

Report No: 22548



4810-93 Street, Edmonton, Alberta T6E 5M4 Phone: (780) 469-2401 Fax: (780) 468-2422

Client	Devon Canada Corporation		Inspection Date	Oct 2, 2001	
Prov. Reg. #	AB 2827038		Inspection Type	VE / VI / UT	
Equipment Type	Separator		Location	Marion Lake	
Tag/Equip.			LSD	AB 08-36-037-18W4	
Status	In Service		Downhole LSD		
Manufacturer	Larsen D'Amico Mfg Ltd		Area		
Serial Number	VS6713		Year Built	1992	
CRN#	K8258.2		Service	Sweet	
Comp/Unit Id			Manway	None	
Nat.Board #			Coating		
Interim Insp'n			Interim Type		
Next Inspection	2005		Next Insp Type		
Length			Height	2438 mm	
Volume			Client Reference	ERSKINE	
Owner	Devon Canada Corporation		RT	3 HT	
Foreman			RAE Job No.	01-556	
ABSA	Plant: Vessel:	Process:	Special: ASME		
History Log					

Component	SHELL 1				
MAWP	344	17.0 kPa @ 38 °C		MDMT	
Material	SA-516-70		Material Thickness		12.7 mm
Diameter		610 mm	Length		
Corrosion Allowance					

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Valve Tag No	PSV2827038	Relief Type	
Manufacturer	Taylor	Set Pressure	3447 kPa
Serial Number	649167	Capacity	109 Sm³/min
Model	T82002	Last Service	Oct 1, 2001
CRN		Next Service	2004
Service Co.	Kings	Service Interval	36 Months
Service Co. Tag		Inlet Size	51 mm
ASME Stamp	No	Outlet Size	
NB Stamp		Connection	
Relief Dest.		Valve Loc.	
Comments			

Component	HEAD 1				
MAWP				MDMT	
Material	SA-516-70		Material Thickness		11.1 mm
Diameter		Length			
Corrosion Allowance					

## **General Observations**

NOTE: NCR #8057 issued - PSV off for service. - Closed

## **EXTERNAL**

Vessel is painted. There are some minor oil stains on the paint but no sign of corrosion or pitting. The vessel is securely bolted to the floor. The gauges and controls appear to be in good operating condition. There are no signs of leaks at any of the joints on gasketed surfaces.

## **INTERNAL**

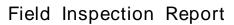
Access through a 2" opening in the shell. There is no sign of corrosion or pitting internally. There is some sludge that is easily moved adhering to the internal surfaces.

## UT

Measurements in inches:
Nominal Shell Thickness: 0.500
Nominal Head Thickness: 0.437
Head 0.509 - 0.518
Shell 0.519 - 0.523

Date Printed: Jan 8, 2015

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Recommendations Fit for service.		
Inspector:	Reviewed By:	

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