



ULTRASONIC INSPECTION REPORT

DATE:	NOV. 12/2014	REPORT #:	UDT-14112-1	PAGE 1 of 1
CLIENT:	ASPIRE ENERGY			ECHO JOB #:
CONTRACTOR:	N/A			
LOCATION:	BURNT LAKE INDUSTRIAL	PROJECT:	STOCK VESSELS	
ITEMS EXAMINED:	SEE BELOW			
PROCEDURE:	UT-1	CLIENT JOB # (PO, WO, AFE..):	18883	
ACCEPTANCE CRITERIA & SPECIFICATION:	ASME SEC. VIII DIV. 1 / CLIENT EVALUATION			

METHOD									
MODE:	<input checked="" type="checkbox"/> Zero Degree	<input type="checkbox"/> Shear Wave	<input type="checkbox"/> Specialty:						
EQUIPMENT TYPE:	GE DMS/USM GO		Serial No.:	10020537		Last Calibration:	JAN. 23/14		
CABLE LENGTH:	80"		COUPLANT:	UT-X					
CAL BLOCK(S):	<input type="checkbox"/> 1/2" Step	<input checked="" type="checkbox"/> 1" Step	<input type="checkbox"/> 3/4" ASME	<input type="checkbox"/> 1 1/2" ASME	<input type="checkbox"/> DSC	<input type="checkbox"/> IIW	<input type="checkbox"/> TEST PIECE:		
REF RELECTOR:	Type:	Size:	Depth:	Response Ht.:					

	ANGLE	WAVE	FREQ	SIZE	MFG.	SER NO.	RANGE	REF DB	SCAN DB	TL DB
1	0 DEG	LONG	5MHZ	0.250"	STRESSTEL	14COO2EC	1.000"	54	+6	60
2										
3										
4										

SURFACE CONDITION: Clean Base Metal As Ground Machined Sand Blast Painted Other:

TEST RESULTS

SCOPE: A ZERO DEGREE ULTRASONIC INSPECTION WAS PREFORMED ON STOCK VESSELS LISTED BELOW AS REQUESTED BY THE CLIENT.

- | | | |
|--|---|---|
| GLYCOL CONTACTOR DWG 1
A# 416774
S/N# 97C-5736-01D
JOB# 4488 | FUEL GAS SCRUBBER DWG 3
S/N# 21-41391-25WW
JOB# 4491 | FUEL GAS SCRUBBER DWG 5
S/N# 21-41623B
JOB# 4490 |
| VERTICAL SEPERATOR DWG 2
A# 434720
S/N# 21-41526E
JOB# 4491 | VERTICAL SEPERATOR DWG 4
A# 437849
S/N# 21-41569C
JOB# 4490 | |

ALL RESULTS RECORDED ON FIELD ISO DRAWINGS AND HANDED INTO CLIENT.

Misc Charges	NAME / CERTIFICATION/SIGNATURE DUSTY TUCKER CGSB LI / SNT-TC-1A L1 UT #17016 	Regular Hours	4
UT SET		Overtime Hours	
Client: WENDALL STENVIG (name/approval)		Shift Premium	
		Kilometers	
	Assistant	STU VINK	



**ASPIRE ENERGY
RESOURCES LIMITED**

4304 - 39139 Hwy 2A
Red Deer, Alberta T4S 2A8
Email: admin@aspireenergy.com
Bus: 403-314-5422
Fax: 403-314-1823

PURCHASE ORDER

SHOW THIS PURCHASE ORDER NUMBER
ON ALL CORRESPONDENCE, INVOICES,
SHIPPING PAPERS AND PACKAGES

18883

Nov 13/19

DATE _____ JOB NO. _____

TO: FCHO

PHONE _____ FAX _____

DATE ORDERED SHIP VIA FOR TERMS

ORDERED BY _____ TAX EXEMPT YES NO PHONE ORDER TAKEN BY _____

QTY ORDERED QTY RECIEVED DESCRIPTION PRICE AMOUNT

QTY ORDERED	QTY RECIEVED	DESCRIPTION	PRICE	AMOUNT
		COMPLETE UT INSPECTION ON THE FOLLOWING VESSELS AS PER ASME SECTION VIII, DIV 1 2013 EDITION (APP. 12)		
1		16" OD x 28' 0" 1436 psi GLYCOL CONTRACTOR JOB # 4488 A# 416774 SN# 9K-5736-01D		
1		24" x 7' 6" 1440 psi SEPARATOR VESSEL A# 437849 SN# 21-415690 JOB# 4490		
1		FUEL GAS SCRUBBER SN# 21-415690 JOB# 4490		
1		24" x 7' 6" 1440 psi SEPARATOR VESSEL A# 434720 SN# 21-41576E JOB# 4491		
1		FUEL GAS SCRUBBER SN# 21-41391 JOB# 4491		

ALL FITTING DESIGNS MUST BE REGISTERED WITH THE ABSA

- PLEASE SEND _____ COPIES OF YOUR INVOICE.
- ORDER IS TO BE ENTERED IN ACCORDANCE WITH PRICES, DELIVERY AND SPECIFICATIONS AMOUNT.
- NOTIFY US IMMEDIATELY IF YOU ARE UNABLE TO SHIP AS SPECIFIED.

AUTHORIZED BY