

1. Manufactured and Certified By Natco Canada Ltd. 9423 Sheppard Rd. S.E. Calgary AB.
 (Name and address of manufacturer)
 2. Manufactured For MARK RESOURCES 13 PL. 800 - 5 AVE SW CALGARY, ALBERTA T2P 4M4 (A)2981996
 (Name and address of purchaser)

3. Location of Installation LSO: 16-29-76-10 WGM
 (Name and address)

4. Type HORIZONTAL h-6-442 JD-S813-03 REV2 --- 1994
 (Serial, Sect. Tech) (Mfg's serial no.) (CNS) (Spec. No.) (Ball No. No.) (Year Built)

5. The chemical and physical properties of all parts meet the requirements stipulated specifications of the ASME Rules and Pressure Vessels Code, the design, construction, and workmanship conform to ASME Rules, Section VIII, Division 1, 1992 to 1992
 (Year)

6. Shell: SA 516-70 Code Case No. Special Services per 99-120(a)
 Matl. (Spec. No., Grade) No. 375 Cor. 375 (in.) 5' 11 1/4" Diam. 1.8 (ft. dia.) Length (Overall) (ft. dia.)

7. Seams: DEL-V-BUTT SPOT N/A DEL-V-BUTT *SPOT 3
 (Welded, Mt., R.T. (Spot or Butt) or Full) (Welded, Mt., R.T. (Spot, Partial or Full) or Full) No. of Courses

8. Heads (a) SA 516-70 (b) SA 516-70 Matl. (Spec. No., Grade)

Location (Tag Number)	Material	Welding Process	Welding Electrode	Welding Position	Welding Method	Welding Diagram	Welding Inspector	Welding Date	Welding Test Results	Welding Notes
DEL-V-BUTT	SA 516-70	SPOT	N/A	DEL-V-BUTT	*SPOT	3				

If removable, bolts used (describe other fastenings) ---
 (Matl., Spec. No., Cr., Size, No.)

9. WMP 75 psi at max. temp. 200 psi at max. temp. 200
 10. Nozzles, inspection and safety valve openings: psi Hydro., pres., or comb. test pressure 112.5 psi

Particulars (Label, Part, etc.)	No.	Matl.	Type	Size	Remarks
DEL-V-BUTT	3	SA 516-70	SPOT	DEL-V-BUTT	*SPOT

11. Supports: Skirt NO Legs NO Other SADDLES - 2 Attached NON-SHELL WELDED
 (See or See) (No.) (Describe) (Where and how)

12. Remarks: Manufacturer's Partial Data Reports properly Identified and signed by Commissioned Inspectors have been furnished for the following items of the report: ---
 (Name of part, item number, Mfg.'s. name and identifying stamp)

HORIZONTAL PERFORAX TREATER VOLUME 740 CU/FT
IMPACTS EXEMPT PER US-201
FAB DRG I: D-6216-03 *SPOT UN-11a5(b) HEAD TO SHELL SEAMS

CERTIFICATE OF SHOP COMPLIANCE

We certify that the statements made in this report are correct and that all details of design, material, construction, and workmanship of this vessel conform to the ASME Code for Pressure Vessels, Section VIII, Division 1. "v" Certificate of Authorization No. 11313 expires Sept. 9, 1995.
 Date July 21/94 Co. Name NATCO CANADA LTD. SIGNED [Signature]
 (Manufacturer) (Inspector)

CERTIFICATE OF SHOP INSPECTION

Vessel constructed by NATCO CANADA LTD. at CALGARY, ALBERTA
 I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of ALBERTA and employed by GOVERNMENT OF ALBERTA
 have inspected the component described in this Manufacturer's Data Report on 21/7, 1994, and state that, to the best of my knowledge and belief, the manufacturer has constructed this pressure vessel in accordance with ASME Code, Section VIII, Division 1. By signing this certificate neither the inspector nor his employer makes any warranty, expressed or implied, concerning the pressure vessel described in the Manufacturer's Data Report. Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.
 Date 21/7/94 Signed [Signature]
 (Authorized Inspector) Commissions ALBERTA # 1/1
 (Mat'l Board (incl. endorsement), State, Prov. and No.)

FORM U-4 MANUFACTURERS' DATA REPORT SUPPLEMENTARY SHEET
As Required by the Provisions of the ASME Code Rules, Section VIII, Division 1

(A) 2981996

1. Manufactured and Certified By Natco Canada Ltd. 9423 Shepard Rd. S.E. Calgary AB. T2C-1E2
(Name and address of manufacturer)

2. Manufactured For MARK RESOURCES
(Name and address of purchaser)

3. Location of Installation LSD: 16-29-76-10 WGM
(Name and address)

4. Type HORIZONTAL TRENCH
(Section, fact. or sphere) (Inst., separator, heat exch., etc.)

L-6-442

(Eng.'s. serial No.)

K-704L.2

JD-5813-03 REV2

(Mat'l. id no.)

1994

(Year built)

Data Report
Item Number

PURPOSE	No.	SIZE	TYPE	Mat'l	THICK.	REF.	Mat	HOW	WHERE
F/R FRAME	F1	10	FAB	SA51670	.625	--	--	WELD	HEAD
MANWAY	M1	24	FAB	SA 106B	.375	--	--	WELD	SHELL
MANWAY	M2	24	FAB	SA 106B	.375	--	--	WELD	SHELL
INLET	I1	3	RFWN	SA 106B	.300	--	--	WELD	SHELL
OIL OUTLET	O2	3	RFWN	SA 106B	.300	--	--	WELD	SHELL
WATER OUTLET	W3	3	RFWN	SA 106B	.300	--	--	WELD	SHELL
GAS OUTLET	G4	3	RFWN	SA 106B	.300	--	--	WELD	SHELL
PSY CORR	P5	3	RFWN	SA 106B	.300	--	--	WELD	SHELL
VEGSEL DRAIN	V6	3	RFWN	SA 106B	.300	--	--	WELD	SHELL
OIL LG	O7	4	RFWN	SA 106B	.337	--	--	WELD	SHELL
INT LG	I8	4	RFWN	SA 106B	.337	--	--	WELD	SHELL
LEAD	L10	4	RFWN	SA 106B	.337	--	--	WELD	SHELL
HEAD	H11	4	RFWN	SA 106B	.337	--	--	WELD	SHELL
TC	T12	2	RFWN	SA 106B	.343	--	--	WELD	SHELL
HTSD	H13	2	RFWN	SA 106B	.343	--	--	WELD	SHELL
FI	F14	2	RFWN	SA 106B	.343	--	--	WELD	SHELL
PI	P15	2	RFWN	SA 106B	.343	--	--	WELD	SHELL
OIL LG	O16B	2	RFWN	SA 106B	.343	--	--	WELD	SHELL
INT LG	I17AB	2	RFWN	SA 106B	.343	--	--	WELD	SHELL
SAMPLE CORR	S18AD	2	RFWN	SA 106B	.343	--	--	WELD	SHELL
PREHEAT COIL	C1	1	CPLO	SA 105	--	--	--	WELD	SHELL
PREHEAT COIL	C2	1	CPLO	SA 105	--	--	--	WELD	SHELL
ANODES	A123	4	RFWN	SA 106B	.337	--	--	WELD	SHELL

Remarks

Attached

Certificate of Authorization: Type "U" No. 11,313 Expires Sept. 9, 1995.

Date July 21/94 Name Natco Canada Ltd. Signed _____

Date 21/7/94 Name _____
(Authorized Inspector)

(Representative)

Commission ALBERTA # 11
(Natl. Board (incl. endorsements), State, Province and No.)

Shop Order: 6216-03