

# **Devon Canada**

# PRESSURE EQUIPMENT DATA REPORT

		EQ	UIPME	NT GEN	IERAL INFO	ORMATION				
District:	Cen	tral								
Facility:	Ferr	ier								
Location /LSD:	06-2	21-039-07	'W5		Operatir	ng Provinc	e: Al	berta		
Equipment Nam	e: SEF	PARATOR	2							
Equipment Statu	ıs: Ope	rating			Orienta	tion:	Ve	ertical		
Skid No.:					Unit:					
			EQL	IIPMEN	T STATIC D	DATA				
AB Registration No.: 0455040				Serial No.:		C1182A.VS	3			
Registration No./Other	:				Equipment	No.:	0359346			
CRN NO.:	L8535.2				Unique ID N	lo.:				
National Board No.:	N/A				Oncor ID No	o.:	19902			
Manufacturer:	RUSHT	ON			Year Built:		2000			
MAWP:	720.00	(psi)	4964.26	(Kpa)	Temperatur	e:	130.00	(F)	54.44	(C)
Diameter.:	24.000	(ln)	609.600	600 (mm) Length:		108.00	(ln)	(In) 2743.20 (mm)		
Radiography:	RT2			Heat Treatment:		No				
Corrosion allowance: 0.000 (In) 0.000 (mm)			MDMT:		-20.00					
Lining Or Coated: No			Painted:		Yes					
nsulated:	ulated: No			Internally C	lad:	No				
Hand Hole:	Yes				Support Typ	oe:	Skirt			
Manway:	No				Manway Siz	anway Size(In):				
Capacity/Volume(m3):					Nozzle Rating: 300.00					
	T	T		ERIALS	S/COMPONI					
Name	Joint Efficiency	Outside Diameter(		Head	Туре	Material Type		ress e (PSI)		ominal kness(ln.)
SHELL	1.00	24.000	)			Unknown	10	6500		
HEAD	1.00	24.000	)	Ellip	soidal	Unknown	16	6500		
			P	IPING S	STATIC DAT	TA	1			
Primary Flange Rating	<b>j</b> : 300				ASME B16.5	- Table 2-1.1 @	150F:		740 (psi)	)
Pressure Use For TMi	n: Vess De	sign Press			Piping Opera	ting Press:			720 (psi	)
Stress Value:	Value: 20000 (psi) E Value:		E Value:			1.00	Joint:	SMLS		
			SE	RVICE	CONDITIO	NS				
Sweet ✓	Sour		0	il		Gas		Wat	er	
Amine	LPG		С	ondensat	е	Air		Glyd	col	
				COL	MENTS					



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### **EXAMINATION ILLUSTRATION**

DISTRICT:	Central FACILITY: Ferrier		LOCATION/LSD:	06-21-039-07W5	
EQUIP NAME:	SEPARATOR		<b>PROV REG No.:</b> 0455040		
SERIAL No.:	C1182A.VS	Equip No.:	0359346	National Board No.:	N/A









NOTES: **A#0455040** 



# **Devon Canada**

### **ULTRASONIC CORROSION SURVEY REPORT**

DISTRICT:	Central	FACILITY:	Ferrier	LOCATION/LSD:	06-21-039-07W5
EQUIP NAME:	SEPARATOR		PROV REG No.:	0455040	
SERIAL No.:	C1182A.VS	Equip No.:	0359346	National Board No.:	N/A

					SUMMAR	Y							
TYPE	LAST INSPECTIONS	INS	PECTION INT (YEARS)	ERVAL	CORROSION I	RATE (IN/Y		REMAINING (YEAR:		NEXT INSPECTION DATE			
VESSEL	Feb 4, 2014		4.0		0.0007	0.00		43.6		Feb 4, 2018			
PIPING	Feb 4, 2014		4.0		0.0036	0.00		39.3					
				VESSE	EL SURVEY I	READII	VGS						
	POINT DATA (INCH)					SURVEY I				CALCULATIONS			
POINT NUMBER	TYPE	NOM.	C.A.	NOM-CA	DATE	LOW	AVG	T Req (inch)	short term co	long r term	remaining half life		
05	HEAD	0.0000	0.0000	0.0000	Feb 4/14	0.611	0.635	0.504	0.000	7 0.0007	163.0		
Readings:	0.615, 0.634, 0.6	326, 0.619,	0.632, 0.615		Jan 16/08	0.615	0.625	0.504					
10	SHELL	0.0000	0.0000	0.0000	Feb 4/14	0.519	0.520	0.515	0.000	0.0000	198.0		
Comments:	DOUBLE CHECK	KED CALIE	BRATION & C	ONFIRMED									
	READINGS. NO CORROSIOI SCAN.	N WAS OB	SERVED WI	гн ит									
Readings:	0.521, 0.518, 0.5	520 0 520	0 523 0 530		Jan 16/08	0.518	0.522	0.515					
15	SHELL	0.0000	0.0000	0.0000	Feb 4/14	0.529	0.531	0.515	0.000	3 0.0003	43.6		
Comments:					1 60 4/14	0.329	0.551	0.515	0.000	0.0003	45.0		
Comments.	READINGS.	KLD CALIL	SIVATION & C	ON INVILL									
	NO CORROSIOI SCAN.	N WAS OB	SERVED WI	TH UT									
					Jan 16/08	0.531	0.535	0.515					

