



RTD QUALITY SERVICES INC.
GRANDE PRAIRIE OPERATIONS
 GRANDE PRAIRIE ALBERTA
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GENERAL NDE REPORT

Date May 26th, 2011 Page 1 of 1
 RTD Job #: 10.110285
 RTD Dep. #:

Client: Canadian National Resources Ltd.
 Address: Fort Saint John B.C.
 P.O.#:
 Client Rep.:

LSD: d-78-I-94-A-11
 Location: South Buick Battery
 Procedure: (RTD) MT.001
 Code: ASME VIII / Div 1

Job Description: To perform a Magnetic Particle Inspection on Oil Treater Fire Tube Welds

Surface Condition: Weldment Machined Painted
 Ground Sandblasted Other Surface Temp (C°): < 5 > 5 < 60 > 60

MAGNETIC PARTICLE INSPECTION

Equipment Type: Yoke Bench Asset No.: 12110 Calibration Due Date: 08/2011
 Blacklight: Intensity Check: $\mu\text{W}/\text{cm}^2$ Asset No.: Calibration Due Date:
 Method: A/C D/C Type: Continuous Residual Power Supply: 120 V Battery Natural
 Type: Dry Powder: Colour; Wet: Black and White Fluorescent
 Product Manufacturer: Magnflux Product Identification Code: WCP-2/7HF

INSPECTION DETAILS

Background: The fire tubes were removed from the oil treater, cleaned then moved to a laydown area where the welds were buffed and inspected.

Scope: 1. To perform a magnetic particle inspection on the Oil Treater Fire Tubes.

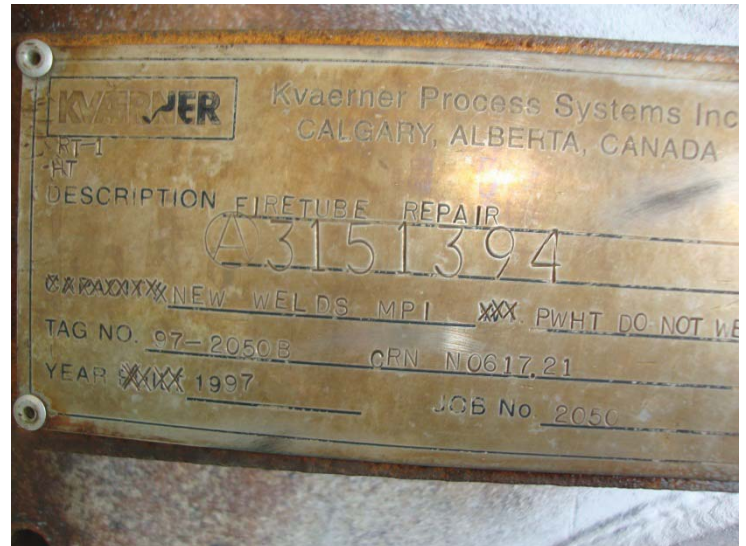
Results

A magnetic particle inspection was performed on the inside welds on the Oil Treater Fire Tube welds no rejectable indications were found at the time of the inspection.

2 Oil Treater Fire Tubes A3151394



Data Plate



Technician: Dwight Carson
 Signature: _____ Method: MT
 Assistant: _____ CGSB Level: II
 Client Signature: _____

Start Time: _____ Stop Time: _____ ST _____ OT _____
 Unit: _____ Km: _____ Travel Time: _____
 Subsistence required OT Meal
 Consumables: _____

*Results are an interpretation of the inspection method, not a guarantee. Client signature indicates acceptance of report, results and applicable charges.

