

VESSEL (A): 0627154 **DATE OF INSPECTION: 2013 Mar 22**



Certificate of Inspection Permit

CANADIAN NATURAL RESOURCES LTD

855 2 STREET SW SUITE 2500

CALGARY, AB T2P 4J8

MAX. ALLOWABLE

PRESSURE

1965 KPA

COMPANY CODE:

PART

VESSEL

DESCRIPTION: HORIZONTAL SAND FILTER LOCATION: PORTABLE, CALGARY

MANUFACTURER: DYNACORP FABRICATORS INC

38 C

Max. Inspection Interval: 1.00

Year Built: 2013

CRN: W0878.2 Serial #: 6J131270 Volume: 9.830 M3

Heating Surface: Surface Area:

Pressure Relief Valves MAX. TEMP MIN. TEMP VALVE ID SETTING CAPACITY LOCATION -46 C SV1 TO BE INSTALLED

Terms and Conditions:

Owner must ensure an integrity assessment of this vessel/boiler is conducted after it is installed but prior to its operation. The integrity assessment shall be conducted by a person holding qualifications acceptable to the Administrator. Refer to ABSA publications AB-506, AB-512 and AB-515 for details about qualifications acceptable to the Administrator.

Owner must ensure this vessel/boiler is designed, constructed, installed, operated, maintained and decommissioned in accordance with the Safety Codes Act and Regulations.

Owner must ensure this vessel/boiler has overpressure protection that is a relief valve that meets the requirements of the ASME Code, or other means accepted by the Administrator expressly for this item.

Permit Issued by: BROWN, DOUG

NOTE: REQUIREMENTS OF THE SAFETY CODES ACT AND THE REGULATIONS ISSUED THEREUNDER: An owner or vendor must notify the Administrator in writing when the pressure equipment identified on this certificate is sold or otherwise disposed of.

The owner or person in charge shall report all accidents involving Pressure Equipment to the district Safety Codes Officer immediately and shall send a full report in writing to the Administrator as required by the Act. No repairs or alterations may be made unless authorized by a Safety Codes Officer.

ABSA: Mary Tower 3, Suite 590 1212-31 Ave, Calgary, AB, T2E 7S8

2 (403) 291-7070