Canadian Natural

PRESSURE EQUIPMENT INSPECTION INTERVAL APPROVAL

Part 1 – Facility and Equipment Information	
Facility / Field Name: North Cecil (1450)	**Location:**

Part 2 - Assessment Type

Interval assessment has been performed as per TC-OVR-PRO-INT-000036 – check applicable box

Individual Equipment: ☐
Provide the equipment number:

Multiple Equipment: ☑
Provide the equipment numbers or refer to Section 4 for the file location:

Like Service Comparison: ☐
Provide the equipment numbers or refer to Section 4 for the file location:

Part 3 – Summary of Findings / Issues / Action Items

Move PE equpment inspection intervals on select equipment from 36 to 60 months. 13 inspections required as per overdue equipment.

PSV intervals moved back from 72 months to 60 months.. Service Due PSV's as per assessment in 2024.

Part 4 – Inspection Interval

Previous Interval:	New Interval:	Assessment Spreadsheet File or Form Location:
36 Months	60 Months	R:\Integrity\GP North\CECIL NORTH (1450)\1060 Vessel Integrity\03 Risk Management\04 Interval Revisions

Note: If the assigned inspection interval is not the same for all equipment being assessed, the interval may be identified on the assessment Form or Spreadsheet.

Part 5 – Approvals / Rejection		Date:
Final Approval: Asset Integrity **Name:** Jerry Zaderey **Cert. #:** PESL# 225	**Comments:** Completed above summary of findings/Issues/Action Items in 2024	☑ Accept ☐ Reject Signature
Final Approval: Operations (Foreman level or above) **Name:** Dan Wiebe **Position:** Foreman	**Comments:**	☑ Accept ☐ Reject Signature

Note: Excursion of the typical plant or field operating /production conditions (temperature, pressure, equipment failure) requires an Asset Integrity review of the original inspection interval assessment to confirm that the assigned inspection interval is still valid.

TC-OVR-FW-INT-000030

Assessment Date: 5/14/2024

Prepared By:

