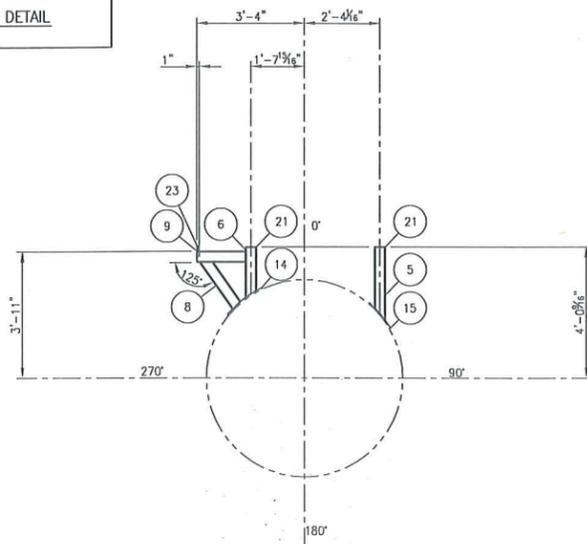
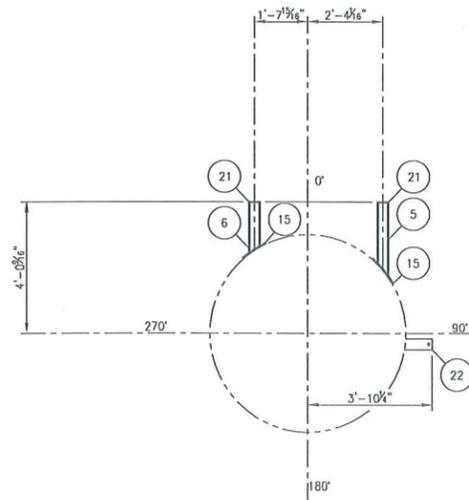


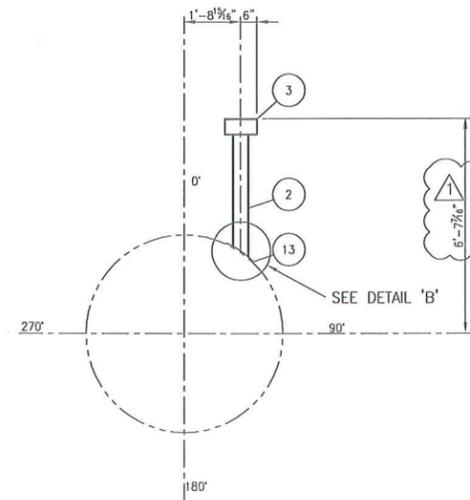
TYPICAL HIGH-LOAD BEARING STRUCTURAL ATTACHMENT WELD UNLESS NOTED OTHERWISE
TYPICAL WELD DETAIL



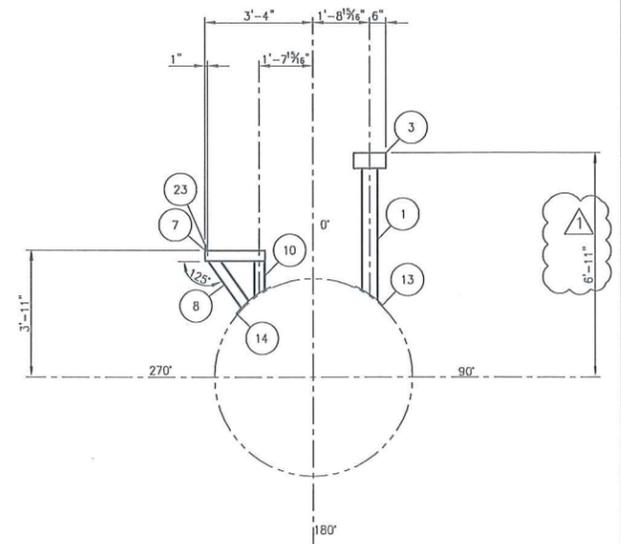
SECTION "E-E"
SCALE: 3/8"=1'-0"



SECTION "F-F"
SCALE: 3/8"=1'-0"

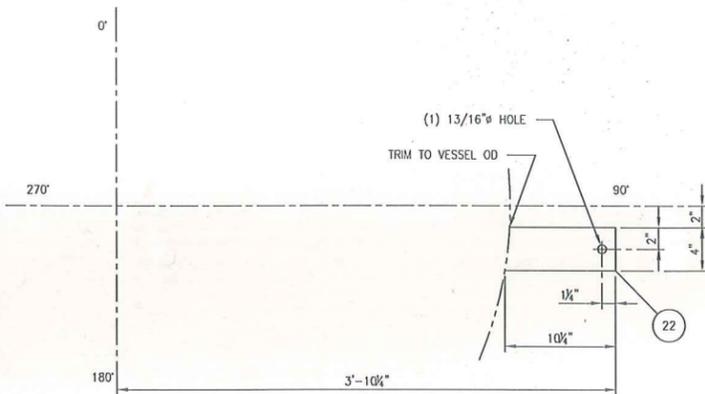


SECTION "G-G"
SCALE: 3/8"=1'-0"

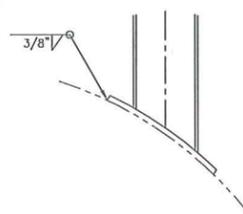


ELEVATION VIEW
SCALE: 1/2"=1'-0"

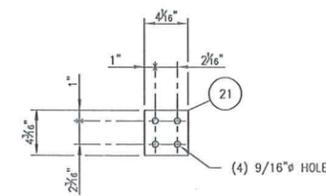
SHOP NOTE:
SHOP TO LEAVE 1" GAP IN REPAW WELD AT LOWEST POINT (TYP)



LADDER CLIP
SCALE: 1 1/2"=1'-0"
(1) SHOWN (2) REQUIRED



DETAIL "B"
SCALE: 1 1/2"=1'-0"
TYPICAL FOR ALL REPAW TO VESSEL WELDS



PLATFORM BOLT PLATE
SCALE: 1 1/2"=1'-0"
(1) SHOWN (4) REQUIRED

NOTES
1) REFER TO DWG# 5B1088-08-DR-20-008 FOR ELEVATION VIEW AND BOM.

REV. NO.	REVISION	BY	CHECKED	DATE
2	AS BUILT	TBB		24/09/13
1	RE-ISSUED FOR CONSTRUCTION	RR		23/04/13
0	ISSUED FOR CONSTRUCTION	BS		12/04/13



5Blue Process Equipment Inc.
2303-8 St Nisku, Alberta, Canada - Phone 780.955.2040
www.5Blue.com

CUSTOMER	DEVON NEC CORPORATION		
CUSTOMER REF. NO.	RFP No. FC-1212496-M105	JOB NO.	5B1088-20
PROJECT	FERRIER CENTRAL OIL BATTERY - SEPARATION & TREATMENT LOCATION: LSD 11-02-039-08 W5M		
TITLE	FREE WATER KNOCK OUT VESSEL (001-V-01-1010) SECTION VIEWS PIPE/STRUCTURAL SUPPORT DETAILS		

DRAWN	CHECKED	APPROVED	SCALE	DATE	DRAWING NUMBER	SHEET
BS	RC	AL	AS SHOWN	10/04/13	5B1088-08-DR-20-009	009