

MAGNETIC PARTICLE EXAMINATION REPORT

Customer: CNRL Rpt. MT 080423-01
 Location: 5-11-45-25W4M Hobbema Job #: 333
 Examination of: A2981996 Free Water Knock-out firetube Date: 23 April 2008
 Part/Serial Number: _____ P.O.: _____
 Acceptance Standard: Per client request – no cracking Page: 1 of 1
 Examination Standard: ASTM E-709 / ASME V Art 7

Surface: As Ground As Welded Machined Base Metal Painted Sand Blast

TEST EQUIPMENT AND MATERIALS

Method: Yoke AC DC Continuous Residual
 Mfg: Magnaflux Model: Y-6 Serial No.: RG001 Amps: _____

INDICATOR: Mfg: Magnaflux Model: 14a Serial No.: _____

EXAMINATION RESULTS:

MT was performed on firetube welds of free water knock out A2981996.

 No relevant indications were obtained.

ITS PROCEDURES: MT1 DRY VISIBLE RED BLK GRY YLW CONTRAST
 MT2 WFMP MT3 BLK/WHT

VISUAL INSPECTION PERFORMED PRIOR TO MAGNETIC PARTICLE EXAMINATION.
 INTERPRETATION IS DONE IN ACCORDANCE WITH THE ABOVE MENTIONED STANDARDS, TO THE BEST OF MY PROFESSIONAL ABILITY.

Technicians:

Print: A. Coates CGSB Level: 2 Reg. #: 6303 Sign: _____

Ass't: _____ CGSB/ASNT Level: _____ Reg. #: _____ Sign: _____

THE ABOVE REPRESENTATION IS A PROFESSIONAL OPINION, FINAL INTERPRETATION IS THE RESPONSIBILITY OF THE CUSTOMER. I HAVE REVIEWED AND AM IN FULL AGREEMENT WITH THIS REPORT.

Customer representative: _____ Date: _____

Total Hours: _____ S.T. _____ O.T. _____ Time In: _____ Time Out: _____ KM. _____ Subs. _____

Consumables used: 1 can ea. B&W