NO DATA ENTRY - LINKED DATA

	LOCATION		VESSEL DESCRIPTION									SERVICE DATA			INSPECTION REVIEW											ASSOCIATED PIPING			PRESSURE EQUIPMENT ASSESSMENT										REVIEWER COMMENTS - DATA ENTRY	APPROVAL
AIR # GOOBUP (Do Not Enter Anything Here)	FIELD	LOCATION	SERIALIZ	CRN	UNIT #	EQUIPMENT DESCRIPTION	EQUIPMENT TYPE	MANWAY (INTERNAL ACCESS)	YEAR BUILT	MANUFACTURER	STATUS	SHELL NOMIP (PSI)	TUBE NOMIP (PSI)	SWEETS/SOUR	INSP DATE	LAST PSV SERVICE	PREVIOUS INSP METHODS	CURRENT INSP METHODS	INSP. SERVICE PROVIDER	INSPECTION COMMENTS	MAX CORROSION RATE (mm/yr)	REMAINING LIFE (Years)	MOST CORROSION LOCATION (HEAD, SHELL, NOZZLE CML)	WORST CASE PIPING CORROSION RATE (mm/yr)	PIPING REMAINING LIFE (YEARS)	WORST CORROSION LOCATION (CML)	IPL? (YES/NO)	RISK RANKING (HIGH, LOW, N/A)	NON-OPERATIONAL OPEN	OPERATIONAL ACTION (TEMA/RP/API)	PERIODIC INSPECTION (YEAR)	PERIODIC INSPECTION COMMENTS	PSV DUE FOR SERVICING (YES / NO / N/A)	PSV SERVICE INTERVAL (Months)	PV INSPECTION INTERVAL (Months)	NEW INSP. INTERVAL (Months)	REVISED NEXT REGULATORY INSP.	NEXT PSV SERVICE DATE	REQUIRED ACTIONS FOR INTERVAL EXTENSION	COMMENTS	REVIEWED BY (Name & Cert #)	REVIEWER COMMENTS
SN S-0836-859	CECIL NORTH 1450	15-18-084-07W6	S-0836-859		Well-Site	FUEL GAS SCRUBBER	SEPARATOR	N	1979	LARSEN & D'AMICO	IN SERVICE	50			03/10/2008		UT	UT		No report attached										NO	None	2005	No report attached		12	36	120	2018		NCR Regulatory - Vessel Due for Inspection in 2018.	U1A not found. Vessel has no AR or CR. Only UT inspections from 2008 or older but reports not attached in Maximo.	Rick Duchesney ISI4D22	**NCR Regulatory - Vessel Due for Inspection in 2018.**
SN S-020D10-2553	CECIL NORTH 1450	15-19-084-07W6	S-020D10-2553		Well-Site	FUEL GAS SCRUBBER	SEPARATOR	N	1982	LARSEN & D'AMICO	OUT OF SERVICE	125			09/29/2011		UT	UT		No report attached										NO	None	2008	No report attached		48	36	12	2012		None	Vessel is now marked "out of service" in Maximo 4. U1A not found. Vessel has no AR or CR. Only UT inspections from 2011 or older but reports not attached in Maximo.	Rick Duchesney ISI4D22	Out of Service as per MTA.
SN S-3448	CECIL NORTH 1450	15-19-084-07W6	S-3448		Well-Site	FUEL GAS SCRUBBER	SEPARATOR	N	1982	LARSEN & D'AMICO	OUT OF SERVICE	125			09/29/2011		UT	UT		No report attached										NO	None	2008	No report attached		48	36	12	2012		None	Vessel is now marked "out of service" in Maximo 4. U1A not found. Vessel has no AR or CR. Only UT inspections from 2011 or older but reports not attached in Maximo.	Rick Duchesney ISI4D22	Out of Service as per MTA.
SN 2179	CECIL NORTH 1450	14-21-084-08W6	2179	E7606-2	Plant-Surplus	FUEL GAS SCRUBBER	SEPARATOR	N	1986	PENTAECO LTD.	IN SERVICE	125			No reports					No reports										NO	None		No reports		#N/A	36	12	N/A	2001	NCR Regulatory - Vessel Over Due for Inspection in 2001.	U1A not found. Vessel has no AR or CR. No reports in Maximo.	Rick Duchesney ISI4D22	**NCR Regulatory - Vessel Over Due for Inspection in 2001.**
SN 87-3521-7	CECIL NORTH 1450	14-20-084-07W6	87-3521-7		Well-Site	FUEL GAS SCRUBBER	SEPARATOR	N	1987	WELLS-HALL	OUT OF SERVICE	150			08/29/2011		UT	UT		No report attached										NO	None	2008	No report attached		48	36	12	2012		None	Vessel is now marked "out of service" in Maximo 4. U1A not found. Vessel has no AR or CR. Only UT inspections from 2011 or older but reports not attached in Maximo.	Rick Duchesney ISI4D22	Out of Service as per MTA.
SN LGS-4205	CECIL NORTH 1450	07-09-084-07W6	LGS-4205		Well-Site	FUEL GAS SCRUBBER	SEPARATOR	N	1987	CE NATCO	IN SERVICE	150			No reports					No reports										NO	None		No reports		#N/A	36	120	N/A		NCR Regulatory - Vessel Over Due for Inspection.	U1A not found. Vessel has no AR or CR. No reports in Maximo.	Rick Duchesney ISI4D22	**NCR Regulatory - Vessel over due for Inspection. Due in 2002.**
A6158839	CECIL NORTH 1450	14-21-084-08W6	PE-2236	E1773.2134		VERTICAL SEPARATOR	SEPARATOR	N	0		IN SERVICE	150			No reports					No reports										NO	None		No reports		12	12	12	N/A	2001	NCR Regulatory - Vessel Over Due for Inspection in 2001.	U1A not found. No reports in Maximo.	Rick Duchesney ISI4D22	**NCR Regulatory - Vessel Over Due for Inspection in 2001.**
CS0819	CECIL NORTH 1450	05-18-084-07W6			Well-Site	FUEL GAS SCRUBBER	SEPARATOR	N	0	AMPSCOT	IN SERVICE	15		SOUR	02-18-2020				Streamline	Found under CS0819 at 05-19-084-07W6. Rick Duchesney	Above nominal	20+	HEAD	0.019	20+	25	YES	LOW	NO			Found under CS0819 at 05-19-084-07W6. Rick Duchesney		48	36	60	2028		None	Found under CS0819 at 05-19-084-07W6. Only 1 service report in MTA. Set inspection interval at 60 months.	Rick Duchesney ISI4D22	Increase Inspection Interval to 60 months.
EQ:DHP-EEA	CECIL NORTH 1450	13-18-084-07W6			Plant-Equip	FILTER	FILTER	Y	0		IN SERVICE				No reports					No reports										NO	None		No reports		#N/A	36	120	N/A		NCR Regulatory - Vessel Due for Inspection in 2018.	U1A not found. Vessel has no AR or CR. No reports in Maximo.	Rick Duchesney ISI4D22	**NCR Regulatory - Vessel Due for Inspection in 2018.**
EQ:NCR-145A	CECIL NORTH 1450	05-21-084-07W6			Well-Site	FUEL GAS SCRUBBER	SEPARATOR	N	0	ARGO	OUT OF SERVICE	15			03/10/2008		UT	UT		No report attached										NO	None	2005	No report attached		48	36	12	2009		None	Vessel is now marked "out of service" in Maximo 4. U1A not found. Vessel has no AR or CR. Only UT inspections from 2011 or older but reports not attached in Maximo.	Rick Duchesney ISI4D22	Out of Service as per MTA.
A2607268	CECIL NORTH 1450	05-21-084-07W6	91-5773-4		Well-Site	VERTICAL SEPARATOR	SEPARATOR	N	1981	WELLS-HALL	OUT OF SERVICE	275			08/29/2011		UT	UT		No report attached										NO	None	2008	No report attached		48	36	12	2012		None	Vessel is now marked "out of service" in Maximo 4. U1A not found. Only UT inspections from 2011 or older but reports not attached in Maximo.	Rick Duchesney ISI4D22	Out of Service as per MTA.
SN 5082	CECIL NORTH 1450	04-32-085-08W6	5082	F6288.2	180-PWITY	FUEL GAS SCRUBBER	SEPARATOR	N	0		OUT OF SERVICE				02/26/2015	6/6/2022	INTERNAL REVISION	INTERNAL REVISION	CNRL	Equipment marked as out of service										NO	None			#N/A	#N/A	48	12	2016	#N/A	None	Vessel is now marked "out of service" in Maximo 4. U1A not found. Vessel has no AR or CR. Only CRN. Vessel is now marked "out of service" in Maximo. No inspection has ever been completed. No inspection has ever been completed. Equipment was out of service. No inspection.	Rick Duchesney ISI4D22	Out of Service as per MTA.
SN 5834	CECIL NORTH 1450	05-21-084-07W6	5834		Well-Site	FUEL GAS SCRUBBER	SEPARATOR	N	1993	NUSCO MANUFACTURING & SUPPLY LTD.	OUT OF SERVICE	150			08/29/2011		UT	UT		No report attached										NO	None	2008	No report attached		60	36	12	2012		None	Vessel is now marked "out of service" in Maximo 4. U1A not found. Vessel has no AR or CR. Only UT inspections from 2011 or older but reports not attached in Maximo.	Rick Duchesney ISI4D22	Out of Service as per MTA.
CS2850	CECIL NORTH 1450	11-19-084-07W6	CS7084SN-1	N3873.2		HORIZONTAL FILTER	FILTER		1997	CHIL-CON	IN SERVICE	400		SOUR	02/17/2023		UT,VE	VE, UT	Streamline	VE - Nozzle end cover plate is removable, exact arm is missing double nut. PSV last serviced in 2017. UT - TML 10 on shell, TML 10 on piping elbow had measurements below Tnom but above Tnom-CA. Unknown material and size, unable to calculate Tnom. Remaining life calculated to Tnm from report 10.08 mm/ yr which is higher than Tnom-CA (10.7 mm - 3.2 mm) for shell and Tnom-Mun. Tut for piping.	0.0096	20+	10 - Shell	0.012502308	27.86969687	5	YES	LOW	NO		N/A	N/A		YES		12	12	60	2028		NCR Admin - Missing U-1A.	U1A not found. Recent VE and UT (2022) inspections show no concerns. Only 1 inspection in Maximo. Can increase interval to 60 months.	Rick Duchesney ISI4D22	Increase Inspection Interval to 60 months.
SN ST-8891-13	CECIL NORTH 1450	13-18-084-07W6	ST-8891-13		Well-Site	FUEL GAS SCRUBBER	SEPARATOR	N	1998	WELLS-HALL	IN SERVICE	230			No reports					No reports										NO	None		No reports		#N/A	36	120	N/A		NCR Regulatory - Vessel Due for Inspection in 2018.	U1A not found. Vessel has no AR or CR. No reports in Maximo.	Rick Duchesney ISI4D22	**NCR Regulatory - Vessel Due for Inspection in 2018.**
SN S-9999	CECIL NORTH 1450	07-18-084-07W6	S-9999		Well-Site	FUEL GAS SCRUBBER	SEPARATOR	N	2000	LARSEN & D'AMICO	IN SERVICE	150			No reports					No reports										NO	None		No reports		48	36	120	N/A		NCR Regulatory - Vessel Over Due for Inspection.	U1A not found. Vessel has no AR or CR. No reports in Maximo.	Rick Duchesney ISI4D22	**NCR Regulatory - Vessel over due for Inspection. Due in 2002.**
CS2812	CECIL NORTH 1450	11-19-084-07W6	B0228H50	P7831.213		FILTER	FILTER		2004	TORONTOR PROCESS	IN SERVICE	400		SOUR	02/17/2023		UT,VE	VE, UT	Streamline	VE - Moderate coating failures noted with no measurable corrosion observed on exposed surfaces. Signs of threads on instrumentation tubing work line plug and on outlet piping weeping/staining. No PSV installed, unable to locate means of isolation. Recommend adding PSV installed. UT - No concerns.	Above nominal	20+	N/A	N/A	N/A	N/A	YES	LOW	NO		N/A	N/A		YES		12	60	2028		None	U1A not found. Recent VE and UT (2022) inspections show no concerns. No PSV installed, protected by DPPSOT Only 1 inspection in Maximo. Can increase interval to 60 months.	Rick Duchesney ISI4D22	Increase Inspection Interval to 60 months.
A2152786	CECIL NORTH 1450	11-19-084-07W6	4575-20		Plant-Equip	HORIZONTAL SEPERATOR	SEPARATOR	Y	1989	PRESSON MANUFACTURING LTD.	IN SERVICE	751			02/17/2023		UT,VE	VE, UT, VI	Streamline	VE - Moment on north side of shell cause arm missing double nut. Associated instrumentation tubing along west and east was not securely mounted, free to move. Signs of threads on instrumentation tubing work line plug and on outlet piping weeping. No support installed near PSV found to be loose. Shim bolting identified on outlet piping flanged connections. PSV last serviced in 2017. VI - One floor nozzle was full of water. A crack was noted on the seating surface with no significant depth. Scratch was noted. UT - TML 40 and 41 on shell had measurements below Tnom but above Tnom-CA. Corrosion rate on shell calculated assuming TML 40/ from 2022 report and TML 25 from 2023 report are the same location. Remaining life calculated to Tmin (calculated to be 2.752 in) for shell and structural nozzle. Corrosion rate on shell calculated assuming TML 40/ from 2022 report and TML 25 from 2023 report are the same location. Remaining life calculated to Tmin (calculated to be 4.17 mm assuming Tnom and material from 2022 report and joint efficiency of 0.8.	Above nominal	20+	25 - Shell	0.008205882	421.4050279	45	YES	LOW	NO	UNSECURED INSTRUMENT TUBING AND PIPING	2022	UT - No concerns.	YES	48	60	60	2028		NCR Admin - Missing U-1A. No 2022 UT report found in MTA. 2023 UT readings for head and shell above nominal.	U1A not found. Open action item: Secure instrument tubing and piping; replace double nut on mamway davit arm. Recent VE (2023) inspection found NCRs. (see open action items) and also found short bolting identified on outlet piping flanged connection. Recent UT (2023) inspection found readings on shell decreased from 2022 UT inspection, remaining life of 7 years calculated. Increase interval to 12 months.	Rick Duchesney ISI4D22	Increase Inspection Interval to 60 months.
A0147717	CECIL NORTH 1450	06-19-084-07W6	04-025	OH3704.213	Satellite	SEPARATOR	SEPARATOR	N	2004	MAGIC SPAN	OUT OF SERVICE	1440		SOUR	Out of Service		UT,VE	UT		No report attached										NO	None	2008	No report attached			36	12	12	N/A		NCR Admin - Missing U-1A	U1A not found. Vessel is now marked "out of service" in Maximo 4. Only UT inspections from 2011 or older but reports not attached in Maximo.	Rick Duchesney ISI4D22	Out of Service as per MTA.
SN 04-094F02	CECIL NORTH 1450	06-19-084-07W6	04-094F02		Satellite	FUEL GAS SCRUBBER	SEPARATOR	N	2005	MAGIC SPAN	OUT OF SERVICE	250		SOUR	Out of Service		UT,VE	UT		No report attached										NO	None	2008	No report attached		#N/A	12	12	N/A		NCR Admin - Missing U-1A	U1A not found. Vessel is now marked "out of service" in Maximo 4. Only UT inspections from 2011 or older but reports not attached in Maximo.	Rick Duchesney ISI4D22	Out of Service as per MTA.
SN S-020D10-3149	CECIL NORTH 1450	06-19-084-07W6	S-020D10-3149		Well-Site	FUEL GAS SCRUBBER	SEPARATOR	N	1983	LARSEN & D'AMICO	OUT OF SERVICE	125			08/29/2011	8/8/2018	UT,VE	UT		No report attached										NO	None	2008	No report attached	YES	48	12	12	2012	2012	None	U1A not found. Vessel is now marked "out of service" in Maximo 4. Only UT inspections from 2011 or older but reports not attached in Maximo.	Rick Duchesney ISI4D22	Out of Service as per MTA.
SN S133	CECIL NORTH 1450	14-14-085-08W6	S133		WELLSITE	FUEL GAS SCRUBBER	SEPARATOR	N	1998	RAV GASFIELD SERVICE LTD.	OUT OF SERVICE	150			05/08/2009	5/20/2008	VI	ection Interval-A	devon	Equipment marked as out of service										NO	None	2006	No report attached	YES	48	48	12	2010	2012	None	Vessel is now marked "out of service" in Maximo 4. Vessel Inspection Internal Assessment form in Maximo shows this equipment was out of service. Vessel has no AR or CR. Only UT inspections from 2008 and 2010 but reports not attached.	Rick Duchesney ISI4D22	Out of Service as per MTA.
CS0845	CECIL NORTH 1450	04-21-084-07W6			Well-Site	FUEL GAS SCRUBBER (PUMP JACK)	SEPARATOR	N	2000	NUSCO MANUFACTURING & SUPPLY LTD.	IN SERVICE	15			06/20/2012		VE,UT	VE, UT		No report attached										NO	None	2009	No report attached		12	12	120	2022		Regulatory Inspection	U1A not found. VE and UT inspection done in 2012, UT inspections in 2009 and 2006 but no reports attached.	Rick Duchesney ISI4D22	**NCR Regulatory - Vessel over due for Inspection. Due in 2022.**
CS2846	CECIL NORTH 1450	04-21-084-07W6			Well-Site	FUEL GAS SCRUBBER	SEPARATOR	N	0	NUSCO MANUFACTURING & SUPPLY LTD.	IN SERVICE	125			06/20/2012		VE,UT	VE, UT		No report attached										NO	None	2009	No report attached		12	12	120	2022		Regulatory Inspection	U1A not found. VE and UT inspection done in 2012, UT inspections in 2009 and 2006 but no reports attached.	Rick Duchesney ISI4D22	**NCR Regulatory - Vessel over due for Inspection. Due in 2022.**
