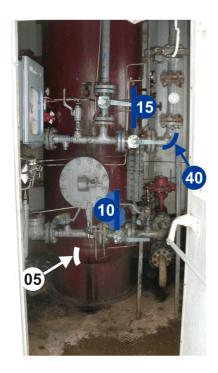
			GENERA	L PRESSURE	VESSEL INFO	RMATION				
District: Ce	entral				Skid No.:					
Facility: Marion Lake						Location (LSD): 04-31-037-17W4				
Name & Equip No	: TEST	SEPARATOR	R - MLV-8		Orientation:	Vertical				
Company: De	evon Canada	1			Cost Code:					
Status: O	perating				Operating Pro	ovince: Alberta				
Unit:										
				Α	BSA					
Plant:					Vessel:					
Process:					Special:					
Amount(\$):										
			PRES	SSURE VESSE	L NAMEPLAT	E DATA				
Registration Num	ber: 289	9376			Registration Nu	mber (Other):				
Serial Number:	VS-6843				CRN Number:	M1280.2				
MAWP:		500.00	(psi) 3447.40	(Kpa)	AT temperature: 100.00 (F) 37.78 (C)					
Size (diam. x leng	th):	36.00 x	157.00(In) 914.40	x 987.80(mm)	Manufacturer: LARSEN & D'AMICO MFG. LTD.					
X-Ray: Sp	ot				Lining Or Coated: No					
Year Built: 19	93				Heat Treatment	t: No				
Code parameters:					Corrosion allow	ance: 0.0	00 (In)	0.	.00 (mm)	
					Manway:	No				
				PIPING NAM	IEPLATE DAT	A				
Primary Flange Ra	iting:	300			ASME B16.5 - Table 2-1.1 @ 150F: 740 (psi)					
Pressure Use For	TMin:	Vess Desigr	Press		Piping Operating Press: 500 (psi)					
Stress Value:	20000	(psi)			E Value: 1					
Comments:										
			SERVICE CO	ONDITIONS-1	NDICATE AL	L THAT APPLY		r		
Sweet		Sour	\checkmark	Oil		Gas		Water		
Amine		LPG		Condensate		Air		Glycol		
Other (Describe):										
			1	СОМРО	DNENTS					
Name	Joint Effi	ciency	Outside Diameter(in.)	Не	ad Type	Material Type		ess (PSI)	Nominal Thickness(Inch	
SHELL	0	.85	36.00			SA-516 70	1	7500	0.63	
HEAD	1	.00	36.00	Elli	osoidal	SA-516 70	1	7500	0.73	
MDR UPDATED. PIC: 7968 - 7974,	7978 - 7986	5.		GENERAL	COMMENTS					







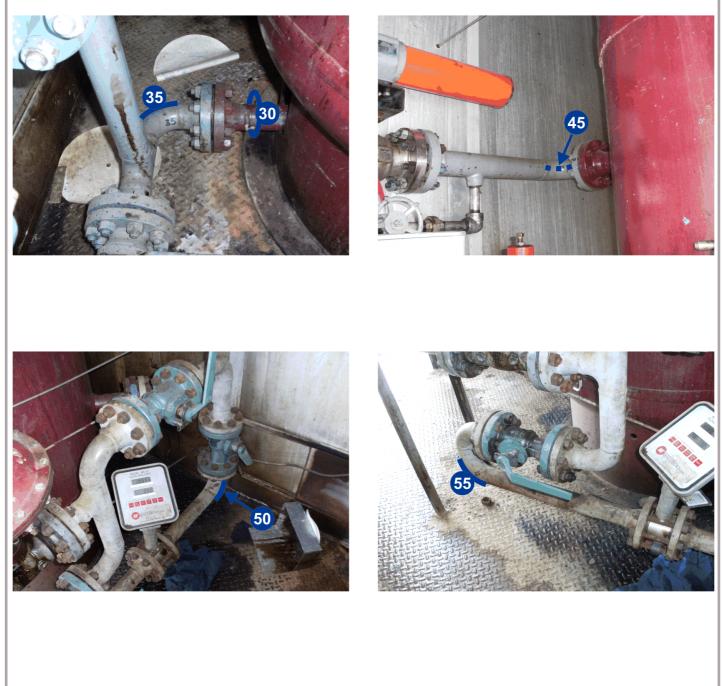


OWNER	
	TEST SEPARATOR
REGISTRATION #	2899376
NOTES	

MLV-8 **EQUIPMENT #** SERIAL # VS-6843 INSPECTION DATE JANUARY 20, 2011 NO ACCESS BELOW SKIRT.

