

# Replacement

## Certificate of Inspection Permit

Based on Last Inspection performed by an ABSA Safety Codes Officer

**CANADIAN NATURAL RESOURCES LTD**

855 2 STREET SW SUITE 2100  
ATTN ANTHONY MERLE  
CALGARY AB  
T2P 4J8

Issue Date: 2017 Jun 08  
Year Built: 1997  
CRN: K3590.2  
Serial #: 97C-5786-01G  
Volume: 0.84 m<sup>3</sup>

Heating Surface:  
Surface Area:

COMPANY CODE: EDSON

DESCRIPTION: GLYCOL CONTACTOR

LOCATION: 04-21-052-19W5

MANUFACTURER: ALCO GAS & OIL PRODUCTION EQUIPMENT LTD

Pressure Relief Valves

PART	MAX. ALLOWABLE PRESSURE	Temperature			VALVE ID	SETTING	CAPACITY	LOCATION
		Max	Min	C				
VESSEL	9,901 KPA	54	-20	C	46667	1,436 KPA	141 M3/MIN	SHELL

**Terms and Conditions:**

Owner must ensure this vessel/boiler is designed, constructed, installed, operated, maintained and decommissioned in accordance with the Safety Codes Act and Regulations.

Owner must ensure an integrity assessment of this vessel/boiler is conducted after it is installed but prior to its operation. The integrity assessment shall be conducted by a person holding qualifications acceptable to the Administrator. Refer to ABSA publications AB-506, AB-512 and AB-515 for details about qualifications acceptable to the Administrator.

Owner must ensure this vessel/boiler has overpressure protection that is a relief valve that meets the requirements of the ASME Code, or other means accepted by the Administrator expressly for this item.

Owner must establish and maintain an integrity assessment program for this vessel/boiler. Refer to ABSA publication AB-506 for integrity assessment program requirements.

Owner must ensure this vessel/boiler, its overpressure protection devices, pressure gauges and regulating or controlling devices are maintained in good working order and operated safely.

**Replacement Permit to take the place of the permit previously issued for this boiler/vessel. Owner must ensure this vessel/boiler is in safe operating condition.**

**NOTE: REQUIREMENTS OF THE SAFETY CODES ACT AND THE REGULATIONS ISSUED THEREUNDER:**

An owner or vendor must notify the Administrator in writing when the pressure equipment identified on this certificate is sold or otherwise disposed of.

The owner or person in charge shall report all accidents involving Pressure Equipment to the district Safety Codes Officer immediately and shall send a full report in writing to the Administrator as required by the Act. No repairs or alterations may be made unless authorized by a Safety Codes Officer.