)	N/A
Repairs are still required	No	Suggested Inspection interval	60
Glenn Allen, Cert# 000380 Inspector			5/15/2011 Date





