



Grand Forks FWKO (A0210632) _ East Nozzle/Internal view opening



Grand Forks FWKO (A0210632) _ West Nozzle/Internal view opening



Grand Forks FWKO (A0210632) _7018 welding rods



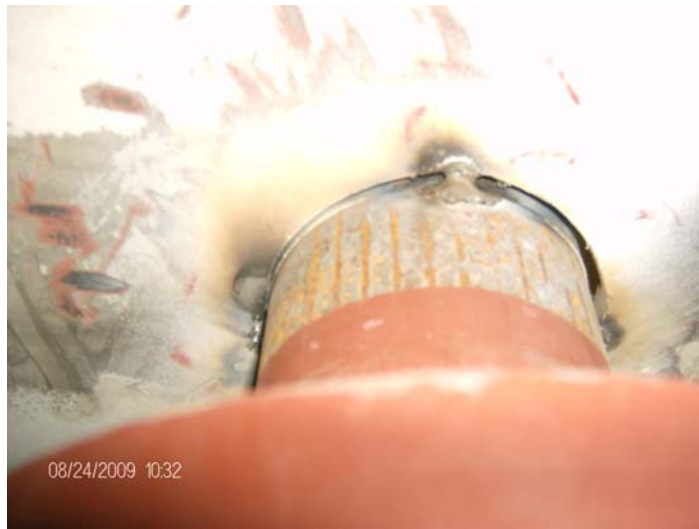
Grand Forks FWKO (A0210632) _East Nozzle_South View of Tack Weld fit up



Grand Forks FWKO (A0210632) _ East Nozzle_North View of Tack Weld fit up



Grand Forks FWKO (A0210632) _ West Nozzle_South View of Tack Weld fit up



Grand Forks FWKO (A0210632) _ West Nozzle_North View of Tack Weld fit up



Grand Forks FWKO (A0210632) _ East Nozzle_South View 1st Pass



Grand Forks FWKO (A0210632) _ East Nozzle_North View 1st Pass



Grand Forks FWKO (A0210632) _ West Nozzle_South View 1st Pass



Grand Forks FWKO (A0210632) _ West Nozzle_North View 1st Pass



Grand Forks FWKO (A0210632) _ East Nozzle_South View Final Pass



Grand Forks FWKO (A0210632) _ West Nozzle_South View Final Pass



Grand Forks FWKO (A0210632) _ East Nozzle_Final Pass



Grand Forks FWKO (A0210632) _ West Nozzle_Final Pass



Grand Forks FWKO (A0210632) _ Cut out Nozzles



Grand Forks FWKO (A0210632) _ New Nozzles at bottom of vessel



Grand Forks FWKO (A0210632) _ Overview of vessel