A2152717	CECIL NORTH 1450	11-19-084-07W6			Plant-Equip	AIR RECEIVER	AIR RECEIVER	N	1989	MANCHESTER	IN SERVICE	200			02/17/2023		UT,VE	VE, UT	Streamline	VE - Fastener on associated instrumentation tubing was not secured, vibrations noted during inspection. Flexible hose installed on outlet connection. Pull-type PSV shows last service date of 2000 (expired). UT - Corrosion rate on head calculated using TML 120 from 2022 report and TML 60 from 2021 report are the same location. Remaining life calculated to Tmin (calculated to be 0.149 in assuming 85% joint efficiency otherwise Tmin-available thickness) for head.	Above nominal	20+	05 - Head	N/A	N/A	N/A	YES	LOW	NO	None	2022	UT - No concerns.	YES	48	12	60	2028		NCR Admin - Missing U-1A. No 2022 UT report found in MTA. 2020 UT readings for head and shell above nominal.	U1A not found. PSV service tag states last serviced in July 2022. PSV in VE report (S/N 88359A-2-4U/Q) different from Maximo (S/N NCR-12). Recent VE (2023) inspections found NCRs (see open action items) and also found short bolting identified on outlet piping flanged connection. Recent UT (2023) inspection found readings on shell decreased from 2022 report, 3 remaining life calculated. Recommend verify UT readings and corrosion rate or replace vessel.	Rick Duchesney ISI4D22	Increase Inspection Interval to 60 months.
CS2814	CECIL NORTH 1450	07-19-084-07W6			Well-Site	FUEL GAS SCRUBBER	SEPARATOR	N	2004	AMPSCOT	IN SERVICE	15			02/18/2023		UT,VE	VE, UT	Streamline	Report found under CS2814. Rick Duchesney. 12-2023	0.0520	20+	HEAD	N/A	N/A	N/A	YES	LOW	NO	None					48	36	60	2028		None	Report found under CS2814. Other inspections noted in MTA but no reports.	Rick Duchesney ISI4D22	Increase Inspection Interval to 60 months.
SN PE 2278	CECIL NORTH 1450	06-30-084-07W6	PE 2278		Well-Site	FUEL GAS SCRUBBER	SEPARATOR	N	1987	PENTAECO LTD.	IN SERVICE	125			06/26/2012		UT,VE	UT		No report attached										NO	None	2009	No report attached		#N/A	36	120	2022		Regulatory Inspection	U1A not found. VE and UT inspection done in 2012, UT inspections in 2009 and 2002 but no reports attached in Maximo.	Rick Duchesney ISI4D22	**NCR Regulatory - Vessel over due for Inspection. Due in 2022.**
CS2824	CECIL NORTH 1450	11-19-084-07W6			Well-Site	FUEL GAS SCRUBBER	SEPARATOR	N	0	AMPSCOT	IN SERVICE	15			02-18-2020		UT,VE	VE, UT	Streamline	Found under CS2824 at 11-19-084-07W6	0.0180	20+	HEAD	0.073	20+	10	YES	LOW	NO	None	2011	Found under CS2824 at 11-19-084-07W6		#N/A	36	60	2028		None	Found under CS2824 at 11-19-084-07W6. Only 1 report found. Set inspection interval to 60 months.	Rick Duchesney ISI4D22	Increase Inspection Interval to 60 months.
CS2813	CECIL NORTH 1450	02-19-084-07W6	DVN-1142		Well-Site	FUEL GAS SCRUBBER	SEPARATOR	N	2004	AMPSCOT	OUT OF SERVICE	15			02/18/2023		VE	VE	Streamline	VE - Inventory data capture was completed on Fuel Gas Scrubber while completing inspection at 02-19-084-07W6 Satellite. Piping parts were partially dismantled. Piping at wellhead had been disconnected & removed. Vessel is Out of Service. It is recommended to perform a thorough inspection before returning vessel to service.	N/A	20+	N/A	N/A	N/A	N/A	YES	LOW	NO	None	2014	No report attached		#N/A	36	36	2026		Regulatory Inspection before returning vessel to service	2020 VE inspection done for inventory data capture, vessel is out of service. VE and UT inspection done in 2014, UT inspections in 2011 and older but no reports attached.	Rick Duchesney ISI4D22	Out of Service as per MTA.
CS2820	CECIL NORTH 1450	10-19-084-07W6			Well-Site	FUEL GAS SCRUBBER	SEPARATOR	N	0	ARGO	IN SERVICE	15			02-19-2020		VE,UT	VE, UT	Streamline	Found vessel under CS2820 at 10-19-084-07W6. Rick Duchesney.	0.0070	20+	HEAD	0.010	20+	15	YES	LOW	NO	None					#N/A	36	60	2028		None	Found under CS2820 at 10-19-084-07W6. Only 1 NDE report from 2023. Set interval at 60 months.	Rick Duchesney ISI4D22	Increase Inspection Interval to 60 months.
CS2822	CECIL NORTH 1450	10-19-084-07W6			Well-Site	FUEL GAS SCRUBBER	SEPARATOR	N	2010	LO TECH MANUFACTURING INC.	IN SERVICE	15			02-19-2020		UT,VE	VE, UT	Streamline	Found under CS2822 at 10-19-084-07W6.	0.0610	20+	HEAD	0.027	20+	25	YES	LOW	NO	None		Found under CS2822 at 10-19-084-07W6.		#N/A	48	60	2028		None	Found under CS2822 at 10-19-084-07W6. Only 1 NDE report found in MTA. Set inspection interval at 60 months.	Rick Duchesney ISI4D22	Increase Inspection Interval to 60 months.
SN S134	CECIL NORTH 1450	06-29-084-07W6	S134		WELLSITE	FUEL GAS SCRUBBER	SEPARATOR	N	1998	RAV GASFIELD SERVICE LTD.	IN SERVICE	150			06/09/2018		UT,VE	VE, UT	Virtus	VE - Nameplate faded and hard to read. PSV service is past due. UT - No concerns. U1A not found, Tnom unknown. 2014 UT report shows different Tnom-Mun for vessel (210 mm diameter vs 168.275 mm diameter in 2018 report). Corrosion rate on shell calculated assuming TML 115 from 2014 report and TML 15 from 2018 report are the same location. Remaining life calculated to structural minimum (assuming 8.625" OD and A106B material, Tmin of 0.041 in) 5.184 mm is lower than structural minimum of 2.8 mm) for shell.	0.1137	20+	15 - Shell	N/A	N/A	N/A	YES	LOW	NO	None	2014	UT - No concerns.	YES	48	36	120	2028		None	2018 VE inspection shows vessel as out of service. Vessel has no AR or CR. PSV service due. PSV in VE report (S/N 327D2-1, out in Maximo 4; different from Maximo (S/N 81D8B2-2-2, last serviced 2004). Recent VE (2018) inspections found NCRs (see open action items) and also found short bolting identified on inlet and PSV service due. 2018 UT inspection has readings that appear to have decreased from 2014 report assuming TMLs are in the same location. 2014 UT report shows different dimensions for vessel (219 mm diameter vs 168.275 mm diameter in 2018 report) and 2014 UT report states CRN is 6L0B-2 but 2018 report has no CRN recorded.	Rick Duchesney ISI4D22	Increase Inspection Interval to 120 months.
SN S143	CECIL NORTH 1450	16-25-084-08W6	S143	F6388.2	WELLSITE	FUEL GAS SCRUBBER	SEPARATOR	N	1998	RAV GASFIELD SERVICE LTD.	IN SERVICE	150			06/09/2018	5/2/2022	UT,VE	VE, UT	Virtus	VE - PSV service is past due. UT - No concerns.	Above nominal	20+	N/A	N/A	N/A	N/A	YES	LOW	NO	None	2015	CNRL Internal Revision - Vessel status unknown	YES	72	48	120	2028	2028	None	Vessel has no AR or CR. PSV service due (last serviced 2017). 2018 VE and UT inspection shows no concerns. Can increase interval to 120 months.	Rick Duchesney ISI4D22	Increase Inspection Interval to 120 months.
AD4082532	CECIL NORTH 1450	16-04-085-08W6 PLANT	G139-22	L0207.2	Plant	SUCTION SCRUBBER	SEPARATOR	Y	1998	PRESSON MANUFACTURING LTD.	IN SERVICE	270		SOUR	02/16/2023	7/11/2018	UT	VE, UT	Streamline	VE - Coating on bottom head is beginning to fail, no signs of wall loss. Shell and top head not accessible due to clad insulation. Mamway davit arm missing double nut. Coating on flanged connections is beginning to fail, no signs of wall loss. PSV not accessible due to height restrictions. UT - Completed in June 2013. No concerns.	Above nominal	20+	N/A	N/A	N/A	N/A	YES	LOW	NO	None	2018	VE - No concerns. UT - TML 1510 on crc nozzle had measurements below Tnom but above Tnom-CA.	YES	72	120	60	2028	2024	Inspection incomplete without VI	2023 VE and UT inspection shows no concerns. Mamway present but no VI performed. Decrease interval to 60 months (due to vibration service of suction scrubber).	Rick Duchesney ISI4D22	Decrease Inspection Interval to 60 months.
AD4072027	CECIL NORTH 1450	16-04-085-08W6 PLANT	ST2234U	N3541.2	Plant	GAS/GAS EXCHANGER (TUBE SIDE, SHELL SIDE	EXCHANGER	N	1997	THERMOTECH	IN SERVICE	1000	1000		Internal revision completed in 2016	7/11/2018	U4SB NORTH COOL INTERNAL REVISION_ZSJAN2016			Last Inspection in 2012	Above nominal	20+	SHELL	N/A	N/A	N/A	YES	LOW	NO	None			YES	72	120	72	2022	2024	NCR Regulatory - Due for Inspection in 2016. MTA has Inspection Due date as 2022.	Internal revision completed in 2016. No inspections since.	Rick Duchesney ISI4D22	**NCR Regulatory - Due for Inspection in 2016.** **MTA has Inspection Due date as 2022.**
AD4072028	CECIL NORTH 1450	16-04-085-08W6 PLANT	ST2234B	N3541.2	Plant	GAS/GAS EXCHANGER (TUBE SIDE, SHELL SIDE	EXCHANGER	N	1997	THERMOTECH	IN SERVICE	1000	1000		Internal revision completed in 2016	7/11/2018	U4SB NORTH COOL INTERNAL REVISION_ZSJAN2016			Last Inspection in 2012	Above nominal	20+	SHELL	N/A	N/A	N/A	YES	LOW	NO	None			YES	72	120	72	2022	2024	NCR Regulatory - Due for Inspection in 2016. MTA has Inspection Due date as 2021	U1A attached in Maximo is a scan of the nameplate, but appears to have same CRN as vessel AD4072027. Internal revision completed in 2016. 2020 ET inspection performed on tubes, no relevant indications found.	Rick Duchesney ISI4D22	**NCR Regulatory - Due for Regulatory Inspection in 2021.** **MTA has Inspection Due date as 2020 but only ET performed. Missing UT, VE, VI on vessel.**
CS0801	CECIL NORTH 1450	11-19-084-07W6	S20055138S0-0004	S7945.2513400007		PLATE EXCHANGER	PLATE EXCHANGER		2012	KELVION INC. THERMAL SOLUTIONS	IN SERVICE	450		SOUR	02/17/2023		VE	VE	Streamline	VE - Pressure gauge mounted on outlet associated piping is partially legible due to oil being contaminated, recommend replace. PSV last serviced in 2017. UT - No UT due to associated piping and nozzle being constructed from threaded piping and fittings.	Above nominal	20+	N/A	N/A	N/A	N/A	YES	LOW	NO	PRESSURE GAUGE NOT LEGIBLE	N/A	N/A	YES	12	12	60	2028		None	U1A not found. Open action item: Replace pressure gauge (not legible). PSV in VE report (S/N 87T85A-2-4U/Q) different from Maximo (S/N 88359A-2-4U/Q). Recent VE (2023) inspections found NCRs (see open action items), no UT due to associated piping and fittings constructed of threaded connections. Only 1 inspection in Maximo. Can increase interval to 60 months?	Rick Duchesney ISI4D22	Increase Inspection Interval to 60 months.
CS2849	CECIL NORTH 1450	11-19-084-07W6	LGS-4403		Plant-Equip	FUEL GAS SCRUBBER	SEPARATOR	N	1988	CE NATCO	IN SERVICE	150			02/18/2023		UT,VE	VE, UT	Streamline	VE - Severe scaling and corrosion evident on foundation surrounding vessel resulting in coating failure on lower shell of vessel. General wall loss evident. PSV last serviced in 2017. Recommend coating/cleaning/repairing/replacing/improving surrounding foundation and coat to mitigate developing corrosion. UT - TML 05 and 10 on shell had measurements below Tnom but above Tnom-CA. Remaining life calculated to Tnom-CA.	0.0398	20+	05 - Shell	N/A	N/A	N/A	YES	LOW	NO	Threads on outlet piping off top head were weeping and staining.	2014	No report attached.	YES	#N/A	0	60	2028		None	U1A not found. Recent VE and UT (2023) inspections show no other concerns. Need to verify Tnom to ensure thickness is sufficient. Can increase interval to 60 months.	Rick Duchesney ISI4D22	Increase Inspection Interval to 60 months.
CS2829	CECIL NORTH 1450	04-30-084-07W6	FGS-10-1-0152	E-2734.2		FUEL GAS SCRUBBER	SEPARATOR	N	1985	OPSCO	IN SERVICE	125		SOUR	02/18/2023		UT,VE	VE, UT	Streamline	VE - Extensive scaling and corrosion evident on foundation surrounding vessel resulting in coating failure on lower shell of vessel. General wall loss evident. PSV last serviced in 2017. Recommend coating/cleaning/repairing/replacing/improving surrounding foundation and coat to mitigate developing corrosion. UT - TML 05 and 10 on shell had measurements below Tnom but above Tnom-CA. Remaining life calculated to Tnom-CA.	0.0168	152	10 - Shell	N/A	N/A	N/A	YES	LOW	NO	None	N/A	N/A	YES	12	12	60	2028		None	U1A not found. Recent VE and UT (2023) inspections recommend sandblast or mechanically clean vessel and surrounding foundation and coat to mitigate developing corrosion. Only 1 inspection in Maximo. Can increase interval to 60 months.	Rick Duchesney ISI4D22	Increase Inspection Interval to 60 months.
AD1584651	CECIL NORTH 1450	11-19-084-07W6	PE-2410		Plant-Equip	FUEL GAS SCRUBBER	SEPARATOR	N	1987	PENTAECO LTD.	IN SERVICE	250		SWEET	02/17/2023		VE,UT	VE, UT	Streamline	VE - Piping off top head clad insulated but not sealed allowing moisture ingress. Sightglass full of product and not clear/legible during inspection. Associated instrumentation tubing not securely mounted/supported. PSV not accessible during inspection. UT - TML 05 and 10 on shell and TML 1510 on nozzle had measurements below Tnom but above Tnom-CA. Corrosion rate on head calculated assuming TML 220 from 2022 report and TML 25 from 2023 report are the same location. U1A not found to verify Tnom. Tnm calculated to be 4.17 mm assuming Tnom and material from 2022 report and joint efficiency of 0.8.	0.0510	20+	30 - Nozzle 1	N/A	N/A	N/A	YES	LOW	NO	Instrumentation tubing was not securely mounted	2022	VE - No concerns. UT - TML 205 on crc nozzle, TMLs 210 and 215 on shell, TMLs 235 and 240 on piping crc had measurements below Tnom but above Tnom-CA. TML 230 in piping elbow had measurements below Tnom-CA but above Tnm.	YES	48	12	120	2030		NCR Admin - Missing U-1A.	U1A not found. Open action item: Address leaking at inlet piping. Equipment description in VE report (excluded) different from Maximo (discharge bottle). Recent VE (2023) inspections found NCRs (see open action items). VE and UT inspection done in 2014, UT inspections in 2011 and older but no reports attached. Can increase interval to 60 months.	Rick Duchesney ISI4D22	Increase Inspection Interval to 120 months.
AD4089402	CECIL NORTH 1450	11-19-084-07W6	9975		COMPRESSOR	1ST STAGE DISCHARGE BOTTLE	COMPRESSOR BOTTLE	N	1998	DOCAL	IN SERVICE	400			02/17/2023		UT,VE	VE, UT	Streamline	VE - Signs of compressor weeping/leaking near suction scrubber inlet piping connection. See attached photos. It is recommended to address noted leak on compressor during next scrubber inspection. PSV last serviced in 2017. UT - TML 05 and 10 on nozzle had measurements below Tnom but above Tnom-CA. U1A not found, unable to verify Tnom. Remaining life calculated to Tnom-CA for nozzle.	0.0018	20+	10 - Nozzle 1	N/A	N/A	N/A	YES	LOW	NO	LEAKING NEAR SUCTION INLET PIPING	2014	VE, UT - No report attached.	YES	12	12

