# DEVON CANADA CORPORATION QUALITY ASSURANCE PROGRAM

### PRELIMINARY PRESSURE EQUIPMENT INSPECTION REPORT

District:	Swan Hills	Location:	02-06-67-10W	
Equipment Name:	Inlet Separator	Equipment Tag #:	V-102 April 22, 2004	
Inspection Type:	Annual VT	Inspection Date:		
Cleaning:	Acceptable	Not Acceptable	Not Applicable	
Comments:				
Found a fine dry re	usty colored dust on vessel. Cle	aning acceptable		
	o a sasani olo	armig acceptable.		
Recommendations:				
nspection:	Preliminary Visual Complete	Proliminary NDS	2	
	Vessel Cleanliness Acceptable	Preliminary NDE		
	Ok to Perform Full Inspection			
		Further Assessm		
comments: Four	nd very minor pitting .005010 c	on the bottom area to	the east	
of vortex breaker d	rains nozzle plus 1 pit on the ea	st end, north side at a	approximately	
9:00 measuring .02	20" and 2 pits on south side at 1:	00 measuring 050 ar	ad at	
2:00 measuring .02	20" Plus at the inner face level so	ome random pitting th	at macaure d	
approximately .010	". On the west head I found a U	shoed groove shout	acmeasured	
off center from 6" in	nlet flow pipe end.	emped groove about.	020 deep	
ecommendations:				
place all the dama	aged and cracked vessel saddle	insulation /fire Curred	<u> </u>	
I 4 upper areas da	maged and missing. Cracks on	all 4 sides at 11 at	).	
	oracks on	an 4 sides of the fire	guard.	

# DEVON CANADA CORPORATION QUALITY ASSURANCE PROGRAM

#### PRESSURE EQUIPMENT INSPECTION REPORT

District:	Swan Hills	Location:	02-06-67-10		
Inspection Ty	/pe: Annual VT	Inspection Extent:	VT April 22, 2004		
Inspector:	Rick Duchesnay	Inspection Date:			
Equipment I	nformation:				
Equipment N	ame: Inlet Surge Tank	Equipment Tag	#: <b>V-102</b>		
Registration #	#: A # 0212592 CRN: F2556.2	Manway:			
Service: No	GL Gas Internal Coating: Yes	No Coating Ty			
Historical Pro	ofice From B	iding NCR: Yes #			
Examination I	Methods: Visual UT MPI I	PT RT Oth	ner:		
Internal Cond	lition:				
Shell:	Very good conditon. Found mechanical pitting a See notes form cover page.	and inter face liquid le	evel corrosion.		
	East head very good. West head good by t found a U-shape groove, Offset from inlet pipe measuring approximately 0.020"				
Heads: E	East head very good. West head good by t four nlet pipe measuring approximately 0.020"	nd a U-shape groove,	Offset from		
Heads: E	East head very good. West head good by t four nlet pipe measuring approximately 0.020"  All were in very good shape	nd a U-shape groove,	Offset from		
Heads: [i	The state of the s	nd a U-shape groove,	Offset from		

	5 year in:	spectio	n interval				
Repairs Require	d:		Yes Repair	/ Alteration QC File	· #		
		$\boxtimes$	No	A SECTION CONTRACT OF PROPERTY OF A PARTICULAR CONTRACT OF CONTRAC			
Pressure Test R	equired:		Yes Service	Service Test Pressure:Kpa		Test Medium:	
		$\square$	No Hydro-1	est Pressure:	KPa		
Pressure Safety	Valves:						
Safety Valves Manufacturer)	MAWP	(kPa)	Psv Tag No.	Set Pressure (kPa)	Capacity (m³/min)	Location	Service
Shell Side:				( 4)	()		
ube Side:							No Yes
							No
have witnesser	d/complet	ed the	above inspec	tions and certify	that the	h 1	
have witnessed ccordance with t ertify that the sta Suitab Repair	tus of the le to be re s are still	pressu eturned require	re equipment d		□ No	have been co information is	ompleted accurate.
have witnessed ccordance with the ertify that the standard Suitab Repair Repair	tus of the le to be re s are still s are com	pressueturned require polete:	re equipment d to service: ed:	etailed here is:  Yes Yes Yes Yes	No No No	<ul><li>□ Information is</li><li>□ N/A</li></ul>	ompleted accurate.
have witnessed ccordance with the ertify that the stan Suitab Repair Repair Recom	tus of the le to be re is are still is are com imend cha	pressueturned require polete:	re equipment d	etailed here is:	□ No □ No	e information is	ompleted accurate.
have witnessed ccordance with the ertify that the standard Suitab Repair Repair	tus of the le to be re s are still s are com mend cha	pressueturned require polete:	re equipment d to service: ed:	etailed here is:  Yes Yes Yes Yes Yes Yes Yes	No No No	N/A N/A April 22	accurate.
have witnessed coordance with the ertify that the stan Suitab Repair Repair Recom	tus of the le to be re s are still s are com mend cha	pressueturned require polete:	re equipment d to service: ed:	etailed here is:  Yes Yes Yes Yes	No No No	N/A N/A	accurate.
have witnessed coordance with the coordance with the standard stan	tus of the le to be re s are still s are com mend cha	pressu eturned require aplete: ange of	re equipment d to service: ed:	etailed here is:  Yes Yes Yes Yes Yes Yes Yes	No No No	N/A N/A April 22	2, 2004
have witnessed coordance with the state of t	tus of the le to be re s are still s are com mend cha esnay spector	pressure eturned require aplete: ange of	to service: ed: f inspection inte	etailed here is:  Yes Yes Yes Yes Yes Yes Signature	No N	N/A N/A April 22	2, 2004
have witnessed coordance with the state of t	tus of the le to be re s are still s are com mend cha esnay spector	pressure eturned require aplete: ange of	to service: ed: f inspection inte	etailed here is:  Yes Yes Yes Yes Yes Yes Signature  Next PSV Serv	No N	N/A N/A April 22 Dat	2, 2004 e
ertify that the sta Suitab Repair Repair Recom	tus of the tus of the le to be re s are still s are com mend cha esnay spector ate:  ns For Fu	pressure eturned require aplete: ange of	to service: ed: f inspection inte	etailed here is:  Yes Yes Yes Yes Yes Yes Signature  Next PSV Serv	No N	N/A N/A April 22 Dat	2, 2004 e

### DEVON CANADA CORPORATION QUALITY ASSURANCE PROGRAM

#### FITNESS FOR SERVICE ASSESSMENT

District:	Swan Hills	Field:	02-06-67-10 Plant			
Equipment:	Inlet Separator	Assessment #:				
Assessment Prepare	ed By: Rick Duchesnay		Date: <b>April 22, 2004</b>			
	Ins	pection Summ	nary:			
Inspection Date:	April 22, 2004	Inspector:	Rick Duchesnay			
Findings:						
Assessment Results:						
<del></del>						
Rick Duchesnay						
April 22, 2004						