PAGE 1 OF 2





OWNER	DEVON	EQUIPMENT #	MLV-8			
EQUIPMENT NAME	TEST SEPARATOR	SERIAL #	VS-6843			
REGISTRATION #	2899376	INSPECTION DATE	JANUARY 20, 2011			
NO ACCESS BELOW SKIRT.						
PAGE 2 OF 2						

						ORROSI							
501/75			ULIK					UNVL					
EQUIP NAME: TEST SEPARATOR SERIAL #: VS-6843										TRICT: Cent			
PROV REG: 2899376 CRN: M1280.2								FACILITY: Marion Lake					
EQUIP #	: MLV-8				LSD	: 04-3	1-037-170	V4					
						SUMM	ARY						
		INSPECTION INTERVAL				ATE (IN/YR)				GOVERNING			
TYPE	LAST INSPECTION				LIFE	(YEARS)	INS	PECTION INTE	RVAL	NEXT INSPE	CTION DATE		
VESSEL PIPING	Jan 20, 2011 Jan 20, 2011				.0000	0.0000		99.0 99.0	- RE	GULATO	DRY	Jan 2	20, 2015
111110	5411 20, 2011		.0								ſ	-	
				V	ESSEL	SURVE	Y RE	ADINO	S				
			POINT	DATA (I	NCH)	SURVE	Y READIN	GS		CALCUL	ATIONS		
	POINT NUMBER	TYPE	NOM.	C.A.	NOM-CA	DATE	LOW	AVG	T Req (inch)	short term corr rate	long terr corr rat	-	
	05	Head	0.7300	0.0000	0.7300	Jan 20/11	0.752	0.770	0.501	0.0000	0.000	99.0	
		Shell	0.6250	0.0000	0.6250		0.647	0.653	0.597	0.0000	0.0000		
	Readings: 0.658, 0.654, 0.653, 0.655, 0.654, 0.647 Notes: The above readings were used to obtain the min and avg readings for the TML												
	-	Shell : 0.663, 0.660, : The above rea	0.665, 0.66 adings were	used to a	0.665	Jan 20/11 nin	0.660	0.666	0.597	0.0000	0.0000) 99.0	
		and avg readi Shell		TML 0.0000	0.6250	 Jan 20/11	0.669	0.673	0.597	0.0000	0.0000) 99.0	
	Readings	: 0.680, 0.673, The above rea and avg readi	0.672, 0.67 adings were	4, 0.669, used to o	0.671		0.009	0.075	0.597	0.0000	0.0000	99.0	
	-								0.597	0.0000	0.0000	99.0	
				P	IPING	SURVE	Y RE	ADING	SS				-
		POINT DATA (INCH) SURVEY						GS		CALCUL	ATIONS		
	POINT			Mill	NOM-				T Req	short term	long terr	m remaining	
	NUMBER	TYPE	NOM.	Tol./CA	CA	DATE	LOW	AVG	(inch)	corr rate	corr rat	e half life	
		BAND 2 XS	0.2180	0.0273	0.1907	Jan 20/11	0.217	0.225	0.030	0.0000	0.000	99.0	
	35 Comments:	90L 2 STD : CORROSION I	0.1540 NOTED IN B	0.0193 AND 35.	0.1347	Jan 20/11	0.080	0.130	0.030	0.0000	0.0000	99.0	
	40	90L 2 STD	0.1540	0.0193	0.1347	Jan 20/11	0.134	0.145	0.030	0.0000	0.0000		
	45	90L 3 STD	0.2160	0.0270	0.1890	Jan 20/11	0.211	0.225	0.044	0.0000	0.0000		
		90L 2 STD	0.1540	0.0193	0.1347	Jan 20/11	0.145	0.150	0.030	0.0000	0.0000		
			0.1540				0.143						1