| | | |

CS2026	CECIL NORTH 1450	07-19-084-07W6	S-020010-2562	D4523.213	Well-Site	FUEL GAS SCRUBBER	SEPARATOR	N	N	1982	LARSEN & D'AMICO	IN SERVICE	125		SOUR	02/18/2023		UT,VE	VE, UT	VE, UT	Streamline	VE - Vessel sitting on wood timbers, not securely mounted or anchored to foundation and movement evident. No direct ground wire attached. Moderate coating failures were noted with no measurable corrosion observed on exposed surfaces. Signs of pressure regulator on outlet piping weeping and staining along threaded connections. PSV last serviced in 2021. UT - No concerns.	Above nominal	20+	N/A	N/A	N/A	N/A	YES	LOW	NO	VA1501, NOT ANCHORED	2014	VE - Vessel paint minor peeling. Ground not located. UT - No concerns.	YES	48	36	60	2026		None	LSA not found. Open action item: Anchor vessel. LSD to VE report (13-18-084-07W6M, DH-00250, DH-2684-00W6M) different from Maxtrak (07-19-084-07W6). 2023 VE and UT inspections found NCRs (see open action items) and grounding not located. Recommend address leak along outlet piping pressure regulator. Can increase interval to 60 months.	Rick Duchesney ISA0203	Increase Inspection Interval to 60 months.
CS2012	CECIL NORTH 1450	02-19-084-07W6	S-020010-81	D38.21	Well-Site	FUEL GAS SCRUBBER	SEPARATOR	N	N	1978	LARSEN & D'AMICO	IN SERVICE	50			02/18/2023		VE, UT	VE, UT	VE, UT	Streamline	VE - Nameplate is becoming weathered. Vessel sitting on wood ties, not securely mounted (free to move) and is not sitting in 100% upright vertical position. No direct ground wire attached. Moderate coating failures were noted with no measurable corrosion observed on exposed surfaces. Signs of pressure regulator on outlet piping weeping and staining along threaded connections. UT - No concerns. No LSA to verify Trom. Name plate not very legible, unable to read thickness or year built.	Above nominal	20+	N/A	N/A	N/A	N/A	YES	LOW	NO	None	2014	No report attached.	YES	48	36	60	2026		None	LSA not found. Open action item: Support vessel. Support vessel, address leaks on threads on inlet piping associated piping. Year built is VE report (1978) different from Maxtrak (1978). 2023 VE and UT found NCRs (see open action items) and recommend properly vent pressure regulators. VE and UT inspection done in 2014, UT inspections in 2011 and 2004 but no reports attached. Can increase interval to 60 months.	Rick Duchesney ISA0203	Increase Inspection Interval to 60 months.
AB5292B3	CECIL NORTH 1450	14-28-084-09W6	9480	P7217.7	WELLSITE	3RD PHASE VERTICAL SEPARATOR	SEPARATOR	N	N	2005	RJV GASFIELD SERVICE LTD.	IN SERVICE	1480		SWEET	02/16/2023	7/11/2018	VE, UT	VE, UT	VE, UT	Streamline	VE - General surface corrosion throughout foundation inside building. Paint is beginning to fail throughout vessel shell. Bottom head is uncoated. No signs of damage, bulging or dents. Minor surface corrosion observed on inlet piping, inlet and outlet piping. Signs of leaking/corrosion developed on threaded associated piping and outlet piping flanged connections. PSV last serviced in 2018. UT - TMA, 15 and 20 on shell, TMA, 10 on nozzle, TMA, 30 and 35 on piping had readings below Trom but above Trom-CA. Remaining life calculated to Trom-CA for nozzle.	0.0750	20+	25 - Head	0.0395	155.2658128	35	YES	LOW	NO	None	2018	VE - General minor external corrosion found on top piping. Minor surface oxidation observed on inlet piping, inlet and outlet piping associated flanges. UT - TMA, 15 and 20 on shell, TMA, 30 and 35 on piping had measurements below Trom but above Trom-CA. TML 35 on piping band had measurements below Trom-CA but above Trim.	YES	60	60	120	2033	2033	NCR Admin - Missing U-1A.	LSA not found. 2023 VE and UT inspection shows no concerns. 2018 VE and UT inspection shows no concerns. Maintain current interval.	Rick Duchesney ISA0203	Increase Inspection Interval to 120 months.
CS2031	CECIL NORTH 1450	01-30-084-07W6	DVN-1150		Well-Site	FUEL GAS SCRUBBER	SEPARATOR	N	N	2005	AMPSCOT	IN SERVICE	15		SWEET	02/19/2023	7/10/2018	VE, UT	VE, UT	VE, UT	Streamline	VE - Vessel sitting on wood timbers, anchored to wood with nails, no movement identified. No direct ground wire attached. No plug or means of containment installed in the vent line. Moderate coating failures were noted with no measurable corrosion. Vent nails noted in base. Signs of union connection weeping and staining, no penetrating leak noted during inspection. No 90 deg elbow installed on discharge piping to protect valve from weather and debris. PSV last serviced in 2017. UT - TML 10, 15 and 25 on shell had measurements below Trom but above Trom-CA. Remaining life calculated to flag thickness.	0.0071	20+	25 - Shell	N/A	N/A	N/A	YES	LOW	NO	None	N/A	N/A	YES	48	60	60	2028	2022	None	LSA not found. Open action item: Ground vessel, support vessel, address leaks on threads on inlet piping connections. Manufacturer in VE report (Lea tech) different from Maxtrak (Amspscot). 2023 VE and UT inspection found NCRs (see open action items) and recommend ground vessel and properly vent pressure regulator below drain line or plug drain line. Recommend install 90 deg elbow on PSV discharge piping. Only 1 inspection in Maxtrak. Maintain current interval.	Rick Duchesney ISA0203	Maintain Inspection Interval at 60 months.
CS2016	CECIL NORTH 1450	14-28-084-09W6		DH5102.2134	WELLSITE	FUEL GAS SCRUBBER	SEPARATOR	N	N	2005	RJV GASFIELD SERVICE LTD.	IN SERVICE	150		SWEET	02/19/2023	7/10/2018	VE, UT	VE, UT	VE, UT	Streamline	VE - No nameplate attached to vessel. General surface corrosion evident throughout foundation inside building. No direct ground wire attached. Drain line instrumentation tubing was not securely mounted. PSV last serviced in 2018. UT - Vessel has no nameplate and LSA not found, unable to verify Trom. Trom was assumed in UT report, TMA 10 on head and TML 15 on shell had readings below Trom but above Trom-CA. Remaining life calculated to Trom-CA.	0.0060	20+	SHELL	N/A	N/A	N/A	YES	LOW	NO	None	2018	VE - No concerns. UT - TMA, 05 and 15 on head, TML 10 on shell had measurements below Trom but above Trom-CA.	YES	60	60	120	2033	2033	None	LSA not found. Open action item: Ground vessel. 2023 VE and UT inspection shows no concerns but vessel has no nameplate, unable to verify Trom and year built unknown. 2018 VE and UT inspection shows no concerns. Maintain current interval.	Rick Duchesney ISA0203	Increase Inspection Interval to 120 months.
AD4419B1	CECIL NORTH 1450	16-04-085-08W6 PLANT	972696-30	K6263.2135	COMP #1	FUEL GAS SCRUBBER	SEPARATOR	N	N	1987	ENERSLEY SYSTEMS LTD	IN SERVICE	285		SWEET	06/04/2018	7/10/2018	UT,VE	VE, UT	Vitus	VE - No groundwire is a concern (vessel was grounded, NCR closed). UT - Corrosion rate calculated assuming 2012 UT Comp 1 TMA from upper to lower shell and 2018 UT inspections performed in same location. Remaining life calculated to Trom-CA.	0.0821	20+	10 - Shell	N/A	N/A	N/A	YES	LOW	NO	None	2016	CNRL Interval Revision - Interval changed from 48 to 120 months.	YES	72	120	120	2028	2024	None	2018 VE and UT inspections show no concerns. Maintain current interval.	Rick Duchesney ISA0203	Maintain Inspection Interval at 120 months.
AD4422T7	CECIL NORTH 1450	16-04-085-08W6 PLANT	982767-59	K6263.2135	COMP #5	FUEL GAS SCRUBBER	SEPARATOR	N	N	1988	ENERSLEY SYSTEMS LTD	IN SERVICE	285		SWEET	06/05/2018	7/10/2018	UT,VE	VE, UT	Vitus	VE - No groundwire is a concern (vessel was grounded, NCR closed). UT - Corrosion rate calculated assuming 2012 UT comp 1 TMA from upper to lower shell and 2018 UT inspections performed in same location. Remaining life calculated to Trom-CA.	0.0318	20+	05 - Shell	N/A	N/A	N/A	YES	LOW	NO	None	2016	CNRL Interval Revision - Interval changed from 48 to 120 months.	YES	72	120	120	2028	2024	None	2018 VE and UT inspections show no concerns. Maintain current interval.	Rick Duchesney ISA0203	Maintain Inspection Interval at 120 months.
N821040	CECIL NORTH 1450	16-04-085-08W6 PLANT	971570-3	M2038.2	COMP #1	INTERSTAGE COOLER	AERIAL COOLER	N	N	1988	AIR X-CHANGER LTD.	IN SERVICE	455	455	SOUR	06/05/2018	7/10/2018	UT,VE	VE, UT	Vitus	VE - Vessel paint peeling. No grounding is a concern. UT - TMA 20 on piping had measurements below Trom but above Trom-CA.	Above nominal	20+	N/A	0.01397	596.3638364	20	YES	LOW	NO	None	2016	CNRL Interval Revision - Interval changed from 48 to 120 months.	YES	72	120	120	2028	2024	None	2018 VE and UT inspections show no concerns. No grounding is a concern. Maintain current interval.	Rick Duchesney ISA0203	Maintain Inspection Interval at 120 months.
N821041	CECIL NORTH 1450	16-04-085-08W6 PLANT	971575-4	M2709.2	COMP #1	INTERSTAGE COOLER	AERIAL COOLER	N	N	1988	AIR X-CHANGER LTD.	IN SERVICE	900	900	SOUR	06/05/2018	7/10/2018	UT,VE	VE, UT	Vitus	VE - Vessel and inlet piping paint peeling. No grounding is a concern (vessel was grounded, NCR closed). UT - TML 05 and 20 on piping had measurements below Trom but above Trom-CA.	Above nominal	20+	N/A	0.03125	180.8	5	YES	LOW	NO	None	2016	CNRL Interval Revision - Interval changed from 48 to 120 months.	YES	72	120	120	2028	2024	None	2018 VE and UT inspections show no concerns. Maintain current interval.	Rick Duchesney ISA0203	Maintain Inspection Interval at 120 months.
N821042	CECIL NORTH 1450	16-04-085-08W6 PLANT	971575-5	H6842.2	COMP #1	INTERSTAGE COOLER	AERIAL COOLER	N	N	1988	AIR X-CHANGER LTD.	IN SERVICE	1440	1440	SOUR	06/05/2018	7/10/2018	UT,VE	VE, UT	Vitus	VE - Vessel and inlet piping paint peeling. No grounding is a concern (vessel was grounded, NCR closed). UT - No concerns.	Above nominal	20+	N/A	Above nominal	N/A	N/A	YES	LOW	NO	None	2016	CNRL Interval Revision - Interval changed from 48 to 120 months.	YES	72	120	120	2028	2024	None	2018 VE and UT inspections show no concerns. Maintain current interval.	Rick Duchesney ISA0203	Maintain Inspection Interval at 120 months.
AD4379D0	CECIL NORTH 1450	16-04-085-08W6 PLANT	1149	N0243.2	Plant	SALES GAS SEPARATOR	SEPARATOR	N	N	1987	KEING INDUSTRIES INC	IN SERVICE	1440		SWEET	06/05/2018	7/11/2018	UT,VE	VE, UT	Vitus	VE - Piping supported by clamp system, missing clamp. No grounding is a concern (vessel was grounded, NCR closed). Vessel paint peeling and coating failing. UT - TMA, 10 on top head, TML 15 and 40 on piping had measurements below Trom but above Trom-CA. Head Trom in 2018 UT report (2.25 in) is higher than LSA Trom (0.8125 in for top head). Corrosion rate for top head calculated assuming TML 5 from 2012 report and TML 10 from 2018 report are the same location. Remaining life calculated in Trom for top head.	0.0750	20+	10 - Top head	0.010147619	198.6923077	40	YES	LOW	NO	None	2016	CNRL Interval Revision - Interval changed from 48 to 120 months.	YES	72	120	120	2028	2024	None	2018 VE and UT inspections show no concerns. Maintain current interval.	Rick Duchesney ISA0203	Maintain Inspection Interval at 120 months.
AD4BB2S4	CECIL NORTH 1450	16-04-085-08W6 PLANT	6139-20	M7111.2	Plant	FLASH SEPARATOR	SEPARATOR	N	N	1988	PRESSON MANUFACTURING LTD.	IN SERVICE	260		SWEET	06/06/2018	7/11/2018	UT,VE	VE, UT	Vitus	VE - No groundwire is a concern. Inlet and discharge of PSVs have block valves that are locked open (vessel was grounded, NCR closed). Vessel paint peeling and coating failing. UT - TML 10 on shell, TML 30 on piping had measurements below Trom but above Trom-CA. Remaining life calculated to Trim of 0.205 in for shell.	0.1167	20+	15 - Shell	N/A	N/A	N/A	YES	LOW	NO	None	2023	UT - No concerns.	YES	72	120	120	2028	2024	None	2018 VE and UT inspections show no concerns. Maintain current interval.	Rick Duchesney ISA0203	Maintain Inspection Interval at 120 months.
AD4352E8	CECIL NORTH 1450	16-04-085-08W6 PLANT	178591	H8838, S6786234	Plant	AIR RECEIVER	AIR RECEIVER	N	N	1987	STEEL FAB	IN SERVICE	165		SWEET	06/06/2018	6/9/2012	UT,VE	VE, UT	Vitus	VE - No concerns. UT - TMA, 05 and 25 on heads had measurements below Trom but above Trom-CA. Corrosion rate on shell calculated assuming TML 3 from 2012 UT report and TML 15 from 2018 UT report are the same location. Remaining life calculated to Trom. Calculated Trim of 0.246 in is higher than Trom of 0.227 in from LSA for shell.	0.0050	20+	15 - Shell	N/A	N/A	N/A	YES	LOW	NO	None	2016	CNRL Interval Revision - Interval changed from 48 to 120 months.	#N/A	#N/A	120	120	2028	#N/A	NONE June 2018 UT results show: $T1/LTA = 0.0882"/in.$ $RL = 34.9$ yrs.	Rick Duchesney ISA0203	Maintain Inspection Interval at 120 months.
AD4377J6	CECIL NORTH 1450	16-04-085-08W6 PLANT	2248	K2218.23	Plant	GLYCOL FILTER POT	FILTER	N	N	1988	MOSS FABRICATION LTD.	IN SERVICE	300		SWEET	06/06/2018	6/9/2012	UT,VE	VE, UT	Vitus	VE - Minor denting on inlet and outlet piping insulation. UT - TML 05 and 10 on piping had measurements below Trom but above Trom-CA. No UT done on vessel shell or head. Remaining life for piping calculated to structural minimum (1.8 mm higher than Trim of 0.88 mm, but with UA of 2.2 mm for vessel service, Pipe Nominal/Available Thickness, is 4 tw-inch (1.07/"tw-in higher than Trim).	N/A	20+	N/A	0.110766667	18.37158425	10	YES	LOW	NO	None	2016	CNRL Interval Revision - Interval changed from 48 to 120 months.	#N/A	#N/A	120	120	2028	#N/A	None	Rick Duchesney ISA0203	Maintain Inspection Interval at 120 months.
AD4384K9	CECIL NORTH 1450	16-04-085-08W6 PLANT	GFE-5942	D-1073.62	Plant	EXPANSION TANK	SURGE DRUM	N	N	1988	GIL FABRICATION LTD	IN SERVICE	300			06/06/2018	7/10/2018	UT,VE	VE, UT	Vitus	VE - Minor / moderate denting on vessel and inlet and outlet piping insulation. UT - TML 15 and 20 on piping had measurements below Trom but above Trom-CA. Corrosion rate on shell calculated assuming TML 3 from 2012 UT report and TML 15 from 2018 UT report are the same location (appears to be TML ports on vessel). Calculated Trim of shell (0.482 in) is higher than Trom-Trim (LSA (0.4375 in). Remaining life calculated to Trom-CA for shell and structural minimum (2.3 mm higher than Trim of 0.736 mm) for piping.	Above nominal	20+	05 - Shell	0.03937	74.48350887	20	YES	LOW	NO	None	2016	CNRL Interval Revision - Interval changed from 48 to 120 months.	YES	72	120	120	2028	2024	None. 2018 UT readings at or above nominal.	2018 VE inspections show no concerns. 2018 UT inspection found thickness readings decrease from 2012 UT assuming 3TML/1 remaining life of 15 years until thickness reaches Trom-CA. Calculated Trim is higher than Trom? Verify Trim to ensure thickness is sufficient or replace vessel? Decrease interval to 60 months.	Rick Duchesney ISA0203	Maintain Inspection Interval at 120 months.