Readings: 0.538, 0.531, 0.538, 0.533, 0.531, 0.531

#### **PIPING SURVEY READINGS**

				Р	POINT DATA (INCH) SURVEY READINGS				CALCULATIONS				
POINT NUMBER	TYPE	SIZE	SCH	NOM.	Mill Tol./CA	NOM- CA	DATE	LOW	AVG	T Req (inch)	short term corr	long term corr rate	remainin g half life
20	90L 2 160	2.00	160	0.3440	0.0430	0.3010	Feb 4/14	0.351	0.370	0.043	0.0023	0.0023	133.9
		2.00	160				Jan 16/08	0.365	0.375	0.043			
25	90L 3 40	3.00	40	0.2160	0.0270	0.1890	Feb 4/14	0.231	0.250	0.063	0.0018	0.0018	92.9
		3.00	40				Jan 16/08	0.242	0.250	0.063			
30	90L 3 40	3.00	40	0.2160	0.0270	0.1890	Feb 4/14	0.205	0.215	0.063	0.0036	0.0036	39.3
		3.00	40				Jan 16/08	0.227	0.235	0.063			

#### **INSPECTOR-EQUIPMENT DATA**

Inspected By	Signature	CGSB Level	CGSB No.	Survey Date	UT Equipment	Due Date OF Calibration
Justin Orichowski	12-E	1	16325	02/04/2014	104_91638503_EPOCH4	06/17/2014



Client Supervisor Title/Cert No.:

Client/Supervisor Signature/Date:

# Client:

# **Devon Canada**

### **VISUAL INSPECTION REPORT**

District:		Central		Facility:	Ferrier			Location/LSD:	06-2	1-039-07W5			
Equipment	t Name:	SEPARATOR						Prov Reg No. :	045	5040			
Serial No.:		C1182A.VS		Equip No.:	035934	6		National Board No.:	N/A				
				EXTER	RNAL II	NSPECTIO	٧						
INSPECTIO	N DATE:	Feb 4, 2014	INSP	ECTION INTERVA	<b>AL</b> : 48	1	NEXT II	T INSPECTION DATE: Feb 4, 2018					
ITEM				CONDITION	INSPECT	TION COMMENTS	3						
INSULATIO	N			N/A									
EXTERNAL	CONDITIO	N	,	ACCEPT	CCEPT GOOD CONDITION.								
LEAKAGE				ACCEPT	NO LEA	KS OBSERVED.							
SKIRT/SAD	DLE			ACCEPT	SKIRT -	GOOD CONDITI	ON.						
ANCHOR B	OLTS			ACCEPT	SECURI	E.							
CONCRETE	FOUNDAT	ION		N/A									
LADDER/PI	LATFORM			N/A									
NOZZLE AC				ACCEPT	NOZZLE	S IN GOOD CO	NDITION.						
GAUGES AC				ACCEPT	GOOD (	CONDITION.							
EXTERNAL PIPING				ACCEPT	WELL SUPPORTED. GOOD CONDITION.								
VALVING				ACCEPT	GOOD (	CONDITION.							
PSV C				CONCERN		ED 05/2009 S NEAR 5 YEAR	SERVICE	INTERVAL.					
NDE METH	ODS			ACCEPT	UT/VE								
OTHER				N/A									
				RECO	OMMEN	NDATIONS:							
- FIT FOR S		RVICE PSV AT NE	EXT OPPORTU	JNITY.									
I have perform	ned the abov	e inspections and ce	rtify that they ha	ive been done in acc	cordance w	ith our approved m	anual and t	hat the information is accur	rate.				
Inspector:	Justin Orich	nowski	API510#:49765	5	Signa	ture:			Date:	Feb 4, 2014			
				REF	PORT S	GIGN-OFF							
Where requ	uired , the a	bove reports has	been reviewed	l and accepted as	s noted be	low:							
WQS Supervisor Name:													
WQS Supervisor Title/Cert No.:								Cert No.:					
Client/Sup	ervisor Si	ignature/Date:						Date:					
Where requ	uired , the a	bove reports has	been reviewed	l and accepted as	s noted be	low:							
Client Sup	ervisor N	ame:											

Date:



# **Devon Canada**

### PRESSURE RELIEF VALVE SUMMARY

District:	Central		Facility:	Ferrier			Locatio	n/LSD:	06-21-039-07W	5
				PS	V STATIC DATA	A				
Tag/Equip No	Equip No.: 359329			Serial No.:			43468-265			
Manufacture	r:	TAYLOR			CRN No.:			OG1316.2	С	
Model No.:		82E7351311			Code Stamp:					
Side (Shell o	r Tube):	Shell			Outlet Size:			1		
Inlet Size:		1			Outlet Type / ANSI Rating:		ng:	Threaded	1	
Inlet Type / A	NSI Rating:	Threaded	1							
PSV SERVICE DATA										
Set Date:		1 May, 2009		Service Interval:						
Set Pressure	(psig)	720			Capacity (scfm):	261	4			
Service Com	pany:				Next Service Date:					
Comments:										
				EQUIP	MENT PROTEC	TED				
Prov Reg N	o. E	quipment No.	Serial No	<b>)</b> .	Equipment	Name			Status	MAWP
0455040		0359346	C1182A.V	/S	SEPARAT	OR		(	Operating	720.00
PSV SUMMARY										
PSV passes all	PSV passes all summary checks.									



# **DEVON CANADA**

# **PHOTOGRAPHS**

DISTRICT:	ALBERTA CENTRAL	FACILITY:	FERRIER	LOCATION/LSD:	00-06-039-07W5
EQUIP NAME:	SEPARATOR			PROV REG No.:	A#0455040
SERIAL No.:	C1182A.VS	Equip No.:	0359346	National Board No.:	



NAMEPLATE



PSV



LSD





PSV TAG

