



A0467849_Name plate_May212009



VESSEL INSPECTION SUMMARY

Report #: 137848-BV-08
Inspect Date: 05/20/2009
Page: 1 of 2
IRISNDT #: 137848

Client: CNRL District: Medicine Hat East, Alberta Field: Alderson East
Facility: 13-31-014-07W4M Unit: LSD: 13-31-014-07W4M
Jurisdiction #: A0467849 Equip Tag #: Serial #: C-022
CRN #: Nat'l Bd #: Year Built: 2001
Manufacturer: RJV Gas field services limited Equipment Description: Line heater
Status: In Service Date Removed From Service: Service: Select
MAWP Shell Psi @ °F Height/Length: in. Code Stamp: Y X N
MAWP Tube Psi @ °F Size/Diameter: in. O.D. Insulated: Y X N
Support Type: RT: Volume: ft³ / m³ PWHT: Y X N
C.A. Coated Y X N Clad: Y X N Manway: Y X N

Table with 4 columns: Component, Material, Nominal, Minimum

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PSV Static Data

PSV -1 Tag #: Serial #: CRN:
Model #: Capacity: SCFM Set Pressure: Psi
Manufacturer: Service Company:
Shell/Tube Side: Shell / Tube Service Date:
Size In: Size Out: Connection Type:
Carseal Intact: Yes / No Number of PSV's Location:

PSV - 2 Tag #: Serial #: CRN:
Model #: Capacity: SCFM Set Pressure: Psi
Manufacturer: Service Company:
Shell/Tube Shell / Tube Service Date:
Size In: Size Out: Connection Type:
Carseal Intact: Yes / No Number of PSV's Location:

External Inspection Results - VE [X]

Last Report #: Last Report Date: Summary Report #:

Table with 6 columns: Item, Y, N, N/A, Acc, Comment

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Internal Inspection Results - VI []

Table with 6 columns: Item, Y, N, N/A, Acc, Comment

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Edmonton (780) 437-4747 Fort McMurray (780) 743-1536 Cold Lake (780) 594-1114 Mailing Address
Calgary (403) 279-6121 Grande Prairie (780) 532-2283 Red Deer (403) 347-1742 5311 - 86 Street
Nisku (780) 955-7616 High Level (780) 841-0470 Tulsa, OK (918) 446-8773 Edmonton, Alberta
Barrhead (780) 674-3018 Lloydminster (780) 875-6455 Houston, TX (281) 476-4444 T6E 5T8



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Page: 2 of 2
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Client: CNRL LSD: 13-31-014-07W4M Jurisdiction #: A0467849

Attached to Vessel Inspection Report #

Additional Attachments # of pages Specify

NDE Performed UT MT PT ET RT OTHER

NDE Report #

NCR Raised Operational Action Item Raised Repair Action Item Raised Deferred Action Item Raised

Inspection Comments:

External visual inspection and UT corrosion survey was carried out on line heater A0467849 to check the integrity for service.

Results:

UT corrosion survey was carried out; No areas of concern were found.

Exterior paint was in good shape.

Name plate was attached and readable.

All bolting and hardware in place and secure.

Pressure gauge was in tact and in good shape.

Temperature gauge in good shape.

Burner and stack assembly in good shape.

Liquid level sight glass on the burner broken and should be replaced.

Vessel is open to atmosphere..

No external corrosion or erosion found.

Final comment:

Line heater A0467849 was found to be in good general shape.

See attached reports, pictures and UTM file for locations of areas inspected.

Recommendations:

Replace liquid level glass tube.

Continue to carry out Visual inspection and UT corrosion survey at the next required inspection frequency.

Unit # 393 Kilometers:

In Out Hrs

In Out Hrs

Personnel: Blair Verge

Adele Gemmell

Consumables:

Inspector:

Blair Verge (Print) PESL: 000174

(Signature) API: 24212

I am in full agreement with report contents:

Client Representative

Table with 7 columns: Location, Phone 1, Phone 2, Phone 3, Phone 4, Phone 5, Mailing Address. Includes locations like Edmonton, Calgary, Nisku, Barrhead, Fort McMurray, Grande Prairie, High Level, Lloydminster, Cold Lake, Red Deer, Tulsa, OK, Houston, TX.



A0467849_Side view_May212009



A0467849_Burner assembly in good shape_May212009



A0467849_Cracked sight glass_May212009