N8T2608K	CECIL NORTH 1450	16-04-085-08W6 PLANT	72608-4	OH3424.2	Plant	AIR DRYER	DRYER	N	N	1987	BRUNNER	IN SERVICE	150		SWEET	06/06/2018	6/9/2012	UT,VE	VE, UT	Vitus	VE - No concerns. UT - TML 15 on head had measurements below Trom and below Trim (no CA). LSA not found, material unknown, unable to calculate Trim.	0.0263	20+	10 - Shell	N/A	N/A	N/A	YES	LOW	NO	None	2016	CNRL Interval Revision - Interval changed from 48 to 120 months.	#N/A	#N/A	120	120	2028	#N/A	Verify vessel material and calculate Trim to ensure current thickness is sufficient.	Rick Duchesney ISA0203	Maintain Inspection Interval at 120 months.
SN B0017410	CECIL NORTH 1450	16-04-085-08W6 PLANT	B0017405B	N8969.231	Plant	FILTER	FILTER	N	N	1987	TORMONT	IN SERVICE	400		SWEET	06/06/2018	7/10/2018	UT,VE	VE, UT	Vitus	VE - No grounding is a concern. Vessel protected by PSV on shelf of AD4383B3, block valve between vessel and AD4383D3 are not locked open. (vessel was grounded, block valve locked open, NCR closed). UT - TMA, 10 and 15 on piping had measurements below Trom but above Trom-CA. Remaining life calculated to Trom-CA for shell and piping.	0.0135	20+	05 - Shell	0.010885714	42.66668667	10	YES	LOW	NO	None	2016	CNRL Interval Revision - Interval changed from 48 to 120 months.	YES	72	120	120	2028	2024	None	2018 VE and UT inspections show no concerns. Maintain current interval.	Rick Duchesney ISA0203	Maintain Inspection Interval at 120 months.
SN B0017401C	CECIL NORTH 1450	16-04-085-08W6 PLANT	B0017401C	N8969.231	Plant	FILTER	FILTER	N	N	1987	TORMONT	IN SERVICE	400		SWEET	06/06/2018	7/10/2018	UT,VE	VE, UT	Vitus	VE - No grounding is a concern. Vessel protected by PSV on shelf of AD4383B3, block valve between vessel and AD4383D3 are not locked open. (vessel was grounded, block valve locked open, NCR closed). UT - TMA, 10 and 15 on piping had measurements below Trom but above Trom-CA. Remaining life calculated to Trom-CA for shell and piping.	0.0276	20+	05 - Shell	0.008047619	93.24	10	YES	LOW	NO	None	2016	CNRL Interval Revision - Interval changed from 48 to 120 months.	YES	72	120	120	2028	2024	None	PSV in VE report (S/N SE-17237-2) different from Maxtrak (S/N SE-17257-2). 2018 VE and UT inspections show no concerns. Maintain current interval.	Rick Duchesney ISA0203	Maintain Inspection Interval at 120 months.
C10172	CECIL NORTH 1450	16-04-085-08W6 PLANT	97.34344-E	D6919.2136	Plant	FILTER	FILTER	N	N	1986	PETRO-EQUIPMENT	IN SERVICE	270		SWEET	06/06/2018	7/10/2018	UT,VE,VI	VE, UT, VI	Vitus	VE - Vessel paint peeling. No grounding is a concern. PSV inlet block valve not locked open. (vessel was grounded, block valve locked open, NCR closed). UT - TML 10 on shell had measurements below Trom but above Trom CA. LSA not found, joint efficiency assumed to be 0.7 to calculate Trim of shell (0.084 in). VI - No concerns.	0.1824	20+	10 - Shell	N/A	N/A	N/A	YES	LOW	NO	None	2016	CNRL Interval Revision - Interval changed from 48 to 120 months.	YES	72	120	120	2028	2024	None	LSA not found. Year built in VE report (1985) different from Maxtrak (1978). 2018 VE and UT inspections show no concerns. Maintain current interval.	Rick Duchesney ISA0203	Maintain Inspection Interval at 120 months.
SN 995012-3	CECIL NORTH 1450	16-04-085-08W6 PLANT	995012-3	M2038.2	COMP #5	INTERSTAGE COOLER	AERIAL COOLER	N	N	1989	AIR-X-CHANGERS	IN SERVICE	455	455	SOUR	06/06/2018	7/10/2018	UT,VE	VE, UT	Vitus	VE - Vessel paint peeling. No grounding is a concern. (vessel was grounded, NCR closed). UT - TML 05 and 20 on piping had measurements below Trom but above Trom-CA. Remaining life calculated to flag thickness for shell and structural minimum (2.8 mm higher than 2.858 mm Trim) for piping.	0.0159	20+	10 - Shell	0.068178947	100.8727836	5	YES	LOW	NO	None	2016	CNRL Interval Revision - Interval changed from 48 to 120 months.	YES	72	120	120	2028	2024	None	2018 VE and UT inspections show no concerns. Maintain current interval.	Rick Duchesney ISA0203	Maintain Inspection Interval at 120 months.
SN 995012-4	CECIL NORTH 1450	16-04-085-08W6 PLANT	995012-4	M2709.2	COMP #5	INTERSTAGE COOLER	AERIAL COOLER	N	N	1989	AIR-X-CHANGERS	IN SERVICE	15	900		06/06/2018	7/10/2018	UT,VE	VE, UT	Vitus	VE - Vessel paint peeling. No grounding is a concern. (vessel was grounded, NCR closed). UT - TMA, 05 and 20 on piping had measurements below Trom but above Trom-CA. Corrosion rate on shell calculated assuming TML 3 from 2012 UT report and TML 15 on shell had readings below Trom-CA but Trim is unknown (too difficult to calculate without proper information). Remaining life calculated to Trom-CA for shell and structural minimum (2.8 mm higher than 2.187 mm Trim) for piping.	0.2246	20+	15 - Shell	0.036694737	154.4269466	20	YES	LOW	NO	None	2016	CNRL Interval Revision - Interval changed from 48 to 120 months.	YES	72	120	120	2028	2024	NONE	2018 VE inspections show no concerns. 2018 UT inspection found thickness readings on shell below Trom-CA. Calculated Trim is higher than Trom? Verify Trim to avoid codes without proper information. Recommend verify thickness readings, Trom and calculate Trim to ensure thickness is sufficient. Decrease interval to 12 months.	Rick Duchesney ISA0203	Maintain Inspection Interval at 120 months.
SN 995012-5	CECIL NORTH 1450	16-04-085-08W6 PLANT	995012-5	H6842.2	COMP #5	INTERSTAGE COOLER	AERIAL COOLER	N	N	1989	AIR-X-CHANGERS	IN SERVICE	1440	1440	SWEET	06/06/2018	7/10/2018	UT,VE	VE, UT	Vitus	VE - Vessel paint peeling. No grounding is a concern. (vessel was grounded, NCR closed). UT - TML 20 on piping had measurements below Trom but above Trom-CA.	Above nominal	20+	N/A	0.030747368	141.2608696	20	YES	LOW	NO	None	2016	CNRL Interval Revision - Interval changed from 48 to 120 months.	YES	72	120	120	2028	2024	None	2018 VE and UT inspections show no concerns. Maintain current interval.	Rick Duchesney ISA0203	Maintain Inspection Interval at 120 months.
AD4372D6	CECIL NORTH 1450	16-04-085-08W6 PLANT	972259V	N8833.2	Plant	CHILLER (SHELL/TUBE SIDE)	CHILLER	N	N	1997	THERMOTECH	IN SERVICE	250	1000	SOUR	06/07/2018	7/11/2018	UT,VE	VE, UT	Vitus	VE, UT - No concerns. No PSV inspection done. TML 1015 had readings slightly below Trom but above Trim-CA, remaining life calculated to Trim-CA.	0.0024	20+	1015 - Channel	N/A	N/A	N/A	YES	LOW	NO	None	2016	CNRL Interval Revision - Interval changed from 48 to 120 months.	YES	72	120	120	2028	2024	None	2018 VE and UT inspections show no concerns. No PSV inspection/information in VE report. Maintain current interval.	Rick Duchesney ISA0203	Maintain Inspection Interval at 120 months.
AD4394B6	CECIL NORTH 1450	16-04-085-08W6 PLANT	6145-20	L0254.2	Plant	PROPANE RECEIVER	SEPARATOR	N	N	1988	PRESSON MANUFACTURING LTD.	IN SERVICE	300			06/08/2018	7/10/2018	UT,VE	VE, UT	Vitus	VE - PSV inlet block valve not locked open. (block valve locked open, NCR closed). UT - TMA 10, 15, 30 and 35 on shell, 30 and 40 on piping had measurements below Trom but above Trom-CA. Corrosion rate calculated assuming TML 02 from 2012 UT report and TML 15 from 2018 UT report are the same location. Remaining life calculated to Trim for shell and structural minimum (2.0 mm is higher than Trim of 0.92 mm) for piping.	0.0250	20+	15 - Shell	0.0254	117.2358425	35	YES	LOW	NO	None	2016	CNRL Interval Revision - Interval changed from 48 to 120 months.	YES	72	120	120	2028	2024	None	2018 VE and UT inspections show no concerns. Remaining life of 18 years calculated. Decrease interval to 60 months.	Rick Duchesney ISA0203	Maintain Inspection Interval at 120 months.
AD4358L2	CECIL NORTH 1450	16-04-085-08W6 PLANT	974622	N8202.2	Plant	COOLER	AERIAL COOLER	N	N	1987	THERMOTECH	IN SERVICE		150	SOUR	06/01/2012	7/10/2018	UT,VE	VE, UT	Dexon	VE - No concerns. UT - TML 1 on shell had readings below Trom but above Trom-CA. Remaining life calculated to Trom-CA.	0.0353	20+	01 - Shell	N/A	N/A	N/A	YES	LOW	NO	None	2016	CNRL Interval Revision - Interval changed from 48 to 120 months.	YES	72	120	120	2028	2022	2024	Verify if a regulatory inspection has been completed since 2016 and/or perform regulatory inspection.	2018 inspections for PV AD4357B8 incorrectly attached. 2012 VE and UT inspection shows no concerns. Only CNRL interval revision reports from 2015 and 2016 found in Maxtrak. No other inspection reports found. Regulatory inspection appears to be overdue.	Rick Duchesney ISA0203	**NCR Regulatory - Vessel over due for inspection. Due in 2022.**
AD4358L3	CECIL NORTH 1450	16-04-085-08W6 PLANT	974623	N8291.2	Plant	COOLER	AERIAL COOLER	N	N	1987	THERMOTECH	IN SERVICE	15	150		06/08/2018	7/11/2018	UT,VE	VE, UT, ET	Vitus	VE - No concerns. UT - Isolated minor wall loss observed at TML 10 on shell. TML 15 on piping had measurements below Trom but above Trom-CA. LSA attached is missing pages, Trom of header unknown. Corrosion rate on shell calculated assuming TML 1 from 2012 UT report and TML 10 from 2018 UT report are the same location. Remaining life calculated to Trom-CA assuming Trom of 0.5" for shell and Trom-Min. Tol. for piping. ET - No relevant indications found.	0.1095	20+	05 - Shell	0.022969852	39.45789474	15	YES	LOW	NO	None	2016	CNRL Interval Revision - Interval changed from 48 to 120 months.	YES	72	120	120	2028	2024	NCR Admin - Missing full U-1A	LSA attached only has 1 page but doesn't show Trom for header. 2018 VE and UT inspections show no concerns. Maintain current interval.	Rick Duchesney ISA0203	Maintain Inspection Interval at 120 months.
AD4372T2	CECIL NORTH 1450	16-04-085-08W6 PLANT	974624-C1	N8876.2	Plant	CONDENSOR	CONDENSER	N	N	1988	TORMONT	IN SERVICE	300			06/08/2018	7/10/2018	UT,VE	VE, UT	Vitus	VE - Second elbow on outlet piping not fully engaged, short bolting observed. PSV inlet block valve not locked open. (block valve locked open, NCR closed). UT - TML 05 and 20 on piping had measurements below Trom but above Trom-CA. LSA attached is missing pages, Trom of header unknown. Corrosion rate on shell calculated assuming TML 1 from 2012 UT report and TML 10 from 2018 UT report are the same location. Remaining life calculated to Trom-CA assuming Trim of 0.25" for shell and Trom-Min. Tol. for piping.	0.0955	20+	10 - Shell	0.00508	115	20	YES	LOW	NO	None	2016	CNRL Interval Revision - Interval changed from 48 to 120 months.	YES	72	120	120	2028	2024	None	LSA attached only has 1 page but doesn't show Trom for header. Manufacturer in VE report (Thermotech) different from Maxtrak (Tonomont). PSV in VE report (S/N SE-17251-2) different from Maxtrak (S/N SE-17257-2). 2018 VE and UT inspections show no concerns. Maintain current interval.	Rick Duchesney ISA0203	Maintain Inspection Interval at 120 months.
AD4372T2	CECIL NORTH 1450	16-04-085-08W6 PLANT	974624-C2	N8912.2	Plant	CONDENSOR	CONDENSER	N	N	1988	THERMOTECH	IN SERVICE	150			06/08/2018	7/10/2018	UT,VE	VE, UT	Vitus	VE - No concerns. UT - TML 05 and 20 on piping had measurements below Trom but above Trom-CA. LSA attached is missing pages, Trom of header unknown. Corrosion rate on shell calculated assuming TML 1 from 2012 UT report and TML 10 from 2018 UT report are the same location. Remaining life calculated to structural minimum (2.0 mm higher than Trim of 0.286 mm) for piping.	Trom unknown	20+	N/A	0.02413	124.4840448	20	YES	LOW	NO	None	2016	CNRL Interval Revision - Interval changed from 48 to 120 months.	YES	72	120	120	2028	2024	None	LSA attached only has 1 page but doesn't show Trom for header. 2018 VE and UT inspections show no concerns. Maintain current interval.	Rick Duchesney ISA0203	Maintain Inspection Interval at 120 months.
AD4372T4	CECIL NORTH 1450	16-04-085-08W6 PLANT	974624-C3	N8933.2	Plant	CONDENSOR	CONDENSER	N	N	1988	THERMOTECH	IN SERVICE	400			06/08/2018	7/11/2018	UT,VE	VE, UT	Vitus	VE - No concerns. UT - TML 10, 15 and 40 on piping had measurements below Trom but above Trom-CA. Corrosion rates on shell calculated assuming TML 1 from 2012 UT report and TML 10 from 2018 UT report are the same location. Remaining life calculated to Trom-CA for shell and piping.	0.0958	20+	10 - Shell	0.01056	28	20	YES	LOW	NO	None	2016	CNRL Interval Revision - Interval changed from 48 to 120 months.	YES	72	120	120	2028	2024	None	2018 VE and UT inspections show no concerns. Maintain current interval.	Rick Duchesney ISA0203	Maintain Inspection Interval at 120 months.
AD4384B3	CECIL NORTH 1450	16-04-085-08W6 PLANT	10284403	N8475.2	Plant	C3 SUCTION SCRUBBER	SEPARATOR	Y	N	1986	TORMONT	IN SERVICE	300			06/08/2018	7/10/2018	UT,VE	VE, UT	Vitus	VE - No concerns. UT - TMA, 30, 10 and 40 on piping had measurements below Trom but above Trom-CA. Remaining life calculated to structural minimum (2.3 mm higher than Trim of 0.737 mm) for piping.	0.0709	20+	15 - Shell	0.132366667	45.37245026	30	YES	LOW	NO	None	2016	CNRL Interval Revision - Interval changed from 48 to 120 months.	YES	72	120	60	2023	2024	Inspection Incomplete without VI	PSV in VE report (S/N SE-17237-2) different from Maxtrak (S/N SE-17257-2). 2018 VE and UT inspections show no concerns. Manway present but no VI performed. Decrease interval to 60 months (suction scrubber, vibrating service).	Rick Duchesney ISA0203	Decrease Inspection Interval to 60 months.
SN 6139-26	CECIL NORTH 1450	16-04-085-08W6 PLANT	6139-26	K6978.2	Plant	FUEL GAS SCRUBBER	SEPARATOR	N	N	1988	PRESSON MANUFACTURING LTD.	IN SERVICE	250		SWEET	06/08/2018	7/11/2018	UT,VE	VE, UT	Vitus	VE - No concerns. UT - TMA, 30, 10 and 40 on piping had measurements below Trom but above Trom-CA. Remaining life calculated to structural minimum (1.8 mm higher than Trim of 0.322 mm) for piping.	0.1063	20+	15 - Shell	0.0576	28.72222222	30	YES	LOW	NO	None	2016	CNRL Interval Revision - Interval changed from 48 to 120 months.	YES	72	120	120	2028	2024	None	2018 VE and UT inspections show no concerns. Maintain current interval.	Rick Duchesney ISA0203	Maintain Inspection Interval at 120 months.
AD4513D3	CECIL NORTH 1450	01-01-085-08W6	5303	N0343.2	WELLSITE	VERTICAL SEPARATOR	SEPARATOR	N	N	1988	RJV GASFIELD SERVICE LTD.	IN SERVICE	1440		SOUR	06/09/2018	7/10/2018	UT,VE	VE, UT	Vitus	VE - General minor external corrosion found on top shell, top piping and bottom head. Minor surface oxidation observed on inlet piping, inlet and outlet piping. UT - TML 10 on shell, TML 25, 30 and 35 on piping had measurements below Trom but above Trom-CA. Remaining life calculated to Trom-CA for shell.	0.1119	26.11925329	10 - Shell	0.138231569	51.69335164	35	YES	LOW	NO	None	2016	CNRL Interval Revision - Interval changed from 48 to 120 months.	YES	72	120	120	2028	2024	None	2018 VE and UT inspections show no concerns. Maintain current interval.	Rick Duchesney ISA0203	Maintain Inspection Interval at 120 months.
AD4363B8	CECIL NORTH 1450	10-11-085-08W6	5327	N0343.2	WELLSITE	VERTICAL SEPARATOR	SEPARATOR	N	N	1988	RJV GASFIELD SERVICE LTD.	IN SERVICE	1440			06/09/2018	7/10/2018	UT,VE	VE, UT	Vitus	VE - No concerns. UT - TMA 05, 10, 15