Jan 20/11

0.130 0.135

0.030

0.0000

0.0000

99.0

55

90L 2 STD 0.1540 0.0193 0.1347

	Report							7,35
Registration #:	2899376	Equipme		SEPARATOR	Provi			
District:	Central	LSD:	04-31-037-17W4		Locat		ake	
CRN:	M1280.2	Skid Num	iber:		Servi	ce:		
Aanway:	No	Coating:	No		Equip	oment Number:	MLV-8	
MAWP (psi):	500.00 ((psi) Temp:	100.00 (F)	Seria	l Number:	VS-6843	
Outstanding NCR's:	No	No.:	0					
General:								
Safety Valves								
Side: MAWP (psi)	MAWP (kPa)	PSV No.	Set Press (psi)	Set Press (kPa)	Capacity Imperial	Imperial Units	Capacity Metric	Metric Units
Shell 500.00	3447.40	PSV-78	500.00	3447.40	3841.00	SCFM		
Status: Operating	Exa	amination Methods:		Access: EXTE	RNAL	Cleaning	j:	
External Inspecti	ion							
Inspection Date:	Jan 20, 2011	Inspection I	Interval:	48	Next Insp. Da	ate: Jan 20,	2015	
<u>Item</u>	Condition	Inspection Comments						
Insulation	Concern	BUILDING: DETERIORATI	ON NOTED THROUGH	OUT BUILDING R	ROOF, PIC# 7968-	-7970.		
External Condition	Accept	OVERALL IN FAIR CONDIT			-		ESSEL	
		WRAP BAND, PIC# 7971-7						
Leakage	Accept	ACTUATOR VALVE ON EM	ULSION OUTLINE AP	PEARS TO BE SEE	PING, PIC# 7974			
Skirt/Saddle	Accept	IN FAIR CONDITION, WEL	DED TO FLOOR.					
Anchor Bolts	N/A							
Concrete Foundation	N/A							
Ladder/Platform	N/A							
Nozzle	Accept	IN FAIR CONDITION.						
Gauges	Accept	OVERALL IN GOOD COND	ITION.					
External Piping	Accept	OVERALL IN FAIR CONDIT AND GAS OUTLET PIPING		6 AND GENERAL S	URFACE CORROS	ION NOTED ON IN	ILET	
Valving	Accept	IN FAIR CONDITION.						
Valvillu	Accept	IN GOOD CONDITION.						
Valving PSV		CORROSION NOTED IN T	41 35 - LOW 080"					
PSV NDE Methods	Concern							
PSV	Concern N/A							

Pressure Safety Valve Summary

PSV Static Data						
Client:	Devon Canada					
District:	Central		Facility:	Marion Lak	æ	
Location:	04-31-037-17W4		PSV Number:	PSV-78		
Description:			Serial Number:	64104-6		
CRN:	OG1316.2C		Manufacturer:	Taylor Valv	/e	
Model:	82-76523		Code Stamp:			
Inlet Size:	2		Outlet Size:	2		
Side (Shell or Tube):	Shell					
PSV Service/Inspec	ction					
Set Date:	1 Sep, 2010		Service Inte	rval:		
Set Pressure (psig):	500		Capacity (sc	fm):	3841	
Service Sealed Intact:	Yes					
Block Valve Inlet:	No		Block Valve	Inlet Locked Open	1:	
Block Valve Outlet:	No		Block Valve	Outlet Locked Ope	en:	
Service Company:			Ref Number	:		
Condition: Service Type:			Prepopped F Installed Da			
Next Service Date:						
Comments:						
Equipment Protecte	ed					
Reg #	<u>Equip #</u>	Type	Type Name		<u>Status</u>	MAWP
2899376	MLV-8	Pressure Vessel	TEST SE	PARATOR	Operating	500.00
PSV Summary						
PSV passes all summary	y checks.					







