

A2924887- DEHYDRATOR INSPECTION - NOV 2005

1060-04

Canadian Natural Resources Limited  
Production - Facilities Engineering  
A2924887 Dehydrator Inspection Report

Content Date Range: 11/21/2005 to 11/21/2005

Vessel Integrity

Inspection Data

Open: 10/5/2006 Close:

CC+2

0P

P



Vial: Yes  
Original: Yes  
Confidential: No

00736833



# Saskatchewan



Corrections and  
Public Safety

1855 Victoria Avenue  
Regina, Canada  
S4P 3V7

## Inspection Report

Boiler and Pressure  
Vessel Safety Unit

Area: *North East Gas*

No. **148330**

Ident. No.	Present State
7018058	E

Community: Paradise Hill

972406

Type	Description	Location				Location Description					
4	Gas / Oil Separator <i>DEHYDRATOR</i>	Canadian Natural Resour				8-4-53-24-W3					
Jur.	Serial No.	CRN	Unit	Manufacturer	Mfg. Date	Dist.	Insp. No.	Mobility	Status		
P	A2924887 93029-AA	H5305.13		Propak System	1/94	10	2208	S	A		
Boiler Plant k/w	Boiler k/w	Tonnes Refrig. Pl.	Working Press/Tube	Working Press/Shell	Diameter	Length	Previous Condition Codes	Boiler Service	Boiler Press.	Insp. Method	Next Inspect
	0			9755	0.61	<del>0.76</del> 7.6				E	10/05

Send Bill to:

Send Certificate to:

Canadian Natural Resources Limit  
Bag 1003  
Bonnyville, Alberta  
T9N 2S7

Canadian Natural Resources Lim  
Bag 1003  
Bonnyville, Alberta  
T9N 2S7

The following items of the above unit were inspected and tested where possible.

1.	Safety Valves	A	9.	Tubesheet	T	17.	Heads	N
2.	Low Water Fuel Cut-off	N	10.	Tubes/Stays	T	18.	Staffing	N
3.	Flow Switch	N	11.	Baffles/Refractory	T	19.	Boiler/Mach. Room Cond.	N
4.	Limit Controls	N	12.	Inspection Openings	T	20.	Check Valve	N
5.	Water Level Gauge	A	13.	Breeching & Smoke Pipes	T	21.	Data Report	N
6.	Pressure/Temp. Gauges	A	14.	Water Legs	N	22.	Sask. Design Reg.	A
7.	Flame Scanner	N	15.	Associated Piping	A	23.	Name Plate	A
8.	Expansion Tank	N	16.	Shell	A	24.	Other	N

Conditions: A - Acceptable R - Repairs or Corrective Action Required N - Not Applicable  
C - Comments or Recommendations I - Incomplete/Object Not Exposed/ Not Operating

Comments/Repairs or Corrective Action Required: \_\_\_\_\_

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