SN 5140	CICCL NORTH 1450	07-06-085-07W6	5140	FB388.2	WELLSITE	FUEL GAS SCRUBBER	SEPARATOR	N	1988	RIV GASFIELD SERVICE LTD.	IN SERVICE	150			06/10/2018	7/10/2018	UT,VE	VE, UT	Vitkus	VE - No concerns. UT - TMN. 10 on shell had measurements below Tnom but above Trcm-CA. Remaining life calculated to 5.5 mm (7mm from ASME Sec VIII Div 1 UG-16 because calculated minus corrosion allowance is negative).	0.0770	20+	10 - Shell	N/A	N/A	N/A	YES	LOW	NO	None	2016	CNRL Interval Revision - Interval changed from 48 to 120 months.	YES	72	120	120	2028	2024	None	2018 VE and UT inspections show no concerns. Maintain current interval.	Rich Duchesney ISA9203	Maintain Inspection Interval at 120 months.
AD42277	CICCL NORTH 1450	16-12-085-08W6	5101	N0945.2	WELLSITE	VERTICAL SEPARATOR	SEPARATOR	N	1988	RIV GASFIELD SERVICE LTD.	IN SERVICE	1440			06/10/2018	3/14/2014	UT,VE	VE, UT	Vitkus	VE - Moderate coating failures were noted with no measurable corrosion observed on exposed surfaces. UT - TMN. 10 on shell, TMS 25 and 30 on piping had measurements below Tnom but above Trcm-CA. Corrosion rate on shell calculated assuming TML 10 from 2014 UT report and TML 10 from 2018 UT report are the same location. Remaining life calculated to Trcm-CA for shell.	0.0414	20+	10 - Shell	-0.1260941118	41.60988218	30	YES	LOW	NO	None	2016	CNRL Interval Revision - Interval changed from 48 to 120 months.	YES	72	120	120	2028	2020	None	2018 VE and UT inspections show no concerns. Maintain current interval.	Rich Duchesney ISA9203	Maintain Inspection Interval at 120 months.
SN 5141	CICCL NORTH 1450	16-12-085-08W6	5141	FB388.2	WELLSITE	FUEL GAS SCRUBBER	SEPARATOR	N	1988	RIV GASFIELD SERVICE LTD.	IN SERVICE	150			06/10/2018	3/4/2014	UT,VE	VE, UT	Vitkus	VE - No concerns. UT - TMN. 10 and 15 on shell had measurements below Tnom but above Trcm-CA.	0.0659	20+	05 - Head	N/A	N/A	N/A	YES	LOW	NO	None	2016	CNRL Interval Revision - Interval changed from 48 to 120 months.	YES	72	120	120	2028	2020	None	2018 VE and UT inspections show no concerns. Maintain current interval.	Rich Duchesney ISA9203	Maintain Inspection Interval at 120 months.
AD42440	CICCL NORTH 1450	16-04-085-08W6 PLANT	9901C-01	LS087.2	CONP #5	1ST STAGE SUCTION SCRUBBER	SEPARATOR	N	1989	ENERVEST SYSTEMS LTD	IN SERVICE	655			02/15/2023	7/10/2018	VE, UT	VE, UT	Streamline	VE - Moderate coating failures noted with no measurable corrosion observed on exposed surfaces. Threads on sightglass showing signs of wenging, no pensicting leaks noted during inspection. A spec blind installed on PSV inlet piping from 1st Stage Suction Scrubber was flipped, therefore isolating vessel from PSV. Manual isolation valve on vessel inlet is leaking. Recommend replace manual isolation valve. UT - TMN. 40 on nozzle and TML 10 on piping elbow had measurements below Tnom but above Trcm-CA. Remaining life calculated to Trcm-CA for nozzle and piping.	0.0854	20+	40 - Nozzle 1	0.070714286	17.11111111	5	YES	LOW	NO	None	2018	VE - Vessel, inlet and outlet piping paint bubbling. No grounding is concern (vessel was grounded and NCR closed). UT - TMN. 05, 40, 40 and 45 on piping had measurements below Tnom but above Trcm-CA.	YES	72	72	60	2028	2024	None	Open action item: Correct PSV blind issue (spec blind flipped); Address noted leaks on sightglass, temperature gauge and manual isolation valve drain; Inc. PSV in VE report (S/N 421483, set pressure of 800 psi > MAWP) different from Maximus (S/N 58-1-1-2015-0-0-0