NAMEPLATE



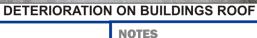
PSV



DETERIORATION ON BUILDINGS ROOF



DETERIORATION ON BUILDINGS ROOF



OWNER	DEVON
EOUIPMENT NAME	TEST SEPARATOR
REGISTRATION #	2899376
EQUIP NUMBER	MLV-8
SERIAL NUMBER	VS-6843

PAGE 1 OF 2





PAINT FLAKING AND RUSTING ON SHELL



PAINT FLAKING AND RUSTING ON SHELL



PAINT FLAKING AND RUSTING ON SHELL



SEEPAGE ON ACTUATOR VALVE

DEVON TEST SEPARATOR	NOTES PAGE 2 OF 2
2899376	
MLV-8 VS-6843	
	TEST SEPARATOR 2899376

6'C'''		E 04/03	3109			SCA	NNE		
		ternative ro	rm for Sing	le Unamber, C	completely (then E.L.	SSURE VESSI ited Vessels Or VIII, Division		289937
1 Manufactured	and cortified by			FG. 110. 9	805-51 Ave	nue Edmont	on, Alberta	161 488 F	larion 4K
2 Manufactured	Resman Oi	il & Gas It	d. 4766-	91 street	Edeontor	Alberta	16E 5V2	12	1LV-8 04-31HZ-3
3 tocation of in	staliation	stock			fitame and aldrase	of purchasers		Č	9-311-2-3
4 Type	rtical	VS.	- 6843	H1208.2	INsere and ad				
	Hit Di 9841 92424	(Migr + se	rivi Na j	ICRMI		940-A			199.2
5 The chemical VESSEL CODE	and physical pr The design, cons	operties of a truction and	ll parts man	the requirem		terial specific	stions of the	ASME (801111	AND PRESSUP
	July				AME RUISS, SE	ction VIII, D	vision 1	Faar	•
ta	Addende (Date)		[1	5.8 mm) (Con	H Cone Nos	(914	ua)	Loroat San ea UG	120141
6 Shell	SA-516-70 Mont (Spec No Grane		. 625) <u> </u>		36"	LD WAR	1313	/4 400700)
	DED SINGLE BU	T Spot	*	<u>/r</u>			gle butt	t en tr	60 Coveran 1 Pr 2 1
8. Heads: (a) Mati	Snet Lap Burni	-516-70		· (%) +1 ¥ Tam	∾Сғі ти (b) Маtі	s (hu) SA-51	Sint Mindans Der Sint, Lop, Burnt 6-70	المركزة (14 المراجع	Particul Part Conserver
Location (Top.	Minimum	Loriosion	40 Gredel		- <u></u>		150	rc No Grantal	· - · · · · · · · · · · · · · · · · · ·
Bottom, Ends)	.737(18.72)	Allowandparts)	Aadiurs	Knuc-le Radius	f llipticat Astio	Conical Apex Angle	Hemispheirai Radius	Fiai Diametei	Side to Press
ioi bottom	-73 (18.54) n	/r ()			S:E S:E				Concave
if removable, boit	s used (describe of	her fasteningsl			·····	IMAN., SDAC NO.	L		CONGAVE
MAWP		KPa) 3) - 20 (4		500 psi at r	naa temp			(38	°C) 100 c.
Purpose	n and satety valve	openings	500) DSI Hydro		ib test pressur	e(5171 d		750
Nozzles, inspect.	- and satety value			Mali		Reini	e(5171 m orcemeni Mait		750
Nozzles, inspect.	No Diam	openings	*Spot_on	DSI Hydro	Nom	Reini	0((\$meni	Pa)	750
Nozzles, inspects,	No Diam	openings	*Spot_on	Mail S1, S2 and	Nom	Reini	0((\$meni	Pa)	750
Nozzles, inspection Purpose nier Outlet Brain]	No Diam	openings	*Spot_on see att	Mail S1, S2 and	Nom Thà	Rein	Ofcemeni Mati	Pa) now 4:Jachag	750
Nozzles, inspect. Purpose mier Outlet Drain] Supports: Skirt_	No Oran of Size	0 openings	*Spot_on sec_att .egs perly identiff PARAUG	Mail SI, S2 and ached U-4 Other Other -20-F	Nom Thà L (Dnorike) y Commission	Reini Anned Inspectors	Orcement Math Teched Helt	Pa) now Attacting ded - head	750
