



DETAIL 'A'
SCALE: 1 1/2"=1'-0"

ELEVATION VIEW
1. SCALE: 1/2"=1'-0"

SHOP NOTE:
UNLESS OTHERWISE NOTED,
ALL REPADES ARE CENTERED
ON WIDE FLANGE

SHOP NOTE:
SHOP TO LEAVE 1" GAP IN REPAD
WELD AT LOWEST POINT (TYP)

- NOTES
- 1) SHOP NOTE: "FS" DENOTES FAR SIDE.
 - 2) REFER TO DWG# 5B1088-08-DR-20-009 FOR PIPE/STRUCTURAL SUPPORTS DETAILS.

BILL OF MATERIALS

ITEM NO.	PART	DESCRIPTION	LENGTH	QTY	MATERIAL	WELD SYMBOL
1	COLUMN	W6 @ 15#	4'-0 3/4"	1	SAG40.2150W	
2	COLUMN	W6 @ 15#	3'-9 1/8"	1	SAG40.2150W	
3	SUPPORT	W6 @ 15#	1'-0"	2	SAG40.2150W	
5	PLATFORM COLUMN	W4 @ 13#	2'-2 13/16"	2	SAG40.2150W	
6	PLATFORM COLUMN	W4 @ 13#	1'-6 7/16"	2	SAG40.2150W	
7	SUPPORT	W4 @ 13#	1'-10 3/16"	1	SAG40.2150W	
8	SUPPORT	W4 @ 13#	1'-9 3/16"	2	SAG40.2150W	
9	SUPPORT	W4 @ 13#	1'-6"	1	SAG40.2150W	
10	SUPPORT	W4 @ 13#	1'-1 1/16"	1	SAG40.2150W	
13	REPAD	10" x 1/2" PL x 1'-0" LG (LENGTH ROLLED TO 73" ID)		2	SA-51670N	
14	REPAD	8" x 1/2" PL x 1'-4" LG (LENGTH ROLLED TO 73" ID)		2	SA-51670N	
15	REPAD	8" x 1/2" PL x 1'-0" LG (LENGTH ROLLED TO 73" ID)		3	SA-51670N	
21	PLATFORM BOLT PLATE	4 1/16" x 3/8" PL x 4 3/16" LG (SEE DETAIL)		4	SAG40.2144W	
22	LADDER CLIP	4" x 3/8" PL x 10 1/4" LG (SEE DETAIL)		2	SAG40.2144W	
23	PIPE SUPPORT PLATE	2" x 3/8" PL x 4 1/16" LG		2	SAG40.2144W	

2	AS BUILT	TBB	24/09/13
1	RE-ISSUED FOR CONSTRUCTION	RR	23/04/13
0	ISSUED FOR CONSTRUCTION	BS	12/04/13
REV. NO.	REVISION	BY	CHECKED DATE

5Blue Process Equipment Inc.		5Blue Process Equipment Inc. 2303-8 St Nisku, Alberta, Canada - Phone 780.955.2040 www.5Blue.com	
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CUSTOMER		DEVON NEC CORPORATION	
CUSTOMER REF. NO.	RFP No. FC-1212496-M105	JOB NO.	5B1088-20
PROJECT FERRIER CENTRAL OIL BATTERY - SEPARATION & TREATMENT LOCATION: LSD 11-02-039-08 W5M			
TITLE FREE WATER KNOCK OUT VESSEL (001-V-01-1010) ELEVATION PIPE/STRUCTURAL SUPPORT LOCATIONS			
DRAWN	CHECKED	APPROVED	SCALE
BS	RE	RE	1/2"=1'-0"
DATE	10/04/13	DRAWING NUMBER	5B1088-08-DR-20-008
SHT	009		