SN 27855-11	CECIL NORTH 1450	16-04-085-08W6 PLANT	27855-11	H3017.2	Plant	PLATE EXCHANGER	EXCHANGER	N	1987	VIACARB	IN SERVICE	200			02/14/2023	7/10/2018	VE, UT	VE, UT	Streamline	VE - Moderate coating failures were noted with no measurable corrosion observed on exposed surfaces. Coal insulation on associated piping is damaged due to people standing/climbing on piping. Temperature gauge on outlet piping is broken. UT - No UT performed on plate exchanger, only UT on piping. TML 05 and 10 on piping elbow had readings below Trsm but above Trsm-CA. Remaining life calculated to Trsm-Max. Tst. for piping.	N/A	20+	N/A	0.0008846615	150.3368337	10	YES	LOW	NO	None	2018	VE - No concerns. UT - TML 05 and 10 on piping had measurements below Trsm but above Trsm-CA.	YES	72	72	60	2028	2024	None	U1A not found. Open action item: Recommended to replace temperature gauge. 2022 VE and UT inspections show no concerns. Maintain current interval.	Rick Duchesneau ISA#203	Decrease Inspection Interval to 60 months.
SN 27856-11	CECIL NORTH 1450	16-04-085-08W6 PLANT	27856-11	E5709.2	Plant	PLATE EXCHANGER	EXCHANGER	N	1987	VIACARB	IN SERVICE	300			02/14/2023	7/10/2018	VE, UT	VE, UT	Streamline	VE - No concerns. UT - No UT performed on plate exchanger, only UT on piping. TML 01, 05 and 25 on piping elbow had readings below Trsm but above Trsm-CA. Remaining life calculated to Trsm-Max. Tst. for piping.	N/A	20+	N/A	0.0029238777	210.7168421	15	YES	LOW	NO	None	2018	VE - No concerns. UT - TML 05 and 10 on piping had measurements below Trsm but above Trsm-CA.	YES	72	72	60	2028	2024	None	U1A not found. 2022 VE and UT inspections show no concerns. Maintain current interval.	Rick Duchesneau ISA#203	Decrease Inspection Interval to 60 months.
A0419441	CECIL NORTH 1450	16-04-085-08W6 PLANT	G138-21	N0990.2	Plant	AMINE STRIPPER AND REFLUX ACCUMULATOR	ACCUMULATOR	Y	1988	PRESSKAN MANUFACTURING LTD.	IN SERVICE	75			02/14/2023	7/11/2018	VE, UT	VE, UT, VI	Streamline	VE - Manway, dwell arm missing double nut. Drain line piping from sight glass and level bridle is damaged due to people standing/climbing on piping. Insulation is damaged. UT - Internal pitting observed on TML 21, 20 and 25 on shell. Remaining life calculated to Trsm-Max. Tst. for piping. VI - Accumulator shell showed some signs of pitting from liquid level and below, approx. 0.010" deep. Corrosion and pitting noted on shell welds approx. 0.010". Only access to the top tray was granted from the top manway. The inspection was just a peek in. Light scaling was noted on tray and bubble caps. It is recommended to have full access to the entire internal sections of the vessel. Corrosion was found on at least from the bottom tray and below.	0.2966	20+	20 - Shell	0.0380575429	57.555555556	50	YES	LOW	NO	None	2018	VE - No concerns. UT - TMLs on vessel above nominal but scatter pitting observed at TML 15 and isolated pit on TML 21.TML 15 on piping had measurements below Trsm but above Trsm-CA. VI - The shell area from the bottom tray to the bottom head had been flame sprayed in 2008 - this has failed in the upper area under the tray, around the inlet deflector, the bottom head and there is some now corrosion in these areas.	YES	72	72	60	2028	2024	None	Open action item: It is recommended to install double nut onto manway dwell arm. 2022 VE, UT and VI inspections show no concerns except for pitting noted on shell and flame spray failure. 2024 inspections show no concerns. Maintain current interval.	Rick Duchesneau ISA#203	Decrease Inspection Interval to 60 months.
A0417592	CECIL NORTH 1450	16-04-085-08W6 PLANT	G138-27	N1989.2	Plant	AMINE PARTICULATE FILTER	FILTER	N	1987	PRESSKAN MANUFACTURING LTD.	IN SERVICE	200			02/14/2023	7/10/2018	VE, UT	VE, UT, VI	Streamline	VE - Paint wrap top head to shell is beginning to fail, no signs of external corrosion or scaling noted. Top head appears to be modified to be removable. Instrumentation off vent was not securely mounted/supported, free to move. Signs of misalignment noted at PSV discharge and vent connections. UT - TML 10 on shell, TML 20 on piping had readings below Trsm but above Trsm-CA. Remaining life calculated to Trsm-Max. Tst. for piping. TML 20 had a minimum (2.0 mm vs 2.2 mm) reading higher than calculated Trsm of 0.001 mm for piping. VI - Light black scaling covers the entire internal section of the top cover. No pitting or corrosion noted	0.0226	20+	15 - Head	0.0054428571	90.19182105	20	YES	LOW	NO	None	2018	VE - Minor leak found on top head cover. UT - TML 15 and 10 on shell, TML 20 on piping had measurements below Trsm but above Trsm-CA. VI - Light black scaling on top head, no corrosion or pitting.	YES	72	72	60	2028	2024	None	Open action item: Recommended to securely mount all instrumentation tubing. Manufacturer in VE report (Pressen Manufacturing) different from Maurer as (Pressman Manufacturing). 2022 VE, UT and VI inspection reports show no concerns. 2018 VE, UT and VI inspections show no concerns. Maintain current interval.	Rick Duchesneau ISA#203	Decrease Inspection Interval to 60 months.
A0448820	CECIL NORTH 1450	16-04-085-08W6 PLANT	G138-30	N0879.2	Plant	AMINE CHARCOAL FILTER	FILTER	N	1988	PRESSKAN MANUFACTURING LTD.	IN SERVICE	260			02/14/2023	7/10/2018	VE, UT	VE, UT, VI	Streamline	VE - Top head appears to be modified to be removable. Signs of misalignment noted at PSV discharge and inlet connections. UT - TML 05 on shell had readings below Trsm but above Trsm-CA. Remaining life calculated to Trsm-CA for shell. VI - Light black scaling covers the entire internal section of the top cover. No pitting or corrosion noted.	0.0226	20+	05 - Shell	N/A	N/A	N/A	YES	LOW	NO	None	2018	VE - No concerns. UT - TML 05 and 10 on shell had measurements below Trsm but above Trsm-CA. VI - Light black scaling on top head, no corrosion or pitting.	YES	72	72	60	2028	2024	None	Manufacturer in VE report (Pressen Manufacturing) different from Maurer as (Pressman Manufacturing). 2022 VE, UT and VI inspection reports show no concerns. 2018 VE, UT and VI inspections show no concerns. Maintain current interval.	Rick Duchesneau ISA#203	Decrease Inspection Interval to 60 months.
A0419408	CECIL NORTH 1450	16-04-085-08W6 PLANT	1165	N0522.2	Plant	FLARE KNOCK OUT DRUM	FLARE KNOCKOUT DRUM	Y	1998	KENG INDUSTRIES INC	IN SERVICE	50			02/14/2023		VE, UT	VE, UT, VI	Streamline	VE - Clad insulation covering North and South head were found to be no longer sealed allowing moisture ingress. Coating on manway cover plate beginning to fail. UT - TML 05, 10, 15 and 20 on shell, TML 35 on nozzle 1, TML 30 on piping elbow had measurements below Trsm but above Trsm-CA. Remaining life calculated to Trsm-CA for nozzle and Trsm-Max. Tst. for piping. VI - One coating chip was noted at manway lip and was immediately repaired after the inspection.	0.0254	20+	35 - Nozzle 1	0.0224	45.98254286	30	YES	LOW	NO	None	2018	VE, VI - No concerns. UT - TML 30, 35 and 40 on piping had measurements below Trsm but above Trsm-CA.	4%/A	72	60	2026			None	Open action item: Seal damaged cladding. 2022 VE, UT and VI inspections show no concerns. Open action item: 2018 VE and UT inspections show no concerns. Maintain current interval.	Rick Duchesneau ISA#203	Decrease Inspection Interval to 60 months.
A0419409	CECIL NORTH 1450	16-04-085-08W6 PLANT	1166	N0521.2	Plant	FLARE KNOCK OUT DRUM	FLARE KNOCKOUT DRUM	Y	1998	KENG INDUSTRIES INC	IN SERVICE	50			02/14/2023		VE, UT	VE, UT, VI	Streamline	VE - Clad insulation covering North head was found to be damaged and no longer sealed allowing moisture ingress. Slight misalignment noted on drain line piping and vent nozzle flanged connection off top of shell. UT - TML 15, 20, 30 and 35 on shell, TML 50 and 55 on nozzle had measurements below Trsm but above Trsm-CA. TML 45 and 60 on piping elbow had measurements below Trsm-CA but above Trsm. General corrosion/shell loss evident at TML 30 on nozzle 1. Remaining life calculated Trsm of 0.001 mm and gasket failure. TML 45 was higher than calculated Trsm of 0.001 mm) and gasket failure. VI - Almost 95% of previous coating repairs have failed in the lower section of the vessel, no active corrosion noted during inspection. Some welds were found intact with the coating still in place but others have coating failures noted. There is a minor coating failure that was noted on the diverter lip. Scratch was noted on GS1 and repaired. Manway was sandblasted and re-coated.	0.0979	20+	50 - Nozzle 1	0.03352	85.97852029	45	YES	LOW	NO	None	2018	VE, VI, MT - No concerns. UT - TML 05 and 10 on head, TML 50, 55 and 60 on piping had measurements below Trsm but above Trsm-CA. TML 45 on piping had measurements below Trsm-CA but above Trsm. Repairs - 2 inch drain nozzle replaced during outage.	4%/A	72	60	2028			None	Open action item: Seal damaged cladding. 2022 VE, UT and VI inspections show no concerns. Open action item: 2018 VE and UT inspections show no concerns. Maintain current interval.	Rick Duchesneau ISA#203	Decrease Inspection Interval to 60 months.
A0432375	CECIL NORTH 1450	14-30-084-07W6	5099	N5941.2	3rd Party	VERTICAL SEPARATOR	SEPARATOR	N	1998	RIV GASFIELD SERVICE LTD.	IN SERVICE	1440			02/16/2023	7/10/2018	VE, UT	VE, UT	Streamline	VE - Build up of rust and debris was identified below vessel inside of skirt. Coating has failed throughout and is prone to surface corrosion on vessel and associated piping. Minor scale build up noted on majority of shell inside building. Localized surface corrosion was exposed after removing scale in suspect area. Scaling/corrosion developing on nozzle flanged connections, nozzle necks and nozzles. Associated instrumentation tubing outside of building was not securely mounted / supported. Fitting corrosion noted. Corrosion developing on bolts and control valve on inlet line is leaking along valve stem. UT - TMLs 25 on piping had readings below Trsm but above Trsm-CA. Remaining life calculated to Trsm-CA for shell.	0.0254	20+	15 - Shell	0.1414285571	30.3969697	25	YES	LOW	NO	None	2018	VE - General moderate external corrosion (0.031 to 0.050 inch) found on vessel shell and top piping. Moderate external surface oxidation observed on top shell of vessel and outlet piping in building. Moderate leak was found on piping threaded connection. Vessel and piping paint needs touch up. UT - TML 30 on piping had measurements below Trsm but above Trsm-CA.	YES	72	72	60	2028	2024	NCR Admin - Missing U-1A	U1A not found. Open action items: Repair or replace leaking valve; Recommend to secure vessel/support to prevent movement. 2022 VE and UT inspections show no concerns. 2018 VE and UT inspections show no concerns. Recommend monitor vessel and piping to see if external corrosion is active. Maintain current interval.	Rick Duchesneau ISA#203	Decrease Inspection Interval to 60 months.
C32628	CECIL NORTH 1450	04-30-084-07W6	PV-0325	L5179.23	WELLSITE	FUEL GAS SCRUBBER	SEPARATOR	N	2001	CORLAC	IN SERVICE	225		SOUR	02/18/2023		UT,VE	VE, UT	Streamline	VE - Vessel sitting on wood timbers, attached with nails. Vessel free to move during inspection. No direct ground wire attached. Moderate coating failures were noted with no measurable corrosion observed on exposed surfaces. Signs of threads on pressure gauge weeping/leaking. PSV last serviced in 2017. UT - No concerns.	Above nominal	20+	N/A	N/A	N/A	N/A	YES	LOW	NO	VESSEL NOT SECURELY ACCORDED	2018	VE, UT - No concerns.	YES	72	120	120	2033		None	U1A not found. Open action item: Anchor vessel securely. 2023 VE and UT inspections found NCRs (see open action items) and recommend attach ground wire. Maintain current interval.	Rick Duchesneau ISA#203	Maintain Inspection Interval at 120 months.
C32037	CECIL NORTH 1450	14-30-084-07W6	5138	F6388.2	WELLSITE	FUEL GAS SCRUBBER	SEPARATOR	N	1988	RIV GASFIELD SERVICE LTD.	IN SERVICE	150			02/16/2023	7/20/2018	VE, UT	VE, UT	Streamline	VE - Paint on associated piping inside of building is beginning to fail. No signs of significant wall loss noted during inspection. UT - No concerns.	Above nominal	20+	N/A	N/A	N/A	N/A	YES	LOW	NO	None	2018	VE, UT - No concerns.	YES	72	120	120	2033	2024	None	New built in VE report (1998) different from Maurer (1988). 2023 VE and UT inspection reports not attached in Maximo. 2018 VE and UT inspections show no concerns. Maintain current interval.	Rick Duchesneau ISA#203	Maintain Inspection Interval at 120 months.