Nozzles, inspect. Purpose mer Outlet Drain) Supports: Skirt_ Remarks: Manufa the report: IYPE:	No Oram or Size	Type Type Type Type Type two i the lease the lea	*Spot_on see att 	Mail S1, S2 and ached U-4	Nom Thà I (Describe) Y Commission	Reni At	ofcemeni Matt Tached Kell Nove been furni	Pa) filation filation fied - head there are head	750
Nozzles, inspect. Purpose nier Outlet Drain) Supports: Skirt_ Remarks: Manufa the report:IMP IYPE: vert CAPACITY:	No Oran or Size	I vor I	*Spot on see att 	Mail S1, S2 and ached U-4 Other Other -20-F pert, mem number, Mag	Nom Tha I (Decement Y Commission	Remi An An An An An An An An An An An An An	orcement Matt Tached Helt thave been furni	Pa) filation filation fied - head there are head	750
Nozzles, inspect. Purpose inter Outlet Drain) Supports: Skirt_ Remarks: Manufa the report: IYPE:	No Oram or Size	I vor I	*Spot on sec att .egs perly identiff PARA_UG (Norme of .06	Mail S1, S2 and ached U-4 Other Other Other CD-F sort iron number, Mag CY200049 ~ C	Nom Thà I (Ontorites) y Commission 's name and stamety	Remi An hold Inspectors regramol Ress W.D. # 32 WEIGHT:	orcement Matt Tached Helt thave been furni	Pa) How Aliarnay ded - head More and he thed for the fol \$ 6 A-S	750
Nozzles, inspect. Purpose Inter Outlet Drain) Supports: Skirt_ Remarks: Manufa the report:IMP IYPE:Vert CAPACITY: HYDROTEST_PO: We certify that the	No Oran or Size No Oran or Size yes Lugi tyne noi cturor's Partial Dat ACT TEST NOT P ical separator 73 cu SITION: HORIZ statements mede Code for Pressure V 93 Co. ner	I vor I	*Spot on see att 	DSI Hydro Mail SI, S2 and ached U-4 Other Other ed and signed b -20-F set iten number, Mag C Y; oray & C CATE OF SHO nd thet all deta on 1. "U" Cert() HFG. LTD. Wildormeil	Nom Nom Thà I UDmorites V Commission V Commission Commission Commission P COMPLIAN IPs of design, ficate of Auth	Reni Reni And Inspectors Mod Inspectors Res K.O. # 32 WEIGHT: ICE material, con torization No. Signed	orcement Mast Tached well have been furni well of the furni for the or of the furni for the of the of the furni for the furnities of the furni for the furnities of the furnities of the furni for the furnities of	Pa) Mow Attaching Sed - head Miner and he shed for the foll Sed For the foll	750
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			stock		[Hume and address of put	chaseri		±7
I, Location of Inst	vert		SLOCK	VS_ 6843	(Nome and od	direct) 2940-A		
. Туре	(Harit, our	1., 1600k, 1916.)	·	MICO	GRNI		Nat'L Dd. No.)	1993 I ^y ~~ tr
Purpose (Inlet, Outlet, Drain)	No	Diam. or Size	Түра	Mail	Nom Thk	Rumforcement Mati.	How Attached	Local
inlet	1	311	300 flgd	SA-105	Sch 160		welded	shell
outlet/insp	1	311	300 flgd	SA-105	Sch 160		welded	head
PSV	1	311	300 flgd	SA-105	Sch 160		welded	shell
LC/Insp	1	810	300 flgd	SA-105	Sch 80	2 3/16 x 1/4	welded	shell
Liq Out	1	2"	300 flgd	SA-105	Sch 80		welded	shell
drain	1	2"	300 flgd	SA-105	Sch 80		welded	head
L6/11	3	3/4"	coupling	SA-105	3000#		welded	shell
PI/PSDH	2	1/2" 2"	coupling	SA-105	3000#		welded	shell
LSDH	1	2	coupling	SA-105	3000#		welded	shell
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