

FORM U-1A MANUFACTURER'S DATA REPORT FOR PRESSURE VESSELS
 (Alternate Form for Single Chamber, Completely Shop-Fabricated Vessels Only)
 as required by the provisions of the ASME Code rules, Section VIII, Division 1

1. Manufactured and certified by Sivalls, Inc.-3 2300 Dickman Drive Brownwood, Tx. 76801
(name and address of manufacturer)

2. Manufactured for OilPro Oilfield Equipment 1230 633-6th Ave.SW Calgary, Ab. T2P 2Y5
(name and address of purchaser)

3. Location of Installation OilPro Equipment - Resale
(name and address)

4. Type: Vert. 96595 L5901.2 E1145800-3 5796 1999
(horiz. or vert. tank) (mfr's serial no.) (CRN) (drawing no.) (Nat'l Bd. No.) (year built)

5. The chemical and physical properties of all parts meet the requirements of material specifications of the ASME BOILER AND PRESSURE VESSEL CODE. The design, construction and workmanship conform to ASME Rules, Section VIII, Division 1. 1998
(year)

6. Shell: A-98 N/A None
(addenda (date)) (code Case no.) (special service per UG-120(D))

7. Seams: SA-516-70N 1.0625" .0625" 2'-0" O.D. 7'-6"
(Mat'l. (Spec. No., Grade)) Nom. thickness (in.) Corr. Allow. (in.) Diam. I.D. (ft. & in.) Length (Overall) (ft. & in.)

8. Heads: (a) SA-516-70N (b) SA-516-70N
(mat'l (spec. no., grade)) (mat'l (spec. no., grade))

Location (top, bottom, ends)	Minimum Thickness	Corrosion Allowance	Crown Radius	Knuckle Radius	Elliptical Ratio	Conical Apex Angle	Hemispherical Radius	Flat Diameter	Side to Pressure (convex or concave)
(a) Top	1.000"	.0625"			2:1				Concave
(b) Bottom	1.000"	.0625"			2:1				Concave

If removable, bolts used (describe other fastenings) N/A
(mat'l., spec. no., grade, size, no.)

9. MAWP: 1200 psi at max. temp. 500 °F
 Min. design metal temp. -20 °F at 1200 psi. Hydro., pneu., or comb. test pressure 1800 psi.

10. Nozzles, inspection and safety valve openings:

Purpose (Inlet, Outlet, Drain)	No.	Dia. or Size	Type	Mat'l	Nom. Thickness	Reinforcement Mat'l.	How Attached	Location
Inlet & Outlet	2	3"600#	RFWN:SA-105N/Pipe	SA-106-B	.600"	Inherent	Welded	Shell & Head
Drain	1	2"600#	RFWN:SA-105N/Pipe	SA-106-B	.436"/			
Cont'd.		2"XX LR Weld Ell	SA-234-WPB/Pipe	SA-106-B	.436"	Inherent	Welded	Head
Relief Valve	1	2"600#	RFWN:SA-105N/2"XX LR Weld Ell	SA-106-B	.436"	Inherent	Welded	Shell
Cont'd.		2"XXhvy	Smls. Pipe Neck	SA-106-B	.436"	Inherent	Welded	Shell
Level Control	2	3"600#	RFWN:SA-105N/Pipe	SA-106-B	.600"	Inherent	Welded	Shell
Liquid Outlet	2	2"600#	RFWN:SA-105N/Pipe	SA-106-B	.436"	Inherent	Welded	Shell
HLSD	1	2"600#	RFLWN x 9"	SA-105-N		Inherent	Welded	Shell
Gauges & Therm.	7	1/2", 3/4", & 1"6000#	Sb.Thrd-o-let	SA-105		Inherent	Welded	Shell

11. Supports: Skirt Yes Lugs 1 Legs N/A Other N/A Attached Heads Welded
(Yes or No) (No.) (No.) (Describe) (How and Where)

12. Remarks: Manufacturer's Partial Data Reports properly identified and signed by Commissioned Inspectors have been furnished for the following items of this report: N/A
(name of part, item number, Mfr's name and identifying stamp)

This vessel is not intended for Lethal or Corrosive Service

APPLICABLE PARAGRAPHS UG-20(f) & UCS-66(c)

VESSEL IS A Three Phase Separator-T1 JOB ORDER: 48683

CERTIFICATE OF SHOP COMPLIANCE

We certify that the statements made in this report are correct and that all details of design, material, construction, and workmanship of this vessel conform to the ASME Code for Pressure Vessels, Section VIII, Division 1, "U" Certificate of Authorization no. 117518 expires 6-2-1999.
 Date: 5-14-99 Co. name Sivalls, Inc.-3 Signed [Signature]
(manufacturer) (representative)

CERTIFICATE OF SHOP INSPECTION

Vessel constructed by Sivalls, Inc.-3 at Brownwood, Texas

I, the undersigned, holding a valid commission issued by The National Board of Boiler and Pressure Vessel Inspectors and the state or province of Texas and employed by The Hartford Steam Boiler I. & I. Company of Conn. have inspected the component described in this Manufacturers' Data Report on 5-14-99 and state that to the best of my knowledge and belief, the manufacturer has constructed this pressure vessel in accordance with the ASME Code Section VIII, Division 1. By signing this certificate neither the inspector nor his employer makes any warranty, expressed or implied, concerning the pressure vessel described in the Manufacturers' Data Report. Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

Date: 5-14-99 Signed [Signature] Commissions Nat'l Bd. 11805A Tx. 1635
(Authorized Inspector) (Nat'l Bd. (Incl. endorsements) State, Prov., and NO.)