Canadian Natural

TC-OVR-FM-INT-000090

Assessment Date: 3/14/2024

Prepared By:

NO DATA ENTRY - LINKED DATA

	LOCATION		PROTECTED EQUIPMENT							PSV STATIC DATA										PSV SERVICE DATA REVIEW														PREVIOUS SERVICE DATA				CLEAN SERVICE REQUIREMENTS				PRD INTERVAL ASSESSMENT				REVIEWER COMMENTS - DATA ENTRY APPROVAL	
PRD LOOKUP (Do Not Enter Anything Here)	FIELD	LOCATION	JUR #	EQUIP TYPE	EQUIP DESCRIPTION	PROTECTING EQUIP NAME	STATUS	SHELL MAWP	TUBE MAWP	PRD SERIAL #	PRD TAG #	PRD MODEL #	PRD MANUFACTURER	PRD SET PRESS (PSI)	PRD CAPACITY	PRD CAPACITY UNITS	SWEET/SOUR	PRD TEST MEDIUM	PRD SERVICE COMPANY	CURRENT SERVICE DATE (MM/DD/YR)	Previous PRD Serial # (Replacement PSVs Only)	INLET CONDITION (GOOD, FOULING, PLUGGED)	OUTLET CONDITION (GOOD, FOULING, PLUGGED)	CONDITION RATING (ROW, ROUTINE, FOULING, MAJOR, BER)	CLEANLINESS	CLEANLINESS RATING	MECHANICAL	MECHANICAL RATING	FAILED TO LIFT (YES/NO)	PRD PRE-POP (YES/NO)	PRE-POP PRESSURE (PSI)	PRD PRE-POP DEVIATION (%) (5% MAX)	PRE-POP HIGHER OR LOWER THAN SET PRESSURE	CURRENT CONDITION ASSESSMENT RATING (CLEANLINESS + MECHANICAL)	CURRENT SERVICE PASS PRE-POP (PASS/FAIL)	PREVIOUS PRD SERVICE DATE (MM/DD/YR)	PASSED PRE-POP (PASS/FAIL) PREVIOUS SERVICE	PREVIOUS PRD SERVICE REPORT CLEANLINESS + MECHANICAL RANKING (1-12, N/A)	# OF SERVICE REPORTS	# FAILED PRE-POPS	METHANE MOLAR PERCENT >= 85% (YES/NO)	2% OF LIQUIDS OR SOLIDS PRESENT IN THE PRD DURING OPERATING CONDITIONS (YES/NO)	DOES THE FLUIDS CONCENTRATION EXCEED 0.30% PARTIAL PRESSURE H2S (YES/NO)	CLEAN SERVICE INTERVAL CANDIDATE	CURRENT PSV INSPECTION INTERVAL (Months)	CURRENT PSV SERVICE INTERVAL (Months)	ASSESSED PSV SERVICE INTERVAL (Months)	REVISED PSV NEXT SERVICE DATE (Year)	NEXT PSV REGULATORY INSPECTION DATE (Year)	CMRL REVIEWER SIGN-OFF (Name/Certif)	REVIEWER COMMENTS
75442-02	CECIL NORTH 1450	13-18-084-07W5	SN 5-0836-850	SEPARATOR	FUEL GAS SCRUBBER		IN SERVICE	50		75442-02		82E1351311	TAYLOR	15	106	scfm		UNKNOWN	Unified	05/29/2023		GOOD	GOOD	MAJOR	Light layers of product, scale, and/or surface rust	3	Corrosion, pitting, scoring and/or erosion to the point machining is required	3	NO	YES	16	7%	Higher	4	Fail			1	1					No	12	12	12	2024	1982	Rick Duchesney ISA#205	Maintain Inspection Interval at 12 months.
74832-30	CECIL NORTH 1450	15-19-084-07W5	SN 5-0200102-2559	SEPARATOR	FUEL GAS SCRUBBER		IN SERVICE	125		74832-30		82E2351311	TAYLOR	50	226	scfm		UNKNOWN		No reports in Maxtrak										#VALUE!		N/A				No reports in Maxtrak								No	12	48	48	#VALUE!	1985	Rick Duchesney ISA#205	Out of Service as per MT4.
3011-1706-012452	CECIL NORTH 1450	16-04-085-08W6 PLANT				AMINE PUMP@16-04-085-08W6 PLANT	IN SERVICE	48		3011-1706-012452	48	1D12LTS05-E45U	CROSBY	1000	102	USGPM		UNKNOWN	Unified	06/13/2023		GOOD	GOOD	ROUTINE	Slight oil film, bit of a sticky coat, light carbon	2	Corrosion, pitting, scoring and/or erosion to the point machining is required	3	NO	YES	1017	2%	Higher	5	Pass	07/11/2018	PASS	5	2	0				No	0	60	60	2028	1990	Rick Duchesney ISA#205	Maintain Inspection Interval at 60 months.
3011-1703-010977	CECIL NORTH 1450	16-04-085-08W6 PLANT				AMINE PUMP@16-04-085-08W6 PLANT	IN SERVICE			3011-1703-010977	47	1D12LTS05-E45U	CROSBY	1000	102	USGPM		UNKNOWN	Unified	06/13/2023		GOOD	GOOD	ROUTINE	Slight oil film, bit of a sticky coat, light carbon	2	Minor corrosion and/or pitting, seat scratched. Lapping required	2	NO	YES	1021	2%	Higher	4	Pass	07/11/2018	PASS	5	2	0				No	0	60	60	2028	1990	Rick Duchesney ISA#205	Maintain Inspection Interval at 60 months.
1412770	CECIL NORTH 1450	16-04-085-08W6 PLANT				GLYCOL PUMP 16-04-085-08W6	IN SERVICE			1412770	NCR-40	91-1205IT71B1	MERCER VALVE	1000	109	USGPM		UNKNOWN	Unified	06/13/2023		GOOD	GOOD	ROUTINE	Slight oil film, bit of a sticky coat, light carbon	2	Minor corrosion and/or pitting, seat scratched. Lapping required	2	NO	YES	1009	1%	Higher	4	Pass	07/10/2018	N/A - New	2	2	0				No	0	72	60	2028	1990	Rick Duchesney ISA#205	Decrease Inspection Interval to 60 months.
1412775	CECIL NORTH 1450	16-04-085-08W6 PLANT				GLYCOL PUMP 16-04-085-08W6	IN SERVICE			1412775	NCR-41	91-1205IT71B1	MERCER	1000	109	USGPM		UNKNOWN	Unified	06/13/2023		GOOD	GOOD	ROUTINE	Slight oil film, bit of a sticky coat, light carbon	2	Corrosion, pitting, scoring and/or erosion to the point machining is required	3	NO	YES	1013	1%	Higher	5	Pass	07/10/2018	N/A - New	2	2	0				No	0	60	60	2028	1990	Rick Duchesney ISA#205	Maintain Inspection Interval at 60 months.
8839364-2-A11/G	CECIL NORTH 1450	11-19-084-07W6	C92850	FILTER	HORIZONTAL FILTER		IN SERVICE	400		8839364-2-A11/G	79855G	26FB12120	FARRIS	300	2011	SCFM	SOUR	GAS	Unified	06/13/2023		GOOD	GOOD	ROUTINE	Slight oil film, bit of a sticky coat, light carbon	2	Corrosion, pitting, scoring and/or erosion to the point machining is required	3	NO	YES	306	2%	Higher	5	Pass				1	0				No	60	12	60	2028	1998	Rick Duchesney ISA#205	Increase Inspection Interval to 60 months.
6538	CECIL NORTH 1450	14-21-084-08W6	A02166B39	SEPARATOR	VERTICAL SEPARATOR		IN SERVICE			6538		W7102	WELLMARK	125	295	scfm		UNKNOWN		No reports in Maxtrak										#VALUE!		N/A				No reports in Maxtrak								No	12	48	48	2023	1999	Rick Duchesney ISA#205	NCR Regulatory - PRD Over Due for Inspection: 2023. Service PRD.
13367-17	CECIL NORTH 1450	07-18-084-07W6	SN 5-9999	SEPARATOR	FUEL GAS SCRUBBER		IN SERVICE	150		13367-17		82E2351311	TAYLOR	50	226	scfm		UNKNOWN		No reports in Maxtrak										#VALUE!		N/A				No reports in Maxtrak								No	12	48	48	2008	2003	Rick Duchesney ISA#205	NCR Regulatory - PRD Over Due for Inspection: 2008. Service PRD.
88C3738	CECIL NORTH 1450	11-19-084-07W6	A25527B8	SEPARATOR	HORIZONTAL SEPERATOR		IN SERVICE	711		88C3738		1910HC-X5G	CONSOLIDATED	710	11343	scfm		UNKNOWN		No reports in Maxtrak										#VALUE!		N/A				No reports in Maxtrak								No	12	48	48	2023	2012	Rick Duchesney ISA#205	NCR Regulatory - PRD Over Due for Inspection 2023. Service PRD.
C005216	CECIL NORTH 1450	11-19-084-07W6	A25527B8	SEPARATOR	HORIZONTAL SEPERATOR		IN SERVICE	711		C005216		91-5601ST23W1	MERCER	710	5632	scfm		UNKNOWN	Unified	06/13/2023		GOOD	GOOD	ROUTINE	Slight oil film, bit of a sticky coat, light carbon	2	Corrosion, pitting, scoring and/or erosion to the point machining is required	3	NO	YES	723	2%	Higher	5	Pass				1	0				No	12	48	60	2028	2012	Rick Duchesney ISA#205	Increase Inspection Interval to 60 months.
5A12010	CECIL NORTH 1450	11-19-084-07W6	A25527B8	SEPARATOR	HORIZONTAL SEPERATOR		IN SERVICE	711		5A12010		2010-DOHC-1-5G10	CONSOLIDATED	710	11396	scfm		UNKNOWN		No reports in Maxtrak										#VALUE!		N/A				No reports in Maxtrak								No	12	48	48	2012	2012	Rick Duchesney ISA#205	NCR Regulatory - PRD Over Due for Inspection 2012. Service PRD.
337875	CECIL NORTH 1450	04-21-084-07W6	C92845	SEPARATOR	FUEL GAS SCRUBBER (PUMP JACK)		IN SERVICE	15		337875	DVN-1590	91105IJH5E1	MERCER	15	60	scfm		UNKNOWN		No reports in Maxtrak										#VALUE!		N/A				No reports in Maxtrak								No	12	12	12	2024	2013	Rick Duchesney ISA#205	Maintain Inspection Interval at 12 months.
SE-20537-2	CECIL NORTH 1450	04-21-084-07W6	C92846	SEPARATOR	FUEL GAS SCRUBBER		IN SERVICE	125		SE-20537-2	NCR-164	95110MA	CROSBY	125	24	USGPM		GAS	Unified	05/29/2023		GOOD	GOOD	MAJOR	Slight oil film, bit of a sticky coat, light carbon	2	Corrosion, pitting, scoring and/or erosion to the point machining is required	3	NO	YES	124	-1%	Lower	5	Pass				1	0				No	12	12	60	2028	2013	Rick Duchesney ISA#205	Increase Inspection Interval to 60 months.
19576-267	CECIL NORTH 1450	07-19-084-07W6	02-DVN-1146A	SEPARATOR	FUEL GAS SCRUBBER		IN SERVICE			19576-267		82E1251311	TAYLOR	15	106	scfm		UNKNOWN		No reports in Maxtrak										#VALUE!		N/A				No reports in Maxtrak								No	#N/A	48	12	2009	2014	Rick Duchesney ISA#205	NCR Regulatory - PRD Over Due for Inspection 2009. Service PRD.
19290-6	CECIL NORTH 1450	16-19-084-07W6	02-DVN-1147A	SEPARATOR	FUEL GAS SCRUBBER		IN SERVICE			19290-6		T-6200-1	TAYLOR	15	106	scfm		UNKNOWN	Unified	05/29/2023		GOOD	GOOD	MAJOR	All inside components absolutely clean	1	Minor corrosion and/or pitting, seat scratched. Lapping required	2	NO	YES	16	7%	Higher	3	Fail				1	1				No	#N/A	48	48	2028	2017	Rick Duchesney ISA#205	Maintain Inspection Interval at 48 months.
75442-105	CECIL NORTH 1450	10-19-084-07W6	02-NCR-156A	SEPARATOR	FUEL GAS SCRUBBER		IN SERVICE			75442-105		82E1351311	TAYLOR	15	106	scfm		UNKNOWN	Unified	05/29/2023		GOOD	GOOD	MAJOR	Slight oil film, bit of a sticky coat, light carbon	2	Minor corrosion and/or pitting, seat scratched. Lapping required	2	NO	NO	0	-100%	Lower	4	Fail				1	1				No	#N/A	48	48	2028	2017	Rick Duchesney ISA#205	Maintain Inspection Interval at 48 months.
C016165	CECIL NORTH 1450	14-20-084-07W6	02-NCR-155A	SEPARATOR	FUEL GAS SCRUBBER		IN SERVICE			C016165		91-1205SJV6SE1	MERCER	15	60	scfm		UNKNOWN	Unified	05/29/2023		FOULING	FOULING	MAJOR	Slight oil film, bit of a sticky coat, light carbon	2	Minor corrosion and/or pitting, seat scratched. Lapping required	2	NO	YES	15	0%	Lower	4	Pass				1	0				No	#N/A	48	60	2028	2018	Rick Duchesney ISA#205	Increase Inspection Interval to 60 months.
B104881-2-2	CECIL NORTH 1450	06-29-084-07W6	SN 5134	SEPARATOR	FUEL GAS SCRUBBER		IN SERVICE	150		B104881-2-2		1393C-1-SG-31	CONSOLIDATED	740	794	scfm		UNKNOWN		06-11-2012		GOOD	GOOD	MAJOR	Light layers of product, scale, and/or surface rust	3	Mechanical damage, cracked, bent or broken components require replacement. Components may be seized or frozen from failed heat tracing.	6	NO	YES	740	0%	Lower	9	Pass				1					No	36	48	36	2015	2021	Rick Duchesney ISA#205	NCR Regulatory - PRD Over Due for Inspection 2015. Service PRD.
12002	CECIL NORTH 1450	16-25-084-08W6	SN 5143	SEPARATOR	FUEL GAS SCRUBBER		IN SERVICE	150		12002	NCR-107	91-23PS1V05G1	MERCER	150	908	scfm		UNKNOWN	Apex	06/18/2012		FOULING	FOULING	ROUTINE	All inside components absolutely clean	1	Minor corrosion and/or pitting, seat scratched. Lapping required	2	NO	YES	150	0%	Lower	3	Pass	06/12/2006	NEW	2	2	0				No	120	72	72	2018	2022	Rick Duchesney ISA#205	NCR Regulatory - PRD Over Due for Inspection: 2018. Service PRD.
SE-17055-3	CECIL NORTH 1450	16-04-085-08W6 PLANT	A04082S3	SEPARATOR	SUCTION SCRUBBER		IN SERVICE	270		SE-17055-3		JOS25A-L	CROSBY	250	14785	scfm		UNKNOWN	Unified	06/13/2023		GOOD	GOOD	ROUTINE	All inside components absolutely clean	1	Corrosion, pitting, scoring and/or erosion to the point machining is required	3	NO	YES	256	2%	Higher	4	Pass	07/11/2018	PASS	5	3	0				No	60	72	60	2028	2022	Rick Duchesney ISA#205	Decrease Inspection Interval to 60 months.
118636	CECIL NORTH 1450	16-04-085-08W6 PLANT	A04084A9	BOILER	FIRED COIL BOILER		IN SERVICE	15	200	118636		NCR-58	92TBFEM01-8G	KUNKLE	200	3359	LBS/HR	SWEET	UNKNOWN	King's	03/28/2022		GOOD	GOOD	ROUTINE	All inside components absolutely clean	1	Good condition only slight tapping or polishing needed	1	NO	YES	201	0%	Higher	2	Pass	12/12/2018	NEW	4	2	0				No	36	36	72	2028	2024	Rick Duchesney ISA#205	Increase Inspection Interval to 72 months.
118634	CECIL NORTH 1450	16-04-085-08W6 PLANT	A04084A9	BOILER	FIRED COIL BOILER		IN SERVICE	15	200	118634		NCR-58	92TBFEM06ABE	KUNKLE	200	3359	LBS/HR	SWEET	STEAM	King's	03/28/2022		GOOD	GOOD	ROUTINE	All inside components absolutely clean	1	Corrosion, pitting, scoring and/or erosion to the point machining is required	3	NO	YES	206	3%	Higher	4	Pass	12/12/2018	NEW	2	2	0				No	36	36	72	2028	2024	Rick Duchesney ISA#205	Increase Inspection Interval to 72 months.
112525	CECIL NORTH 1450	16-04-085-08W6 PLANT	A04084A7	BOILER	FIRED COIL BOILER		IN SERVICE	15	200	112525		92TBFEM05-8GH	KUNKLE VALVE	200	3359	LBS/HR	SWEET	STEAM	King's	09/21/2021		GOOD	GOOD	ROUTINE	Slight oil film, bit of a sticky coat, light carbon	2	Corrosion, pitting, scoring and/or erosion to the point machining is required	3	NO	YES	209	5%	Higher	5	Pass				1	0				No	36	36	48	2025	2024	Rick Duchesney ISA#205	Increase Inspection Interval to 48 months.
112527	CECIL NORTH 1450	16-04-085-08W6 PLANT	A04084A7	BOILER	FIRED COIL BOILER		IN SERVICE	15	200	112527		92TBFEM05-8GH	KUNKLE VALVE	200	3359	LBS/HR	SWEET	STEAM	King's	09/21/2021		FOULING	GOOD	ROUTINE	Slight oil film, bit of a sticky coat, light carbon	2	Minor corrosion and/or pitting, seat scratched. Lapping required	2	NO	YES	210	5%	Higher	4	Pass				1	0				No	36	36	48	2025	2024	Rick Duchesney ISA#205	Increase Inspection Interval to 48 months.
77543-66	CECIL NORTH 1450	04-21-084-07W6	A01084S4	SEPARATOR	VERTICAL SEPARATOR		IN SERVICE			77543-66	NCR-163	82E0951311	TAYLOR	720	6487	SCFM		GAS	Unified	05/29/2023		FOULING	FOULING	MAJOR	Light layers of product, scale, and/or surface rust	2	Minor corrosion and/or pitting, seat scratched. Lapping required	2	NO	YES	722	0%	Higher	5	Pass				1	0				No	#N/A	12	60	2028	2024	Rick Duchesney ISA#205	Increase Inspection Interval to 60 months.
494245-2-KE	CECIL NORTH 1450	11-19-084-07W6	A05C6690	SEPARATOR	VERTICAL SEPARATOR		IN SERVICE	1440		494245-2-KE	32494F	27CA33-M2D	FARRIS	740	906	SCFM	SOUR	UNKNOWN	Unified	06/13/2023		FOULING	FOULING	MAJOR	Slight oil film, bit of a sticky coat, light carbon	2	Corrosion, pitting, scoring and/or erosion to the point machining is required	3	NO	YES	746	1%	Higher	5	Pass				1	0				No	60	12	60	2028	2024	Rick Duchesney ISA#205	Increase Inspection Interval to 60 months.
877854-2-KE	CECIL NORTH 1450	11-19-084-07W6	A04084S9	SEPARATOR	SUCTION SCRUBBER		IN SERVICE	400		877854-2-KE	78951G	27DC23-M2D	FARRIS	250	582	SCFM	SOUR	GAS	Unified	06/13/2023		FOULING	FOULING	MAJOR	Slight oil film, bit of a sticky coat, light carbon	2	Minor corrosion and/or pitting, seat scratched. Lapping required	2	NO	YES	248	-1%	Lower	4	Pass				1	0				No	60	12	60	2028	2024	Rick Duchesney ISA#205	Increase Inspection Interval to 60 months.
434153	CECIL NORTH 1450	04-30-084-07W6	C92829	SEPARATOR	FUEL GAS SCRUBBER		IN SERVICE	125		434153	80182G	91-1705IJV6TRN1	MERCER	125	278	SCFM	SOUR	GAS	Unified	05/29/2023		FOULING	FOULING	MAJOR	Slight oil film, bit of a sticky coat, light carbon	2	Good condition only slight tapping or polishing needed	1	NO	YES	129	3%	Higher	3	Pass				1	0				No	60	12	60	2028	2024	Rick Duchesney ISA#205	Increase Inspection Interval to 60 months.
609701-1-KE	CECIL NORTH 1450	11-19-084-07W6	C92855	SEPARATOR	FUEL GAS SCRUBBER		IN SERVICE	275		609701-1-KE	80203G	27CE33-M2D	FARRIS	150	186	SCFM	SOUR	GAS		No reports in Maxtrak										#VALUE!		N/A				No reports in Maxtrak								No	60	12	12	2028	2024	Rick Duchesney ISA#205	NCR Regulatory - PRD Over Due for Inspection 2023. Service PRD.
167333	CECIL NORTH 1450	11-19-084-07W6	C92856	SEPARATOR	FUEL GAS SCRUBBER		IN SERVICE	250		167333	32493F	91-1705IJV6TR1	MERCER	150	329	SCFM	SOUR	UNKNOWN	Unified	06/13/2023		FOULING	FOULING	MAJOR	Slight oil film, bit of a sticky coat, light carbon	2	Good condition only slight tapping or polishing needed	1	NO	YES	153	2%	Higher	3	Pass				1	0				No	60	12	60	2028	2024	Rick Duchesney ISA#205	Increase Inspection Interval to 60 months.
17061-V5	CECIL NORTH 1450	11-19-084-07W6	C93805	DRYER	AIR DRYER		IN SERVICE	350		17061-V5	17061-V5	SRV250	CONNAGER	150	132	SCFM	SOUR	GAS		No reports in Maxtrak										#VALUE!		N/A				No reports in Maxtrak								No	60	12	12	2028	2024	Rick Duchesney ISA#205	NCR Regulatory - PRD Over Due for Inspection 2023. Service PRD.
22866-142	CECIL NORTH 1450	02-19-084-07W6	C92809	SEPARATOR	FUEL GAS SCRUBBER		IN SERVICE	250		22866-142	31467F	82E1351311	TAYLOR	15	106	SCFM		UNKNOWN	Unified	05/29/2023		FOULING	FOULING	ROUTINE	Slight oil film, bit of a sticky coat, light carbon	2	Good condition only slight tapping or polishing needed	1	NO	YES	15	0%	Lower	3	Pass				1	0				No	#N/A	12	60	2028	2024	Rick Duchesney ISA#205	Increase Inspection Interval to 60 months.
748-8	CECIL NORTH 1450	11-19-084-07W6	A01384G1	SEPARATOR	FUEL GAS SCRUBBER		IN SERVICE	250		748-8		91-7100-2-G5-175	BAIRD	125	604	scfm	SWEET	UNKNOWN	Unified	06/13/2023		GOOD	GOOD	MAJOR	All inside components absolutely clean	1	Good condition only slight tapping or polishing needed	1	NO	YES	129	3%	Higher	2	Pass				1	0				No	60	48	60	2028	2024	Rick Duchesney ISA#205	Increase Inspection Interval to 60 months.
82458-16	CECIL NORTH 1450	11-19-084-07W6	C92857	SEPARATOR	FUEL GAS SCRUBBER		IN SERVICE	150		82458-16		82E4351341	TAYLOR	150	582	scfm	SOUR	UNKNOWN		No reports in Maxtrak										#VALUE!		N/A				No reports in Maxtrak								No	60	48	48	2008	2024	Rick Duchesney ISA#205	NCR Regulatory - PRD Over Due for Inspection 2008. Service PRD.
88C3874	CECIL NORTH 1450	11-19-084-07W6	A25555A0	TREATER	HORIZONTAL TREATER		IN SERVICE	75		88C3874		1905ICE1-1-X-5G	CONSOLIDATED	75	3246	scfm		UNKNOWN	Unified	06/13/2023		GOOD	GOOD	MAJOR	All inside components absolutely clean	1	Minor corrosion and/or pitting, seat scratched. Lapping required	2	NO	YES	79	5%	Higher	3	Pass				1	0				No	0	36	60	2028	2024	Rick Duchesney ISA#205	Increase Inspection Interval to 60 months.
C005215	CECIL NORTH 1450	11-19-084-07W6	A04B5336	SEPARATOR	VERTICAL SEPARATOR		IN SERVICE	720		C005215		91-4385ST15N1	MERCER	720	2564	scfm		UNKNOWN		No reports in Maxtrak										#VALUE!		N/A				No reports in Maxtrak								No	60	48	48	2016	2024	Rick Duchesney ISA#205	NCR Regulatory - PRD Over Due for Inspection 2016. Service PRD.
NCR-123	CECIL NORTH 1450	11-19-084-07W6	A2515717	AIR RECEIVER	AIR RECEIVER		IN SERVICE	200		NCR-123		548-CD1-6M	KUNKLE	150	140	scfm		UNKNOWN		No reports in Maxtrak										#VALUE!		N/A				No reports in Maxtrak								No	0	48	48	2023	2024	Rick Duchesney ISA#205	NCR Regulatory - PRD Over Due for Inspection 2023. Service PRD.
407219	CECIL NORTH 1450	04-30-084-07W6	C92827	SEPARATOR	FUEL GAS SCRUBBER		IN SERVICE	250		407219	NCR-207	91-1705IJV6SE1	MERCER	50	128	SCFM	SWEET	UNKNOWN	Unified	05/29/2023		FOULING	FOULING	MAJOR	All inside components absolutely clean	1	Minor corrosion and/or pitting, seat scratched. Lapping required	2	NO	YES	56	12%	Higher	3	Fail				1	1				No	60	12	12	2028	2026	Rick Duchesney ISA#205	Maintain Inspection Interval at 12 months.
101646	CECIL NORTH 1450	02-19-084-07W6	A05L4716	SEPARATOR	SEPARATOR		IN SERVICE	1440		101646		91-1705IJT5481	MERCER	740	1517	scfm	SOUR	UNKNOWN	Unified	05/29/2023		FOULING	FOULING	MAJOR	Light layers of product, scale, and/or surface rust	3	Good condition only slight tapping or polishing needed	1	NO	YES	770	4%	Higher	4	Pass				1	0				No	60	36	60	2028	2026	Rick Duchesney ISA#205	Increase Inspection Interval to 60 months.
119978	CECIL NORTH 1450	02-19-084-07W6	C92806	SEPARATOR	FUEL GAS SCRUBBER		IN SERVICE	250		119978		91-1705IJV6TR1	MERCER	150	329	scfm	SOUR	UNKNOWN	Unified	05/29/2023		FOULING	FOULING	MAJOR	All inside components absolutely clean	1	Good condition only slight tapping or polishing needed	1	NO	YES	154	3%	Higher	2	Pass				1	0				No	60	36	120	2033	2026	Rick Duchesney ISA#205	Increase Inspection Interval to 120 months.
19576-104	CECIL NORTH 1450	02-19-084-07W6	C92811	SEPARATOR	FUEL GAS SCRUBBER		IN SERVICE	15		19576-104		82E2351311	TAYLOR	15	106	scfm		UNKNOWN	Unified	05/29/2023		FOULING	FOULING	MAJOR	Slight oil film, bit of a sticky coat, light carbon	2	Corrosion, pitting, scoring and/or erosion to the point machining is required	3	NO	YES	16	7%	Higher	5	Fail				1	1				No	60	48	48	2027	2026	Rick Duchesney ISA#205	Maintain Inspection Interval at 48 months.
19576-285	CECIL NORTH 1450	05-19-084-07W6	C92819	SEPARATOR	FUEL GAS SCRUBBER		IN SERVICE	15		19576-285		82E1251311	TAYLOR	15	106	scfm		UNKNOWN	Unified	05/29/2023		FOULING	FOULING	MAJOR	Slight oil film, bit of a sticky coat, light carbon	2	Minor corrosion and/or pitting, seat scratched. Lapping required	2	NO	YES	16	7%	Higher	4	Fail				1	1				No	12	48	48	2027	2026	Rick Duchesney ISA#205	Maintain Inspection Interval at 48 months.
23241-22	CECIL NORTH 1450	02-19-084-07W6	C92810	SEPARATOR	FUEL GAS SCRUBBER		IN SERVICE	15		23241-22		82E1251311	TAYLOR	15	106	scfm		UNKNOWN	Unified	05/29/2023		FOULING	FOULING	MAJOR	Slight oil film, bit of a sticky coat, light carbon	2	Good condition only slight tapping or polishing needed	1	NO	YES	16	7%	Higher	3	Fail				1	1				No	60	48	48	2027	2026	Rick Duchesney ISA#205	Maintain Inspection Interval at 48 months.
40629-207	CECIL NORTH 1450	05-19-084-07W6	C92816	SEPARATOR	FUEL GAS SCRUBBER		IN SERVICE	150		40629-207		82E4351311	TAYLOR	150	582	scfm		UNKNOWN	Unified	05/29/2023		FOULING	FOULING	MAJOR	All inside components absolutely clean	1	Minor corrosion and/or pitting, seat scratched. Lapping required	2	NO	YES	152	1%	Higher	3	Pass	06/11/2012	PASS	3	2	0				No	60	48	60	2028	2026	Rick Duchesney ISA#205	Increase Inspection Interval to 60 months.
4254-13	CECIL NORTH 1450	02-19-084-07W6	C92812	SEPARATOR	FUEL GAS SCRUBBER		IN SERVICE	50		4254-13		731-1-G5D-225	BAIRD	50	67	scfm		UNKNOWN	Unified	05/29/2023		FOULING	FOULING	MAJOR	All inside components absolutely clean	1	Corrosion, pitting, scoring and/or erosion to the point machining is required	3	NO	YES	43	-14%	Lower	4	Fail				1	1				No	60	48	48	2027	2026	Rick Duchesney ISA#205	Maintain Inspection Interval at 48 months.
431485	CECIL NORTH 1450	06-24-084-08W6	C92818	SEPARATOR	FUEL GAS SCRUBBER		IN SERVICE	150		431485		91-1705IJV6SN1	MERCER	50	116	scfm		UNKNOWN	Unified	05/29/2023		FOULING	FOULING	MAJOR	All inside components absolutely clean	1	Corrosion, pitting, scoring and/or erosion to the point machining is required	3	NO	YES	54	8%	Higher	4	Fail				1	1				No	60	48	48	2027	2026	Rick Duchesney ISA#205	Maintain Inspection Interval at 48 months.
56358-163	CECIL NORTH 1450	05-19-084-07W6	A04S4568	SEPARATOR	VERTICAL SEPARATOR		IN SERVICE	720		56358-163		W9502-R-5900N	WELLMARK	720	6106	scfm		UNKNOWN	Unified	05/29/2023		FOULING	FOULING	MAJOR	All inside components absolutely clean	1	Minor corrosion and/or pitting, seat scratched. Lapping required	2	NO	YES	721	0%	Higher	3	Pass	06/11/2012	PASS	3	2	0				No	60	28	60	2028	2026	Rick Duchesney ISA#205	Increase Inspection Interval to 60 months.
75442-111	CECIL NORTH 1450	08-25-084-08W6	C92833	SEPARATOR	FUEL GAS SCRUBBER		IN SERVICE	50		75442-111		82E1351311	TAYLOR	15	106	scfm		UNKNOWN	Unified	05/29/2023		FOULING	FOULING	MAJOR	All inside components absolutely clean	1	Corrosion, pitting, scoring and/or erosion to the point machining is required	3	NO	YES	17	-13%	Higher	4	Fail				1	1				No	60	53	48	2027	2026	Rick Duchesney ISA#205	Maintain Inspection Interval at 48 months.
75442-87	CECIL NORTH 1450	02-19-084-07W6	C92808	SEPARATOR	FUEL GAS SCRUBBER		IN SERVICE	150		75442-87		82E1351311	TAYLOR	15	106	scfm		UNKNOWN	Unified	05/29/2023		FOULING	FOULING	ROUTINE	All inside components absolutely clean	1	Minor corrosion and/or pitting, seat scratched. Lapping required	2	NO	YES	15	0%	Lower	3	Pass				1	0				No	60	48

| | | |